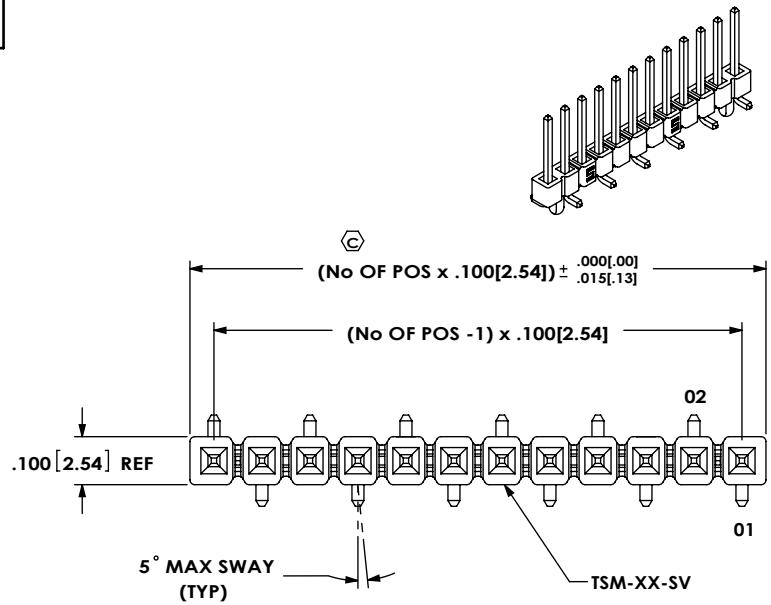


TSM-1XX-XX-XXX-SV-XX-XXX-XX



No OF POSITIONS
-02 THRU -50

LEAD STYLE
SEE TABLE 1

PLATING SPECIFICATION

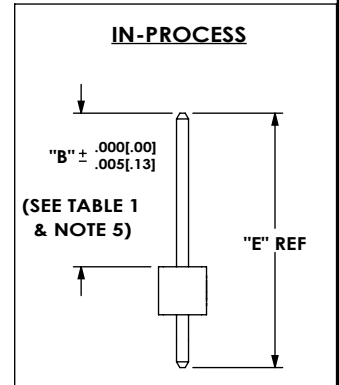
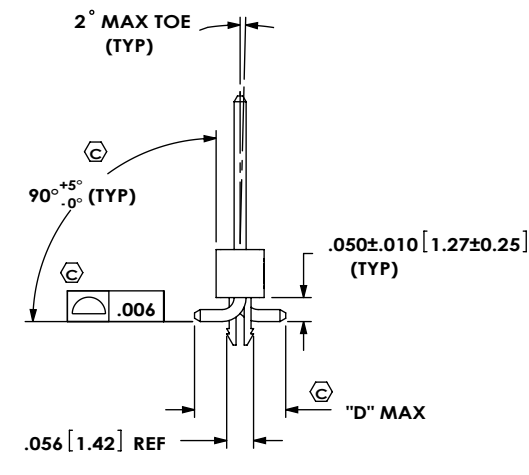
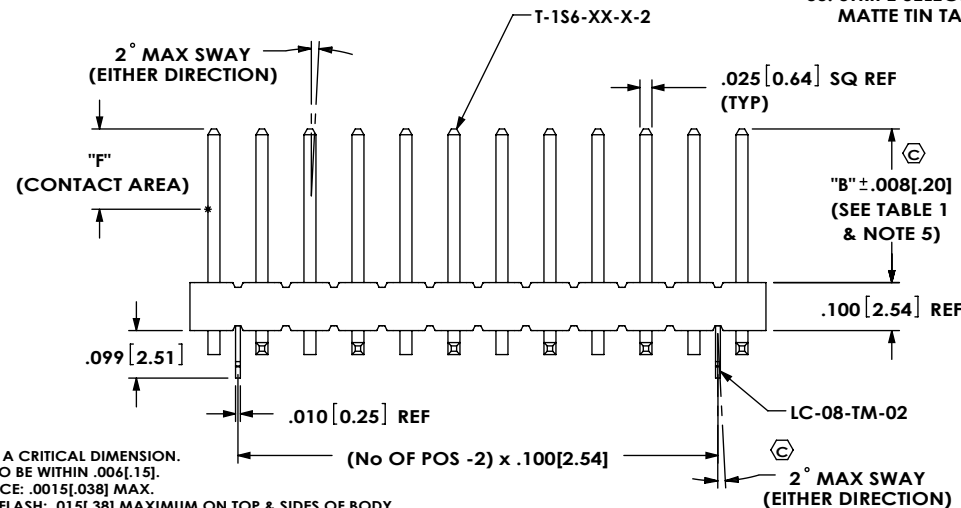
OPTION #3
-P: PICK & PLACE PAD (SEE FIG. 3)
[USE PPP-07](4 POS MINIMUM
OR -02 & -03 POS WITH -TR)
(SEE NOTE 7)
-TR: TAPE & REEL (SEE NOTE 7)
(-02 THRU -22 POS)

