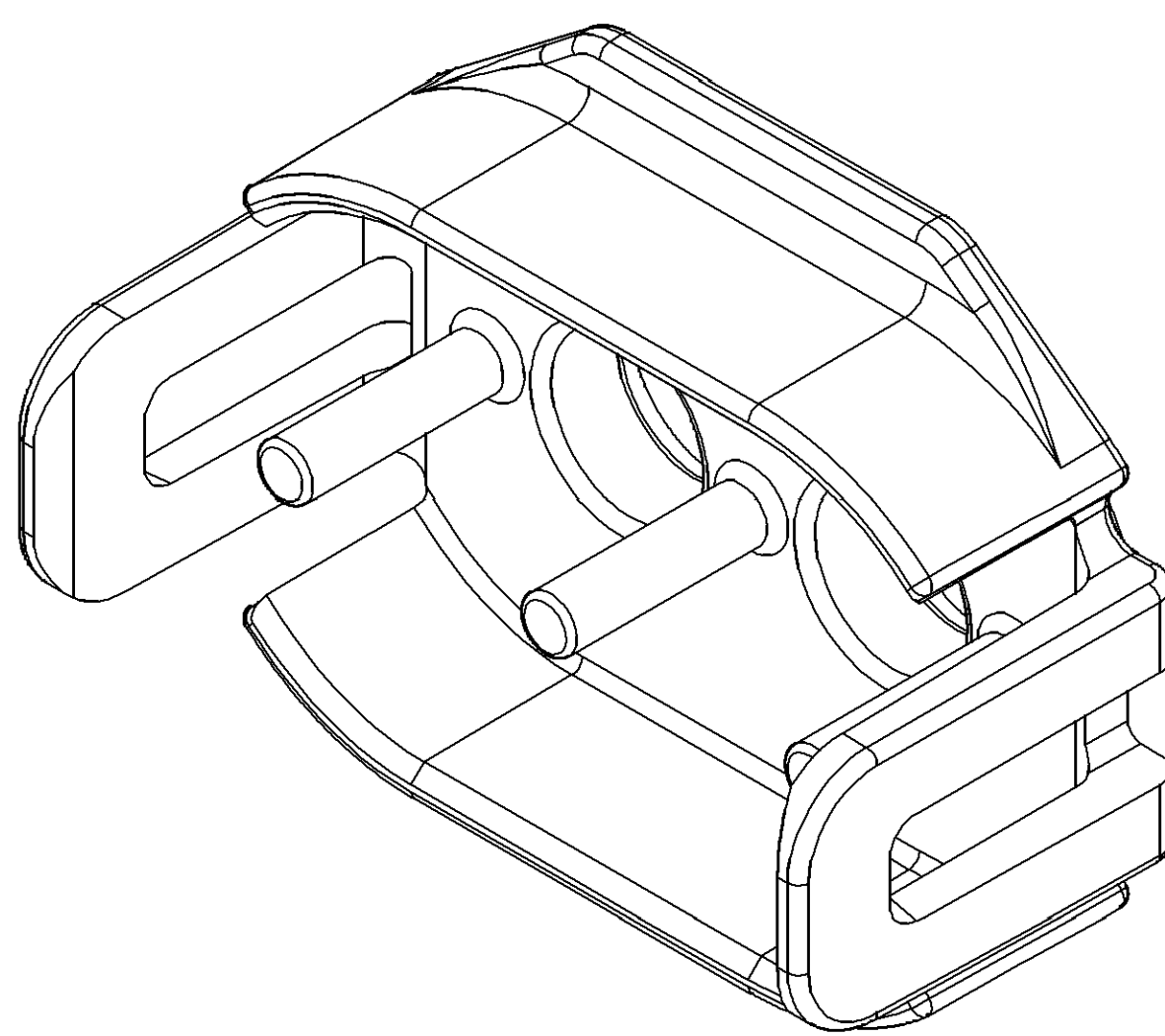
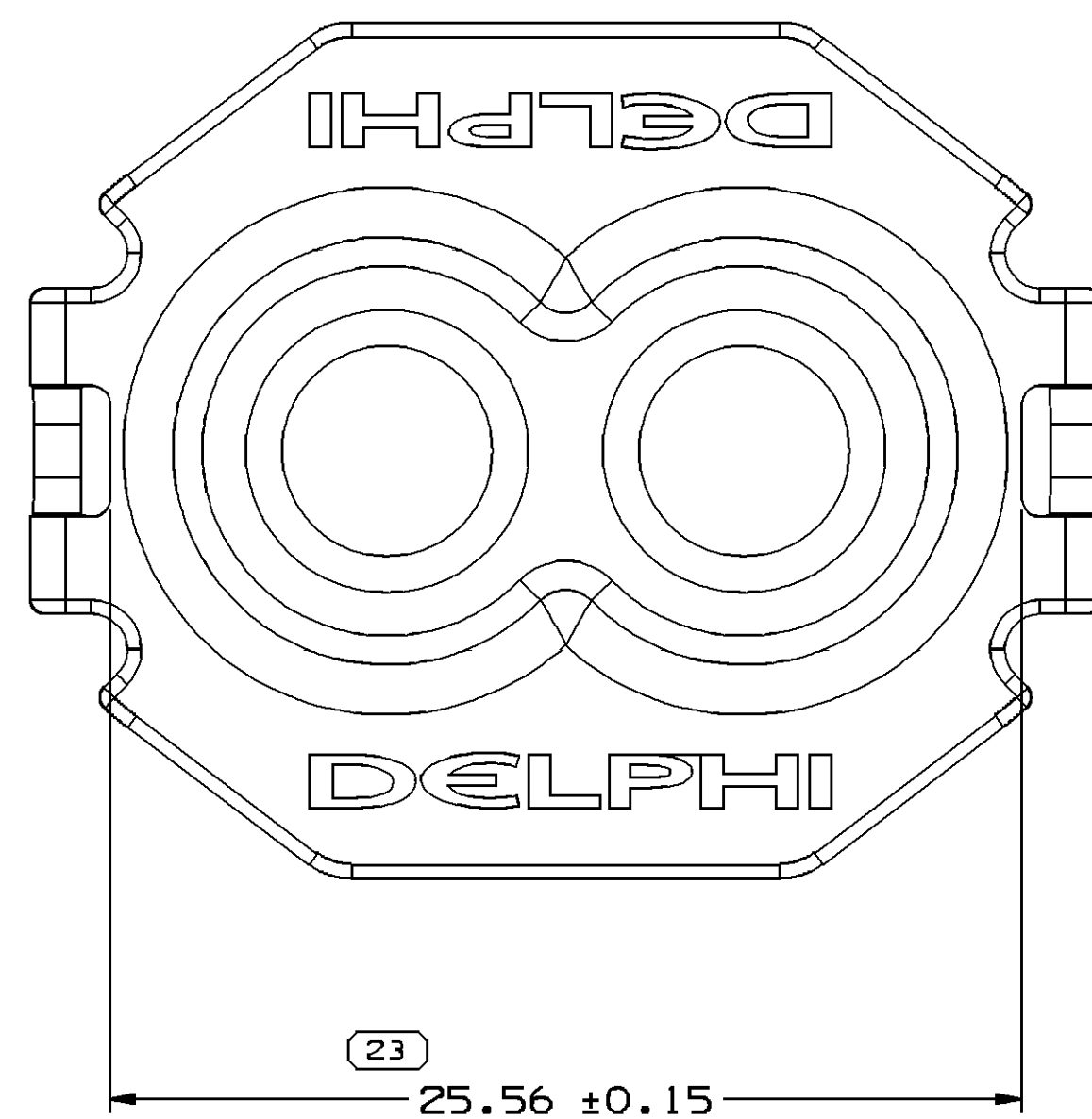
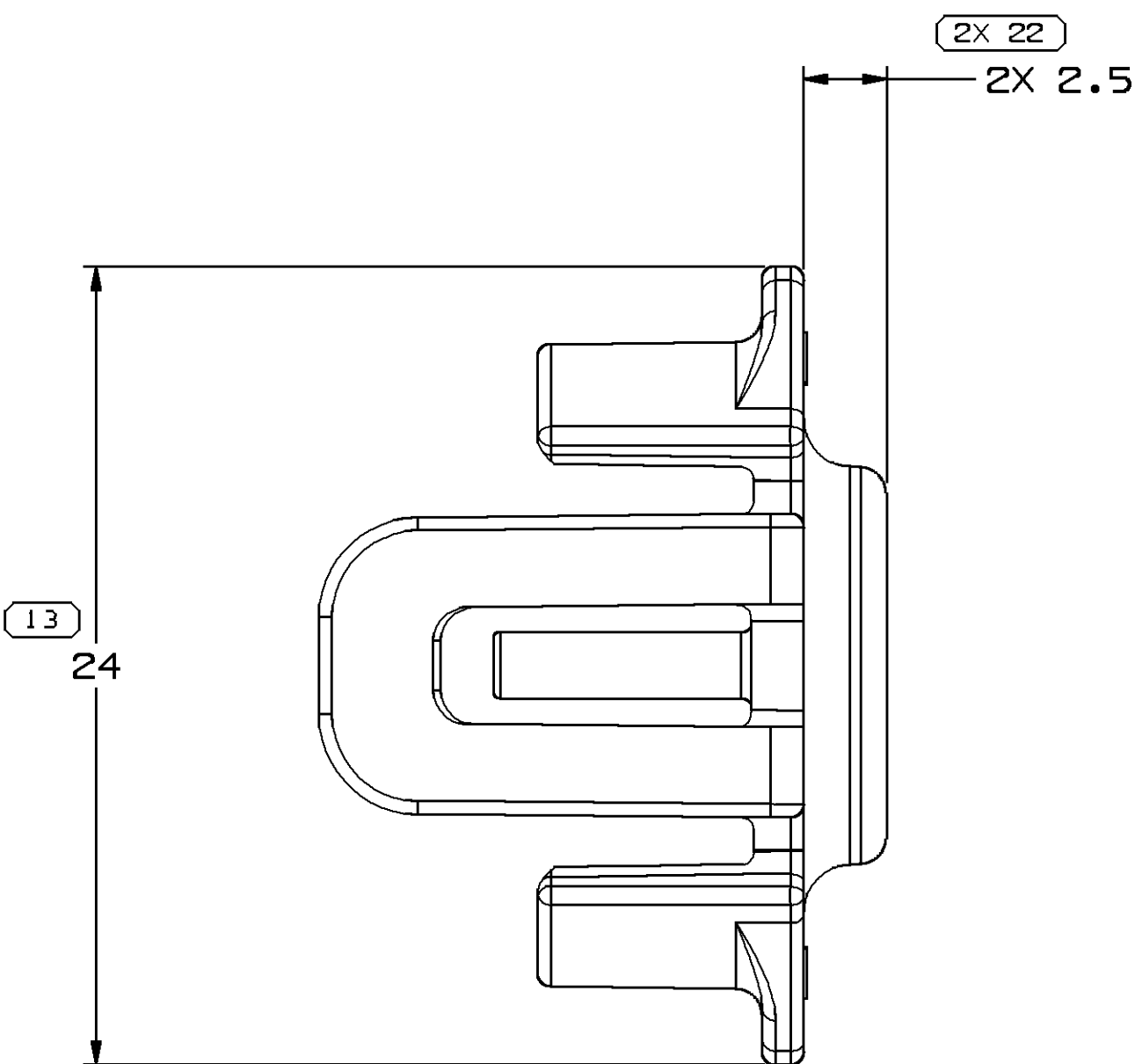
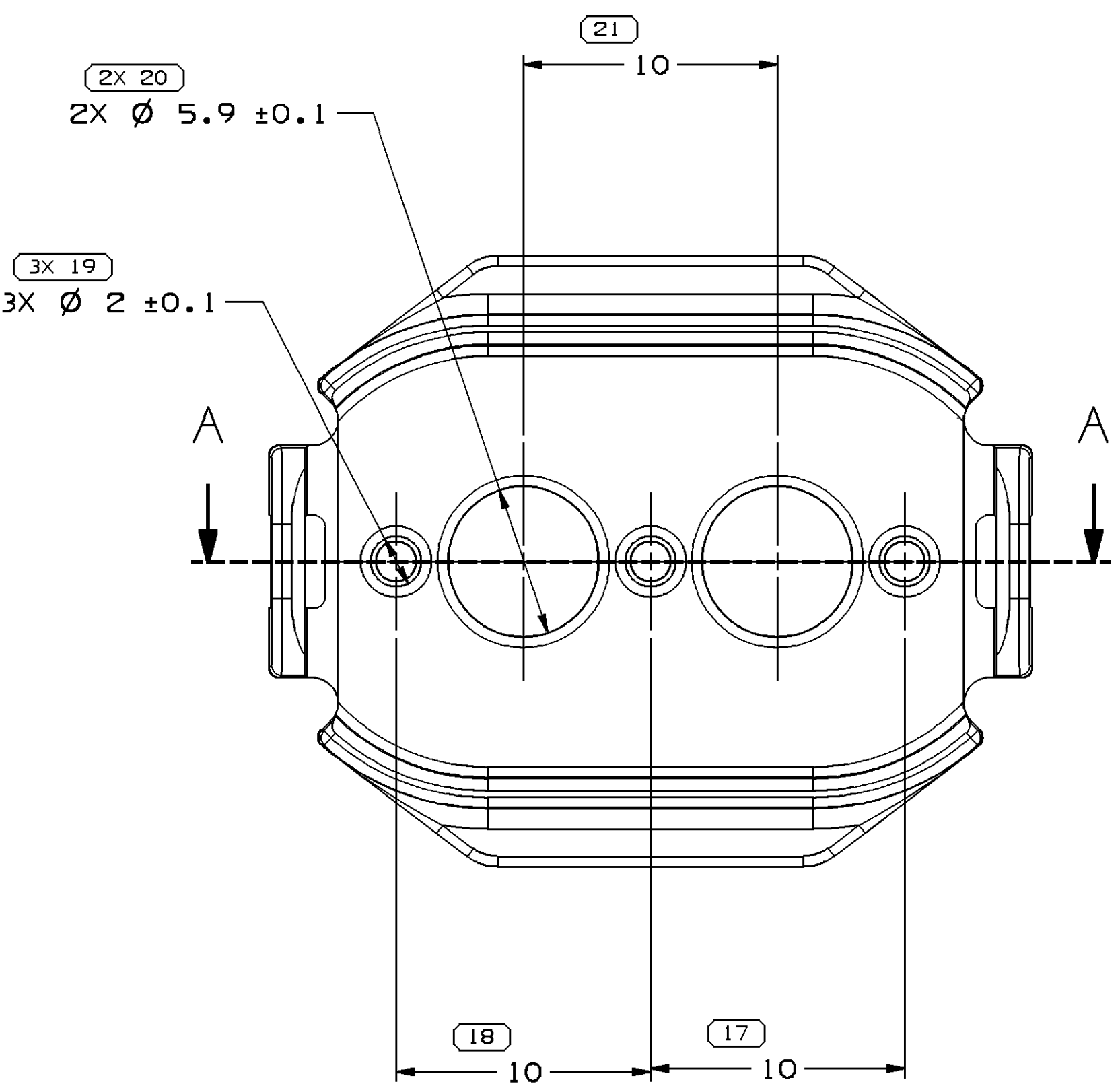
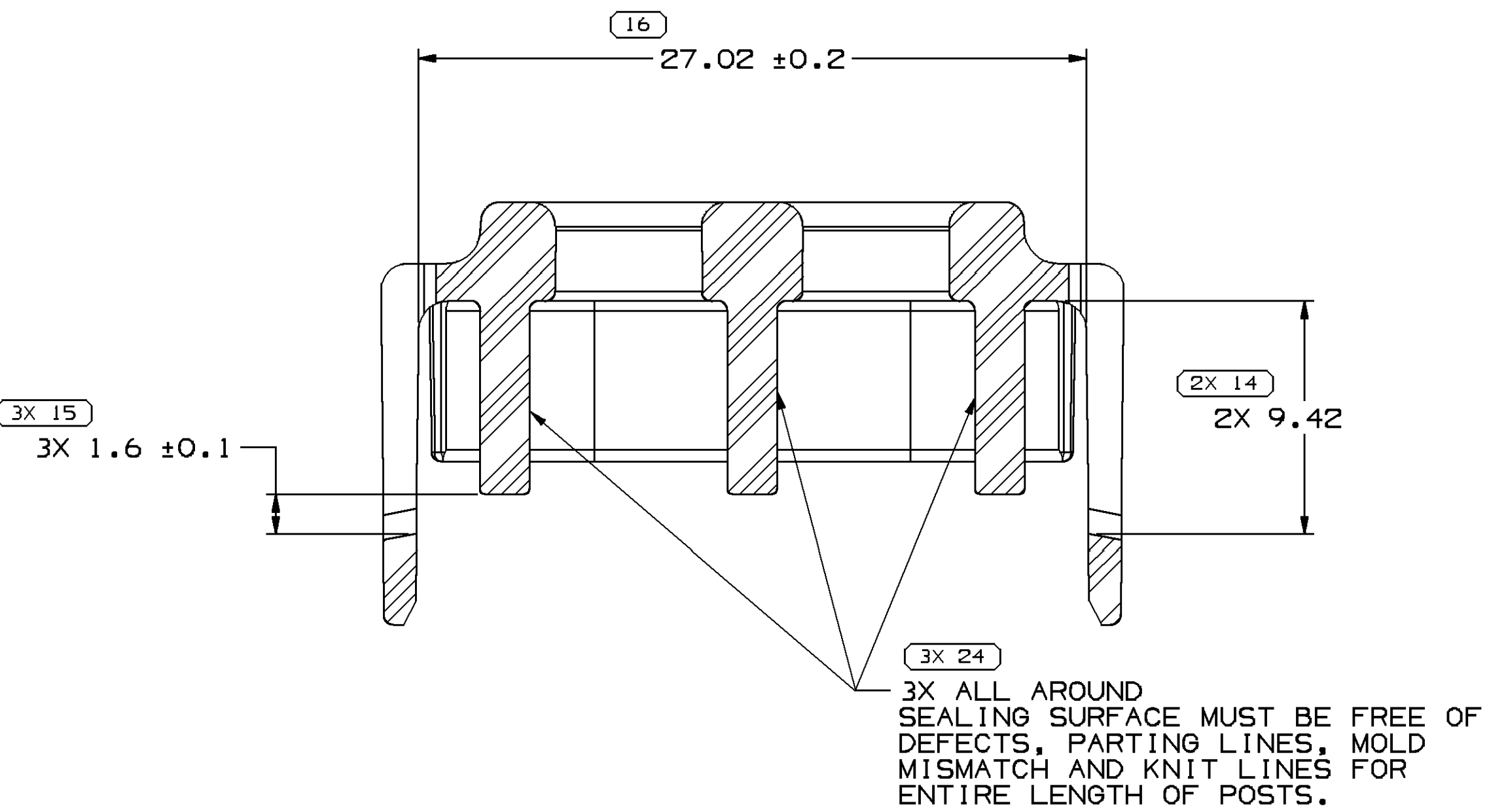
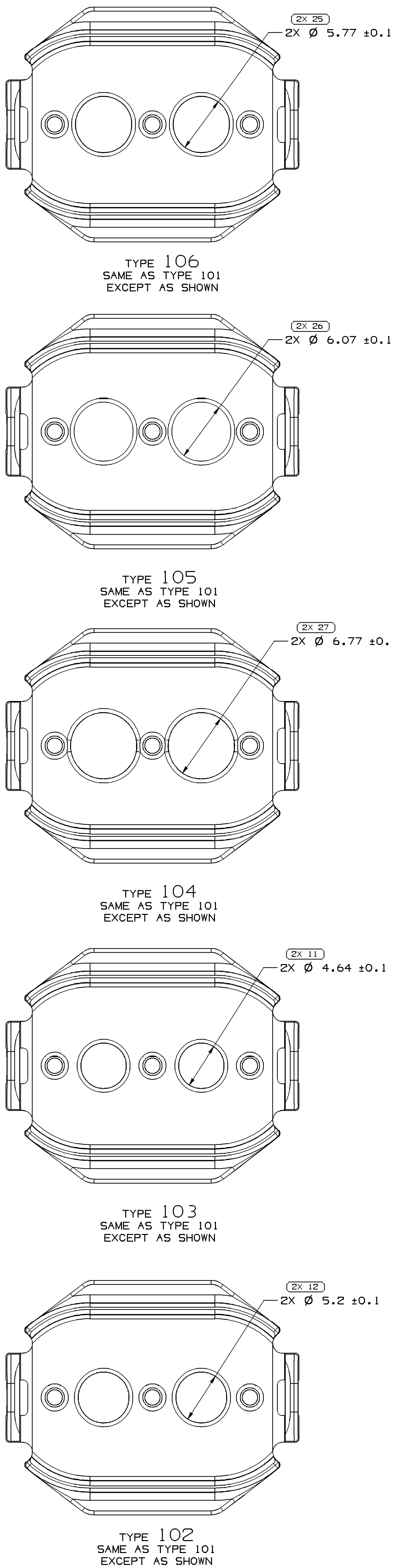




SYMBOL DEFINITION				MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.				1-10	
TOTAL NO OF INSPECTIONS REQUIRED				31	
LAST NO. USED				27	

CWS STATUS				REVISION HISTORY				AUTH		DR		APVD/APVD			
