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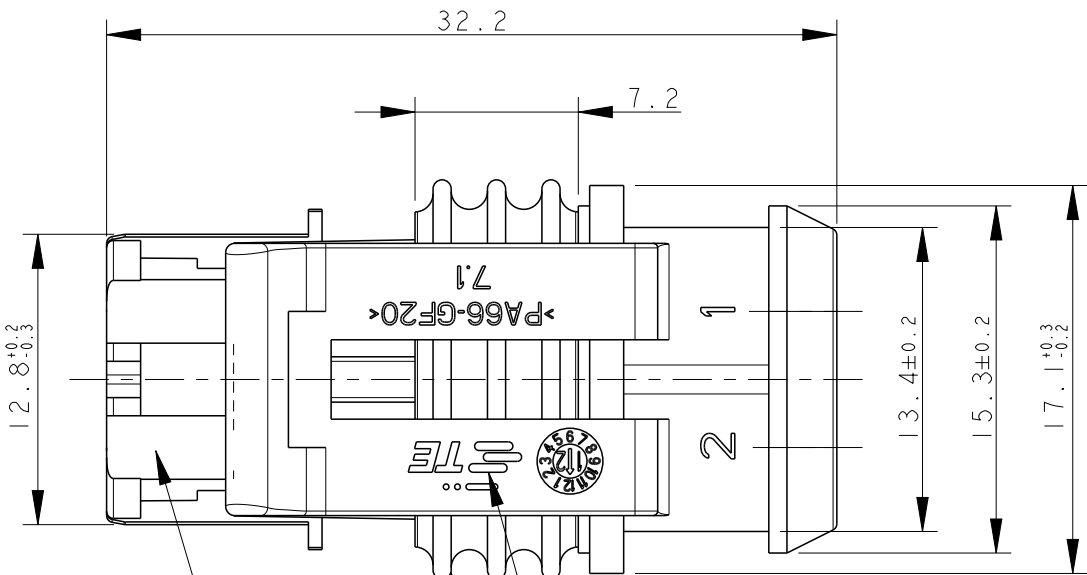
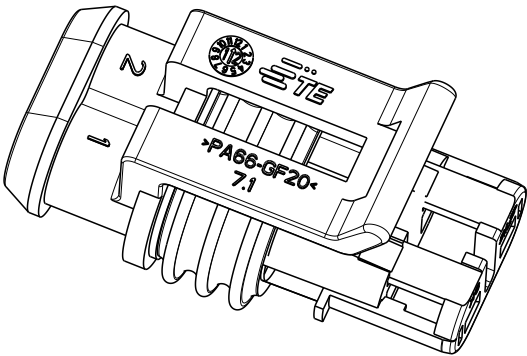
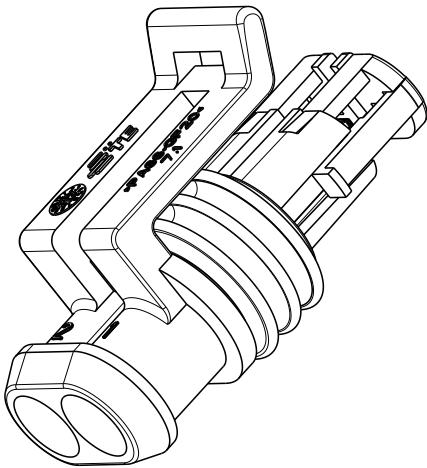
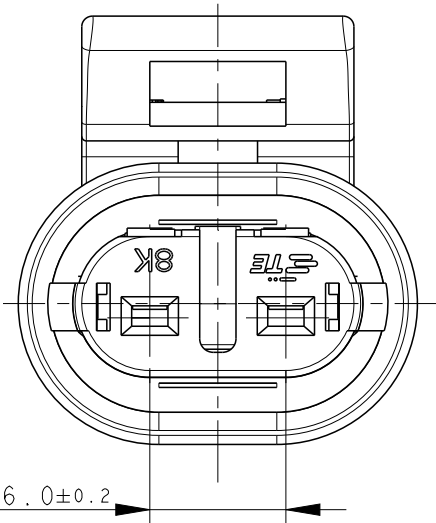
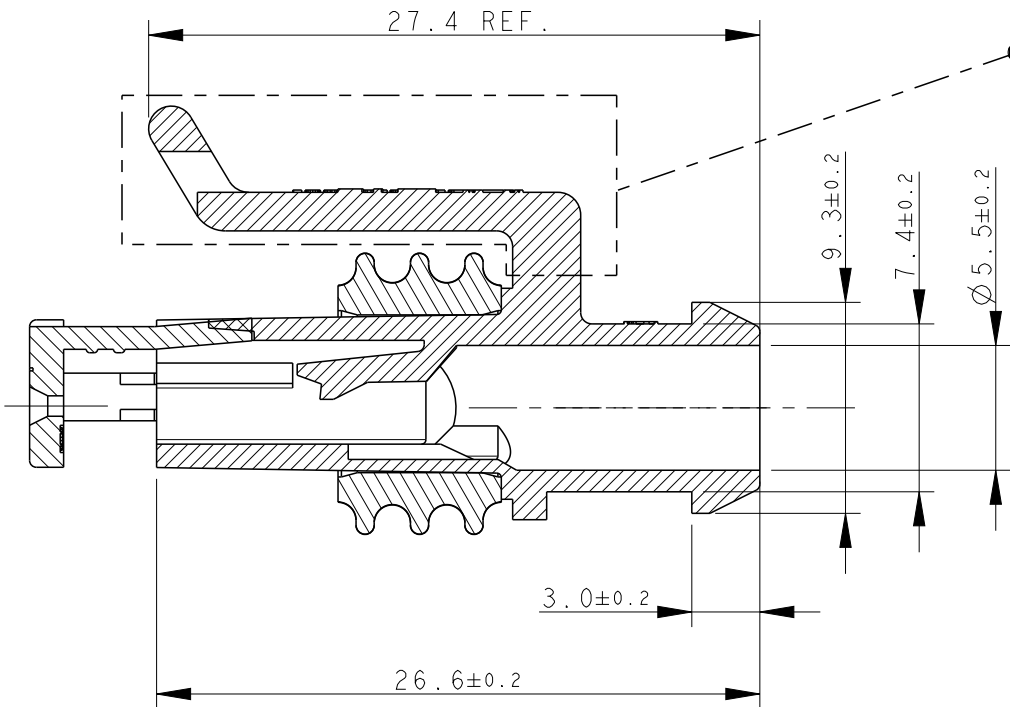
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	ECR-14-009314	24MAR2015	M.P.	M.G.
	DI	REVISED (ECR-15-014031)	25SEP2015	M.G.	M.G.

