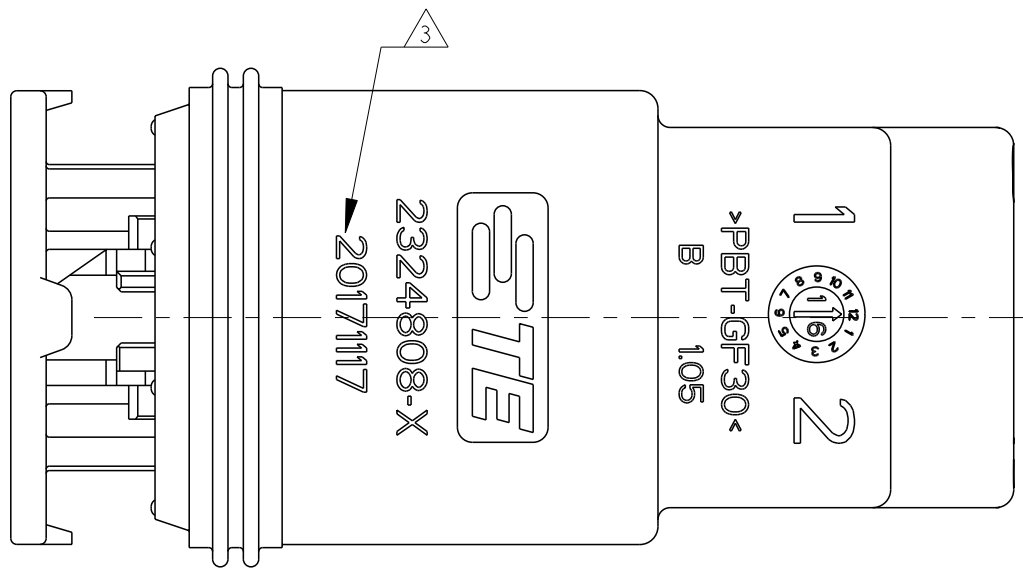
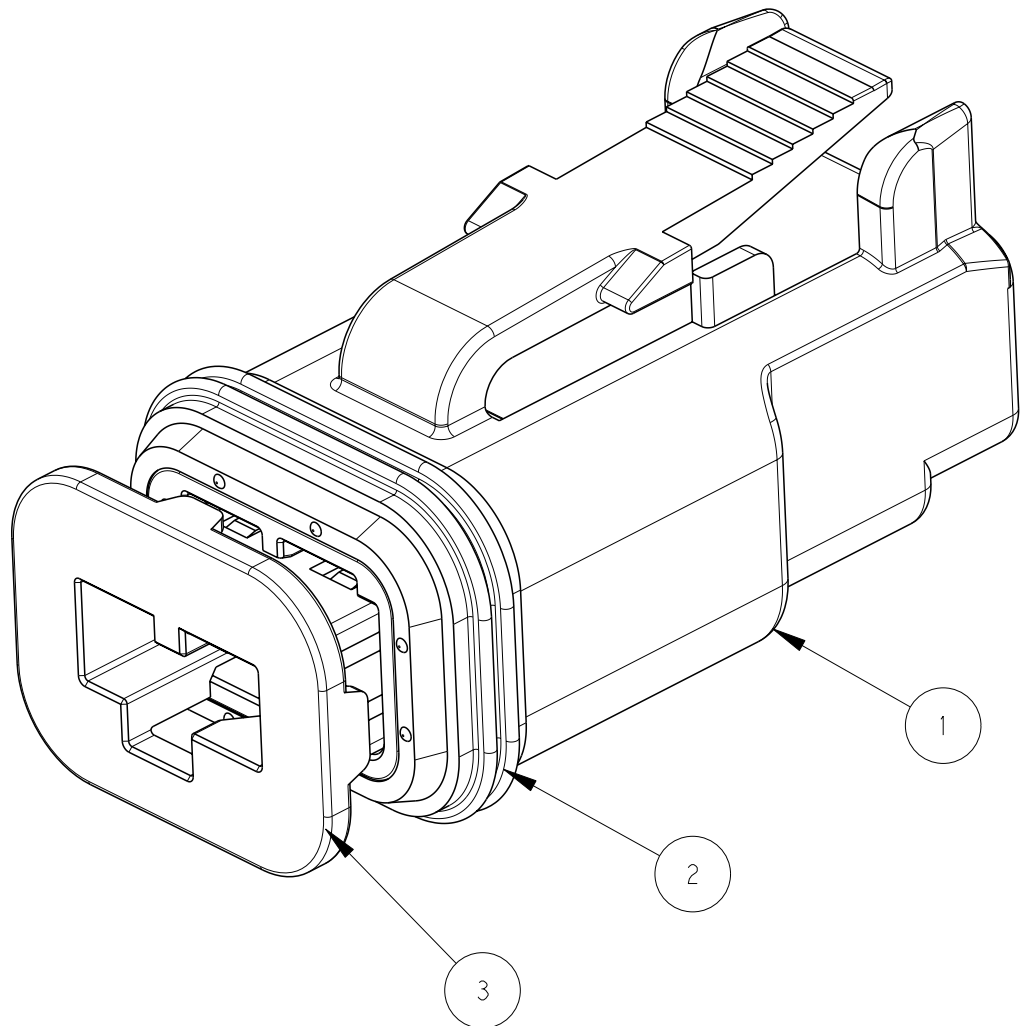
