

4

3

2

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AUG ,2006.



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LOC
DWDIST
/

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A8	ADD NEW P/N OF HIGH STANDOFF	27OCT17	AL	WK

NOTES :

1. MATERIAL :

1.1 HOUSING: NY66 WITH 25% GF, UL94 V-0, COLOR: SEE TABLE

1.2 CONTACT: STAINLESS STEEL

2. FINISH :

2.1 CONTACT

GOLD FLASH PLATING ON CONTACT AREA,

2.54um [100u"] MIN. MATTE-TIN PLATING ON SOLDERING AREA.

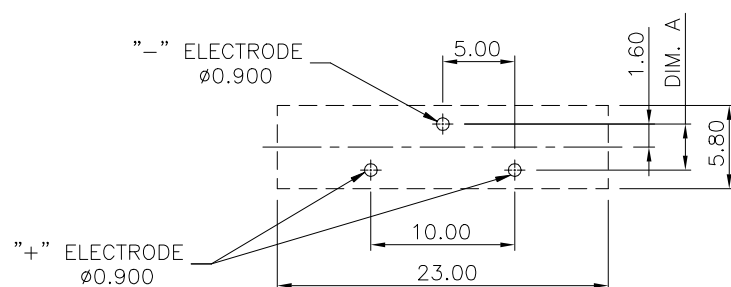
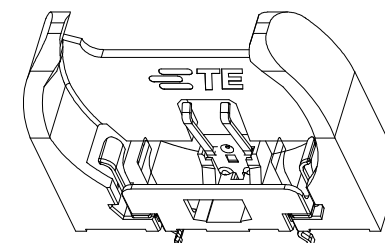
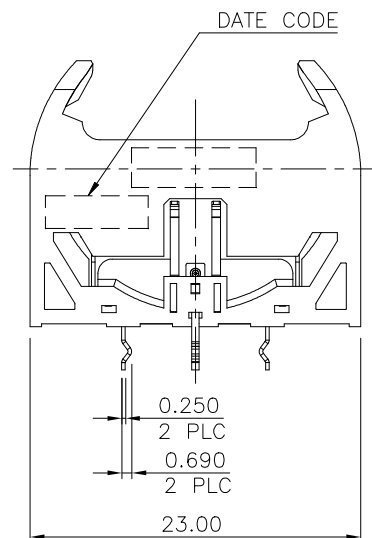
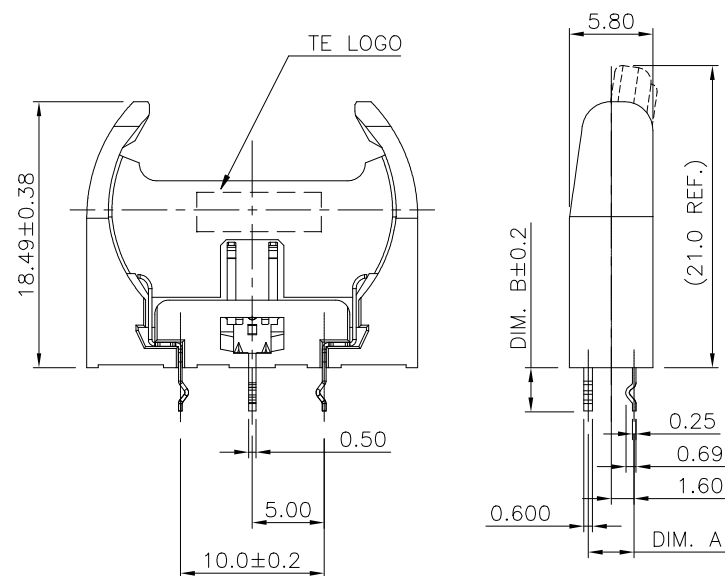
0.76um [30u"] MIN. NICKEL UNDERPLATING OVERALL.

3. WAVE SOLDER CAPABLE TO 265°C PER TE SPEC. 109-202, CONDITION B.

4. RECOMMENDED PCB THICKNESS: 1.6mm

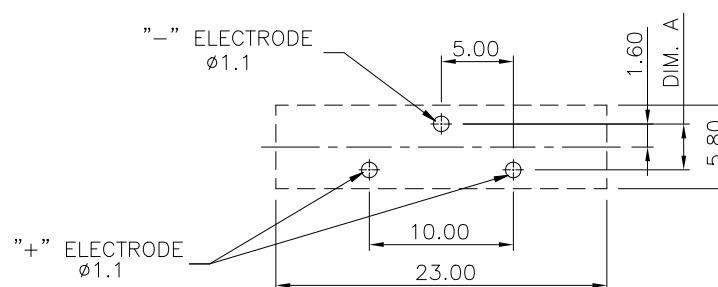
5. SUITABLE FOR BATTERY NO.: CR2032.

