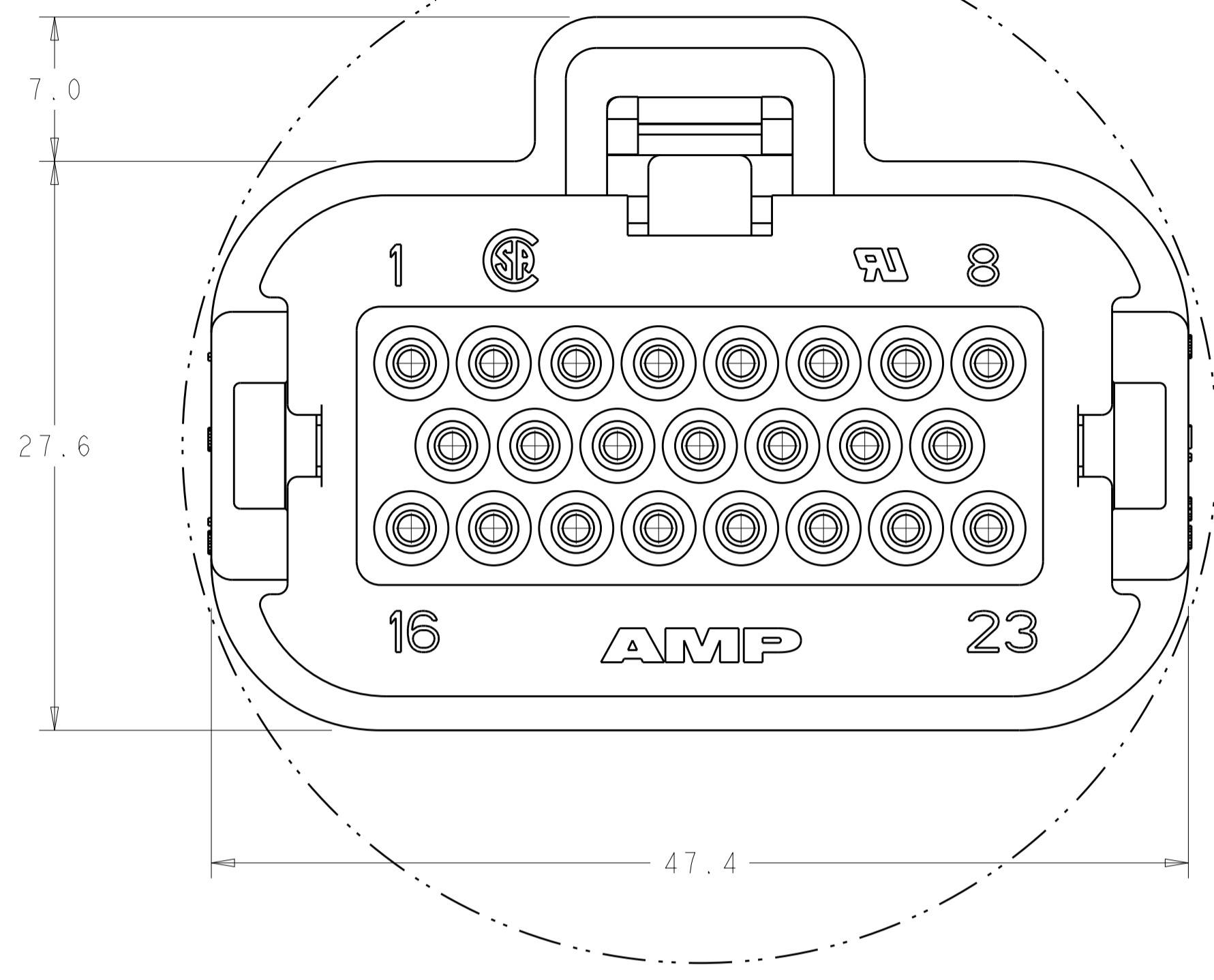
