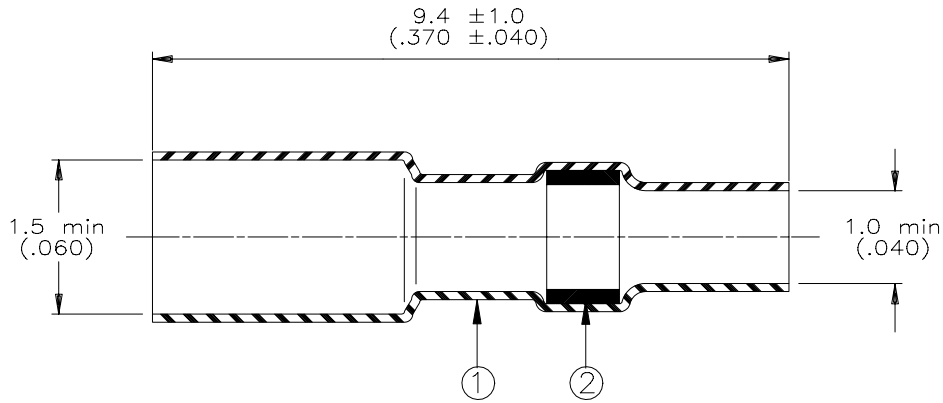


SPECIFICATION CONTROL DRAWING



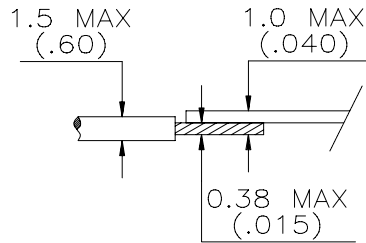
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This sleeve is designed to attach one 28 or 30 AWG lead to a connector terminal.
2. Part may be installed using a convection heater.

For best results, prepare the cable as shown:



* A trademark of Tyco Corporation.

tyco <i>Electronics</i>		Tyco Electronics Corporation 300 Constitutional Drive Menlo Park, CA 94025 USA		RAYCHEM		TITLE: SOLDERSLEEVE* DISCRETE WIRE TERMINATOR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: D-110-0217			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: July 24, 1998	
DOC ISSUE: 3		DRAWN BY: M. FORONDA		REPLACES: D1100217		DCR NUMBER: D980920	
PROD. REV. A		SCALE: None		SIZE: A		SHEET: 1 of 1	

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