ALTERNATIVE DESIGN OF
LOCKING LANCE



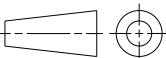
TE CONNECTIVITY TRADE MARK,
(IN ALTERNATIVE: "AMP" LOGO, OR "Tyco Electronics" LOGO)

SEALING
(COLOUR YELLOW)

PRE-ASSEMBLED SECONDARY LOCK
(COLOUR RED)

1) FOR COUNTERPART DETAILS, SEE SHEET 2 OF 2

BROWN	HOUSING+SEC.LOCK:PA66-GF SEALING: LSR	282080-4
GREEN		282080-3
GRAY		282080-2
BLACK		282080-1
FINISH/COLOR	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. BERTINI 05-1992	 TE Connectivity				
		CHK A. BRUNI 05-1992					
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD -	NAME - AMP SUPERSEAL 1.5 SRS. 2 POSITIONS PLUG ASS'Y				
	0 PLC ±° 1 PLC ±0.3 2 PLC ±° 3 PLC ±° 4 PLC ±° ANGLES ±2°	PRODUCT SPEC 108-20090					
		APPLICATION SPEC 412-20000					
MATERIAL -	FINISH -	WEIGHT 2.60gr	SIZE A3	CAGE CODE 00779	DRAWING NO C-282080	RESTRICTED TO -	
SEE TABLE	SEE TABLE	Customer Drawing			SCALE 3:1	SHEET 1 OF 2	REV D1

