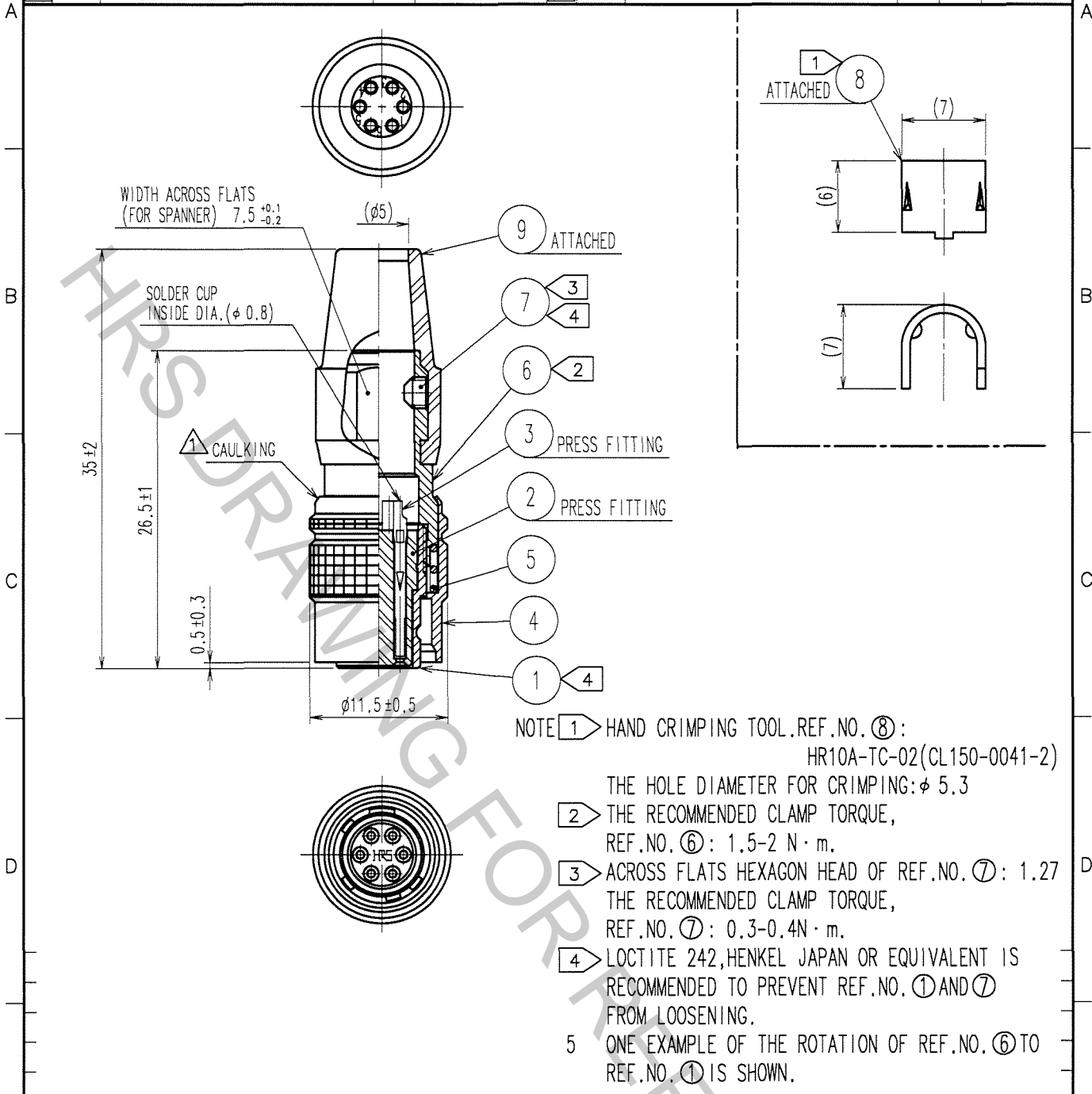


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000409	D.M	M.S	06.12.19					



- NOTE ① HAND CRIMPING TOOL. REF. NO. ⑧ :
HR10A-TC-02 (CL150-0041-2)
- ② THE HOLE DIAMETER FOR CRIMPING: ϕ 5.3
- ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5-2 N · m.
- ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3-0.4 N · m.
- ⑤ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
- ⑥ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.

4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
			5	STEEL	NICKEL PLATING

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
			5	STEEL	NICKEL PLATING

CODE NO. (OLD) CL		DRAWN D. MATSUNE 051119	DESIGNED D. MATSUNE 051119	CHECKED E. KUNII 051122	APPROVED M. SATO 051125	RELEASED
DRAWING NO. EDC4-020537-73		PART NO. HR10A-7P-6S(73)				
SACLE 2 : 1		CODE NO. CL110-0304-0-73				1 1
UNITS mm		HIROSE ELECTRIC CO., LTD.				

TO
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