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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS			BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS			BY	CHKD	DATE						
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NOTE 1 HAND CRIMPING TOOL, REF. NO. 9: HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
2 THE RECOMMENDED CLAMP TORQUE, REF. NO. 7: 2-2.5 N·m.
3 ACROSS FLATS HEXAGON HEAD OF REF. NO. 8: 1.27
THE RECOMMENDED CLAMP TORQUE, REF. NO. 8: 0.3-0.4 N·m.
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. 1 AND 8 FROM LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. 7 TO REF. NO. 1 IS SHOWN.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	POLYAMIDE	(BLACK) UL94V-0	10	CR	(BLACK)
4	PHOSPHOR BRONZE	SILVER PLATING 2μm min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED

CODE NO. (OLD)		DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL		D. Matsume '05.10.01	D. Matsume '05.10.01	E. Kunita '05.10.03	M. Sato 05.10.14	

DRAWING NO.		PART NO.	
EDC4-021370-73		HR10A-10J-10S(73)	
CODE NO.		CL110-0411-0-73	

SCALE	UNITS	mm
2 : 1		

HIROSE ELECTRIC CO., LTD.

FORM NO. 228

TO
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