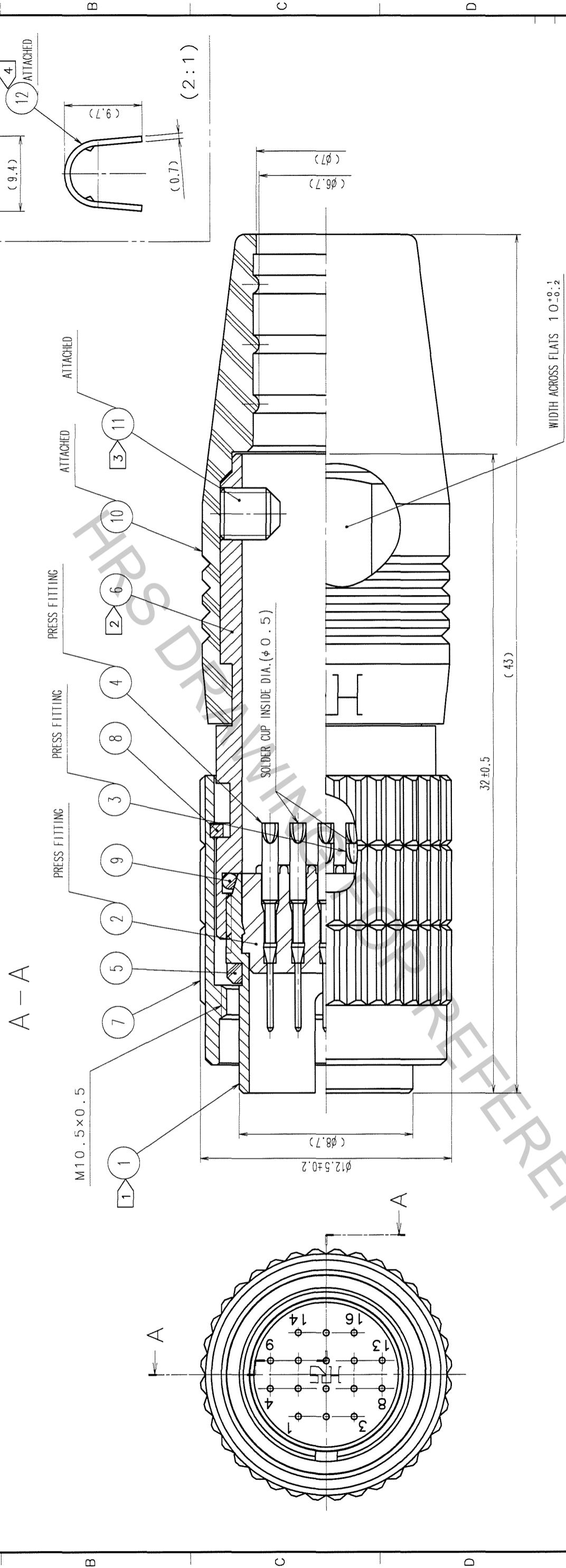


NO.	DATE	BY	CHKD	DESCRIPTION OF REVISIONS	COUNT



- NOTE ① THREAD PORTION OF REF. NO. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.  
 HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.  
 ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑥ TO BE 1 N · m.  
 ③ THE TIP OF REF. NO. ⑪ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑫ CLAMPED TO THE CABLE.  
 OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. ⑪ IS 1.27mm.  
 AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑪ TO BE 0.3 TO 0.4 N · m.  
 ④ MANUAL CRIMPING TOOL OF REF. NO. ⑫ : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : φ 7)  
 5 ROTATION EXAMPLES OF REF. ① AND ⑥ ARE SHOWN.  
 ⑥ OVER PLATING : GOLD 0.2μm min.  
 UNDER PLATING : NICKEL 2μm min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
6	BRASS	NICKEL PLATING (BLACK)	12	BRASS	
5	EPDM		11	STEEL	NICKEL PLATING (BLACK)
4	PHOSPHOR BRONZE	⑥	10	EPDM	(BLACK)
3	PHOSPHOR BRONZE	⑥	9	EPDM	(BLACK)
2	PPS	(BLACK) 94V-0	8	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	7	BRASS	NICKEL PLATING

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Akizawa	M. Sa. to	
		05.11.17	05.11.17	05.11.25	05.11.30	

DRAWING NO.	PART NO.
EDC3-048541-74	HR25-9TP-16P(74)

SCALE	UNITS
5 : 1	mm

CODE NO.
CL125-0103-8-74

TO  
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