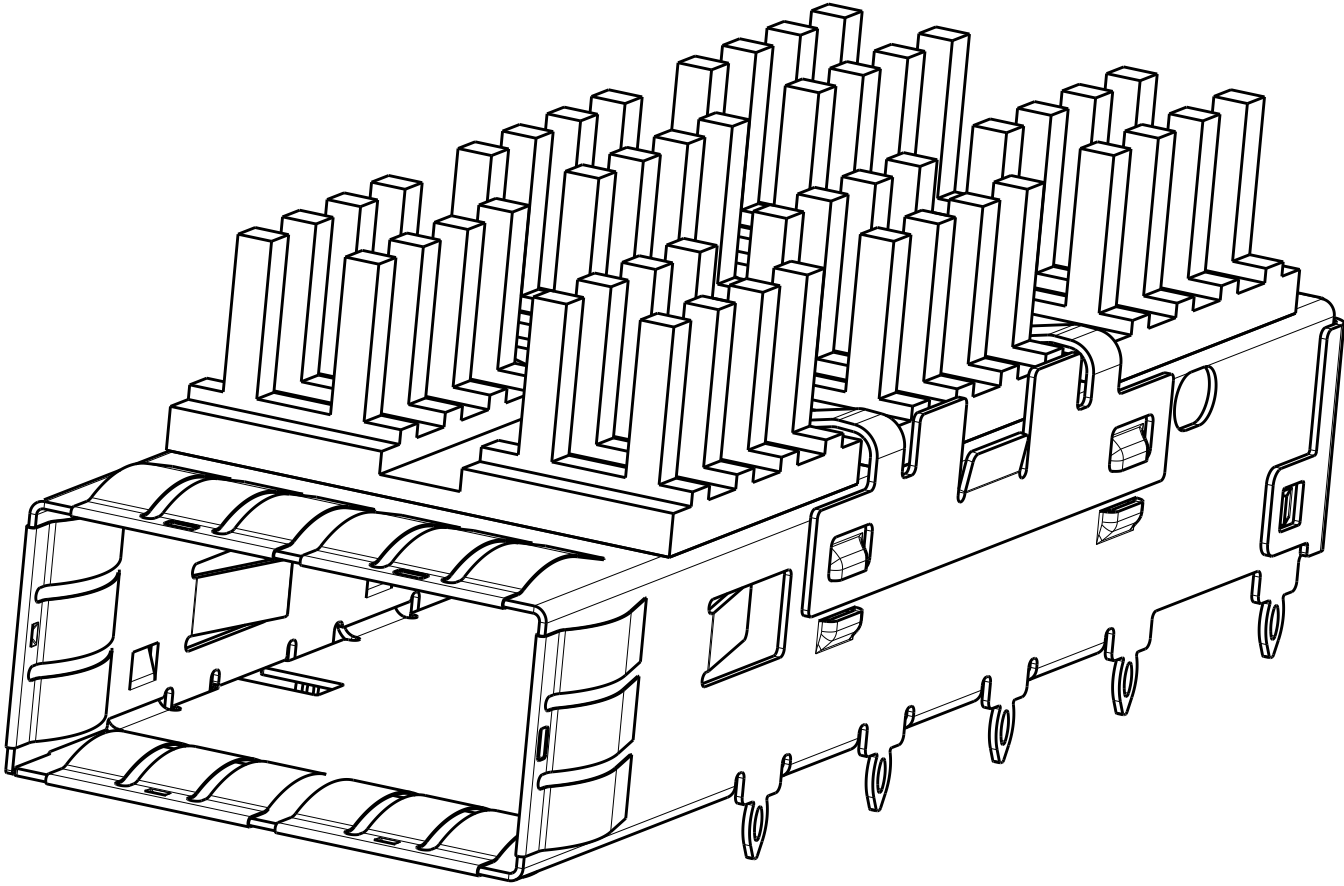
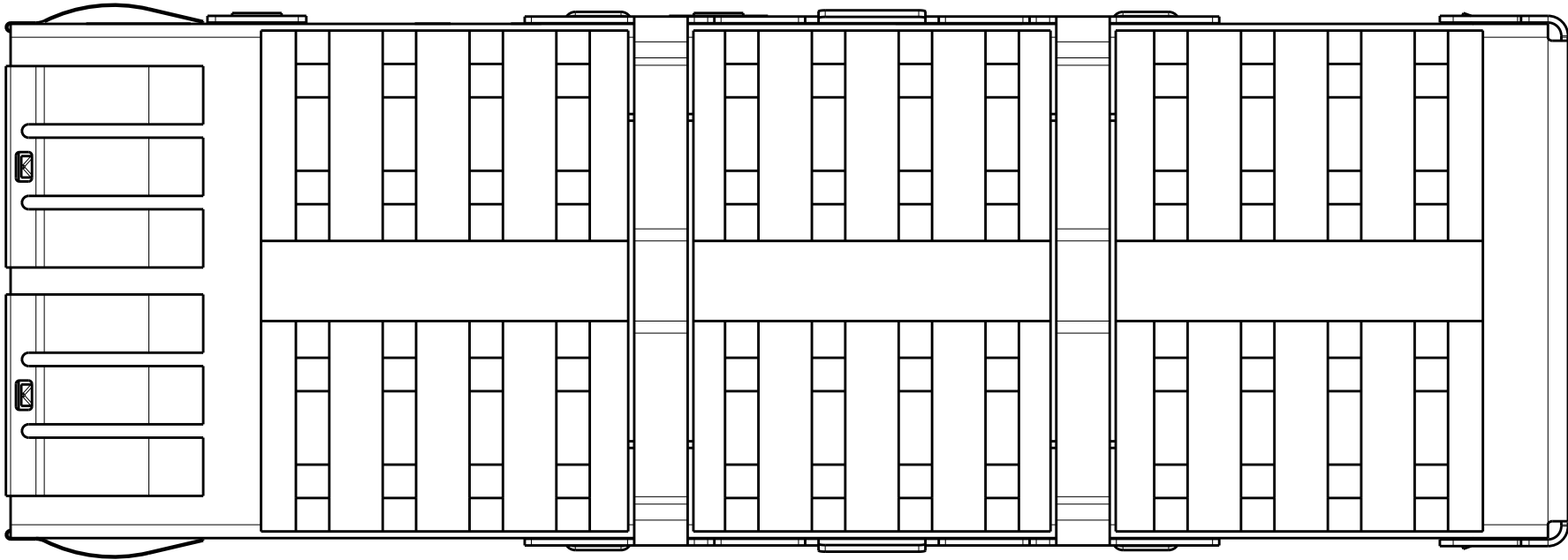


