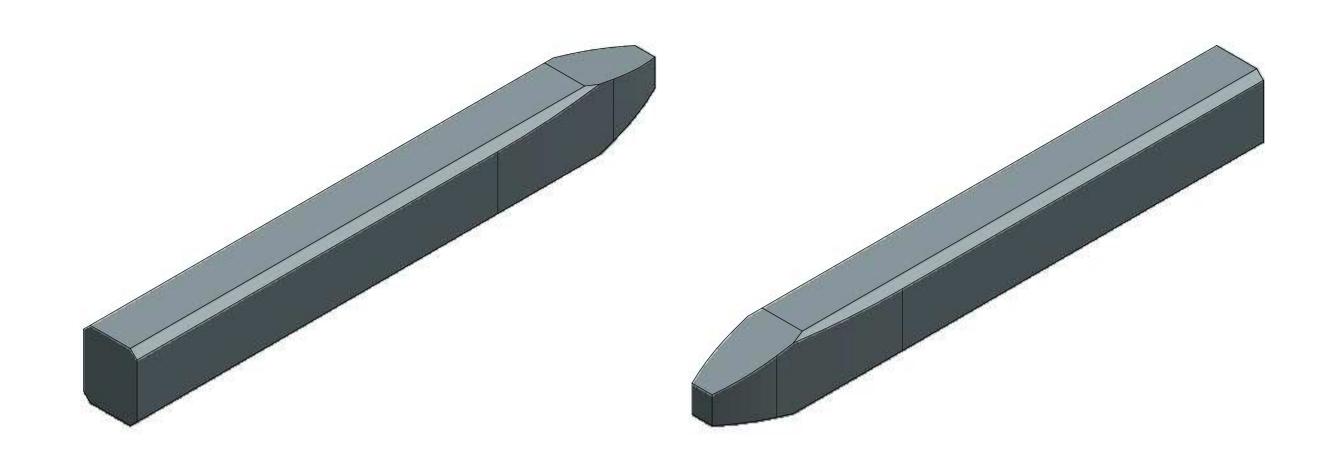
NOTES

- 1. GENERAL:
- 1.1. ALL PRODUCT SPECIFICATIONS AND THEIR RELATED DOCUMENTS USING THIS FEATURE MUST REFERENCE THIS DOCUMENT AS THE CONTROLLING SPECIFICATION AND USE THE SAME BALLOON NUMBERS.
- 1.2. COMPLIANCY TO THIS DOCUMENT:
 - a) COMPLIANCY MAY BE CLAIMED BY MEETING THE REQUIREMENTS IN THIS SPECIFICATION WITH THE DEVIATION IDENTIFIED AND MAY BE REFERENCED IN OTHER DOCUMENTS (DRAWINGS, DVP&R, ETC.) AS 'CONFORMS TO MOLEX 347350050 REV X.X'.
 - b) PRODUCTS DESIGNED AFTER THE DATE OF RELEASE OF THIS DOCUMENT SHALL BE COMPLIANT TO THE CURRENT REVISION OF THIS DOCUMENT.
 - c) PRODUCTS THAT HAVE MET PREVIOUS REVISION(S) OF THIS DOCUMENT SPECIFICATION SHALL STILL BE CONSIDERED 'MOLEX STANDARDS COMPLIANT' TO THOSE REVISIONS AND DO NOT NEED TO BE RE-VALIDATED.
- 1.3. DEVIATIONS TO THIS DOCUMENT ARE ALLOWABLE UNDER THE FOLLOWING CONDITIONS:
 - a) ALL DEVIATIONS SHALL SHOW EQUAL OR BETTER PERFORMANCE (ELECTRICAL/MECHANICAL) AS REQUIRED BY VALIDATION SPECIFICATION.
 - b) EXCEPTIONS ARE CLEARLY IDENTIFIED ON THE PRODUCT SPECIFICATION.
 - c) ALL DEVIATIONS ARE APPROVED BY THE FOLLOWING INDIVIDUALS:
 - PERSON WHO HAS INTERFACE RESPONSIBILITY
 - PERSON WITH DESIGN STANDARD APPROVER AUTHORITY
 - d) ALL RECORDS OF DEVIATION APPROVALS SHALL BE INCLUDED WITH CHANGE NOTICE DOCUMENTATION.
- 2. DESIGN MATERIALS:
- 2.1. BASE MATERIAL TYPE : COPPER ALLOY
- 3. DESIGN GEOMETRY:
- 3.1. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND MASTER FOR THIS PART WITH EXCEPTION TO UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN ON THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- 3.2. PRODUCT DESIGN MODEL NUMBER(S): SEE BOM TABLE
- 3.3. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- 3.4. EDGES OF UNDEFINED SHAPE PER ISO 13715.
- 3.5. DIMENSIONS AND TOLERANCES APPLY BEFORE AND AFTER PLATING.
- 3.6. GENERAL TOLERANCES: SEE TITLE BLOCK
- 4. DESIGN MANUFACTURING:

