HANDLE PART NAME: SCALE: 1:1 DATE: 12/22/86 DR. BY HD DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS 4555-C THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. FRAME # 53 CAD/REDRAWN: 6/9/93: HD 4555 CAVITY 4555 CORE 4555-A PIN INSERT 10185 **-** 11/16 (2) 3/32 (2) -19/32 <del>-</del> 25° – .500 -1 7/16 R7/32- R1/4 R7/327/16 R1/4#  $10-32^{\text{I}}$  UNF-2B THD'D. 10185, H.H.BRASS SEE NOTE # 1(TYP) **-**-4° TYP. **-** 21/32 3/4 - R3/323 3/4 - 4 3/8 NOTE(S): (1) ALL SHOWN SURFACES ARE TEXTURED (RE-6105) B DO NOT SCALE TOLERANCES: DRAWING UNLESS OTHERWISE SPECIFIED (2) MATERIAL: NYLON COLOR: BLACK | WAS POLYPROPYLENE | JAM | 8/20/09 DECIMALS: X.XXX ± .005 MM:  $X.XX \pm 0.15MM$  $X.XX \pm .015$  $X.X \pm 0.4MM$ HD 4/4/94 MAT'L WAS ABS ANG. ± 1° CHANGES FRACTIONS ± 1/64