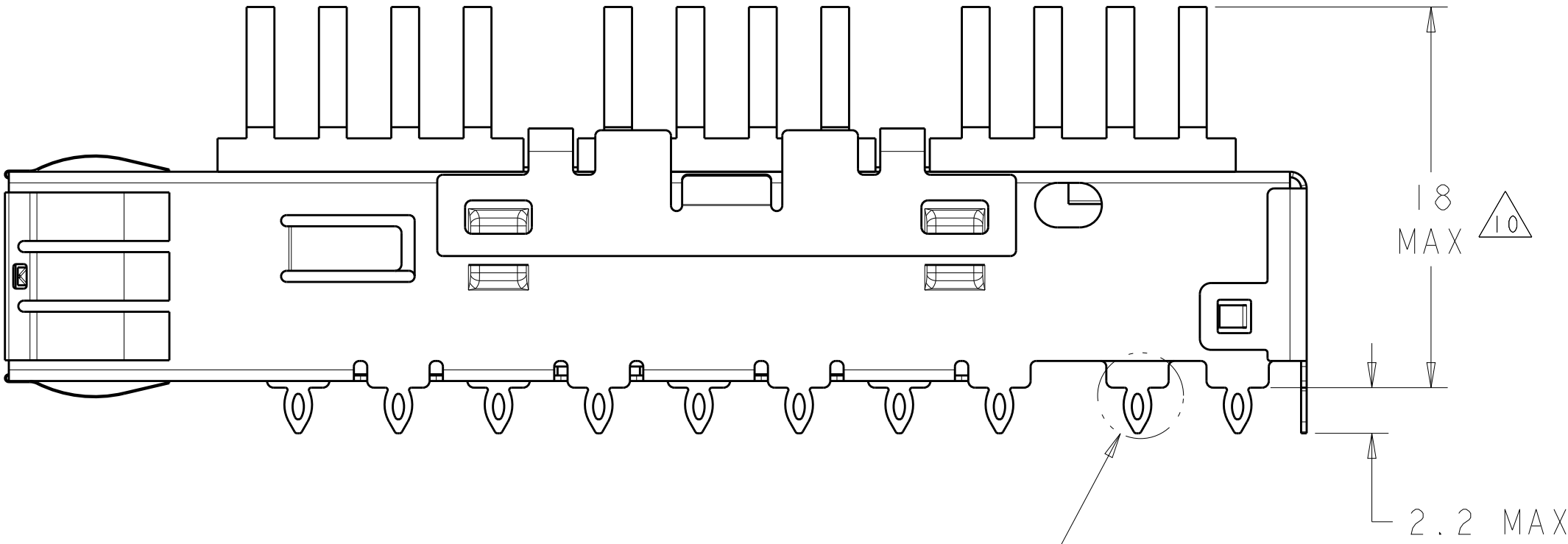
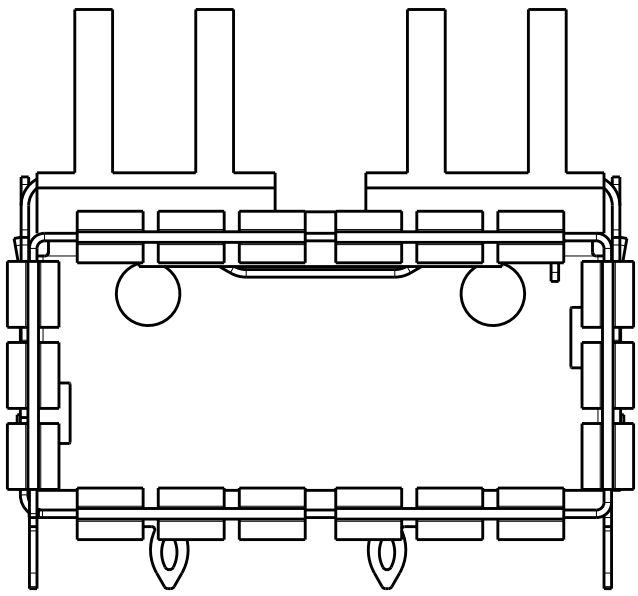
LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