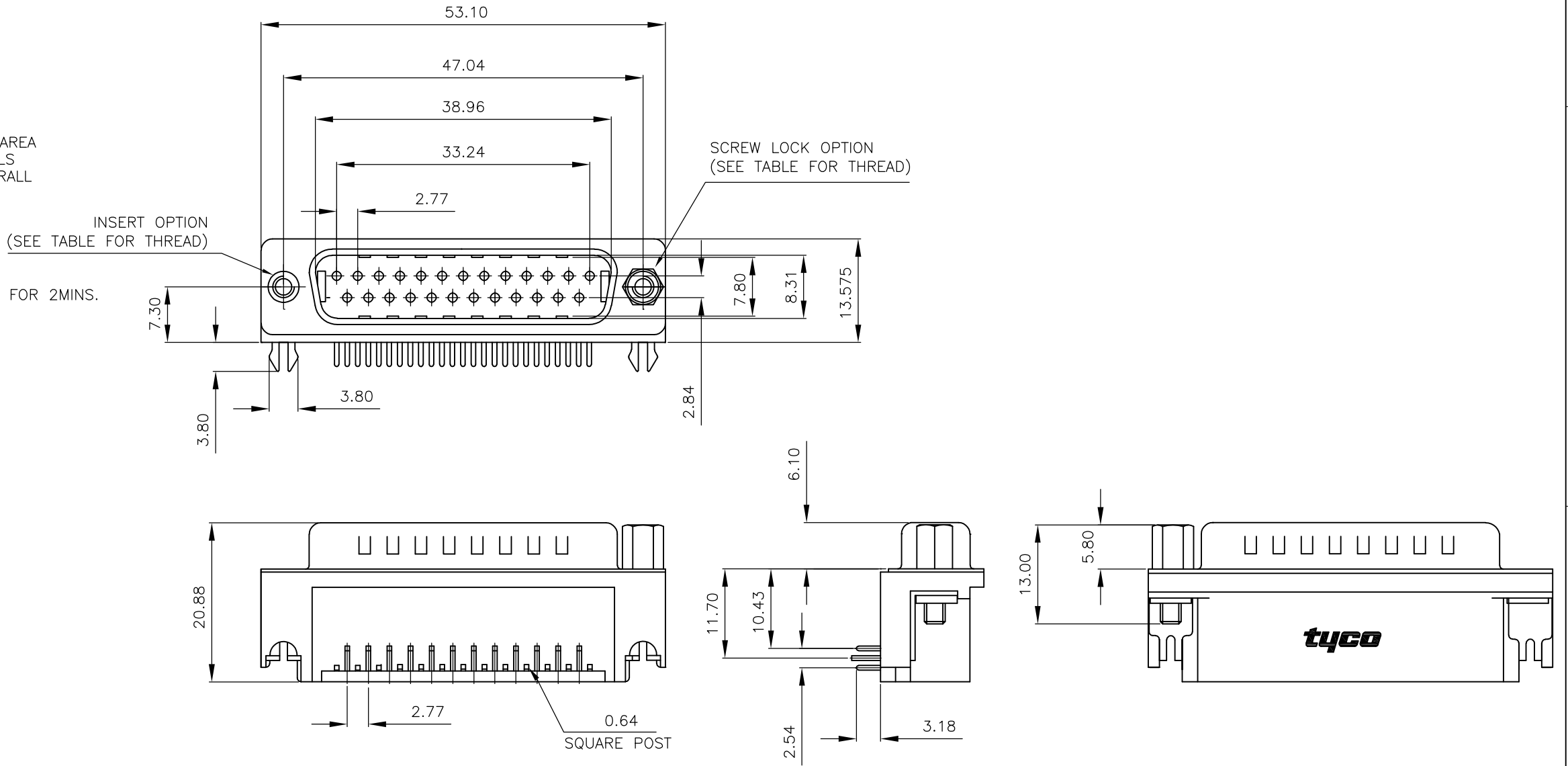


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
E	B		D	REVISED PER ECO-15-006366	30APR2015	AP	SB

