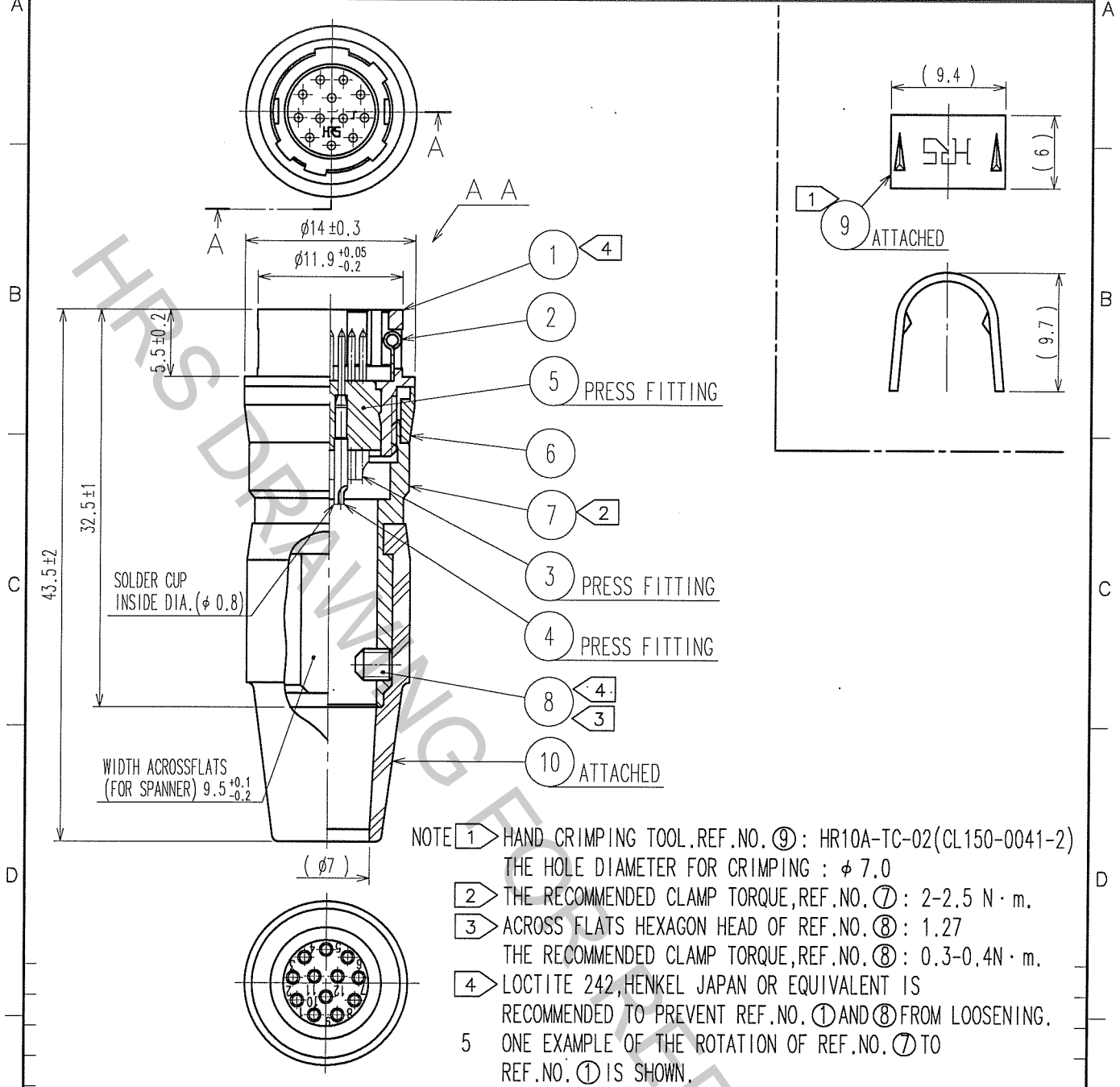


1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
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- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING: φ 7.0
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N·m.
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4 N·m.
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

5	POLYAMIDE	(BLACK) UL94V-0	10	CR	(BLACK)
4	BRASS	SILVER PLATING 2μ m min.	9	BRASS	
3	BRASS		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN D. Matsume 05.10.01	DESIGNED D. Matsume 05.10.01	CHECKED E. Kanii 05.10.03	APPROVED M. Sato 05.10.14	RELEASED
DRAWING NO. EDC4-020554-73		PART NO. HR10A-10J-12P(73)				
UNITS mm		CODE NO. CL110-0406-0-73			1/1	

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