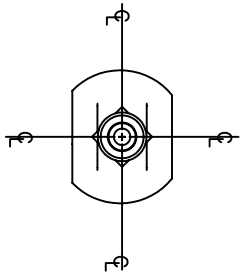
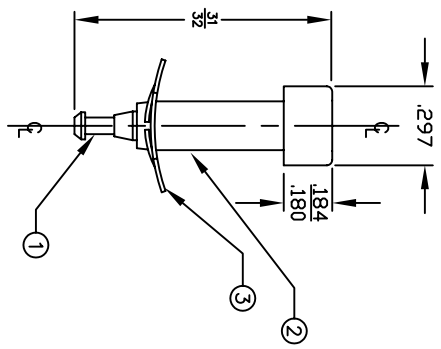
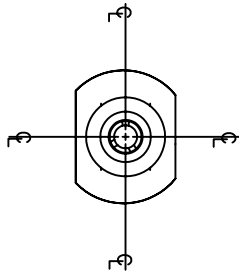
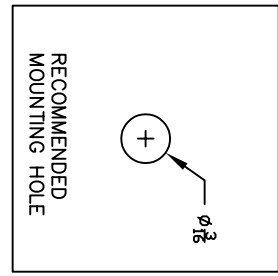


BILL OF MATERIALS				
DET.	QTY.	DESCRIPTION	MATERIAL	PLATING
1	1	CONTACT	PHOS. BRONZE	TIN
2	1	INSUL. BUSHING	NYLON	---
3	1	SPEED NUT	STEEL	---

REVISIONS		SYM	DESCRIPTION	REVISED BY	DATE	APPR



TIP JACK ASSY.	
PART NO.	COLOR
1598-101	WHITE
1598-102	RED
1598-103	BLACK
1598-104	GREEN
1598-105	BLUE
1598-106	ORANGE
1598-107	YELLOW
1598-108	BROWN
1598-112	VIOLET
1598-113	GRAY



NOTE:
PART TO ACCEPT .080 ±.001 PIN, FULL ROUND NOSE, 4 LBS MAX INSERTION FORCE.

MATERIAL: SEE TABLE	FINISH: SEE TABLE	<p style="text-align: center;">ABBATRON Electronic Connectors and Hardware 632 Arch Street, Meadville, Pa. 16335</p>	
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED	TITLE: 1598 INSUL. TIP JACK ASSEMBLY		
XX .XXX .XXXX		SIZE	DRAWING NUMBER
---	---	B	SD-1598
FRACTIONS ANGLES SCALE	NONE	ISSUE	C
HEAT TREAT: ---	DRAWN: Y. SWISHER DATE: 8-20-97		
PLOT SCALE: 1 : 1	CHECKED: DATE: APPROVED: DATE:		