6. LOW PCB RETENTION FORCE.



RECOMMENDED PCB HOLE LAYOUT

PCB TOLERANCE ±0.05



RECOMMENDED PCB HOLE LAYOUT

PCB TOLERANCE ±0.05

3.6 mm	3.6 mm	BLACK	2-1775485-1
3.0 mm	3.2 mm	2718C BLUE	1-1775485-2
		BLACK	1-1775485-1
3.0 mm	3.6 mm	2718C BLUE	1775485-2
		BLACK	1775485-1
DIM B	DIM A	HOUSING COLOR	PART NO.

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DWN S. CHIEN 03JUN2008

CHK S. CHIEN 03JUN2008

APVD W. KODAMA 03JUN2008

PRODUCT SPEC

108-57542

QUALIFICATION TEST REPORT

501-57624

WEIGHT 1.19 GRAMS

CUSTOMER DRAWING

DIMENSIONS:

MM



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± 0.38
2 PLC	± 0.25
3 PLC	± 0.15
4 PLC	± -
ANGLES	± 2°

MATERIAL

SEE NOTE

FINISH

SEE NOTE



TE Connectivity

NAME

BATTERY HOLDER, H=18.5mm, V/T

SIZE CAGE CODE DRAWING NO RESTRICTED TO

A3 00779 C=1775485

SCALE SHEET 1 OF 3 REV A8

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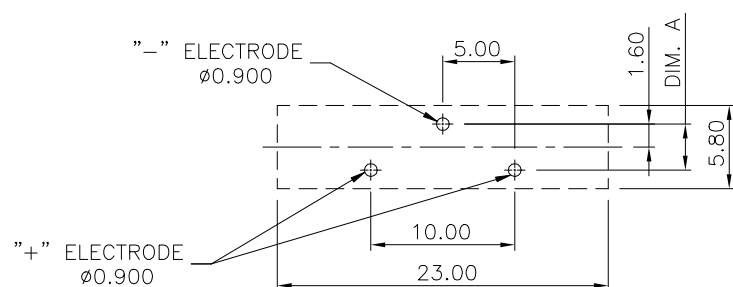
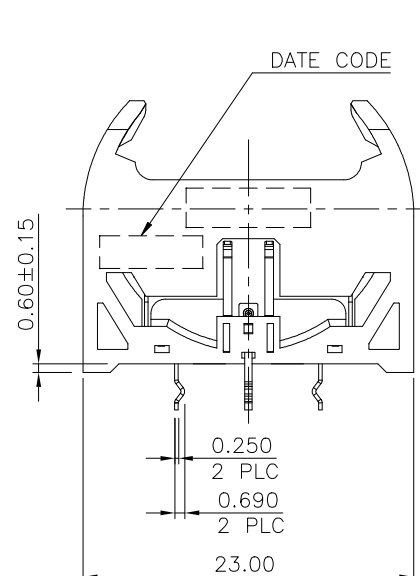
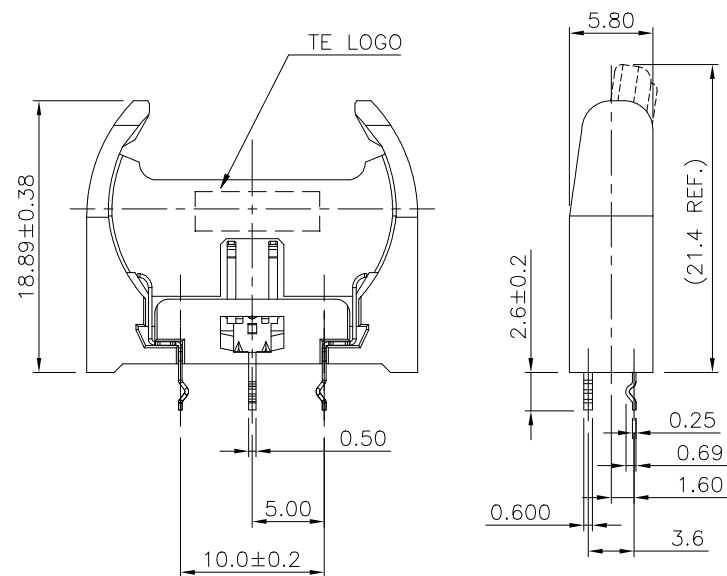
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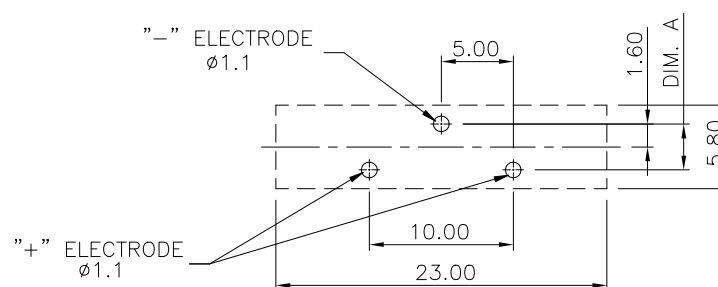
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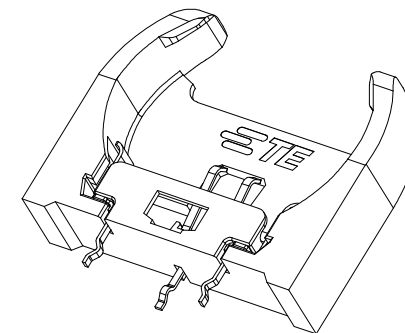
RECOMMENDED PCB HOLE LAYOUT

