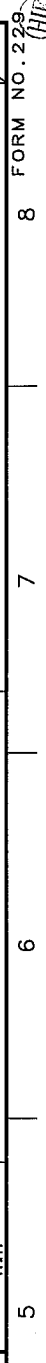


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CODE NO. (OLD)		CL		DRAWN		DESIGNED		CHECKED		APPROVED	
CL		K. SHIBUYA		05.08.31		05.08.31		05.08.31		05.08.31	
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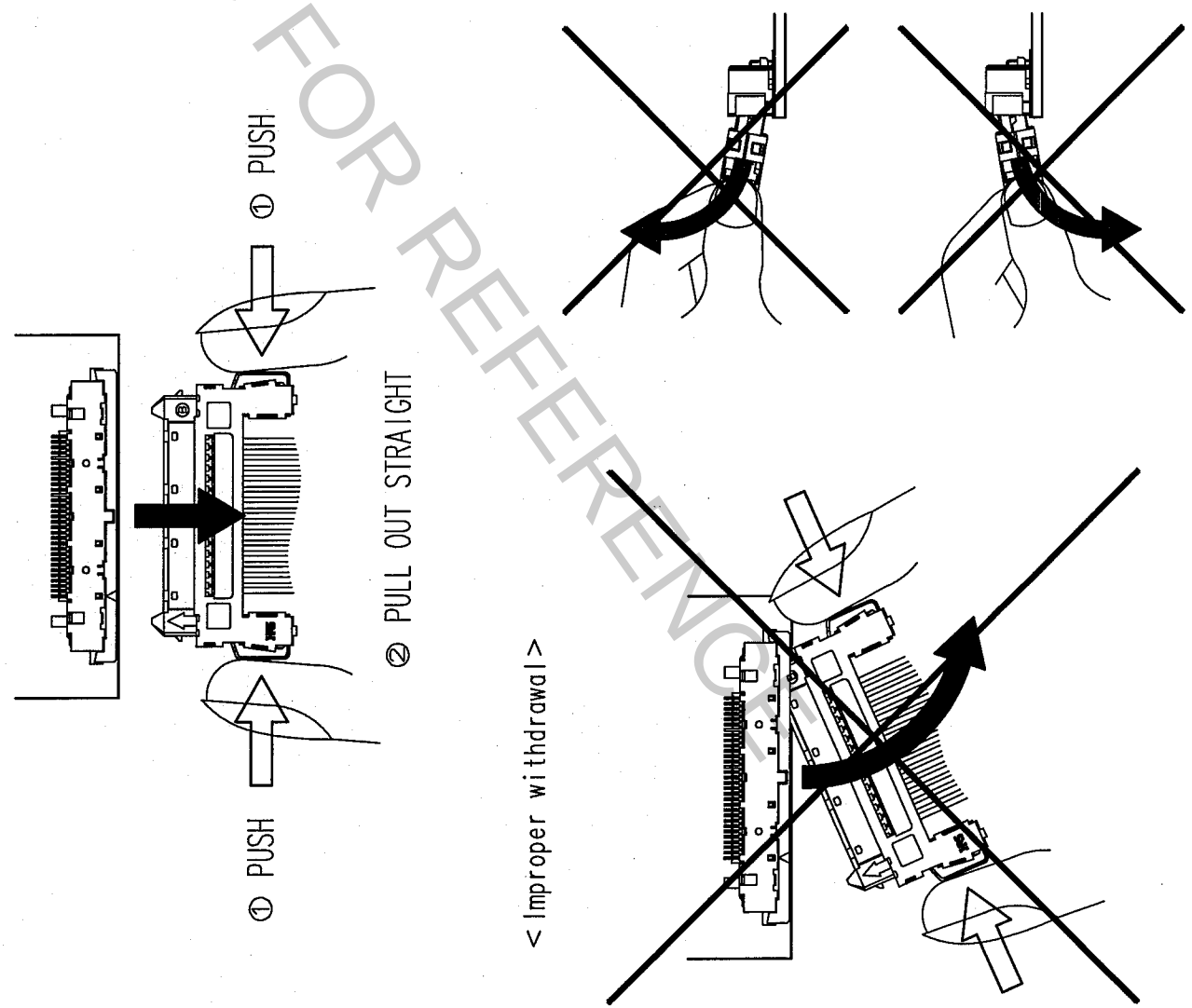
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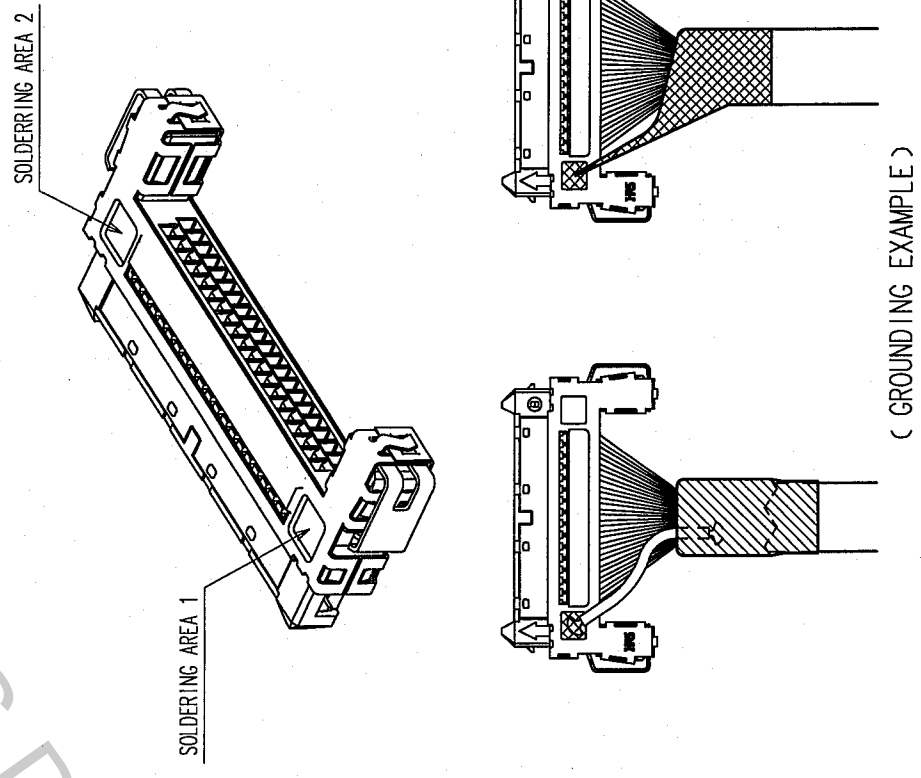
- ◆ After mating
Carefully wire cables, so that excessive force will not be applied to the mated connectors.
Especially, pulling a single cable with the force of 5 N or more may cause the cable (crimped contact) to fall out. Also, pulling a whole set of cables with the force of 20 N or more may damage the connectors. Take a caution to avoid pulling the cables.
- ◆ Withdrawal from on-board connector
The connectors are locked while they are mated.
In order to unmate the connectors, pull the connector straight, with releasing the lock by pushing both sides of the connector. At this time, do not pull the cable. Also, avoid the withdrawal in angle, which may damage the connectors.

