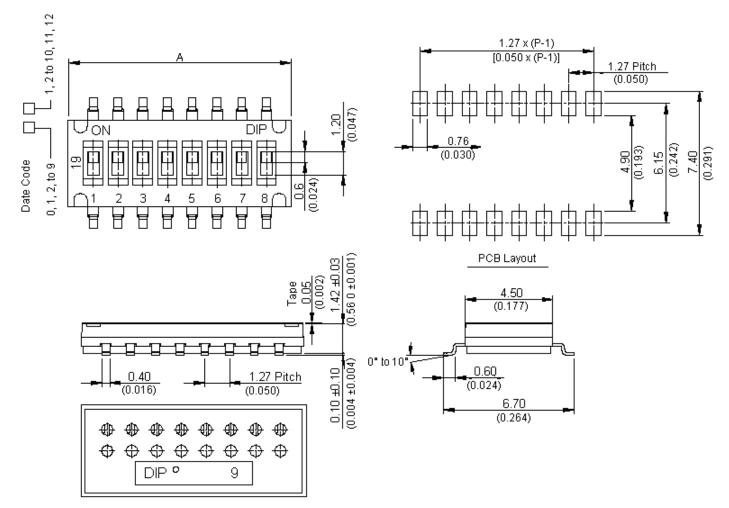


MCNHDS-Series

		REVISIONS						
ECN#	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	А	RELEASED	Kiran	09/04/09	Veena	09/04/09	Farnell	23/04/09



Dimensions : Millimetres (Inches)

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CHECKED BY:	DATE:
Veena	09/04/09
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APPROVED BY:	DATE:

	DRAWI	NG TITLE:							
	NHDS Series								
	size A	DWG NO.	V110002106		TRONIC FILE 9_DWG	REV A			
SCALE: NTS			U.O.M.: mm (Inches)		SHEET: 1 OI	F 4			



MCNHDS-Series

	REVISIONS							
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Specifications:

Mechanical life : 1000 cycles. Operation force : 500gf. Stroke : 0.6mm.

Operating temperature : -40°C to +85°C. Storage temperature : 40°C to +85°C.

Electrical

Electrical life : 1000 cycles. Non-switching rating : 100mA, 50V dc. Switching rating : 25mA, 24V dc. Maximum contact resistance : $100m\Omega$ at initial. Minimum insulation resistance : $100M\Omega$ at 500V dc. Dielectric strength : 300V ac per 1 minute.

Circuit : SPST.

Materials

Base : Nylon thermoplastic.

Base colour : Black.

: Nylon thermoplastic. Cover

Cover colour : Black.

: LCP thermoplastic. Actuators

Actuators colour : White

: Alloy copper with gold plated. Contact Terminal : Brass with gold plated.

Tape : KAPTON

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DRAWI	NG TITLE:							
NHDS Series								
SIZE A	DWG NO.	M10002106	ELECTRONIC FILE 78049_DWG					
SCAL	E: NTS	U.O.M.: mm (Inches)		SHEET: 2 OI	- 4			



MCNHDS-Series

	REVISIONS							
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-	Α	RELEASED	Kiran	09/04/09	Veena	09/04/09	Farnell	23/04/09

Soldering and Cleaning Process

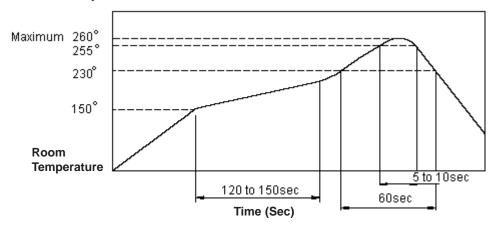
Soldering: Vapour phase and reflow soldering can be applied.

Cleaning:

- 1. Only tape sealed types apply to wash process.
- 2. Do not remove the tape before wash process.
- 3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes.
- 4. Apply alcoholic solvents as cleaning agent do not use other solvents or water.
- 5. Ultrasonic cleaning is not recommended.
- 6. The cleaning process per stage is maximum 1 minute and the whole cleaning time are not to exceed 3 minutes.
- 7. Do not remove the tape before wash process.

Any flux enters the switch may fail the conductivity.

Reflow Temperature Profile:



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NHDS Series								
size A	DWG NO.	M10002106		TRONIC FIL 9_DWG	E.		REV A	
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MCNHDS-Series

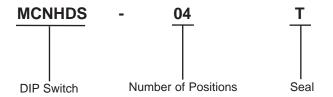
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Specification Table

Description	Number of Positions	Dimension A	Part Number
Switch, DIL, 1/2 Pitch, SMD, 8 Way	4	6.31 (0.248)	MCNHDS-04T
Switch, DIL, 1/2 Pitch, SMD, 8 Way	8	11.39 (0.448)	MCNHDS-08T

Dimensions: Millimetres (Inches)

Part Number Explanation:



: MCNHDS= Half Pitch DIP Switch (Terminal Length 6.7mm). **DIP Switch**

Number of Positions : 04 = 4 and 08 = 8 Positions.: T = Top Tape Sealed. Seal

http://www.farnell.com

http://www.newark.com

http://www.cpc.co.uk

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DRAWING TITLE: NHDS Series								
	size A	DWG NO.	V110002106	ELECTRONIC FILE 78049_DWG			REV A	
SCALE: NTS		E: NTS	U.O.M.: mm (Inches)		SHEET:	4	OF	4