DATE: 12/6/16 PART NAME: KNOB SCALE: 1:1 DR. BY JAM DAVIES MOLDING COMPANY 1400DR P/N THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. CAROL STREAM, ILLINOIS 60188 WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. BASE PART 1400 - 38SCALE 2:1 12083 (SPRING) INSERT KNURLS, EQUALLY SPACE, 6° APART. øø0.69 [ø17.46]
 Ø0.242
 Ø6.15

 0.239
 Ø6.07
 Ø0.66 [Ø16.67] Ø0.63 [Ø15.88] - $\phi_{0.258}^{0.259}$ $\left[
\phi_{6.55}^{6.58}
\right]$ - 0.50 [12.70] 4.67 4.60 KNURLS R0.03 [R0.79] SCALE 3:1 - 0.21 [5.23] MOLDED HOLE DETAIL 0.02 [0.40] 0.19 [4.76] 0.05 [1.19] 0.260 0.236 - 0.42 [10.72] R0.13 [R3.18] 180° SPRING 12083 TO ACCOMODATE Ø6MM SHAFT FLATTED TO 4.5MM SECTION A-A MATERIAL: G.P. PHENOLIC (B11) DO NOT SCALE **TOLERANCES:** COLOR: BLACK UNLESS OTHERWISE SPECIFIED **DRAWING** DECIMALS: X.XXX ± .005 MM: X.XX ± 0.15MM X.XX ± .015 $X.X \pm 0.4MM$ WAS SK1400-26 JAM 12/6/16 FRACTIONS ± 1/64 ANG. ± 1° **CHANGES**