

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE	JRM 2/16/21	

ALL DIMENSIONS ARE FOR REFERENCE ONLY
 DIMENSIONS ARE IN INCHES [MILLIMETERS]
 UNLESS OTHERWISE NOTED

SPECIFICATIONS

OVERALL HEIGHT.....	7.12 [180.95]
ROTATION.....	360 DEGREES
TURN.....	360 DEGREES
TILT.....	90 DEGREES
SHIPPING WEIGHT.....	5.40 LBS
WISE OPENING W/JAW PADS.....	6 [152.40] MAXIMUM
JAW OPENING W/O JAW PADS.....	6 1/4 [158.75] MAXIMUM
JAW PAD WIDTH.....	1.5 [38.10]
JAW PAD HEIGHT.....	1.875 [47.63]

MATERIAL:

1. VISE HEAD ASSY*..... LOW CARBON STEEL, ZINC DIE CASTING
2. BASE ASSY**..... #3 ZINC DIE CAST SILVER PAINT
3. KNOB..... BLACK GLASS REINFORCED THERMAL COMPOSITE ALLOY
4. BASE TRAY..... #3 ZINC DIE CAST SILVER PAINT
5. JAW PADS..... BLACK NEOPRENE
6. BUMPON..... BLACK RUBBER
7. SCREW..... 1/4-20 X 1/2 PHILLIPS HEAD, STEEL

*VISE HEAD ASSEMBLY INCLUDES HEAD PLATE, HAIRPIN, ADJUSTING SCREW, STEM AND VISE HEAD.
 **BASE ASSEMBLY INCLUDES HALF BALL HOUSINGS, RETAINER RING, SCREWS, STUD AND NUT.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	
TOLERANCES:		CHECKED	
FRACTIONAL ± 1/64		ENG APPR.	
ANGULAR:		MFG APPR.	
MACH ± 1/2° BEND ±		Q.A.	
TWO PLACE DECIMAL: ±.01		COMMENTS:	
THREE PLACE DECIMAL: ±.005			
INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M -2009			
MATERIAL			
NEXT ASSY	USED ON		
FINISH			
APPLICATION			
DO NOT SCALE DRAWING			

PANA VISE®
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TITLE: **GENERAL PURPOSE WORKCENTER SPEC SHEET**

SIZE **B** DWG. NO. **367-SP** REV **A**

SCALE: 1:2 WEIGHT: SHEET 1 OF 1

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