RELEASE STATUS P1 RELEASE DATE 2020/05/23 03:21:07

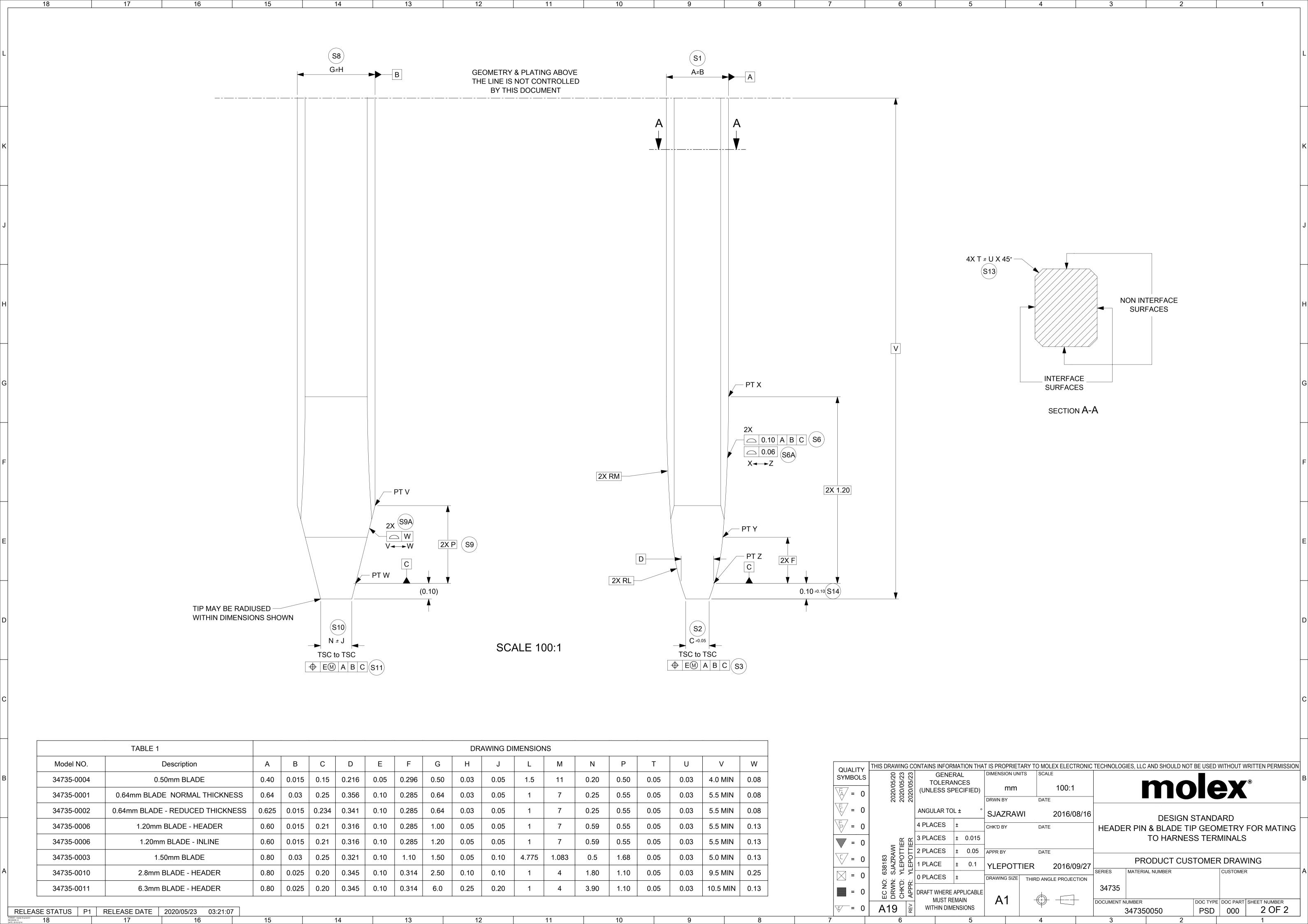
- 4.1. ANY REMAINING PROCESS LUBRICANT MUST NOT VARNISH OR DEGRADE ELECTRICAL PERFORMANCE. PROCESS LUBRICANTS SHOULD BE APPROVED BY THE RESPONSIBLE ENGINEER.
- 4.2. ALLOWABLE BURR: 0.03mm MAX UNLESS OTHERWISE SPECIFIED
- 4.3. FOR UNPLATES BLADES TOOLING MARKS SPANNING ACROSS OR ALONG THE INTERFACING PROFILE OF THE BLADE SHOULD BE FURTHER INSPECTED. A TOOLING MARK DEEPER THAN 1 MICRON SHOULD NOT BE ACCEPTED.