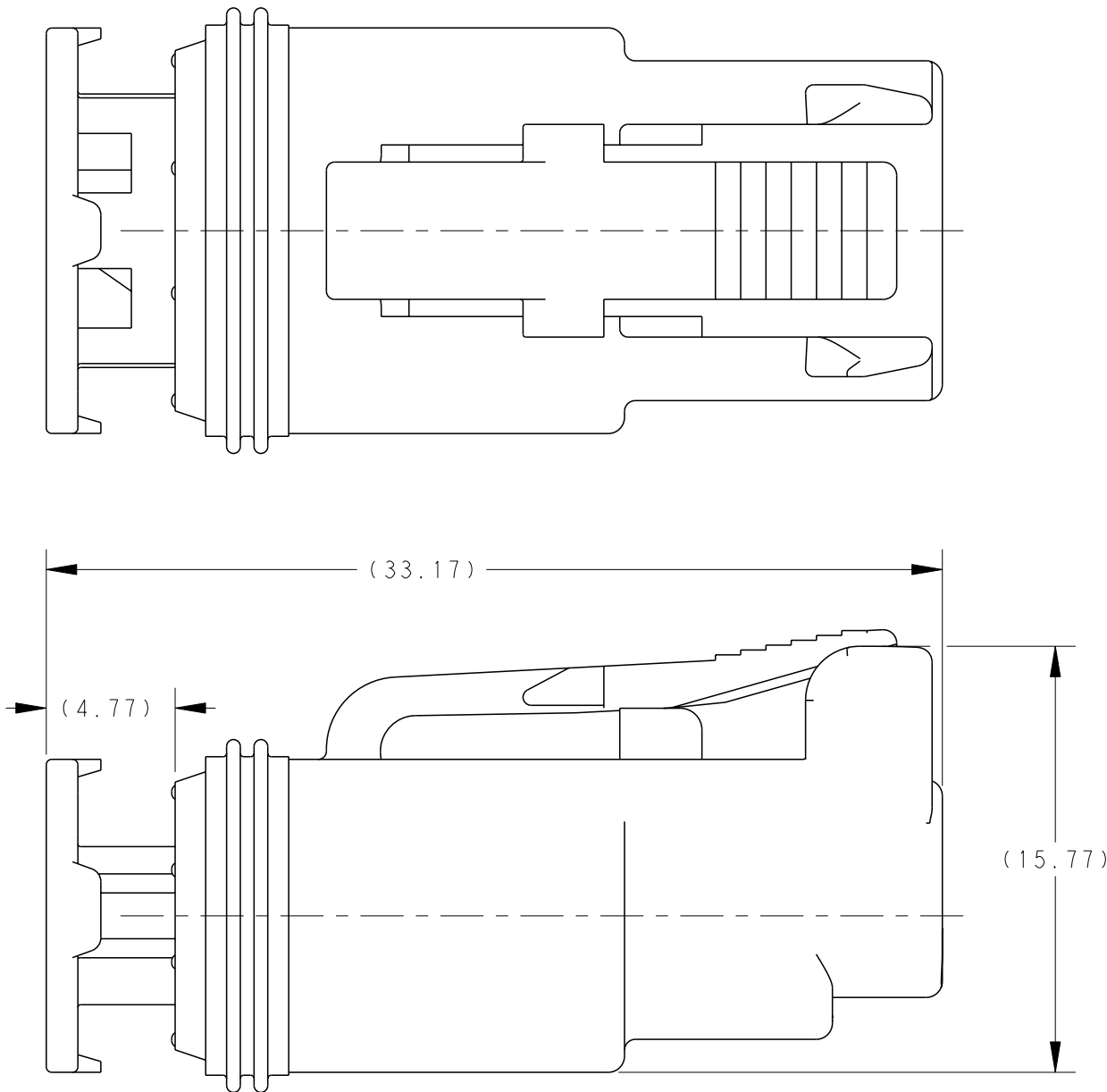