					I	PRELIMINARY	19SEP2012	DZ	JY



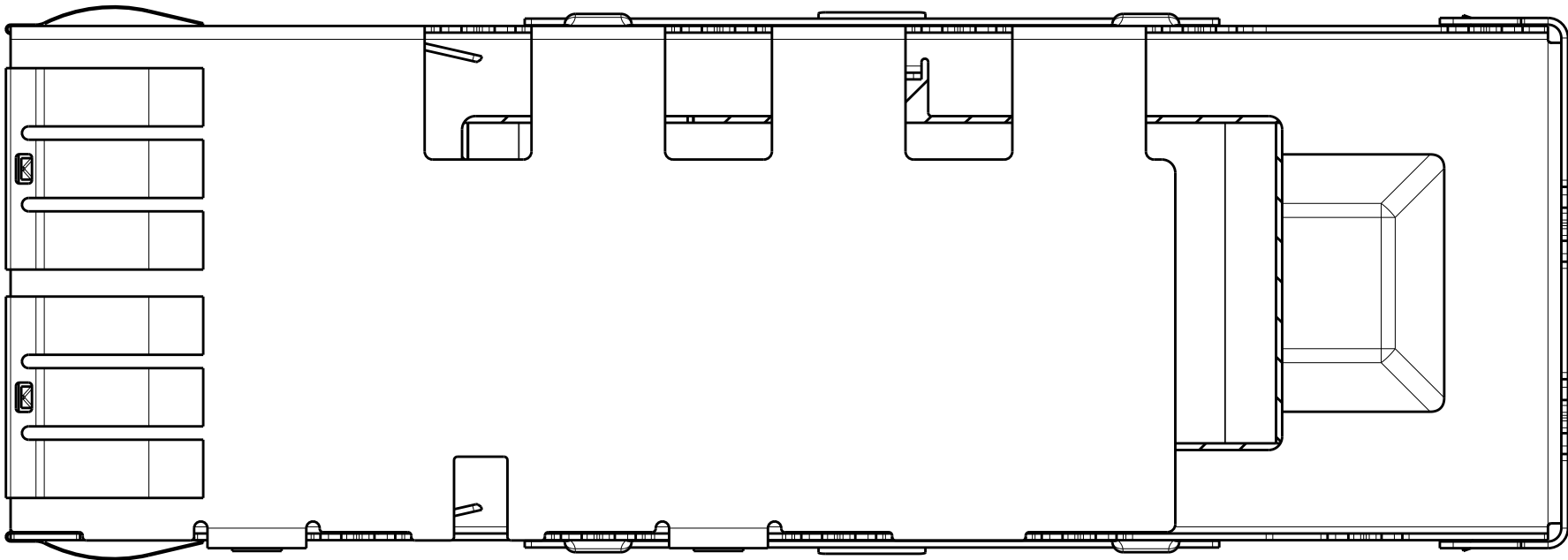