SCALE 50:1

0.5 MM PIN VIEW SHOWN FOR REPRESENTATION PURPOSES ONLY

QUALITY							TECHNOLOG	GIES, LLC AND SHOULD N	OT DE OOLD	/VIIIIOO1 VV	TATTE IN LININGO
SYMBOLS	/20 /23 /23	GENE		DIMENSION UN	IITS S	SCALE					_
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	20 20 20			DRWN BY	Ĺ	DATE					
= 0		ANGULAR TO)L ± °	SJAZRAV	۷I	2016/08/16		DESIGN	I STAND	ARD	
= 0		4 PLACES	±	CHK'D BY		DATE	HEADE	ER PIN & BLADE 1			FOR MATIN
= 0	MI TIER TIER	3 PLACES	± 0.015					TO HARNE	ESS TERI	MINALS	
		2 PLACES	± 0.05	APPR BY		DATE					
= 0	638183 SJAZRA YLEPO ⁻	1 PLACE	± 0.1	YLEPOTI	ΓIFR	2016/09/27		PRODUCT CU	ISTOMEF	R DRAW	ING
= 0		0 PLACES	±	DRAWING SIZE	I	ANGLE PROJECTION	SERIES	MATERIAL NUMBER		CUSTOMER	
= 0	EC NO: DRWN: CHK'D: APPR:	DRAFT WHERE					34735				
<u>c/</u> = 0	A19	MUST REMAIN WITHIN DIMENSIONS		A1	<i>J</i>		DOCUMENT	NUMBER 347350050	PSD	DOC PART	SHEET NUMBER 1 OF 2



18	17 16	15 14	13 12	11	10 9	8 7	6 5	4 3		
TAB	E OF CONTENTS		PART NUMBER AND MATING INTERFACE CHART							
SHEET NO.	SHEET DESCRIPTION		PART NUMBER	KEY	COVER COLOR	CPA INCLUDED	INTERFACE PART NUMB	ER		
1	NOTES AND BOM		349672001	Α	BLACK	YES	349682801			
2	CONFIGURATIONS	MADLY	349672002	В	LIGHT GRAY	YES	349682802			
3 RECI	PTACLE CONNECTOR ASSE	MBLY	349672003	С	DARK GRAY	YES	349682803			
			349672004	D	STONE GRAY	YES	349682804			
			349672005	Α	BLACK	NO	349682801			
			349672006	В	LIGHT GRAY	NO	349682802			
			349672007	С	DARK GRAY	NO	349682803			
			349672008	D	STONE GRAY	NO	349682804			
	SCALE 5:1	1. GENERAL: A. APPLICATION SPEC -CONTAINS: PI CONNECTOR	S OTHERWISE SPECIFIED IFICATION SEE: AS-34894-0001 RODUCT INTRODUCTION, PRODUCT SUN ASSEMBLY, PACKAGING INFORMATION,	CONNECTOR	TERMINAL POSITION 1	1.80 PITCH	TERMINAL POSITION 2	CONNECTOR POSITION ASSURNCE (CPA)— NECTOR HOUSING		
		MATING, SER'	VICE INSTRUCTIONS, ELECTRICAL CONT			1.80 PITCH				