-T: MATT TIN CONTACT AND TAIL
-S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
-G: GOLD, 10 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
-L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN ON TAIL
-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
-H: HEAVY GOLD, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL
-TL: TIN / LEAD (90/10+/-5%) CONTACT AND TAIL [LEAD STYLE -01 & -02 ONLY]
-STL: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, TIN/LEAD (90/10+/-5%) TAIL [LEAD STYLE -01 & -02 ONLY]
-TM: MATTE TIN CONTACT AND TAIL
-SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
-LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
-FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL
-SS: STRIPE SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL (SEE NOTE 9)

OPTION #2
POLARIZED POSITION: SPECIFY PIN OMITTED

OPTION #1
-LC: LOCKING CLIP (SEE FIG. 1)(SEE NOTE 8)
[USE LC-08-TM-02](-02 THRU -36 POS: 2 PER STRIP
-02 POS: 1 PER STRIP)
-A: ALIGNMENT PIN (SEE FIG. 2)

ROW SPECIFICATION
-SV: SINGLE VERTICAL (USE TSM-XX-SV-XX)



- NOTES:
- ⊕ REPRESENTS A CRITICAL DIMENSION.
 - COPLANARITY TO BE WITHIN .004[.15].
 - BURR ALLOWANCE: .0015[.038] MAX.
 - MAXIMUM CUT FLASH: .015[.38] MAXIMUM ON TOP & SIDES OF BODY AND .030[.76] MAXIMUM ON SURFACE MOUNT SIDE OF BODY.
 - POST HEIGHT VARIATION BETWEEN ANY TWO PINS: .005[.13] MAXIMUM.
 - MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
 - LEADS MAY NOT BE VISIBLE FOR CUSTOMER VISUAL INSPECTION WITH -P OPTION ON SMALLER POSITIONS PARTS.
 - DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
 - 01 LEAD STYLE ONLY, MATES WITH SSW, SSQ, BCS, SSM, ESW, ESQ.
 - MINIMUM PUSHOUT FORCE: 2LB. [8.90 N]

TABLE 1

STYLE	"B"	"C"	"D" MAX	"E"	"F"	TERMINAL
-01	.230[5.84]	.280[7.11]	.208[5.28]	.445[11.30]	.165[4.19]	T-1S6-16-X-2
-02	.320[8.13]	.370[9.40]	.205[5.20]	.530[13.46]	.165[4.19]	T-1S6-08-X-2
-03	.420[10.67]	.470[11.94]	.205[5.20]	.630[16.00]	.165[4.19]	T-1S6-15-X-2
-04	.120[3.05]	.270[6.86]	.208[5.28]	.335[8.51]	.050[1.27]	T-1S6-21-X-2
-05	.075[1.91]	.270[6.86]	.223[5.66]	.300[7.62]	.050[1.27]	T-1S6-18-X-2

FIG 1
TSM-112-02-XXX-SV-LC SHOWN

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES

.XX: ±.01 [3] 2°

.XXX: ±.005 [13]

.XXXX: ±.0020 [051]

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1

INSULATOR:
LCP, UL 94 VO
COLOR: BLACK

TERMINAL: PHOS BRONZE

F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-XX-MKT.SLDDRW

DESCRIPTION:
SINGLE ROW .100 SMT ASSEMBLY

DWG. NO.
TSM-1XX-XX-XXX-SV-XX-XXX-XX

BY: DEAN P 8/21/2002 SHEET 1 OF 2

FIG 3

-P: PICK & PLACE PAD OPTION
4 POSITION MINIMUM
[PLACE PAD ON CENTERLINE AS SHOWN]

