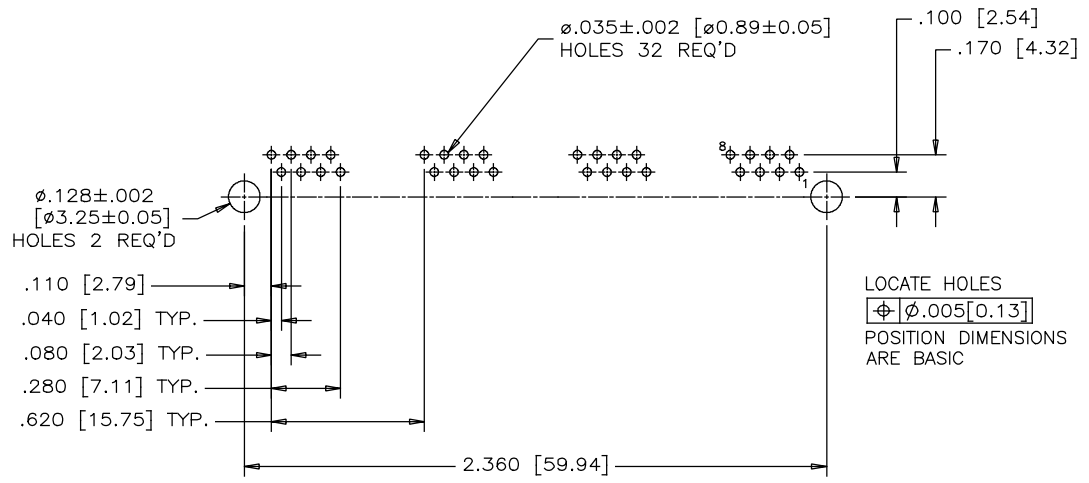
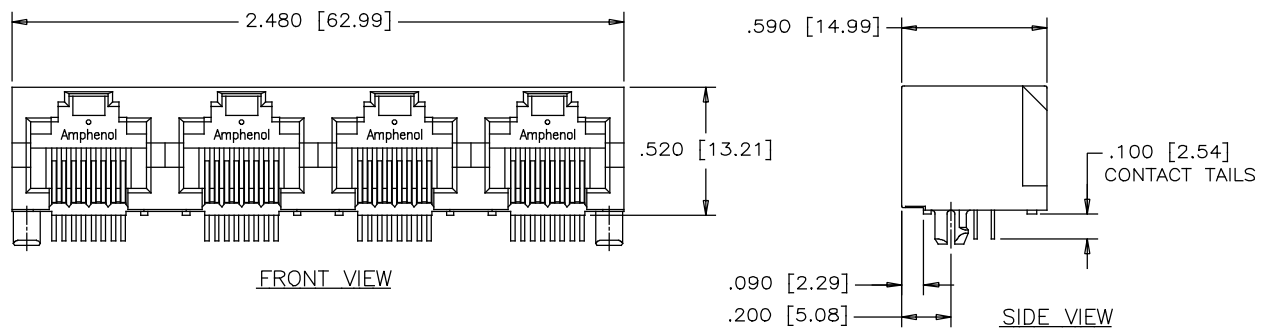


REVISIONS			
REV	DESCRIPTION, ECN, EAR NO.	DATE	APP'D
A	PROPOSAL	OCT15/14	L.CHAN

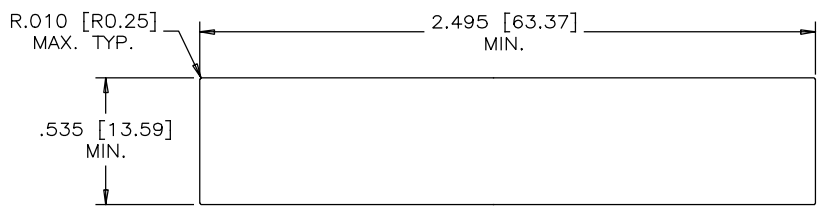


RECOMMENDED P.C.B. LAYOUT  
(COMPONENT SIDE OF BOARD)

LOCATE HOLES  
 $\phi \phi.005 [0.13]$   
 POSITION DIMENSIONS  
 ARE BASIC

**MATERIALS:**  
 PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC  
 FLAMMABILITY RATING UL 94V-0  
 COLOUR: BLACK

**CONTACTS:** PHOSPHOR BRONZE  
 PLATING: 50  $\mu$ " [1.27 MICRONS]  
 MIN. GOLD ON MATING SURFACES.  
 50  $\mu$ " [1.27 MICRONS]  
 MIN. NICKEL UNDERPLATE  
 100  $\mu$ " [2.54 MICRONS]  
 MIN. MATTE TIN ON CONTACT TAILS.



RECOMMENDED PANEL CUTOUT

RECOMMENDED SOLDERING TEMPERATURE:  
 WAVE SOLDERING AT 260°C MAXIMUM FOR  
 5 SEC MAXIMUM.

PART NUMBER: RJHSE-5080-04

UNLESS SPECIFIED OTHERWISE	DRAWN FRANK.W	DATE OCT15/14
PRIMARY UNITS INCH	CHECKED L.CHAN	OCT15/14
SECONDARY MILLIMETER	M.E. APP'D	
REFERENCE IN PARENTHESES	Q.A. APP'D	
GENERAL TOLERANCES	DWG APPR.	
1 DECIMAL PLACE $\pm 0.025$	ENG. REL. NO.	
2 DECIMAL PLACES $\pm 0.020$	REF.	
3 DECIMAL PLACES $\pm 0.015$	THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING
ANGULAR DEGREES $\pm 1.0^\circ$		

Amphenol Canada Corp. www.amphenolcanada.com	
TITLE	4 PORT, HIGH SPEED, MODULAR JACK, 8 POSITION, 8 CONTACTS, W/O SHIELD, W/O LED - RoHS COMPLIANT
DWG. NO.	P-RJHSE-5080-04
CODE ID NO. 03554	DWG SIZE: C SCALE: N/A SHEET 1 OF 1