CHECKING, CRIMPING, AND TROUBLESHOOTING. B. TERMINALS TO BE USED WITH THIS ASSEMBLY: MOLEX CTX50 SEALED RECEPTACLE TERMINALS FOR INFORMATION ON TERMINALS SEE MOLEX DRAWING 349050400 AND TERMINAL PRODUCT SPECIFICATION PS-34905-001. C. CONNECTOR PRODUCT SPECIFICATION SEE 349670001 PS CONTAINS: PRODUCT INTRODUCTION, PRODUCT SUMMARY, RATINGS AND PRODUCT VALIDATION. VALIDATED TO USCAR 2 REV 6. RATINGS: T3 V1 S2 D. DESIGNED TO MATE WITH DEVICE INTERFACE AS SPECIFIED IN PART NUMBER AND INTERFACE CHART. SEE MOLEX DRAWING 349682800 FOR INTERFACE SPECIFICATION. E. ASSEMBLY SHIPPED WITH ISL IN PRE-LOCK POSITION (SEE ISL PRE-LOCK VIEW SHEET 3). F. PACKAGING SPECIFICATION PER MOLEX DRAWING: PK-31301-898 G. PARTS MUST BE IN COMPLIANCE TO MOLEX CHEMICAL SUBSTANCES FOR PRODUCTS AND PACKAGING SPECIFICATION: ES-40000-5016 H. DATA MUST BE SUBMITTED UNDER THE MOLEX PART NUMBER TO IMDS

2. DESIGN - MATERIALS: CONNECTOR HOUSING: PA66, GF35, BLACK

COVER: PA66, GF35, COLORS IN PART NUMBER CHART

TERMINAL HOUSING: PA66, GF35, BLACK

SPS, GF30, NATURAL

MAT SEAL: INHERENTLY LUBRICATED SILICONE, ROYAL BLUE RING SEAL: INHERENTLY LUBRICATED SILICONE, ROYAL BLUE

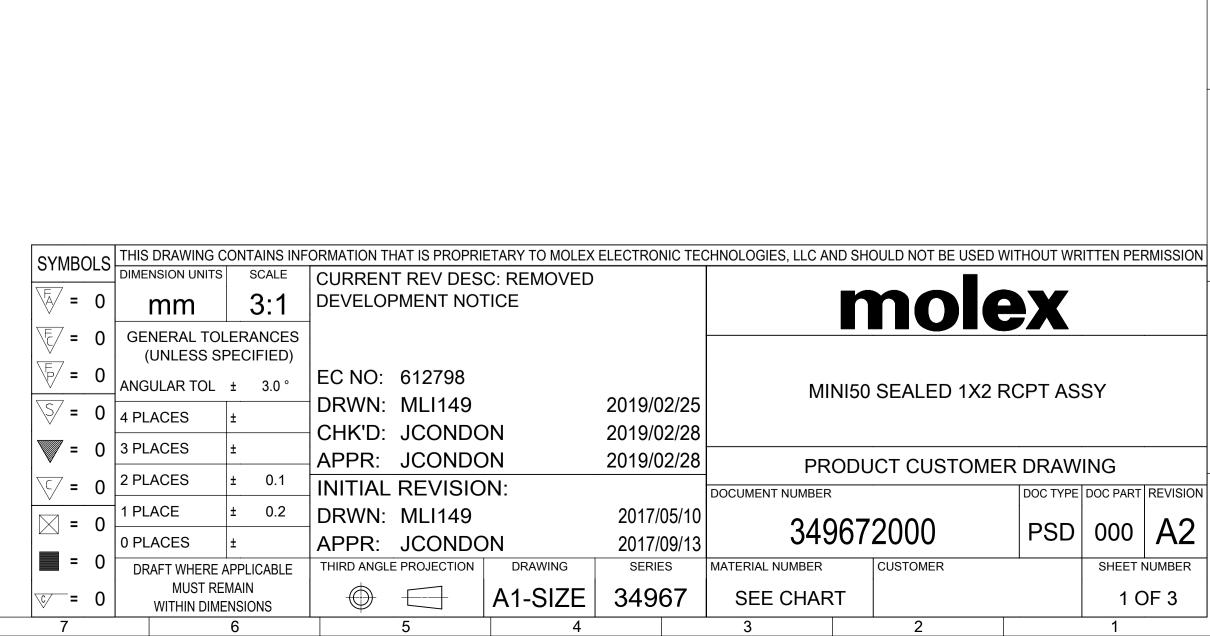
PBT, GF30, RED CPA (OPTIONAL):