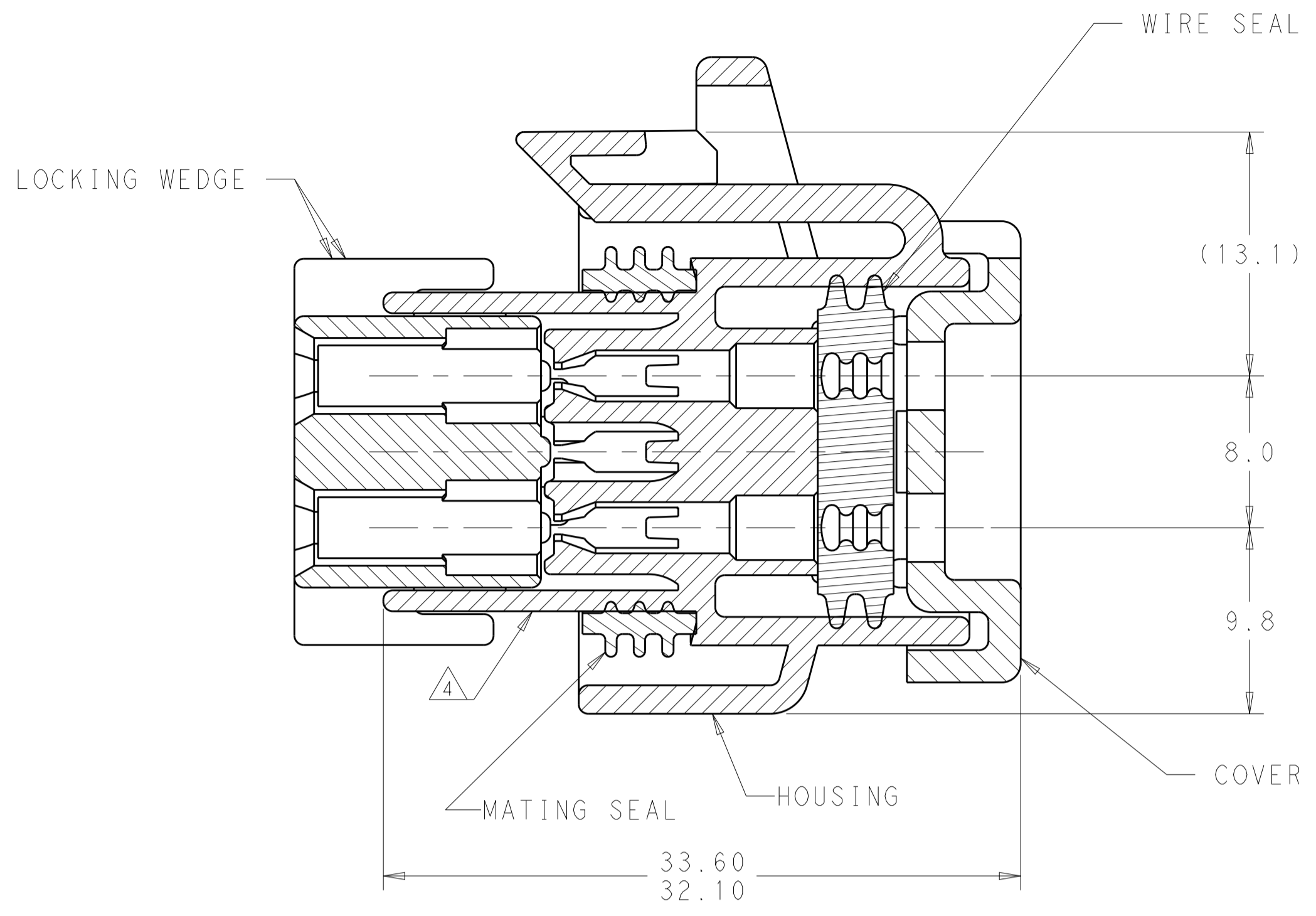