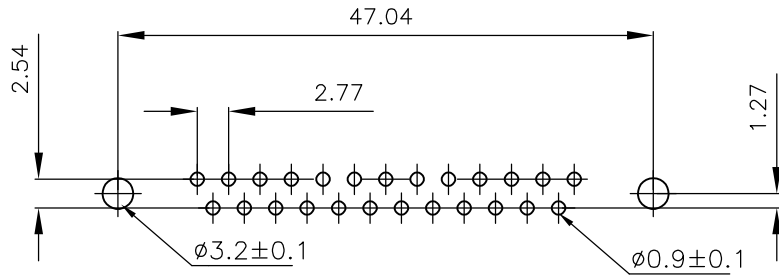
- 1 FOR LOCAL DATA REFER TO YOUR LOCAL TE CONNECTIVITY SALES OFFICE.
- 2 ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED.
- 3 MATERIAL :
HOUSING : THERMOPLASTIC, UL94V-0
BLACK COLOR
CONTACTS : BRASS
SHELL : STEEL
BOARDLOCK : BRASS
SCREW : BRASS
- 4 FINISH :
CONTACT : 0.38µm MIN.GOLD PLATED ON CONTACT AREA
2.54µm MIN. TIN PLATED ON SOLDERTAILS
1.27µm MIN. NICKEL UNDERPLATED OVERALL
SHELL : 2.54 µm MIN NICKEL PLATED.
BOARD LOCK : 1.52µm MIN. TIN PLATED
SCREW : 1.27µm MIN. NICKEL PLATED.
- 5 CHARACTERISTICS
CURRENT RATING : 5A
INSULATION RESISTANCE : 1000MOHMS MIN, 500VDC FOR 2MINS.
TEMPERATURE RATING : -55DEGC ~ +105DEGC
VOLTAGE RATING : 250VDC

6

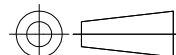
OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



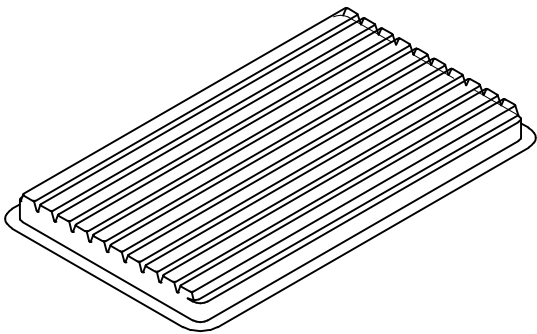
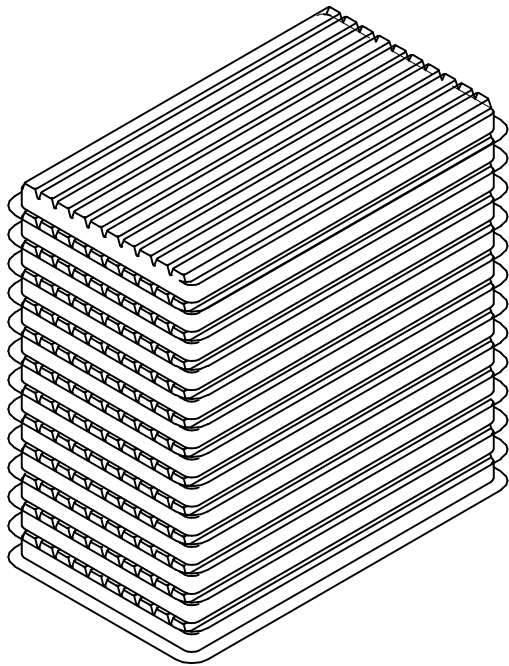
P.C.B. LAYOUT



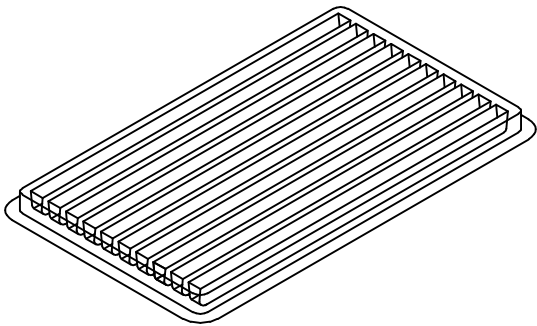
6	OBSOLETE	25-WAY D-PLUG WITH BOARD LOCKS & 2 x M3 SCREW LOCKS, 0.38µm GOLD, RIGHT ANGLE	4-1634582-2
	OBSOLETE	25-WAY D-PLUG WITH BOARD LOCKS & 2 x 4-40 SCREW LOCKS, 0.38µm GOLD, RIGHT ANGLE	3-1634582-2
6	OBSOLETE	25-WAY D-PLUG WITH BOARD LOCKS & 2 x M3 INSERTS, 0.38µm GOLD, RIGHT ANGLE	2-1634582-2
	OBSOLETE	25 WAY D PLUG WITH BOARD LOCKS & 2 x 4-40 INSERTS, 0.38µm GOLD, RIGHT ANGLE	1-1634582-2
DESCRIPTION			PART No.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.SANDWELL 15SEP2003	 TE Connectivity					
DIMENSIONS: mm		CHK S.EBBUTT 15SEP2003						
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± —	APVD F.WHEELER-KING 15SEP2003	NAME 25 WAY D-SUB PLUG WITH BOARD LOCK					
		PRODUCT SPEC —	—					
		APPLICATION SPEC —	—					
		WEIGHT —	SIZE A3	CAGE CODE 00779	DRAWING NO C-1634582	RESTRICTED TO —		
MATERIAL SEE NOTE	FINISH —	CUSTOMER DRAWING				SCALE NTS	SHEET 1 OF 2	REV D