3. DESIGN - GEOMETRY:

(COMPANY ID#13255)

A. ALL GRAPHIC DATA IS BASIC (NO TOLERANCE) AND MUST BE TAKEN FROM THE DATA FILE AT ITS LATEST REVISION.

- B. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- C. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- D. CORNERS SHOWN AS SHARP TO BE R 0.2 MAX. E. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.
- THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION, AND CUSTOMER MATERIAL NUMBER.
- F. VISUAL DEFECTS SHALL MEET COSMETIC STANDARD PS-45499-002 (Class B).
- G. PARTS ARE LASER MARKED WITH PART NUMBER AND DATE CODE

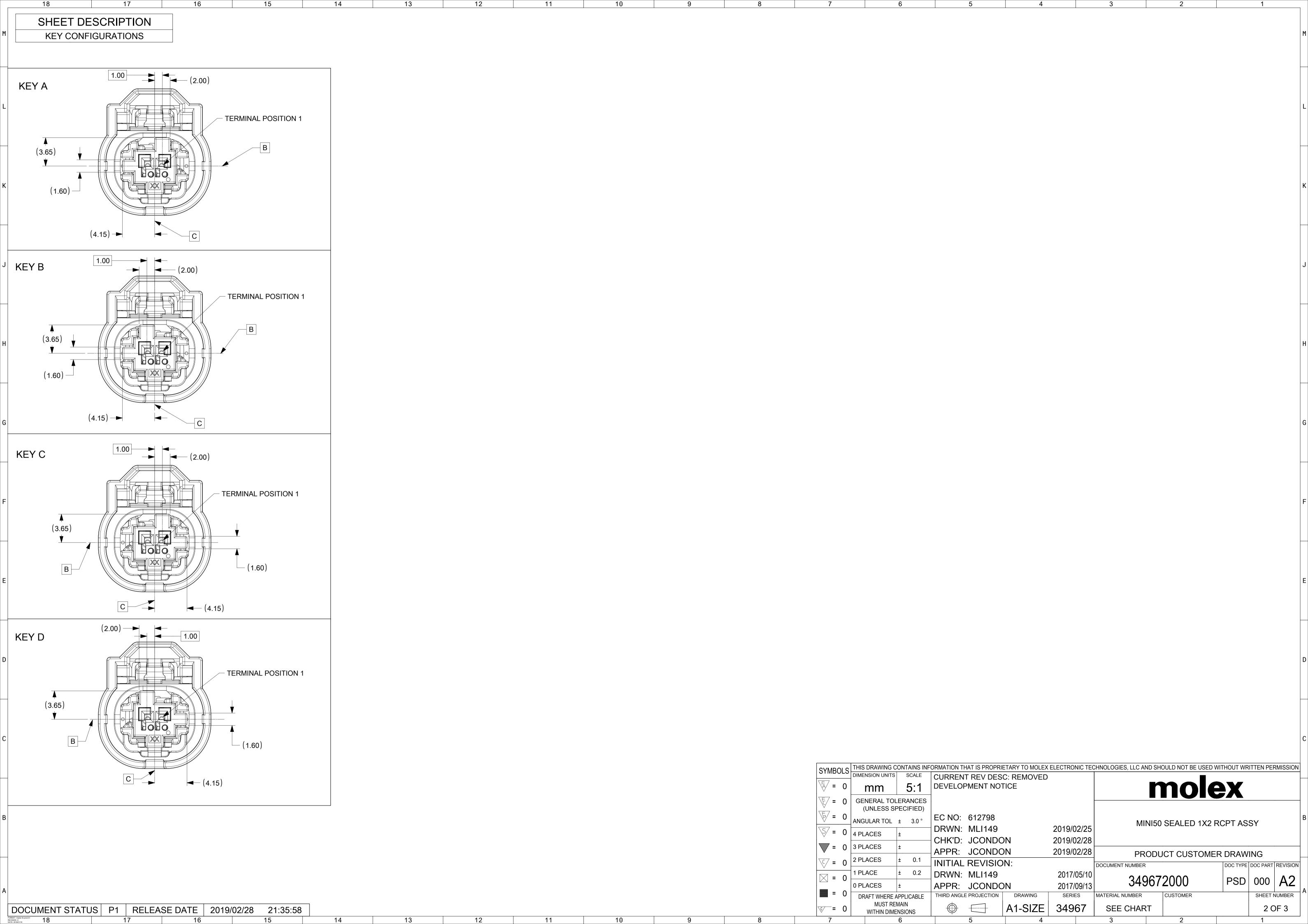


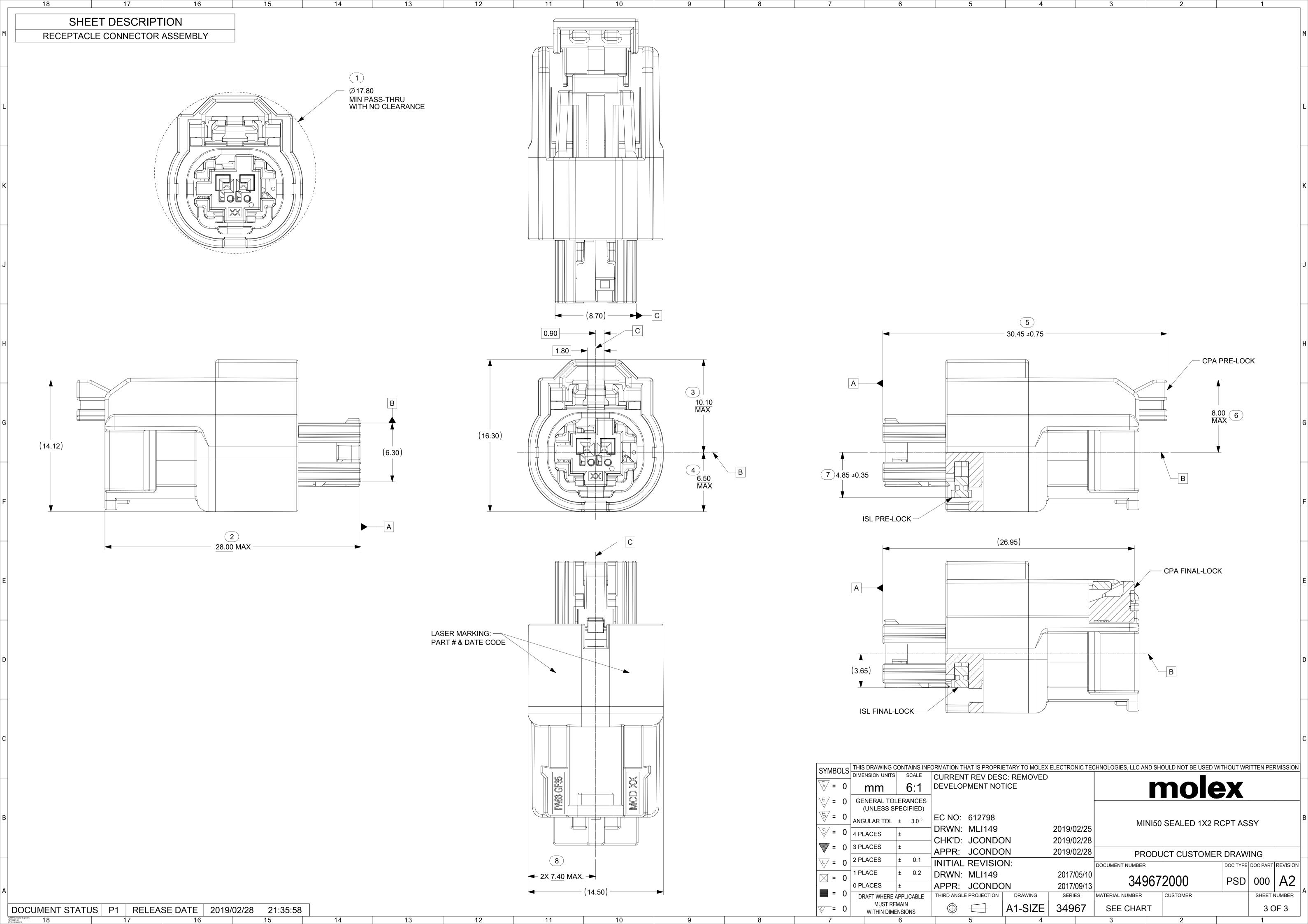
INDEPENDENT SECONDARY LOCK (ISL)

