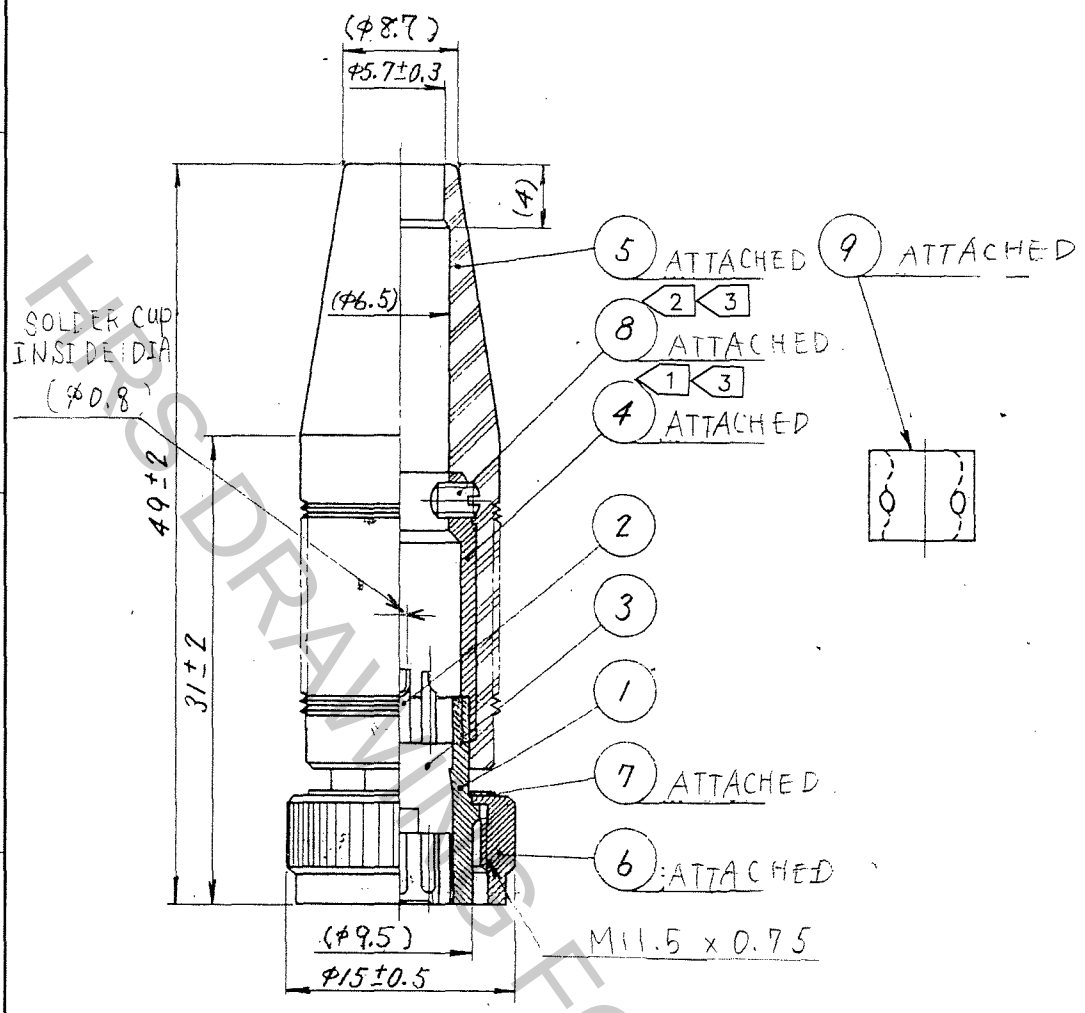
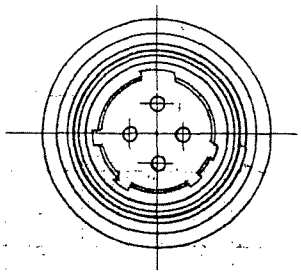
	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△1	1	DIS-C-000514	T.K	E.K	07.02.17	△					. .
△					. .	△					. .
△					. .	△					. .





NOTE: 1 THE RECOMMENDED CLAMP TORQUE OF REF.NO.④: 1.5N·m
△2 THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑧: 0.1~0.15N·m
3 LOCTITE 242, LOCTITE OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO.④ AND NO.⑧ FROM LOOSENING.
4 ROTATION EXAMPLES OF REF.NO.① AND NO.④ ARE SHOWN.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	CR	(BLACK)			
4	BRASS	NICKEL PLATING	9	BRASS	
3	POLYACETAL	(WHITE)	8	STEEL	CHROMATE TREATMENT (TRIVALENT CHROMIUM) JIS B 1117 M2.5×3
2	BRASS	SURFACE PLATING: GOLD PLATING 0.2μm min. UNDER PLATING: NICKEL PLATING 3μm min.	7	BRASS	CHROME PLATING
1	ZINC ALLOY	NICKEL PLATING	6	BRASS	CHROME PLATING

CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	M. Ishihara 05.09.26	E. Yumino 05.09.26	H. Zemba 05.09.27	M. Sato 05.09.28	

TO
R

SCALE 2 : 1
UNITS mm

DRAWING NO. EDC4-022450-71

PART NO. SR30-10PM-4P(71)

HIROSE ELECTRIC CO.,LTD.

CODE NO. CL103-0341-9-71

1/1

FORM NO.228

Aug.1.2016 Copyright 2016 HIROSE ELECTRIC CO., LTD. All Rights Reserved.

HRS DRAWING FOR REFERENCE.