

1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		

WIDTH ACROSS FLATS
(FOR SPANNER) 9.5 ±0.1

CAULKING

ATTACHED

ATTACHED

6 4 5

5 3

3

4

2 PRESS FITTING

5

1

CONTACT ARRANGEMENTS
VIEWED FROM THE MATING SIDE

CONCAVE PORTION

9.7

9.4

6

2 7

ATTACHED

NOTES 1 APPLICABLE CRIMP CONTACT:
HR12-SC-212(CL112-0480-9)
APPLICABLE WIRE:AWG#26 TO #30
(COVERED WIRE MAX,OUTSIDE DIA.φ 1)
APPLICABLE CONTACT REMOVAL TOOL
(EXTRACTION TOOL):HR12-SC-TP(CL150-0052-9)
2> APPLICABLE CRIMPING TOOL OF REF.NO. 7:
HR10A-TC-02(CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING:φ 7.0
3> THE RECOMMENDED CLAMP TORQUE,REF.NO. 5
: 2 TO 2.5 N · m.
4> ACROSS FLATS HEXAGON HEAD OF REF.NO. 6 : 1.27
THE RECOMMENDED CLAMP TORQUE,
REF.NO. 6 : 0.3 TO 0.4N · m.
THE TIP OF REF.NO. 6 SHALL BE FIXED TO
THE CONCAVE PORTION WITH REF.NO. 7 CLAMPED
TO THE CABLE.
5> LOCTITE 242,HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF.NO. 1 AND 6
FOR LOOSENING.
6 ONE EXAMPLE OF THE ROTATION OF REF.NO. 5 TO
REF.NO. 1 IS SHOWN.
7 THE CABLE PULL AND TWISTING STRENGTH AND
OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

4	STEEL	NICKEL PLATING	8	CHLOROPRENE RUBBER (BLACK)
3	BRASS	MATTE FINISH NICKEL PLATED	7	BRASS
2	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	6	STEEL
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	5	BRASS
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL

CODE NO. (OLD)
CL

DRAWN
M. Sato
07.03.08

DESIGNED
T. Ito
07.03.09

CHECKED
E. Kuroki
07.03.12

APPROVED
M. Sato
07.03.13

RELEASED

DRAWING NO.
EDC4-026324-73

SCALE
2 : 1

UNITS
mm

PART NO.
HR10A-10P-10SC(73)

CODE NO.
CL110-0602-9-73

TO

R

1

2

3

4