DATE	STG	REV	W/P	CHG	ZONE										
02JN10	R	01	-	-		ALL PARTS-CREATED PART DRAWING		410951	LLJ	LLJ	NL				
15JN10	R	02	-	-		ALL PARTS-PROCESS SENSITIVE DIMENSION WAS DIM 16		411098	LLJ	LLJ	NL				
22JUL10	R	03	-	-		UPDATED PDM ATTRIBUTES		411376	LLJ	LLJ	NL				
17NO10	R	04	-	-		ALL PARTS-DIM 15 WAS 2.2,ADDED MATERIAL 2 PLACES & ADDED DIMS 23-24.REMOVED SEAL SURFACE NOTE.		412644	LLJ	LLJ	NL				
05AU11	R	05	-	-		ADDED TYPES 104-106 & DIMS 25-27. TYPES 101,102 & 103-RELOCATED DIM 16.		414310	LLJ	LLJ	NL				
14MR12	R	06	-	-		ALL PARTS-DIM 16 WAS 27.02±0.18.		417474	LLJ	LLJ	NL				
25JN12	R	07	-	-		ALL PARTS-ADDED APPLICABLE CABLE SEAL TO CHART.		418535	LLJ	LLJ	NL				

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- PARTS SHOWN ON THIS DRAWING ACCEPT ASSEMBLIES SHOWN ON TAXI 13830164.
- (1.5)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.

PART NUMBER	REV	N/P	TYPE	MATERIAL SPECIFICATION	VOL (CM³)	CABLE OD RANGE	SHIELDED, JACKETED CABLE SIZE	APPLICABLE CABLE SEAL OR EQUIVALENT