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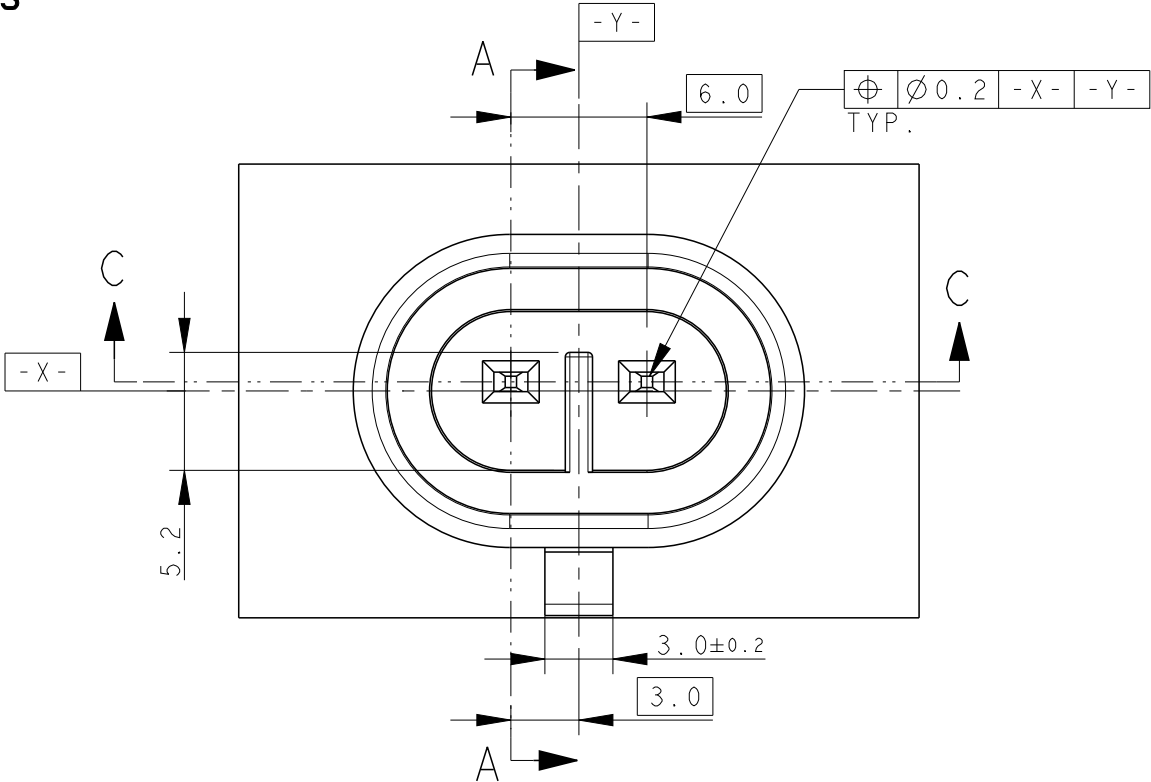
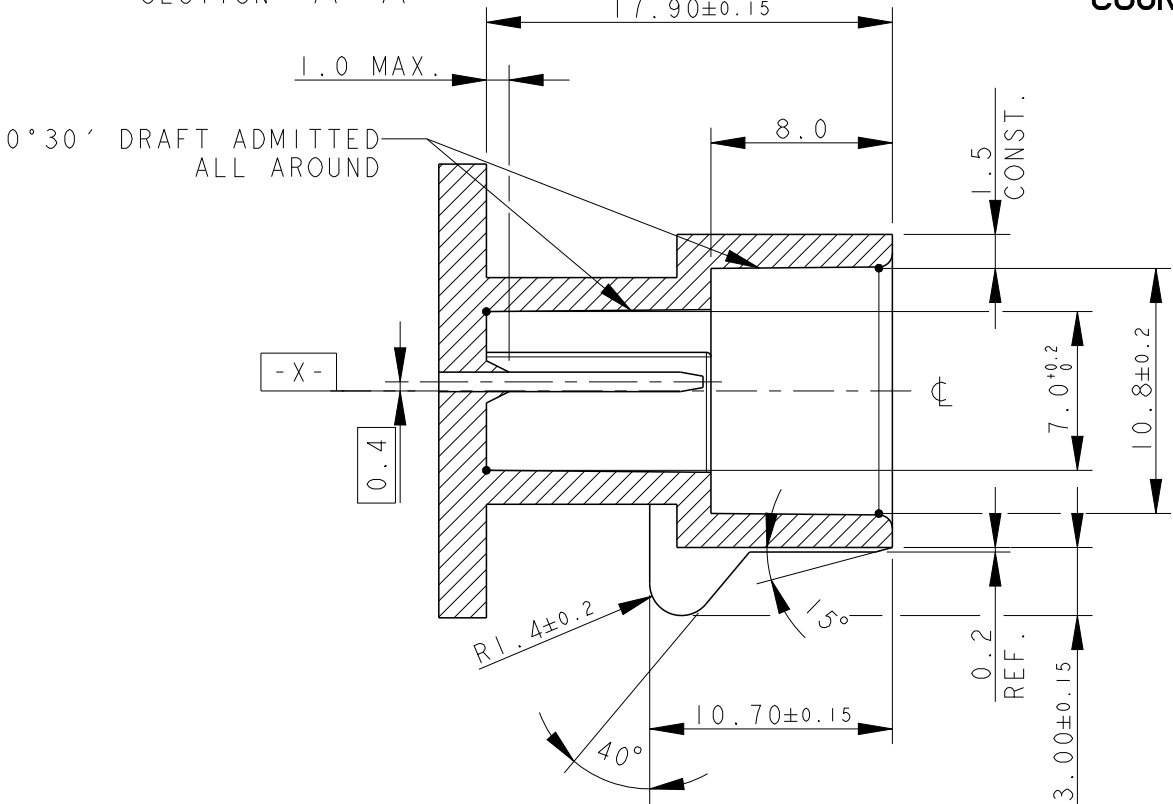
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REVISIONS

