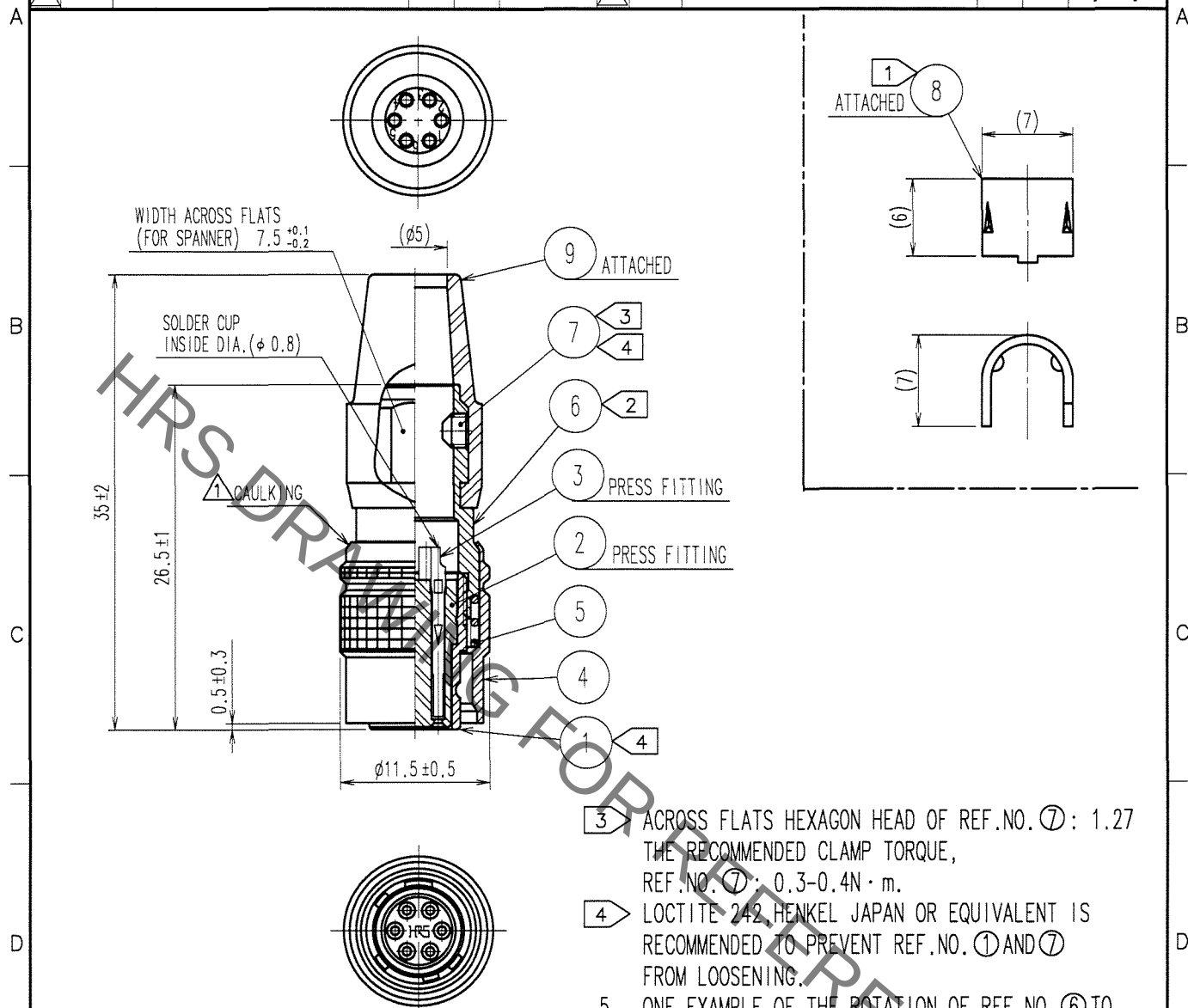


1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		
1	DIS-C-000409	D.M.	M.S.	06.12.19							



NOTE 1 HAND CRIMPING TOOL, REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
2 THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑥: 1.5-2 N · m.

- 3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦: 0.3-0.4N · m.
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑦
FROM LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO
REF. NO. ① IS SHOWN.
6 THE CABLE STRENGTH, ROTATORY STRENGTH AND OTHER
CHARACTERISTICS MAY DIFFER, DEPENDING ON THE
CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

REF.NO. ⑥: 1.5-2 N·m.			9	CHLOROPRENE RUBBER	(BLACK)
4	BRASS	MATTE FINISH NICKEL PLATED	8	BRASS	
3	PHOSPHOR BRONZE	GOLD PLATING: 0.2μ m min. NICKEL UNDER PLATING: 2μ m min.	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
2	POLYAMIDE	(BLACK) UL94V-0	6	BRASS	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	5	STEEL	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN M.SATO 060801	DESIGNED D.MATSUNE 060801	CHECKED E.KUNII 060801	APPROVED M.SATO 060801	RELEASED
DRAWING NO. EDC4-020537-74		PART NO. HR10A-7P-6S(74)			
SACLE 2 : 1		CODE NO. CL110-0304-0-74			
UNITS mm		1 1			



HIROSE ELECTRIC CO., LTD.