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SCALE 5:1

TERMINAL HOUSING





10		1 /	10	10					
TABLE OF CONTENTS									
SHEET NO.		SHEET DESCRITION							
1		INTERFAC	E NOTES AND BO	MC					
2		INTERFACE KEY CONFIGURATIONS							
3	INTERFACE DEFINITION								
4		INTERFAC	TS						

NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

REFER TO "SAE/USCAR 12 CONNECTOR GUIDELINES" AND "SAE/USCAR 2 PERFORMANCE SPECIFICATION FOR AUTOMOTIVE ELECTRICAL CONNECTOR SYSTEMS" FOR ADDITIONAL REQUIREMENTS.

- 2. DESIGN MATERIALS:
- a. HOUSING: SPS/NYLON 20% GLASS FILLED OR EQUIVALENT FLAMMABILITY REQUIREMENT: PER ISO3795 OR GMW3191
 - 1. BURN RATE 100mm/MIN MAXIMUM
 - 2. MATERIAL MUST BE SELF EXTINGUISHING
- b. BLADE TERMINAL: SEE MOLEX SALES DRAWING 347350050. FOR MATERIAL, DIMENSIONAL, PLATING AND COATING REQUIREMENTS AND ANY BLADE TERMINAL DESIGN INFORMATION NOT SHOWN ON REFERENCED OR THIS DRAWING SEE EWCAP DWG NO. EWCAP-001.
- 1. TIN PLATING: 2.5-4.0 MICROMETERS MATTE TIN OVER 1.25-2.25 MICROMETERS DUCTILE SULFAMATE NICKEL 2. SILVER PLATING: 1.9-3.3 MICROMETERS SILVER OVER 1.0-1.8 MICROMETERS DUCTILE SULFAMATE NICKEL.
- ANTI-TARNISH: SYNTHETIC HYDROCARBON CONTACT SURFACE FINISH OR EQUIVALENT APPLIED WITHOUT VOID TO CONTACT AREA
- c. STANDARD COLORS FOR KEYING (SEE CHART). DEVIATION REQUIRES APPROVAL OF AUTHORIZED PERSON.
- 3. DESIGN GEOMETRY:
- a. THE 3-D CAD DATA IS BASIC (WITHOUT TOLERANCE) AND THE MASTER FOR THIS PART WITH THE EXCEPTION OF UNDERLINED DIMENSIONS. DIMENSIONAL INFORMATION NOT SHOWN IN THIS DRAWING IS DEFINED BY THE DATA FILE AT ITS LATEST REVISION.
- b. PRODUCT DESIGN MODEL NUMBER(S): SEE MATING INTERFACE CHART
- c. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009
- d. GENERAL TOLERANCES: SEE TITLE BLOCK
- e. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- f. CORNERS SHOWN AS SHARP TO BE R0.2 MAX.
- g. LETTERING SHALL BE 0.15 MAX RAISED IN 0.25 MAX RECESS PAD.