<Proper withdrawal>



Cautions for soldering

- ◆ Grounding method of cable shield
The cable shield and ground wire can be connected to the connector by soldering.
Make sure to solder properly, following the cautions below.
- 1. Solder the wire to the connector at the recommended area.
Note that the soldering out of the recommended area may effect the product performance.
- 2. Follow the temperature of the soldering tip and the time of soldering specified in the product specification sheet.
- 3. Avoid applying excessive stress to the connector during soldering with the soldering tip.
- 4. Take a caution for the flux desortion from wire soldering.
The flux attached at the contact area may cause a contact failure.



Note: The connectors shown in this "INSTRUCTION MANUAL" are drawn for the instruction purpose, therefore, the appearance differs from the actual connectors.
Please confirm the connector configuration on the connector drawing (SHEET 1).

NO.		MATERIAL	FINISH, REMARKS		NO.		MATERIAL	FINISH, REMARKS	
CODE NO. (OLD)		CL			DRAWN		DESIGNED	CHECKED	
INSTRUCTION MANUAL			K. SHIBUYA		05.08.31		05.08.31	05.09.01	
DRAWING NO.		EDC3-155938	PART NO.		FX15S-41P-C				
SCALE		4 : 1	UNITS		ITM				
CODE NO.		CL575-2107-9	CODE NO.		CL575-2107-9				