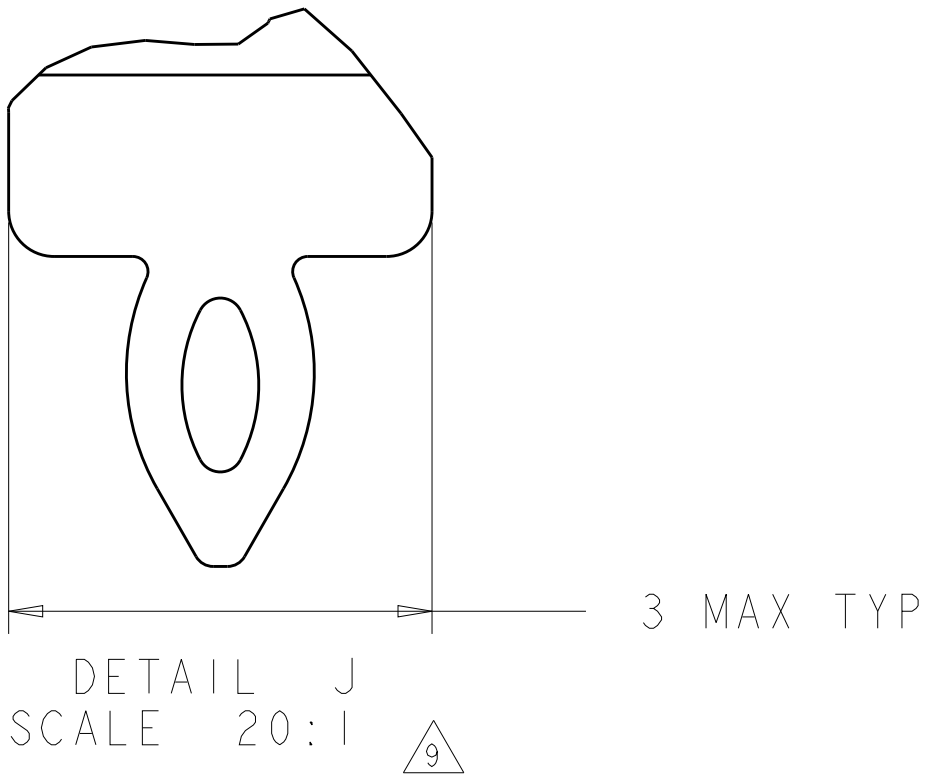
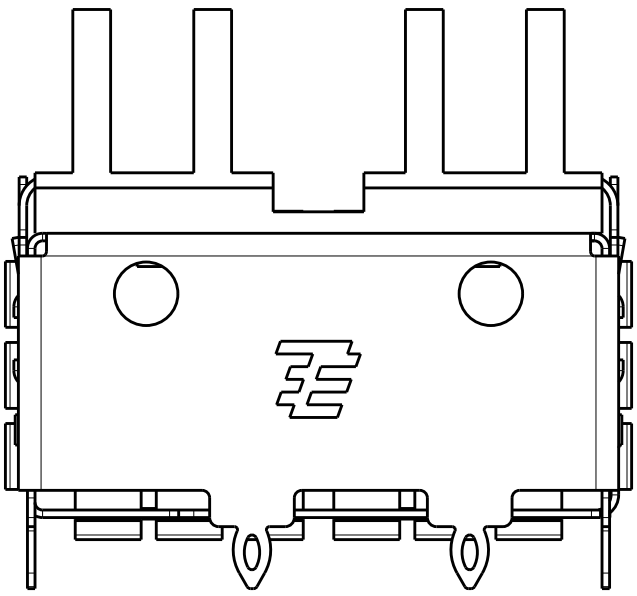
SCALE 4:1