13888073	01	AB	106	POLYESTER COMPOUND RED	1.915	5.5 - 5	3 MM² (ISO)	13887974
13888072	01	AB	105	POLYESTER COMPOUND GRN	1.892	5.8 - 5.3	4 MM² (ISO)	13887973
13888071	01	AB	104	POLYESTER COMPOUND NAT	1.831	6.5 - 6	5 MM² (ISO)	13887943
13824780	03	AB	103	POLYESTER COMPOUND GRA	1.986	4.37 - 4.17	2 MM² (SAE)	13824776
13824779	03	AB	102	POLYESTER COMPOUND ORANGE	1.953	4.93 - 4.73	3 MM² (SAE)	13824775
13824778	03	AB	101	POLYESTER COMPOUND BLK	1.902	5.66 - 5.4	5 MM² (SAE)	13824774

DIMENSIONAL RANGE (MM)				CHART SET			
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200
TO	20	30	70	100	150	200	250
TOLERANCE UNLESS OTHERWISE SPECIFIED				TOLERANCE UNLESS OTHERWISE SPECIFIED			
1±0.15 ±0.2 ±0.3 ±0.4 ±0.5 ±0.6 ±0.8 ±1 ±1.2				ANGULAR TOLERANCE ±2°			

PROCESS SENSITIVE DIMENSION			
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			

THIRD ANGLE PROJECTION			
DO NOT SCALE USE MATH DATA			

DELPHI			
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE			
WARREN, OH			
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OR	DATE		
APVD1 L. JONES	02JN10		
APVD2 L. JONES	02JN10		
APVD3 N. LIPTAK	02JN10		
APVD4			
APVD5	SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (0244990)		
MATERIAL SEE CHART			
DRAWING NAME			
TAXI LOCK SECONDARY			
DRAWING NUMBER			
13830200			
SIZE	SCALE	FRAME NO	SHEET NO
A0	5:1	1 OF 1	1 OF 1
STG	REV	N/P	
07			