 THIS INCLUDES RECYCLING CODE, CAVITY ID, VENDOR IDENTIFICATION,

 AND CUSTOMER MATERIAL NUMBER.

 (FOR SMALL PARTS: LETTERING SHALL BE 0.10 MAX RAISED IN 0.15 MAX RECESS PAD)
- 4. DESIGN MANUFACTURING:
- a. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.

12

14

- b. ALLOWABLE SPLIT/PARTING LINE MISMATCH 0.2 MAX.
- c. EJECTOR PIN MARKS TO BE FLUSH TO 0.25 MAX DEPRESSED. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING. EJECTOR PIN MARKS NOT PERMISSIBLE ON OR NEAR DATUM TARGET AREA.
- d. ALLOWABLE GATE VESTIGE FLUSH TO 0.25 MAX RECESS. LOCATION MUST BE APPROVED BY PRODUCT ENGINEERING.
- e. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.

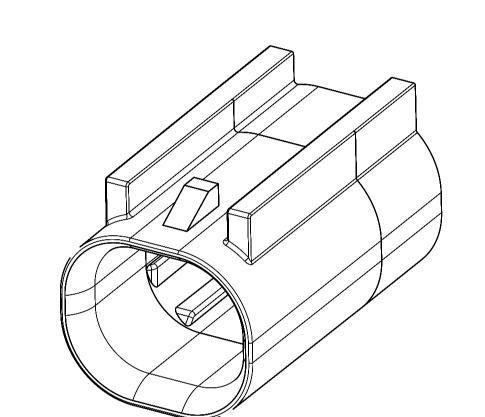
11

- f. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN THE INDICATED SURFACE. TOOLING FOR INDICATED SURFACE MUST BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER).
- g. BLADE TERMINAL ENVIRONMENTAL BARRIER (USED WITH SILVER PLATED TERMINALS) SHALL NOT BE PRESENT ON ANY SURFACE OTHER THAN THE BLADE TERMINALS
- h. NO PARTING LINES, FLASH, MISMATCHES OR EJECTOR MARKS PERMISSIBLE ON THE INDICATED NOSE SURFACE OR TRANSITION TO INTERNAL SHROUD SURFACE.

		MATING INTERFACE CHART							
	KEY	MODEL NUMBER	COLOR	DESCRIPTION					
$\left] \mid_{L} \right]$	Α	349682801	BLACK	1X2, KEY A, BLACK					
	В	349682802	LIGHT GRAY	1X2, KEY B, LIGHT GRAY					
	С	349682803	DARK GRAY	1X2, KEY C, DARK GRAY					
	D	349682804	STONE GRAY	1X2, KEY D, STONE GRAY					

NOTICE: CHANGE WITHOUT NOTIFICATION

QUALITY	THIS DRAWING CO	ONTAINS INFO	RMATION THA				ONIC	TECHNOLOG	SIES, LLC	AND SHOULD NOT	BE USED	WITHOUT V	VRITTEN PERMISSI	NC												
SYMBOLS	9/20	_	ERAL	DIMENSION U	NITS SCAL	E							- 0													
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	2017/09/20	TOLERANCES (UNLESS SPECIFIED)														mm	1	10:1				mc				
	20 20			DRWN BY	DATE									_												
= 0		ANGULAR T	OL ± 3.0 °	MLI149 2017/05/08																						
= 0		4 PLACES ±		CHK'D BY	DATE	<u> </u>		MINI50 SEALED 1X2 HEADER INTERFA			ERFACE															
* = 0		3 PLACES	±	CHKD B	Y	,																				
	NOO	2 PLACES	± 0.1	APPR BY	DATE																					
= 0	122249 ML1149 JCOND	1 PLACE ± 0.2		JCONDO	ON	N 2017/09/13			PR	ODUCT CUS	CUSTOMER DRAWING			_												
= 0		0 PLACES	±	DRAWING SIZ	_1	SLE PROJECT		SERIES	MATERI	AL NUMBER		CUSTOME	R													
= 0	EC NO: DRWN: CHK'D: APPR:	DRAFT WHER	RAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			T		34968		SEE CHAR	Т															
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