1. CAGE MATERIAL: NICKEL SILVER, 0.25 THICK
HEAT SINK MATERIAL: ALUMINUM
HEAT SINK CLIP MATERIAL: STAINLESS STEEL
EMI SPRINGS MATERIAL: COPPER ALLOY
2. MINIMUM PITCH DIMENSION.
3. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
4. REFERENCE APPLICATION SPEC 114-13217 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. MINIMUM PC BOARD THICKNESS:
SINGLE SIDED = 1.45mm (shown, pg. 4)
DOUBLE SIDED = 2.2mm
7. HEATSINK AND CLIP SHIPPED ASSEMBLED TO CAGE ASSEMBLY.
CAGE ASSEMBLY MAY BE PRESSED INTO THE PCB AS SHIPPED.
8. DATUM -A- IS TOP SURFACE OF HOST BOARD.
9. SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL J, CONTACT PC BOARD.
10. DIMENSION APPLIES WITH MODULE INSTALLED IN THE CAGE.
11. DATE CODE MARKED ON TOP OF CAGE AND CONCEALED BY HEAT SINK APPLIES TO CAGE ASSEMBLY ONLY.
12. SPRING FINISH: 0.8um MIN TIN OVER 0.8um MIN NICKEL.
NON-PLATED EDGES PERMISSIBLE.
HEAT SINK FINISH: 0.076 um MIN NICKEL.



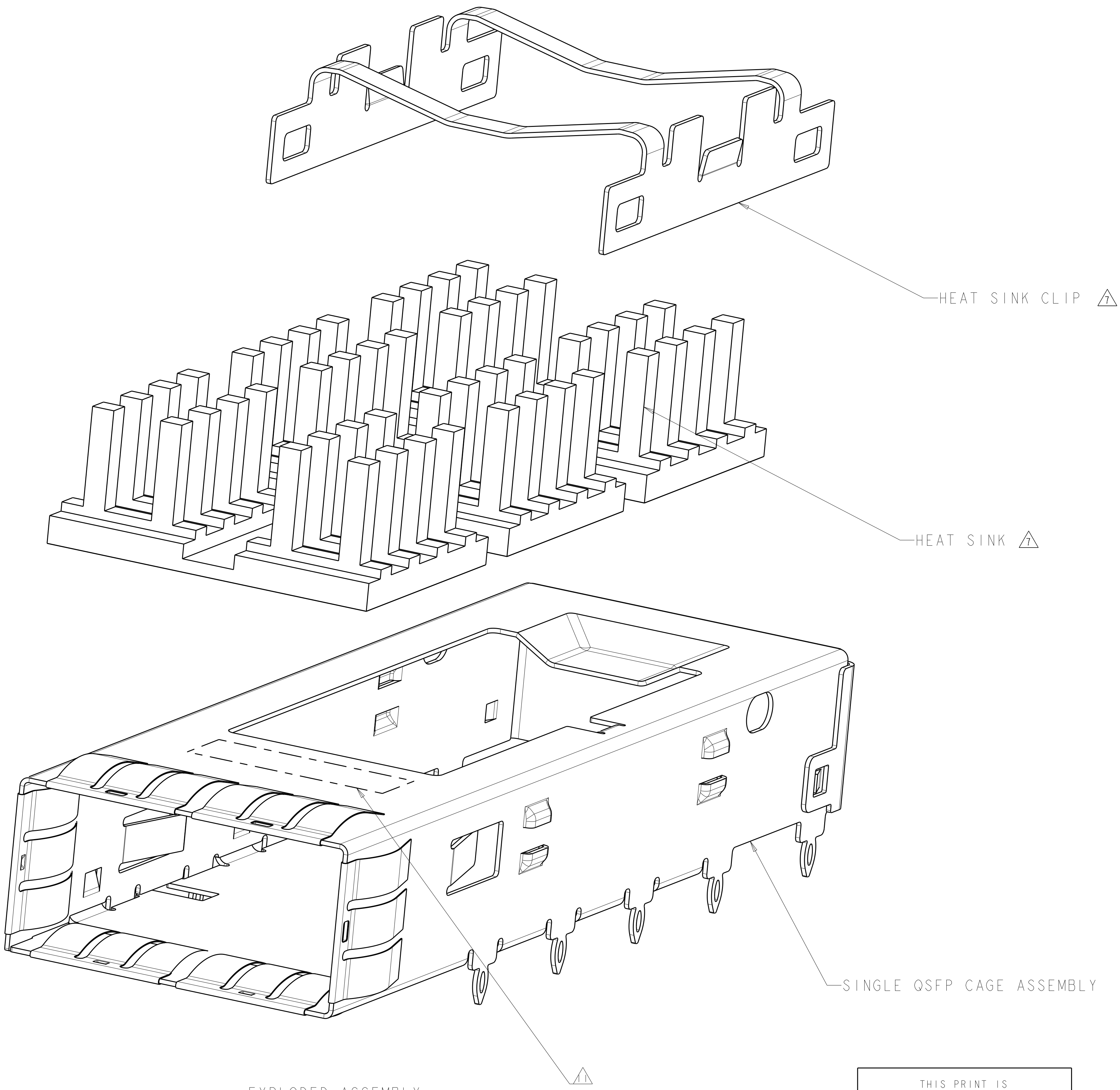
SEE DETAIL J



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THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	D. ZHU	19SEP2012							
				CHK	J. YANG	19SEP2012							
				APVD	A. GAI	19SEP2012							
				NAME		CAGE ASSEMBLY, THRU BEZEL, QSFP WITH HEAT SINK							
DIMENSIONS:				PRODUCT SPEC									
mm				108-2286									
				APPLICATION SPEC									
				114-13217									
MATERIAL				WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
				Customer Drawing		A1		00779		C-2170450		-	
				SCALE		2:1		SHEET		1		OF 4	
				REV									

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-

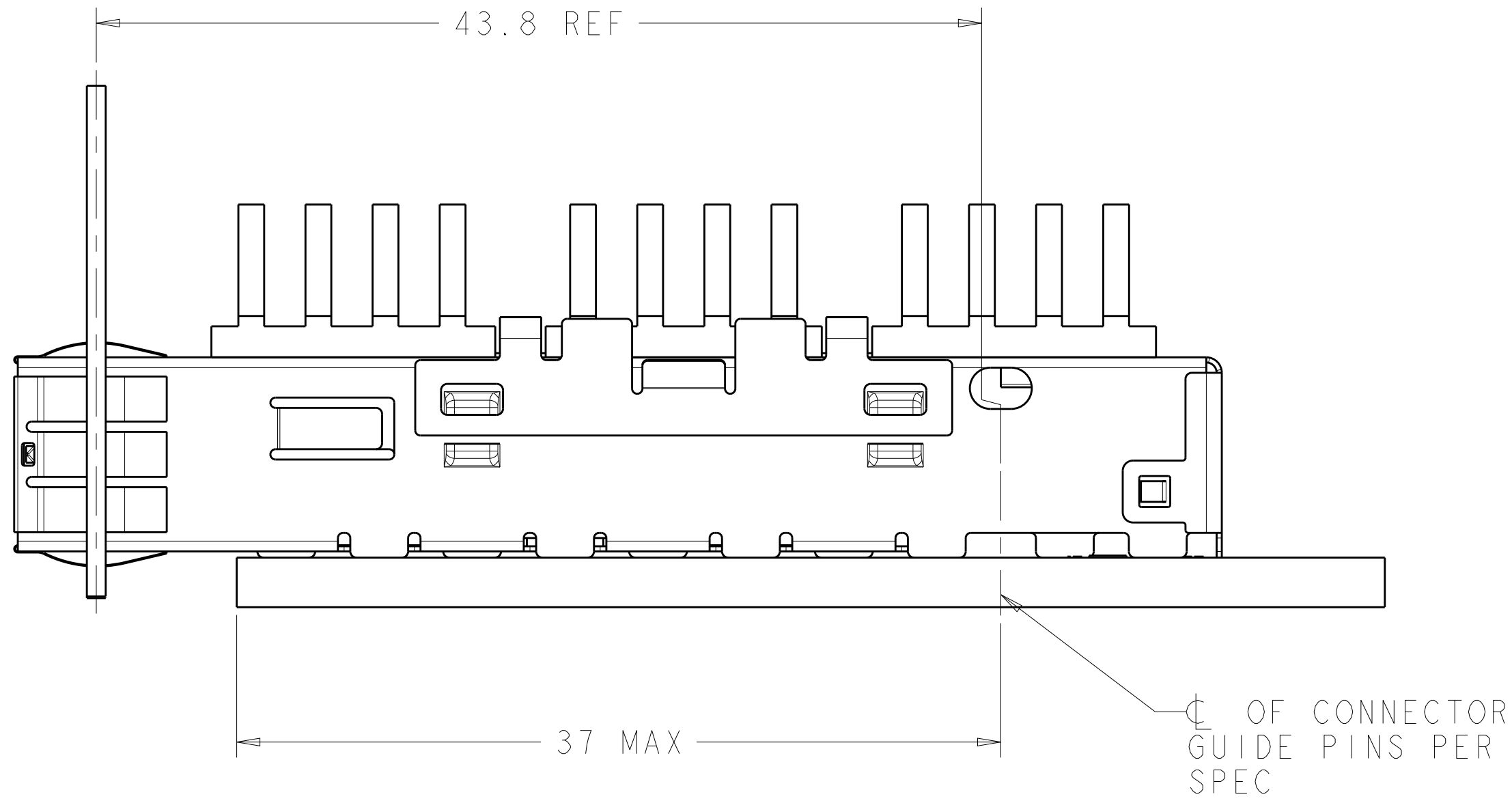
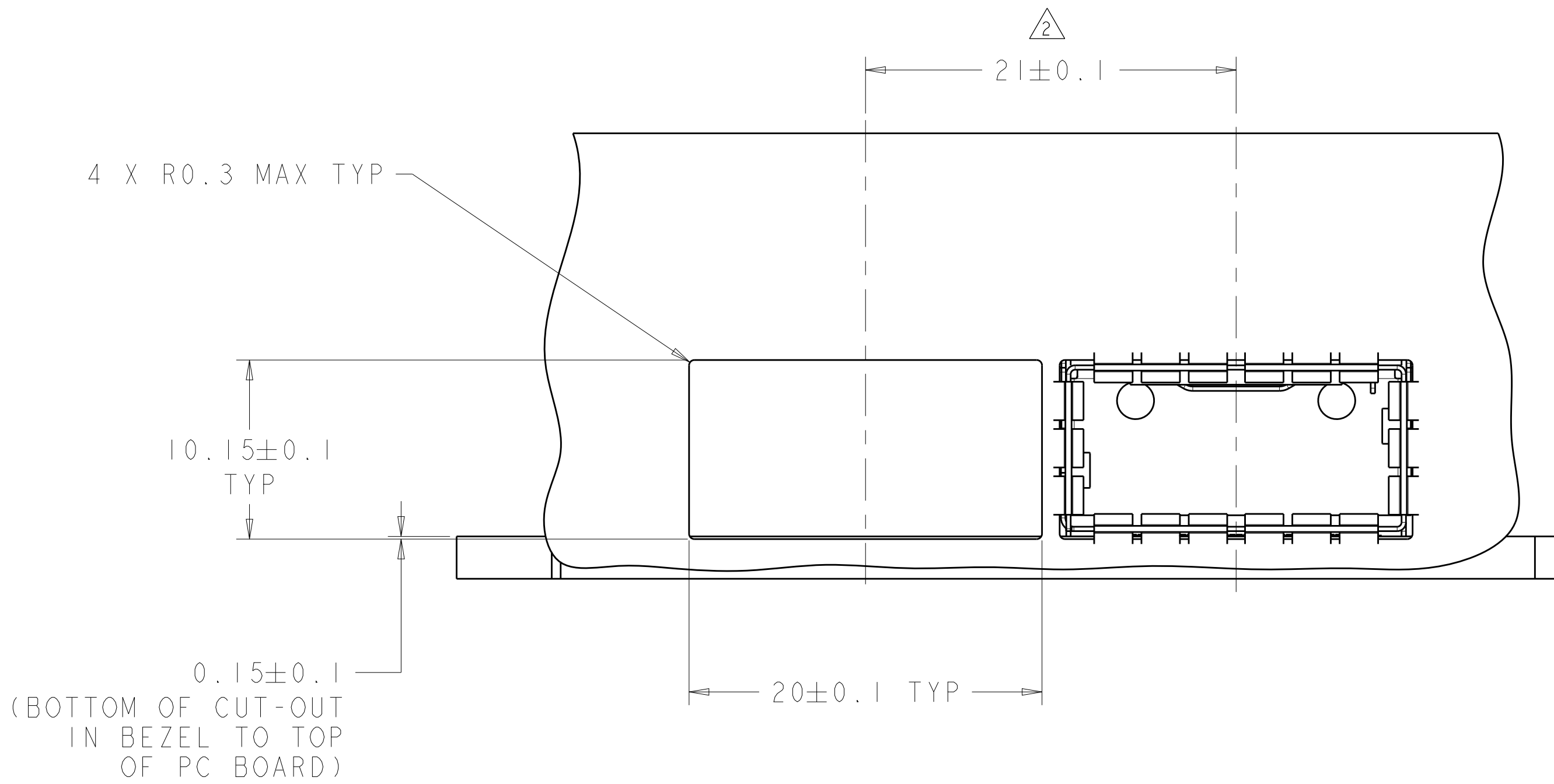