LOC E	DIST B	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—



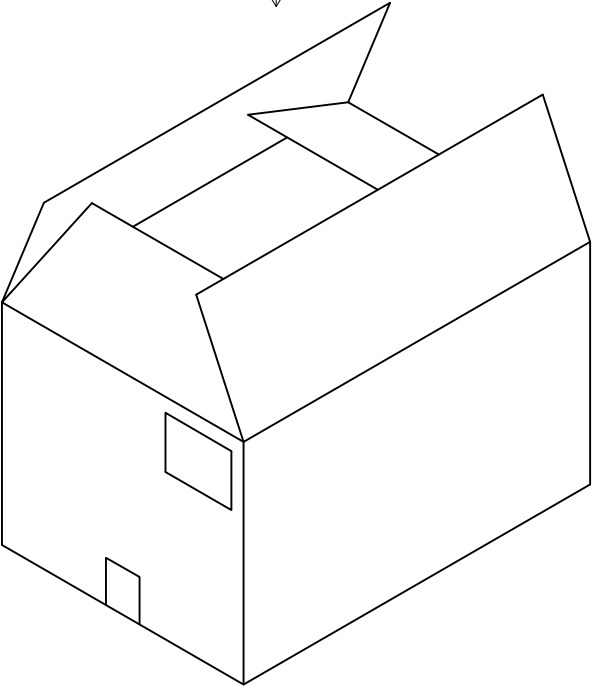
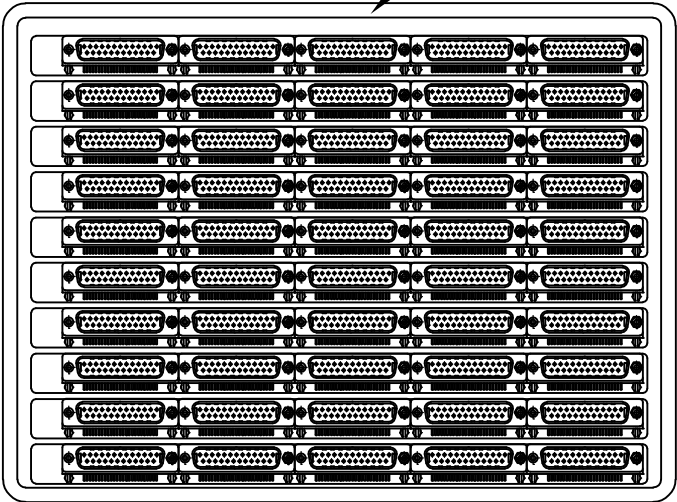
COVER



TRAY

- 1
- DIMENSION:
TRAY:L=310,W=220,H=23
SHIPPING BOX:L=335,W=230,H=320
- 2
- QUANTITY:
50 PCS/TRAY
13 TRAY/SHIPPING BOX

Tray Layout



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.SANDWELL	15SEP2003	TE Connectivity		
		CHK S.EBBUTT	15SEP2003			
		APVD F.WHEELER-KING	15SEP2003	NAME 25 WAY D-SUB PLUG WITH BOARD LOCK		
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT		SIZE A3	CAGE CODE 00779	DRAWING NO C-1634582
CUSTOMER DRAWING				SCALE NTS	SHEET 2 OF 2	REV D

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± —
1 PLC ± —
2 PLC ± —
3 PLC ± —
4 PLC ± —
ANGLES ± —
FINISH —

MATERIAL
SEE NOTE