PCB TOLERANCE ±0.05



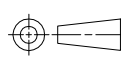
RECOMMENDED PCB HOLE LAYOUT

PCB TOLERANCE ±0.05

1775485-3 AS SHOWN
(0.60mm Height Standoff)

BLACK	1775485-3
HOUSING COLOR	PART NO.

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DIMENSIONS:
MMMATERIAL
SEE NOTETOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± 0.38
2 PLC	± 0.25
3 PLC	± 0.15
4 PLC	± -
ANGLES	± 2°

FINISH
SEE NOTE

DWN 03JUN2008

S. CHIEN

CHK 03JUN2008

S. CHIEN

APVD 03JUN2008

W. KODAMA

PRODUCT SPEC

108-57542

QUALIFICATION TEST REPORT

501-57624

WEIGHT 1.19 GRAMS

CUSTOMER DRAWING



TE Connectivity

NAME

BATTERY HOLDER, H=18.9mm V/T

SIZE CAGE CODE DRAWING NO RESTRICTED TO

A3 00779 C=1775485

SCALE SHEET 2 OF 3 REV A8

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SEE SHEET 1.

BLADDER BAG
SHEET

TAPE

ADD COVER (EMPTY TRAY)

FIFTY BOX

CARTON

NOTES :

1. MATERIAL:

1.1 TRAY: PVC

1.2 SHIPPING CARTON: CORRUGATED FIBERBOARD

2. DIMENSION:

2.1 TRAY: L=345, W=250, H=7.4

2.2 SHIPPING CARTON: L=365, W=270, H=325

3. QUANTITY:

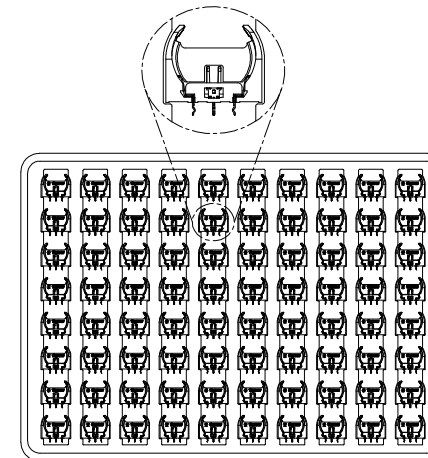
3.1 PRIMARY PACKING: 80 PCS/TRAY

3.2 SECONDARY PACKING: 50 TRAY/CARTON(4,000PCS)

4. CARTON WEIGHT:

4.1 NET WEIGHT: 4.76 KG

4.2 GROSS WEIGHT: 8.26 KG



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DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING



TE Connectivity

NAME

BATTERY HOLDER, H=18.5mm, V/T

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

00779

C=1775485

SCALE

SHEET

3 OF 3

REV A8

DIMENSIONS:

MM

TOLERANCES UNLESS
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0 PLC	± -
1 PLC	± -
2 PLC	± -
3 PLC	± -
4 PLC	± -
ANGLES	± -

MATERIAL

FINISH