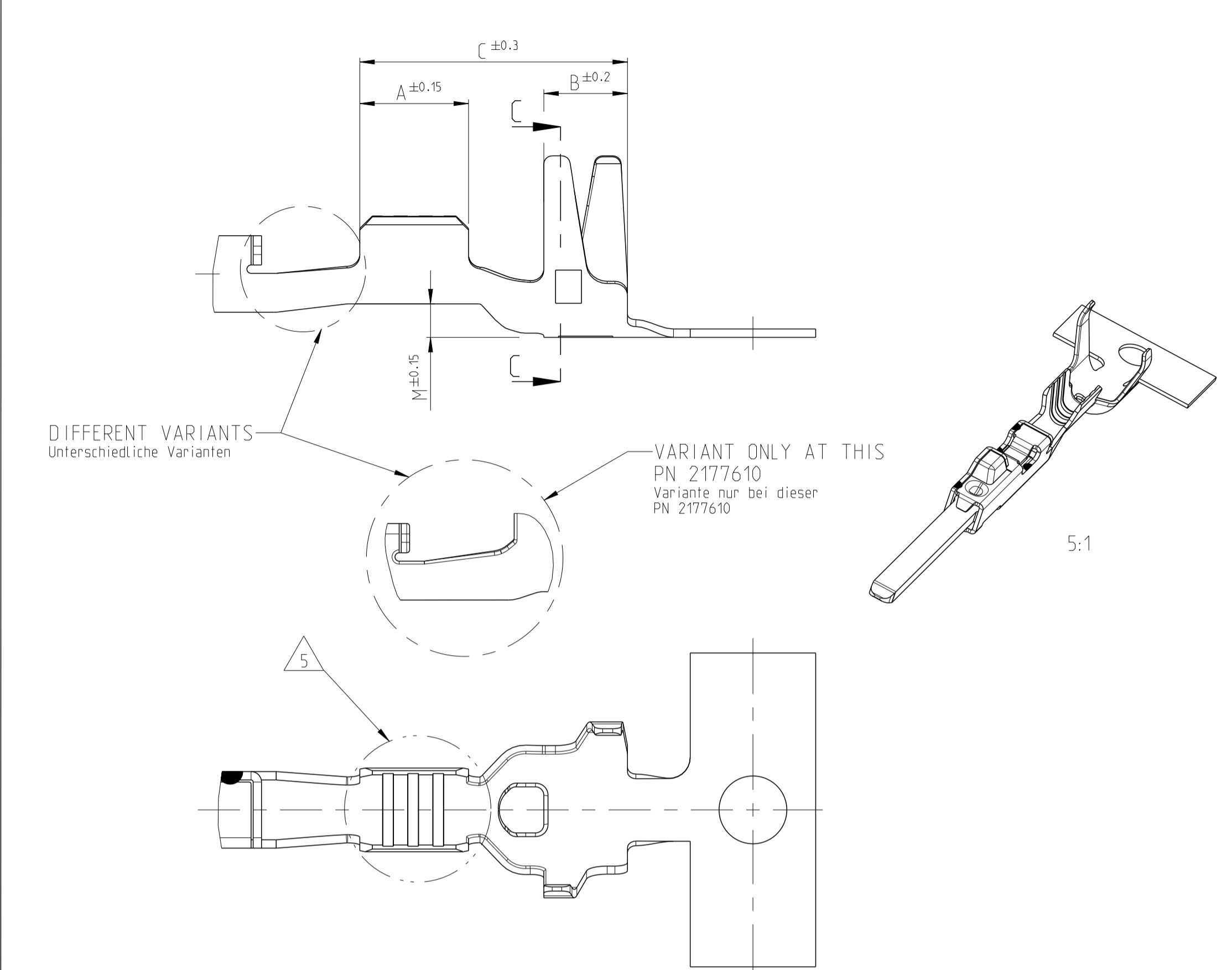


SINGLE WIRE SEALING SYSTEM  
Einzelleiter- Dichtungs- System

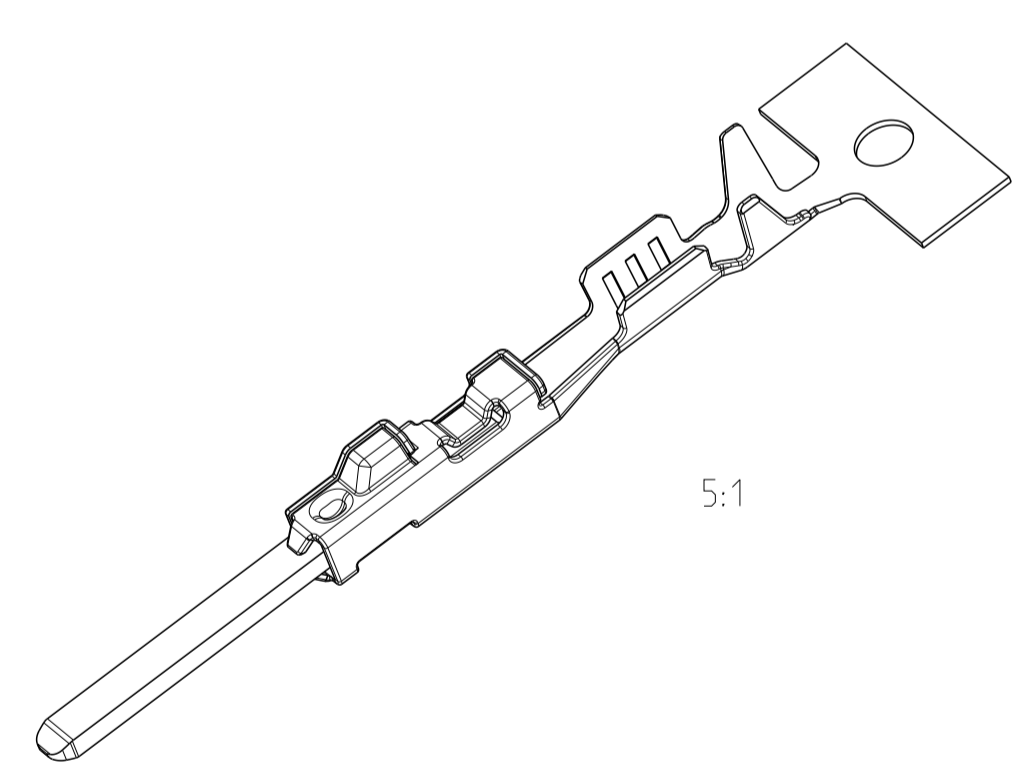


LOC	DIST	REV	LTN	REVISIONS	DATE	DWN	APVD
A1	-	-	-	DESCRIPTION			
				DESCRIPTION			
		B4		DIM. "L" 15.3 was 16.3	07JUL2011	EH	RM
		B5		PN 2177610 AND BODY MATERIAL ADDED	04MAY2012	EH	RM
		B6		1718350 D DR CORRECTED (DWG MISTAKE)	27NOV2012	SG	RM
		B7		1718348-3 INACTIVE. ECR-13-010542	01JUL2013	SG	RM

WIRE - CRIMP	STANDARD INSULATION CRIMP	SINGLE WIRE CRIMP
Draht- Crimp	Standard Isolations- Crimp	Einzeldichtungs - Crimp
B-B	C-C	C-C