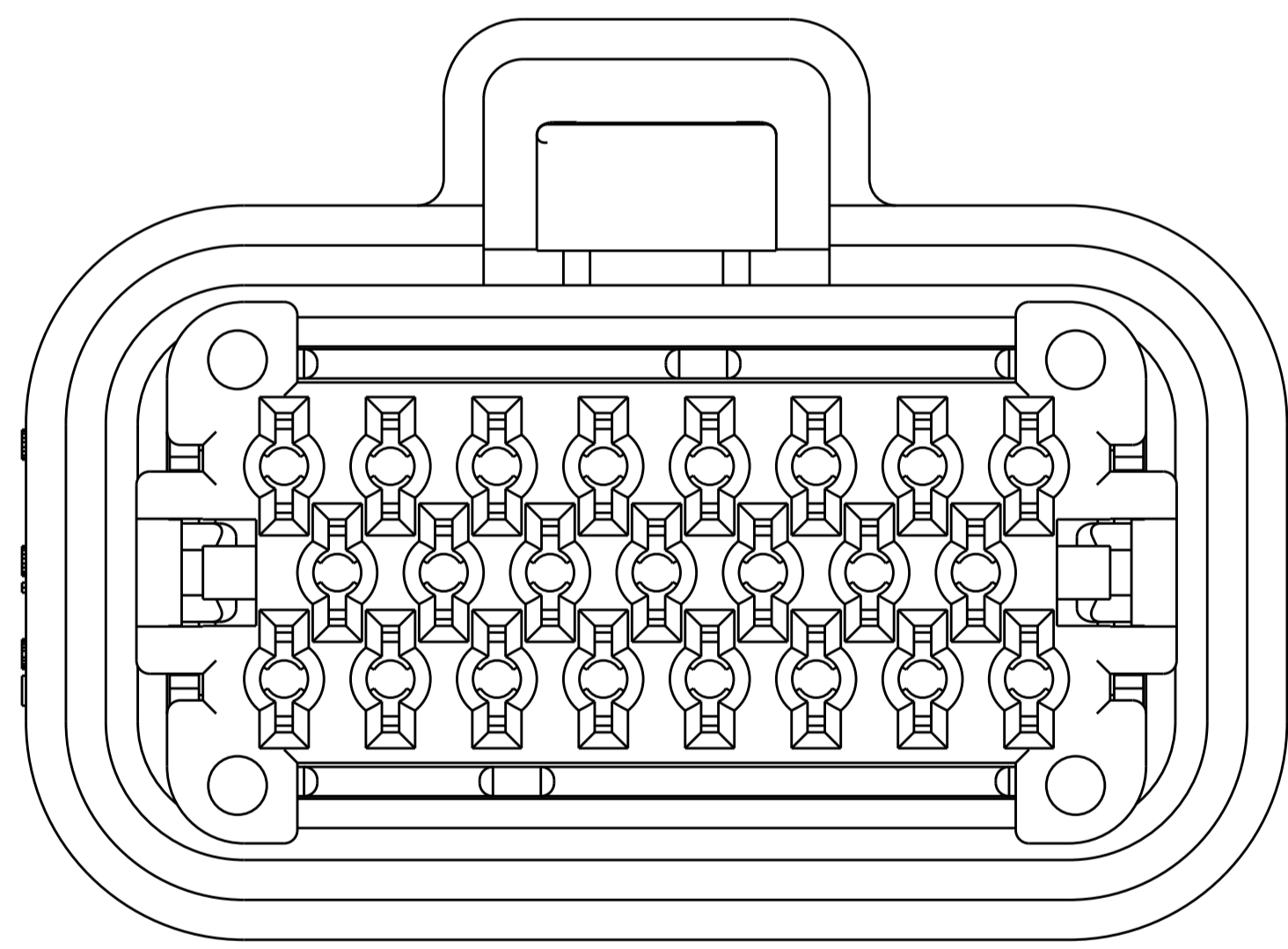


