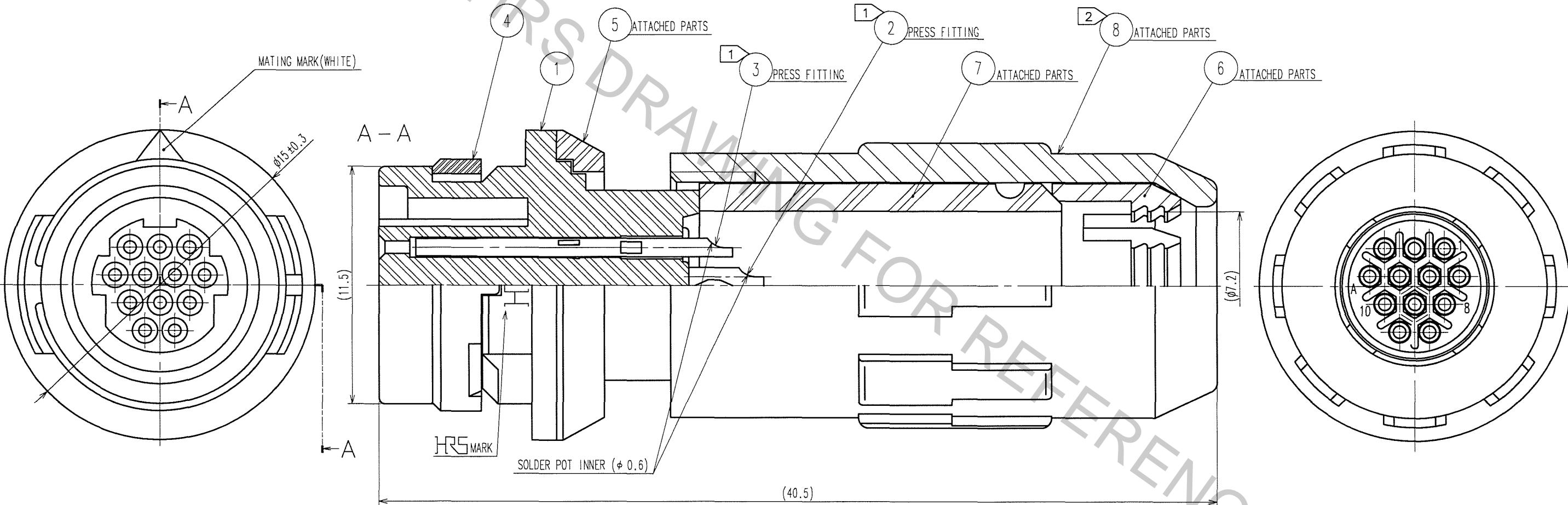
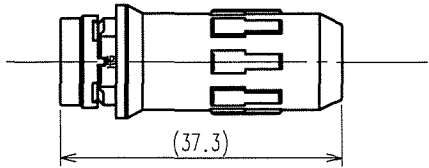


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In case that the application demands a high level of reliability, such as automotive,
please contact a company representative for further information.

COUNT		DESCRIPTION OF REVISIONS			BY	CHKD	DATE	COUNT		DESCRIPTION OF REVISIONS			BY	CHKD	DATE
△	1	DIS-C-000490			T.H.E.K		07.01.31	△							..
△							..	△							..
△							..	△							..

LIFE SIZE(1:1)



- NOTES
- 1 PLATING(REF.NO.23)
CONTACT AREA : GOLD PLATING 0.2μm min.
LEAD AREA : GOLD PLATING FLASH.
UNDER PLATING : NICKEL PLATING 2μm min.
 - 2 RECOMMENDED TIGHTENING TORQUE OF REF.NO.8 : 0.5 N·m
APPLY THREAD LOCKER TO PREVENT THE POSSIBILITY OF LOOSING WATERPROOF EFFECTIVENESS
WHEN THREADED POSITION IS LOOSEN.
RECOMMENDED THREAD LOCKER : LOCTITE 271, LOCKPRIMER 7649, HENKEL JAPAN LTD.
 - 3 APPLICABLE JIGS
SOLDER TERMINATION FIXTURE :HR30-8J-12SC-T01(CL150-0226-8)
TIGHTENING COLLAR FOR BACK SHELL(REF.NO.8) :HR30-8P-T02(CL150-0224-2)
 - △ 4 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

4	PPS	(BLACK)	UL94V-0	8	PPS	(BLACK)	UL94V-0
3	PHOSPHOR BRONZE	1		7	CR	(BLACK)	
2	PHOSPHOR BRONZE	1		6	POLYACETAL	(NATURAL)	
1	PPS	(BLACK)	UL94V-0	5	PBT	(BLACK)	UL94V-0
NO.	MATERIAL	FINISH, REMARKS		NO.	MATERIAL	FINISH, REMARKS	

CODE NO.(OLD) CL		DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		E.KUNII '05.10.14	E.KUNII '05.10.14		M.SATO '05.10.17	

SCALE 5 : 1	DRAWING NO. EDC3-113841-71	PART NO. HR30-8J-12S(71)
UNITS mm	HRS HIROSE ELECTRIC CO., LTD	CODE NO. CL130-2019-0-71