EXPLODED ASSEMBLY
SCALE 8:1

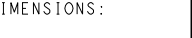
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	19SEP2012	 TE Connectivity	
		CHK	19SEP2012		
		CHK	J. YANG	NAME	
		APVD	A. CAI		
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CAGE ASSEMBLY, THRU BEZEL , QSFP WITH HEAT SINK -	
		0 PLC ±			
		1 PLC ±0.25			
		2 PLC ±0.13			
		3 PLC ±		SIZE	
		4 PLC ±			
		ANGLES			
		FINISH			
MATERIAL		WEIGHT		DRAWING NO	
-		-		A100779C=2170450	
		Customer Drawing		RESTRICTED TO	
				-	
				SCALE	
				2:1	
				SHEET	
				2 of 4	
				REV	
				1	

LOC		DIST		REVISONS			
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-



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CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN	D. ZHU	19SEP2012	 TE Connectivity																								
				CHK	J. YANG	19SEP2012																									
				APVD	A. CAI	19SEP2012																									
				NAME																											
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC			CAGE ASSEMBLY, THRU BEZEL , QSFP WITH HEAT SINK																							
mm					APPLICATION SPEC																										
		0 P L C	±	0.25	SIZE			CAGE CODE			DRAWING NO			RESTRICTED TO																	
		1 P L C	±	0.13																											
		2 P L C	±	0.13																											
		3 P L C	±	0.13																											
		4 P L C	±	0.13	WEIGHT			A100779C=2170450			-																				
		ANGLES	±	0.13																											
		FINISH	-	-	Customer Drawing			SCALE			2:1			SHEET			3			OF			4			REV			1		
		MATERIAL	-	-																											

LOC		DIST		REVISIONS					
GP	00	P	LTR	DESCRIPTION			DATE	DWN	APVD
		-		SEE SHEET 1			-	-	-