REVISIONS					
P.	LTN.	DESCRIPTION	DATE	DWN.	APVD.
M		REVISED PER ECO-13-001003	17JAN2013	DLD	DCS
M1		REVISED PER ECO-14-019263	23DEC2014	DLD	DCS

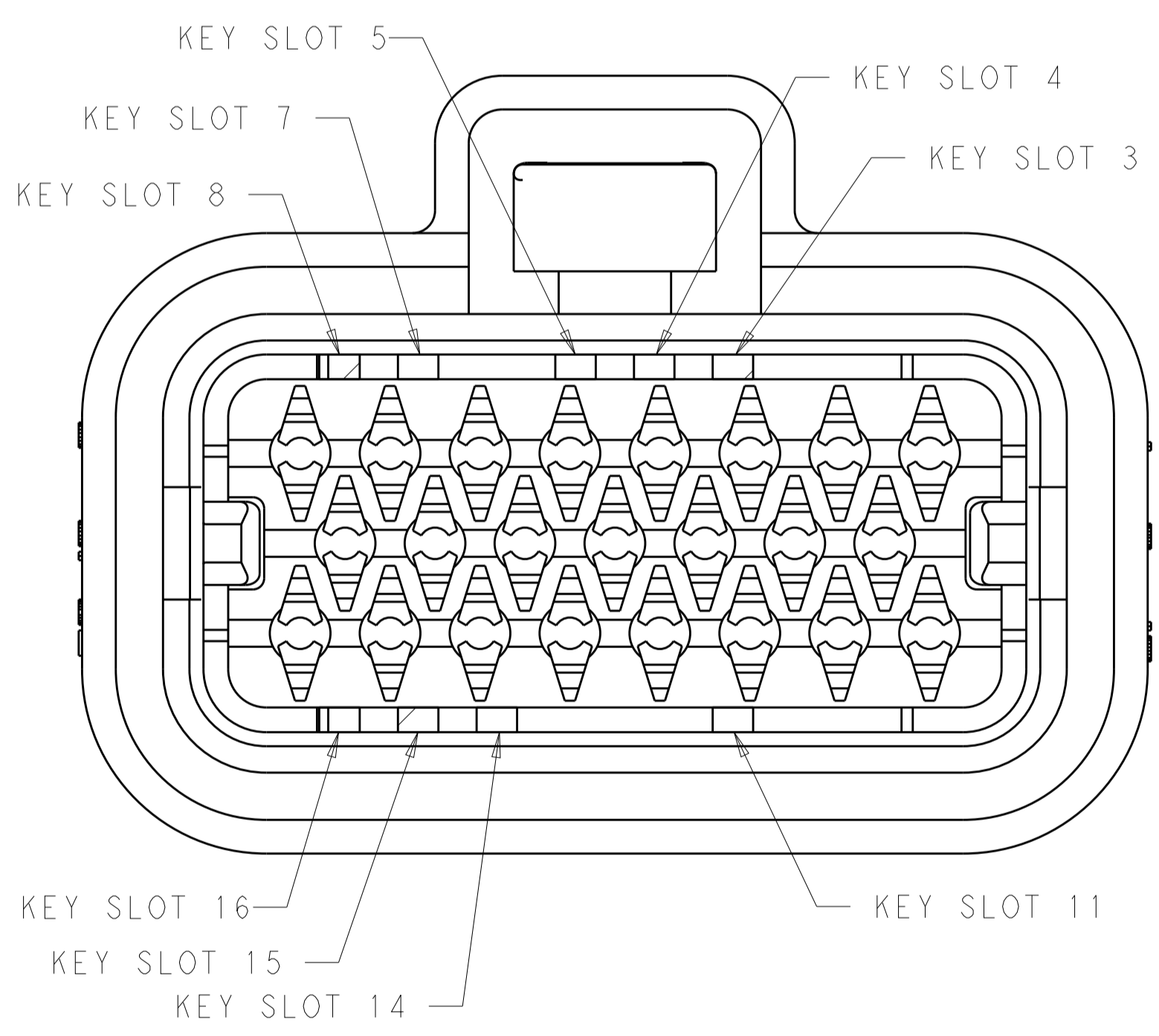
ASSEMBLY WILL PASS THRU Ø50 OPENING



- △ HOUSING COLORS ARE MECHANICALLY KEYPED TO MATE WITH IDENTICALLY COLORED HEADER ASSEMBLIES.
- 2. PLUG MATES TO THE FOLLOWING:
RIGHT ANGLE HEADER - 770669, 776087
VERTICAL HEADER - 776200, 7762228
- 3. PLUG USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854.
- △ DATE CODE ON THIS SURFACE. USES 5 DIGIT CODE:
FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY.



BOTTOM VIEW WITH LOCKING WEDGE



KEY SLOT LOCATIONS

3, 8 & 16	770680-5
7 & 15	770680-4
4 & 14	770680-3
5 & 11	770680-2
4 & 14	770680-1
KEY SLOT LOCATION (SEE VIEW ABOVE)	PART NUMBER

GLASS FILLED PBT, BLACK	SILICONE RUBBER, GREEN	SILICONE RUBBER, RED	PBT, RED	PBT, BLUE	NONE	770680-5
				PBT, GRAY	NONE	770680-4
				PBT, BLACK	3, 7, 16, 17, 21, 22	770680-3
				PBT, NATURAL	NONE	770680-2
				PBT, BLACK	NONE	770680-1
COVER	WIRE SEAL	MATING SEAL	LOCKING WEDGE	△ HOUSING	CIRCUITS MOLDED CLOSED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±0.2
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL: SEE TABLE

FINISH: SEE TABLE

Customer Drawing

DWN: R. VESTAL 08SEP2009
CHK: D. STRAUSSER 08SEP2009
APVD: D. STRAUSSER 08SEP2009

NAME: PLUG ASSEMBLY, 23 POSITION, AMPSEAL

SIZE: A1

CAGE CODE: 100779

DRAWING NO: C=770680

RESTRICTED TO: M1

SCALE: 4:1

SHEET: 1 OF 1

REV: M1