ORDER NO.	REV	ORDER NO.	WIRE RANGE	INSULATION-Ø	BODY	TAB	BODY	TAB	LENGTH	WIRE CRIMP	INSULATION CRIMP	DIMENSION	INSULATION
Bestell-Nr.		Bestell-Nr.	Drahtgrößen- bereich (mm <sup>2</sup> )	Isolation-Ø (mm)	Kontaktkörper	Flachstecker	Kontaktkörper	Flachstecker	Laenge	Drahtcrimp	Isolationscrimp	MASS "L" (mm)	CRIMP FOR Isolationscrimp
Bandware		EinzelAusführung			MATERIAL Werkstoff		SURFACE Oberfläche		CRIMP DIMENSIONS Crimpabmessungen (mm)				
2177610-3	A	-	1.0-1.5	1.9-2.4	CuSn4	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 3.0 B = 2.0 C = 6.8	E = 2.6 G = 2.9 D <sub>br</sub> = 1.35	H = 4.4 K = 4.3 D <sub>iso</sub> = 2.9 M = 0.8	16.8	SINGLE WIRE SEALING SYSTEM
2141116-3	B	-	0.5-0.75	1.4-1.9	CuSn4	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 6.4	E = 2.0 G = 2.1 D <sub>br</sub> = 1.1	H = 4.2 K = 4.3 D <sub>iso</sub> = 2.7 M = 0.8	16.3	SINGLE WIRE SEALING SYSTEM
2141114-3	B	-	0.25-0.35	1.1-1.6	CuSn4	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 6.4	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 4.2 K = 4.3 D <sub>iso</sub> = 2.6 M = 0.8	16.3	SINGLE WIRE SEALING SYSTEM
1718352-3	-	-	1.0-1.5	1.9-2.4	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 3.0 B = 2.0 C = 6.1	E = 2.6 G = 2.9 D <sub>br</sub> = 1.35	H = 3.7 K = 3.9 D <sub>iso</sub> = 2.1 M = 0.2	16.3	FLR CABLE
1718352-2	-	-	1.0-1.5	1.9-2.4	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 3.0 B = 2.0 C = 6.1	E = 2.0 G = 2.1 D <sub>br</sub> = 1.1	H = 2.7 K = 2.9 D <sub>iso</sub> = 1.6 M = 0.2	16.3	FLR CABLE
1718352-1	-	-	1.0-1.5	1.9-2.4	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 3.0 B = 2.0 C = 6.1	E = 2.0 G = 2.1 D <sub>br</sub> = 1.1	H = 2.7 K = 2.9 D <sub>iso</sub> = 1.6 M = 0.2	16.3	FLR CABLE
1718350-3	B	1718390-3	0.5-0.75	1.4-1.9	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE
1718350-2	B	1718390-2	0.5-0.75	1.4-1.9	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE
1718350-1	B	1718390-1	0.5-0.75	1.4-1.9	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE
1718348-3	A	1703698-3	0.25-0.35	1.1-1.6	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE
1718348-2	A	1703698-2	0.25-0.35	1.1-1.6	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE
1718348-1	A	1703698-1	0.25-0.35	1.1-1.6	CuSn0.15/0.20	CuSn0.15/0.20	TIN PLATED	verzinnt	A = 2.6 B = 2.0 C = 5.7	E = 1.8 G = 1.8 D <sub>br</sub> = 0.8	H = 2.6 K = 2.6 D <sub>iso</sub> = 1.4 M = 0.2	15.3	FLR CABLE

- NOTES  
Bemerkungen
- 1 LASER WELDED  
Lasergeschweisst
  - 2 REVISION STATUS  
Revisionsstand
  - 3 CONTACT AREA TAB MIN. 0.8µm SELECTIV GOLD OVER Ni  
Kontaktzone selectiv vergoldet min.0.8µm ueber Ni
  - 4 CONTACT AREA TAB MIN. 2.0µm SELECTIV SILVER  
Kontaktzone selectiv versilbert min.2.0µm
  - 5 RETENTION FORCE INSERT TAB PUSHED INSIDE BODY MIN. 40N  
Haltekraefte Insertab in Body "gedrueckt" min. 40N
  - 6 DIFFERENT FORM OF THE SERRATIONS AND WIRE-CRIMP POSSIBLE  
unterschiedliche Ausfuehrung der Ritlen und des Draht-Crimps moeglich
  - 7 SEE APPLICATION SPECIFICATION TE-SPEC. 114-18464  
siehe Verarbeitungsspezifikation



PRODUCT CHARACTERISTICS ACC. QMP 1.12	TOLERANCING ISO 8015	NAME	RESTRICTED TO
BESONDERE MERKMALE NACH QMP 1.12	TOLERIERUNG ISO 8015	NUR FÜR	
THIS DRAWING IS A CONTROLLED DOCUMENT. DIESER ZEICHNUNGSDRUCK IST EIN KONTROLLIERTES DOKUMENT. ANSPRUCH AUF DEN STANDORT DER KONTROLLIERTEN DOKUMENTE SIEHE VERARBEITUNGSSPEZIFIKATION TE-SPEC. 114-18464	DWN J.SIENKIEWICZ 29APR2004 CHK G.HOTEA 29APR2004	MCON 1.2 TAB-CB-TERMINAL MCON 1.2 Tab-CB-Flachstecker	-
DIMENSIONS: MASSNEMEN (mm)	TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLGEMEINER TOLERANZEN	APVD W. Mueller 29APR2004	SIZE CAGE CODE DRAWING NO. 114-18464
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±	OTHERWISE SPECIFIED: ANSONSTENS ANDERERWEISE SPECIFIZIERT	PRODUCT SPEC 108-18782	SCALE MASSSTAB 10:1
MATERIAL -	FINISH/OBERFLAECHE/FARBE -	APPLICATION SPEC VERARBEITUNGSSPEZ. 114-18464	SHEET 1 OF 1
		WEIGHT GEWICHT -	REV B7
		CUSTOMER DRAWING /KUNDENZEICHNUNG	