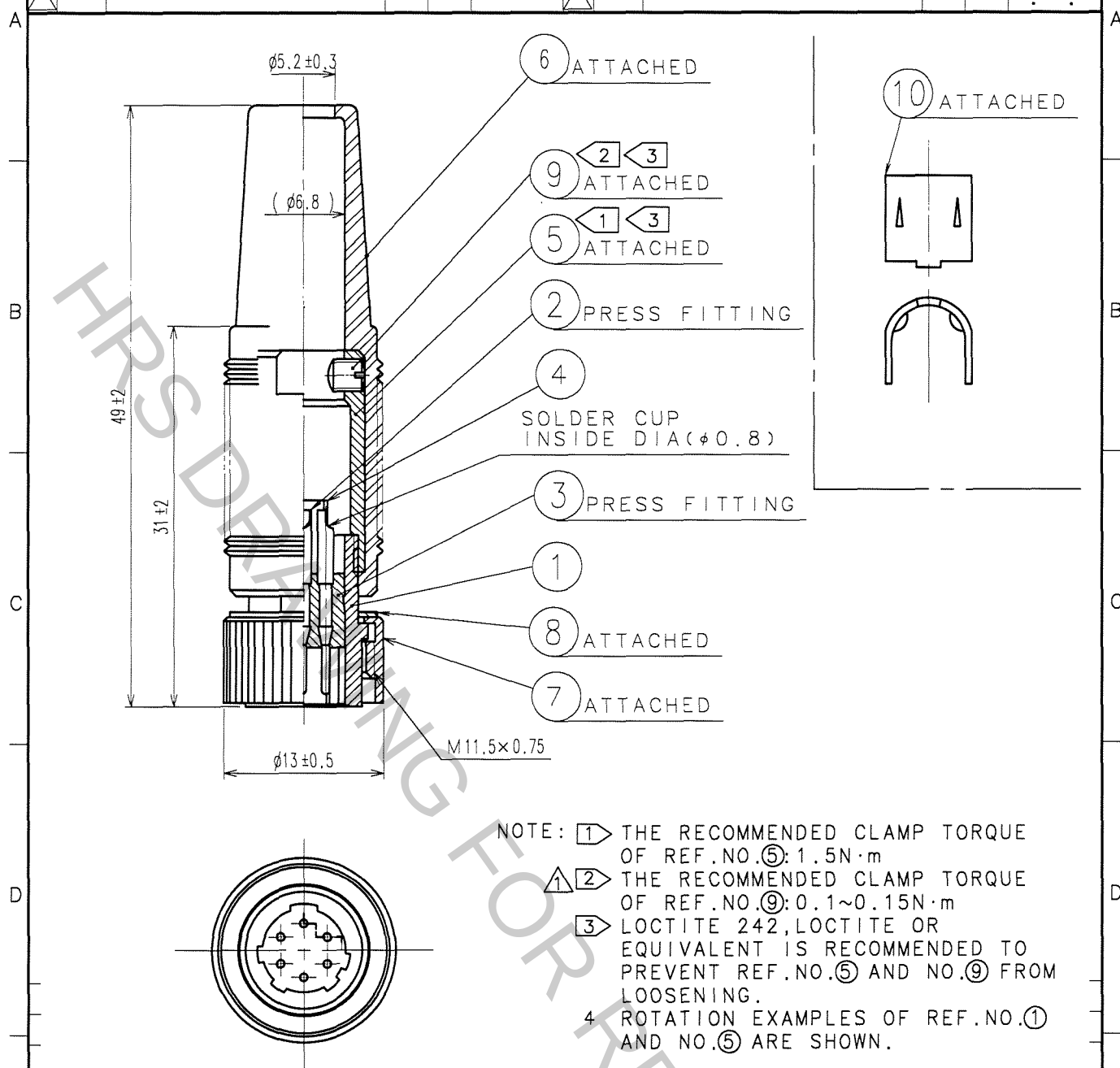


1		2			3		4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000514	T.K	E.K	07.02.17					



NOTE: ① THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑤: $1.5N \cdot m$
 ② THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑨: $0.1 \sim 0.15N \cdot m$
 ③ LOCTITE 242, LOCTITE OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO.⑤ AND NO.⑨ FROM LOOSENING.
 4 ROTATION EXAMPLES OF REF.NO.① AND NO.⑤ ARE SHOWN.

5	BRASS	NICKEL PLATING	10	BRASS	
4	FLUORO		9	STEEL	NICKEL PLATING JIS B 1117 M2.6×0.45×3 SLOTTED SET SCREWS
3	POLYACSTAL		8	BRASS	CHROME PLATING
2	BRASS	SURFACE PLATING: GOLD PLATING $0.2\mu m$ min. UNDER PLATING: NICKEL PLATING $3\mu m$ min.	7	BRASS	CHROME PLATING
1	ZINC ALLOY	NICKEL PLATING	6	CR	(BLACK)
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD) CL			DRAWN	DESIGNED	CHECKED
			E.YUMINO	E.YUMINO	H.ZEMBA
			05.09.03	05.09.03	05.09.09
					M.SATO
					05.09.12
					RELEASED
DRAWING NO. EDC4-006634-71			PART NO. SR30-10PG-6P(71)		
CODE NO. CL103-0273-0-71					
SCALE 2 : 1					
UNITS mm					
HRS HIROSE ELECTRIC CO., LTD.					

TO
R