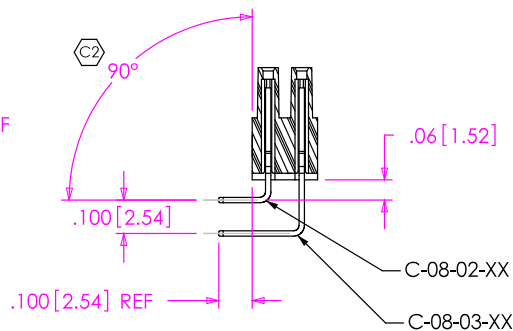
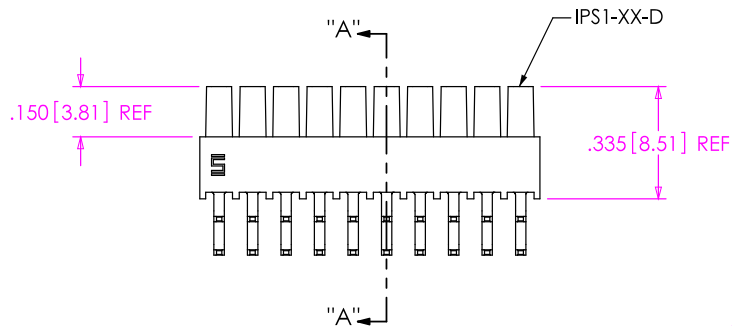
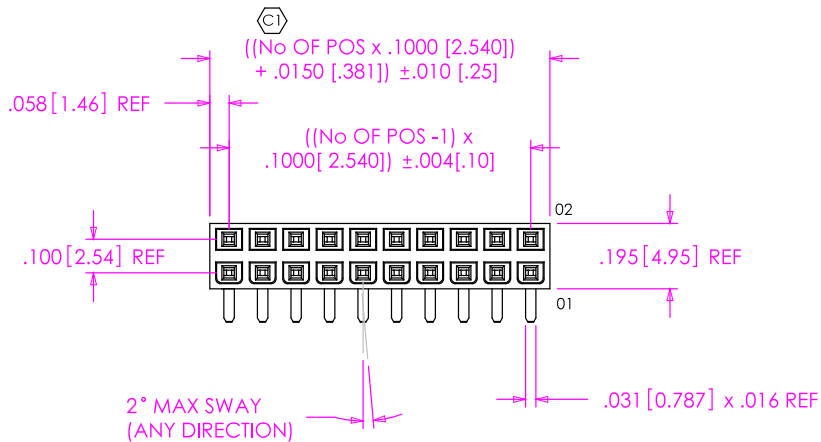
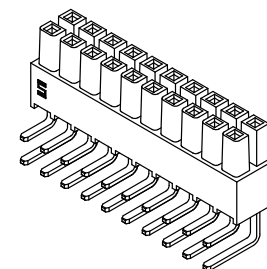


DO NOT SCALE FROM THIS PRINT



SECTION "A"- "A"



NOTES:

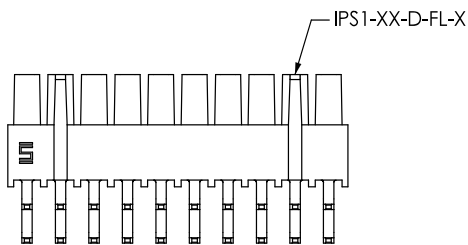
1. $\text{\textcircled{C}}$ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM ALLOWABLE CUT FLASH: .010.
3. MINIMUM CONTACT PUSH OUT FORCE: 1.5 lbs.
4. MAXIMUM ALLOWABLE BOW: .003 INCH/INCH AFTER ASSEMBLY.

* = NOT RELEASED

-FL: FRICTION LOCK OPTION

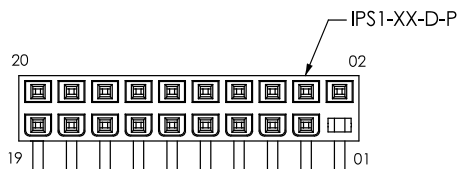
IPS1-110-01-X-D-RA-FL SHOWN

* NOT RELEASED

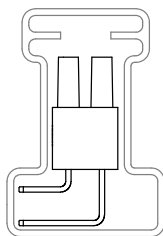


-POL: POLARIZED OPTION

IPS1-110-01-X-D-RA-POL SHOWN

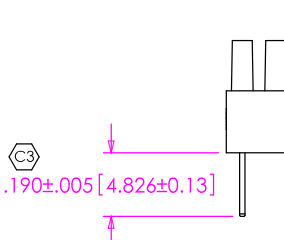


PACKAGING VIEW

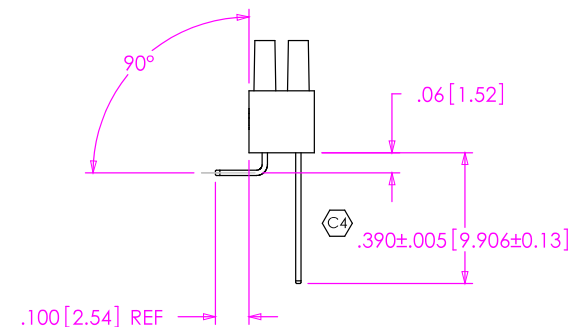


TUBE: PT-1-24-03-44
PLUG: TP-03

IN-PROCESS 1



IN-PROCESS 2



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: $\pm .01$ $\pm 2^\circ$
 .XXX: $\pm .005$
 .XXXX: $\pm .0020$

PROPRIETARY NOTE

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SAMTEC

520 PARK EAST BLVD. NEW ALBANY, IN 47150
 * PHONE: 812.944.6733 FAX: 812.948.5047
 e-Mail: INFO@SAMTEC.COM CODE: 55322

MATERIAL: DO NOT SCALE DRAWING
 INSULATOR: VECTRA E130i, COLOR: BLACK
 CONTACT: PHOS BRONZE, 510 SPRING TEMPER

SHEET SCALE: 1.75:1

DESCRIPTION:
 .100 DOUBLE ROW SHROUDED SOCKET ASSEMBLY

DWG. NO.
IPS1-1XX-XX-XX-D-RA-XXX

BY: DEAN P 03/08/2000 SHEET 1 OF 1