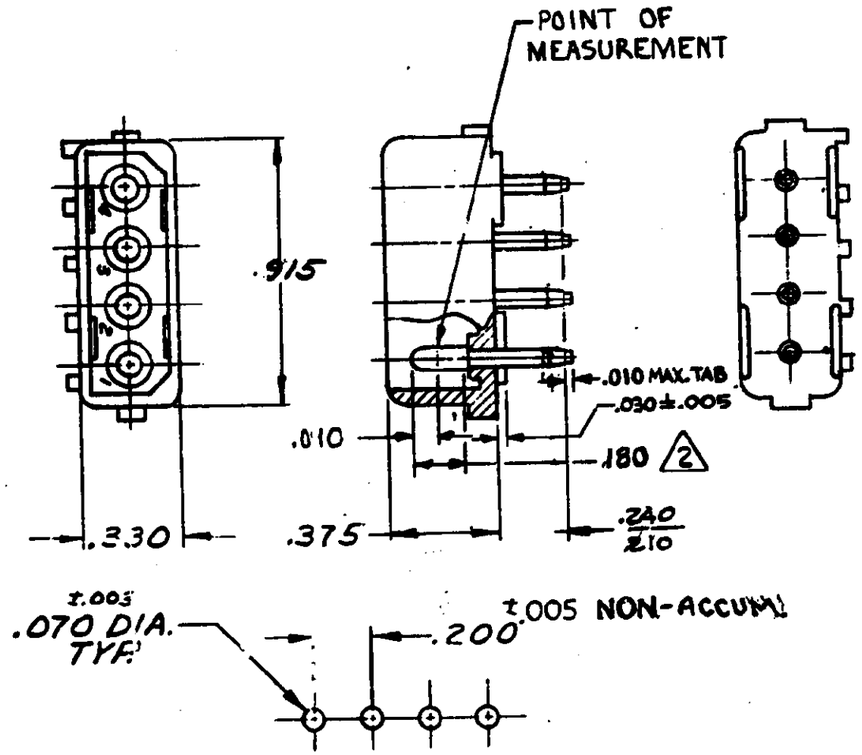

RECOMMENDED LAYOUT FOR .125 THICK P.C. BOARD

1. PARTS COMPLY WITH TE SOLDERABILITY SPEC. NO. 109-11-3

(2) CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND TIN PLATED ON SOLDER TAIL END.

ASSEMBLY NO.	HSG. MATL & COLOR	PIN MATL & FINISH
9-350424-2	NYLON - BLACK	COPPER ALLOY - GOLD (2)
8-350424-2	- GRAY	-
7-350424-2	- VIOLET	-
6-350424-2	- BLUE	-
5-350424-2	- GREEN	-
4-350424-2	- YELLOW	-
3-350424-2	- ORANGE	-
2-350424-2	- RED	-
1-350424-2	- BROWN	-
350424-2	- NATURAL	- GOLD (2)
9-350424-1	- BLACK	- PRE-TIN
8-350424-1	- GRAY	-
7-350424-1	- VIOLET	-
6-350424-1	- BLUE	-
5-350424-1	- GREEN	-
4-350424-1	- YELLOW	-
3-350424-1	- ORANGE	-
2-350424-1	- RED	-
1-350424-1	- BROWN	-
350424-1	NYLON - NATURAL	COPPER ALLOY - PRE-TIN

LTR	REVISION RECORD	DR	CHK	DATE
K2	REVISED PER ECR-13-008342	AV	RP	12NOV13
K1	RESTORED	JKO	RS	1/4/85
K	REV. PER M-7375	SJ	[illegible]	[illegible]
J	[illegible] WAS .259 REF M-7285	MAS	DH	2/11/83
H	[illegible] M-6694	MSF	DH	4-30-79
G	REV. TAIL LENGTH M-5334	MSF	DH	5-24-79
F	REVISED M-4161	MF	DH	3-7-77
E	ECN M-3871	DEN	DH	9-10-76
D	ECN M-3452	GY	RDF	2/18/76
C	ECN M-3156	CP	[illegible]	12/17/74
B	.915 WAS .515 M1500	GE	[illegible]	9/12/73
A	REDRAW ADDED COLORS	GE	[illegible]	6/16/85

NUMBER 350424

REQUIRED PER ASSEMBLY

DESCRIPTION

© 1973 BY AMP INCORPORATED. ALL RIGHTS RESERVED.
AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

CUSTOMER COPY REFERENCE ONLY

6-27-73

6-28-73

MATERIAL AND FINISH: SEE TABLE

WIRE - RANGE - INSULATION: —

TOLERANCE EXCEPT AS NOTED ±.015 ±1° 0'

SCALE: —

TE Connectivity

CLASS: —

TYPE: —

LOC CM | B | NO 350424 | K2

NAME: 4 CIRCUIT MATE-N LOK P.C. BOARD PIN HEADER

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

53