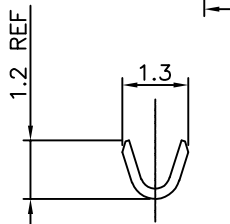
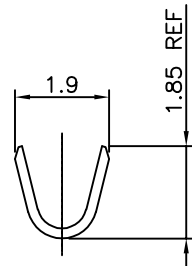
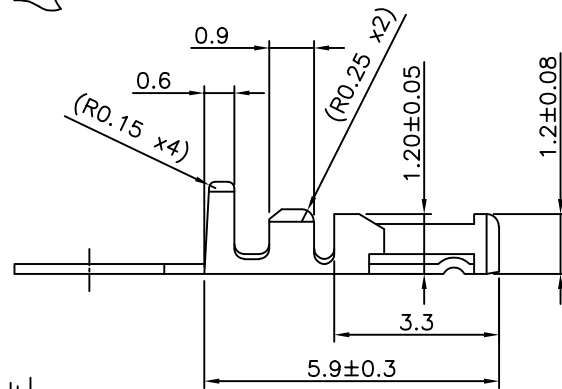
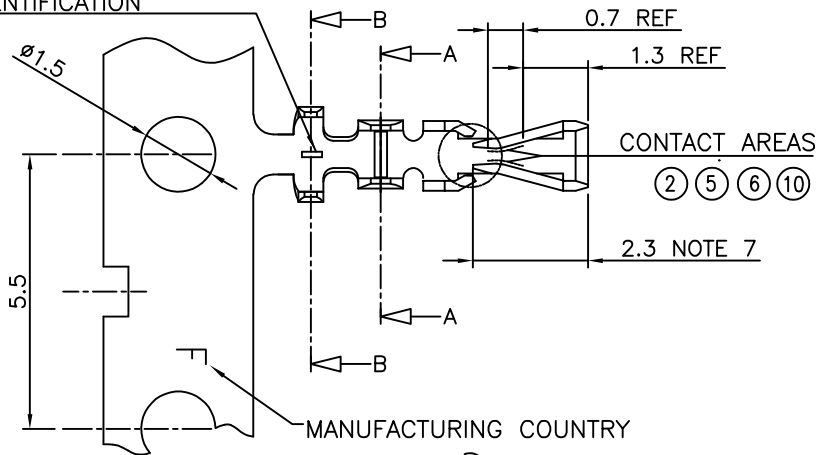


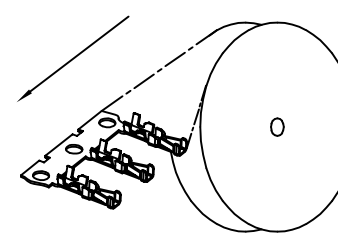
PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001REL	NOTE 2	FIG.2
77138-101REL	NOTE 6	FIG.2
77138-T01LF	NOTE 10	FIG.1

PROCESS IDENTIFICATION

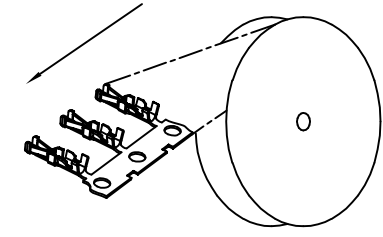


SECTION B-B

SECTION A-A






UNREELING DIRECTION
FIG.1



UNREELING DIRECTION
FIG.2

NOTES

- MATERIAL : PHOSPHOR BRONZE
- FINISH : SELECTIVE GOLD PLATING 0.2μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- WIRE RANGE : AWG 26-30
- GENERAL TOLERANCE : ±0.25
- FINISH : SELECTIVE GOLD PLATING 0.5μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- FINISH : SELECTIVE GOLD PLATING 0.76μm MIN (CONTACT AREA) OVER 1.27μm Ni MIN
- REMAINDER : - GOLD FLASH FOR 2, 5, 6
- 2.0-5.0μm TIN FOR 10
a- UNDERPLATING 1.27μm Ni MIN ALL OVER
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004
- CRIMP SPECIFICATION AS PER GS-20-058
- FINISH : 2.0-5.0μm TIN ON CONTACT AREA. UNDERPLATING 1.27μm Ni MIN ALL OVER
- PRODUCT SPECIFICATION : GS-12-415

mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family MINITEK			
ltr	ecn no	dr	date	tolerances unless otherwise specified					title CTW MINITEK AWG 26-30				
S	F-22846	AMA	15.12.21	angles	linear	.X ±0.25			dwg no 77138				
T	F-39336	DDE	20.12.15			.XX ±0.15							
						.XXX ±0.05							
								scale 5:1	sheet 1 of 1				
M	F12-0004	JCO	12.01.04	dr	L.MULIN		08.01.28		size A3				
N	F12-0088	JCO	12.07.23	enfr	J.COMPAGNON		08.01.28		77138				
P	B-19188	LMU	14.10.24	chr									
R	F-21704	AMA	15.08.18	appd	J.CO		08.05.05						
sheet index		revision sheet								type CUSTOMER Drawing			