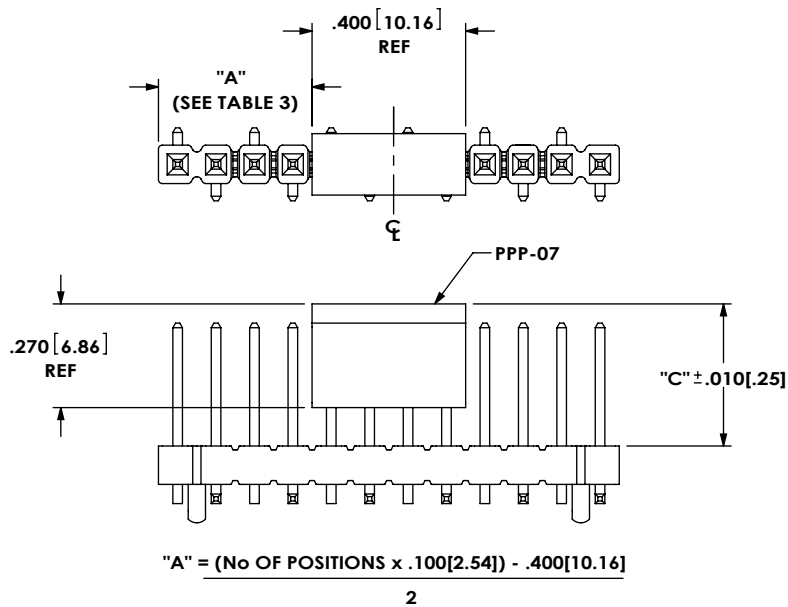


TABLE 3: PICK & PLACE PAD ALIGNMENT

POSITION	TOLERANCE
-02 THRU -04	"A" ± .010
-05 THRU -50	"A" ± .020

FIG 2

-A: ALIGNMENT PIN OPTION
TSM-112-02-X-SV-A SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

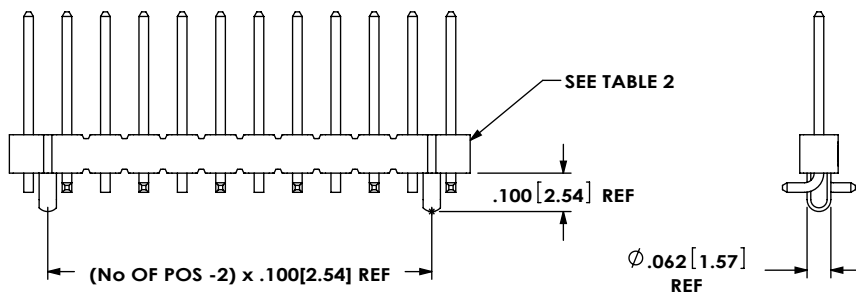


TABLE 2: ALIGNMENT PIN BODY

POSITION	USE BODY
-3	TSM-03-SV-A
-02 & -04 THRU -50	TSM-XX-SV-X

PACKAGING TABLE

STYLE	OPTION	TUBE	PLUG
-01	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-02, -04, -05	----	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -02, -04, -05	-LC, -A	PT-1-24-02-29 (SEE NOTE 3)	TP-24
-01, -04, -05	-P	PT-1-24-05-29	TP-03
-01, -04, -05	-LC-P, -A-P	PT-1-24-05-29	TP-03
-02	-P	PT-1-24-13-29	TP-03
-02	-LC-P, -A-P	PT-1-24-13-29	TP-03
-03	----	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-LC, -A	PT-1-24-10-29 (SEE NOTE 3)	TP-24
-03	-P	PT-1-24-14-29	TP-09
-03	-LC-P, -A-P	PT-1-24-14-29	TP-09

NOTES:

1. LOAD PARTS POSITION 1 FIRST IN SAME DIRECTION AS ARROW.
2. NOTE DELETED
3. PACKAGE POSITIONS -04 THRU -36.
4. POLARIZED 4 POSITION PARTS WITHOUT PADS ARE TO BE LAYER PACKAGED OR PACKAGED IN TAPE AND REEL.

FIG 4
TUBE PACKAGING

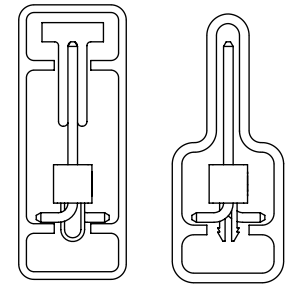
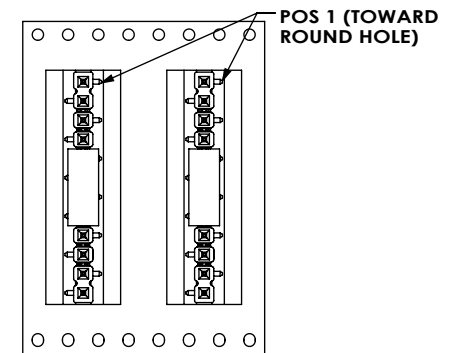


FIG 5

-TR: TAPE & REEL PACKAGNG OPTION



F:\DWG\MISC\MKTG\TSM-1XX-XX-XXX-SV-XX-XXX-XX-MKT.SLDDRW

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1



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DESCRIPTION:
SINGLE ROW .100 SMT ASSEMBLY

DWG. NO.
TSM-1XX-XX-XXX-SV-XX-XXX-XX

BY: DEAN P 8/21/2002 SHEET 2 OF 2