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-19-000566	25JAN2019	C. W	E. J
	A3	ECR-19-007522	13NOV2019	V. T	E. J
	A4	ECR-20-004141	18MAR2020	V. T	E. J
	B	ECR-20-007431	15JUN2020	V. T	E. J



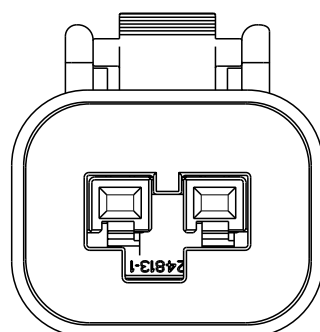
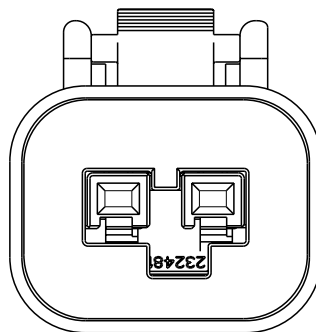
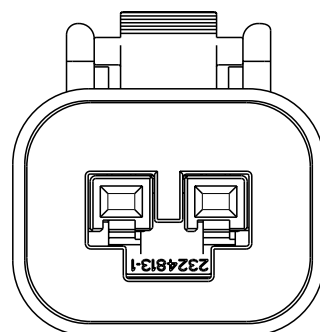
2.MATERIAL: HOUSING: PBT GF30, BLACK
TPA: PBT GF30, SEE TABLE FOR COLOR
FRONT SEAL: VMQ(ORANGE)

3. DATE CODE: IDENTIFIES THE YEAR, MONTH, DAY AND HOUR OF ASSEMBLY.
YEAR: FIRST AND SECOND DIGITS(18=2018)
MONTH: THIRD DIGIT , EXCLUDING I , A=JAN, B=FEB, C=MARCH...(K=OCTOBER)
DAY: FOURTH AND FIFTH DIGITS(14=14th DAY)
HOUR: SIXTH AND SEVENTH DIGITS(11=11AM)

4. PULL TPA TO PRE-LOCK BEFORE TERMINAL INSERTION IN CASE OF TPA BEING HIT TO END-LOCK POSITION.

5. APPLICABLE TERMINAL PART NUMBERS AND WIRE SIZE:

1418844-1	TIN	GENERAL	0.35	Ø1.10~Ø1.40	963142-2	963143-1
1418844-3	SILVER	HIGH VIBRATION				
1670146-1	TIN	GENERAL	0.5~0.75	Ø1.40~Ø1.90	963142-1	963143-1
1670146-3	SILVER	HIGH VIBRATION				
1418850-1	TIN	GENERAL	1.0~1.5	Ø1.90~Ø2.40	963142-1	963143-1
1418850-3	SILVER	HIGH VIBRATION				
TERMINAL PN	TERMINAL PLATING	APPLICATION	WIRE SIZE (MM ²)	INSULATION WIRES(MM)	SWS P/N	BLIND PLUG P/N

								
CODING A PN:2324808-1			CODING B PN:2324808-2			CODING C PN:2324808-3		
1			NATURAL	PBT-GF30	TPA, CODE C	3		
	1		GREEN	PBT-GF30	TPA, CODE B			
		1	YELLOW	PBT-GF30	TPA, CODE A			
1	1	1	ORANGE	SILICONE	FRONT SEAL	2		
1	1	1	BLACK	PBT-GF30	HOUSING	1		
QTY. REQUEST PER ASSY			COLOR	MATERIAL	DESCRIPTION	ITEM NO		
5.3	5.3	5.3	WEIGHT OF EACH ASSY NO. (g)					
B	B	B	REVISION OF EACH ASSY NO.					
2324808-3	2324808-2	2324808-1	TE ASSEMBLY PN					

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 17JAN2018 CHK C. WAN E. JIANG 26FEB2018 APVD 02MAR2018 I. YIN		 TE Connectivity	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±- 1 PLC ±0.25 2 PLC ±0.15 3 PLC ±- 4 PLC ±- ANGLES ±-		SUPERSEAL PRO 2POS, PLUG ASSEMBLY MCON1.2, CB TERMINAL	
MATERIAL		FINISH		SIZE	RESTRICTED TO
-		-		CAGE CODE	
-		-		DRAWING NO	
		WEIGHT -		A200779	©=2324808
RESTRICTED CUSTOMER				SCALE 4:1	SHEET 1 of 1
				REV B	