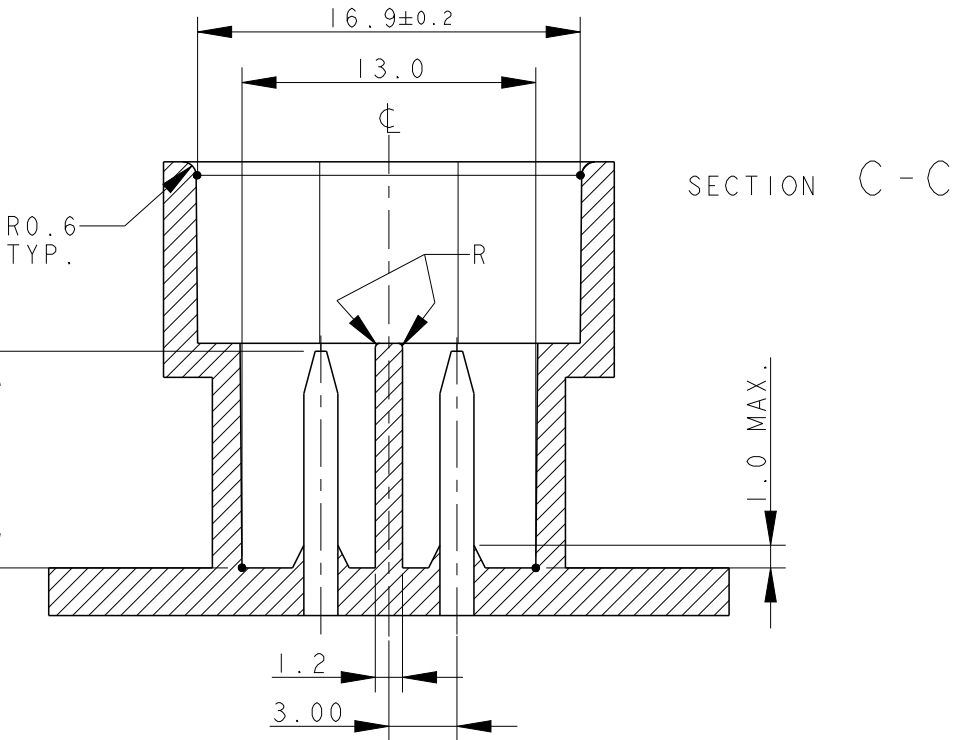
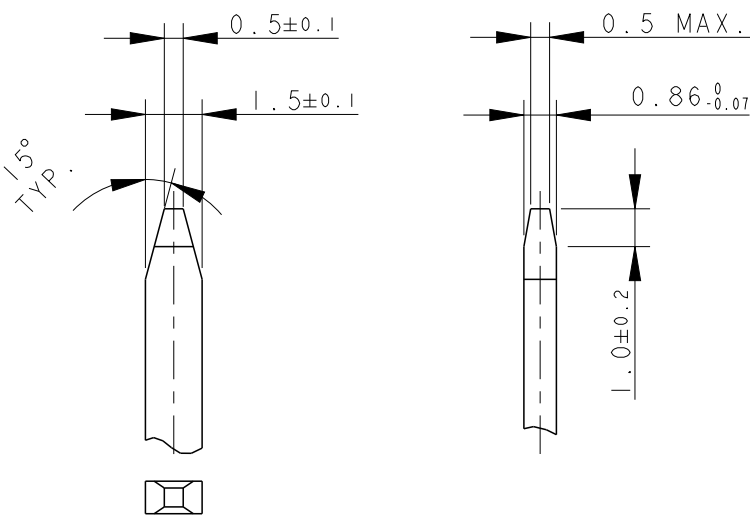
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

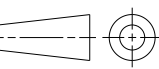
SECTION A - A

COUNTERPART DETAILS



TAB DETAILS



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. BERTINI 05-1992	 TE Connectivity		
		CHK A. BRUNI 05-1992			
DIMENSIONS: mm		APVD -	NAME -		
		PRODUCT SPEC 108-20090	AMP SUPERSEAL 1.5 SRS. 2 POSITIONS PLUG ASS'Y		
		APPLICATION SPEC 412-20000			
MATERIAL 		WEIGHT 2.60gr	SIZE A300779	CAGE CODE C-282080	RESTRICTED TO -
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.3 1 PLC ±0.1 2 PLC ±0.05 3 PLC ± 4 PLC ± ANGLES ±2°		FINISH 	Customer Drawing		
			SCALE 5:1	SHEET 2 OF 2	REV D1

MATERIALS: PA66-GF FOR HOUSING
TIN PLATED BRASS FOR TABS