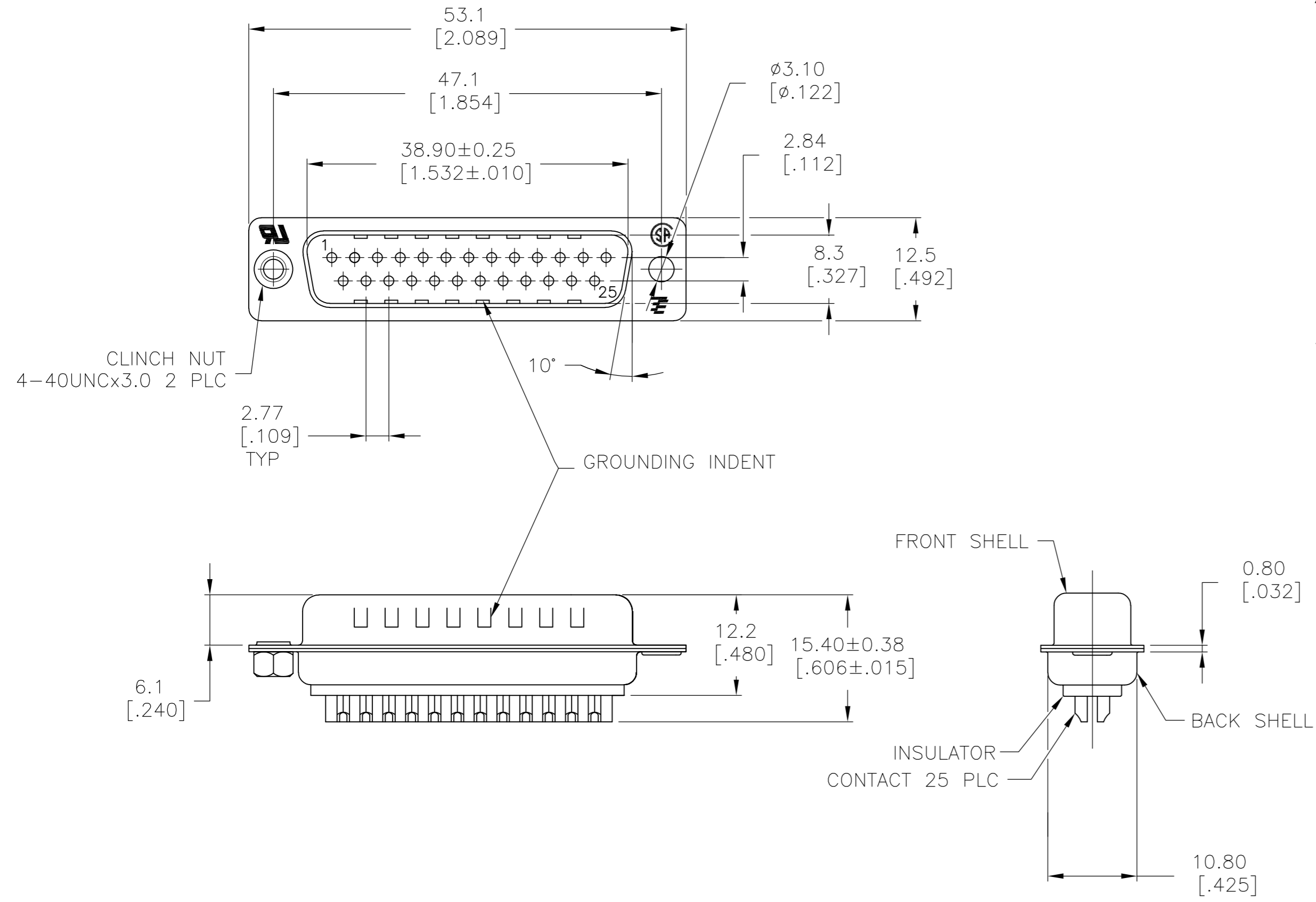


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	REVISED PER ECO-14-002311	17FEB2014	BM	DG



- 1 MATERIAL:
 FRONT INSULATOR: PBT, 30 %GF, UL94V-0, BLACK COLOR
 BACK INSULATOR: PBT, 30 %GF, UL94V-0, BLACK COLOR
 CONTACT: BRASS
 FRONT SHELL: STEEL
 BACK SHELL: STEEL
 CLINCH NUTS: BRASS
- 2 FINISH:
 CONTACT: GOLD PLATING 0.00002[.000008] MIN ON CONTACT AREA 0.00229 [.000090] MIN TIN-LEAD PLATING ALL OVER 0.00127[.000050] MIN NICKEL
- 3 CONTACT: GOLD PLATING 0.00076[.000030] MIN ON CONTACT AREA 0.00229 [.000090] MIN TIN-LEAD PLATING ALL OVER 0.00127[.000050] MIN NICKEL
- 4 SHELL: BRIGHT TIN 0.0241[.000095] MIN FULL SHELL
- 5 SHELL: BLUE ZINC: 0.00508[.000200] - 0.00762[.000300] OVER ENTIRE SHELL
- 6 CONTACT: GOLD PLATING 0.00002[.000008] MIN ON CONTACT AREA 0.00229 [.000090] MIN HOT DIPPED TIN-COPPER PLATING ALL OVER 0.00127[.000050] MIN NICKEL.
- 7 CLINCH NUTS: NICKEL PLATING .00305-.00508[.000120-.000200]
- 8 SPECIFICATION
 ELECTRICAL CHARACTERISTICS: CURRENT RATING: 3 AMPERES
 DIELECTRIC WITHSTANDING VOLTAGE: AC 1000V r.m.s
 INSULATION RESISTANCE: 5000 MEGOHMS MINIMUM AT DC 500V
 CONTACT RESISTANCE: 10 MILLIOHMS MAXIMUM.
- 9 ROHS 2002/95/EC COMPLIANT
- 10 PLUG ASSEMBLY MATES WITH ANY 25 POSITION RECEPTACLE IN AMPLIMITE SERIES
 SOLDER CUP WILL ACCOMMODATE 20 MAX AWG WIRE.
- 11 CONTACT: GOLD PLATING 0.00076[.000030] MIN ON CONTACT AREA 0.00229[.000090] MIN HOT DIPPED TIN-COPPER ALL OVER 0.00127[.000050] MIN NICKEL PLATING

STANDARD	NO	YES	NO	YES	NO	YES	NO	YES
9	NO	NO	NO	NO	NO	NO	NO	NO
9	YES	YES	NO	NO	NO	NO	NO	NO
9	NO	YES	NO	NO	NO	NO	NO	NO
9	NO	YES	NO	NO	NO	NO	NO	NO
9	NO	YES	NO	NO	NO	NO	NO	NO
9	YES	YES	NO	NO	NO	NO	NO	NO
9	NO	YES	NO	NO	NO	NO	NO	NO
9	NO	NO	NO	NO	NO	NO	NO	NO
9	NO	YES	NO	NO	NO	NO	NO	NO

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN M.BINNER 03MAR03	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK R.BENDORF 05MAR03	NAME PLUG ASSEMBLY, SOLDER CUP, SIZE 3, 25 POSN, HD-20, AMPLIMITE		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± 0.25 2 PLC ± 0.13 3 PLC ± 0.05 4 PLC ± - ANGLES ± 4°		APVD R.BENDORF 05MAR03	SIZE A2		
MATERIAL 1		FINISH SEE TABLE	APPLICATION SPEC -	CAGE CODE 00779	DRAWING NO C=747912
CUSTOMER DRAWING		WEIGHT -	SCALE 2:1	SHEET 1 of 1	REV W

747912