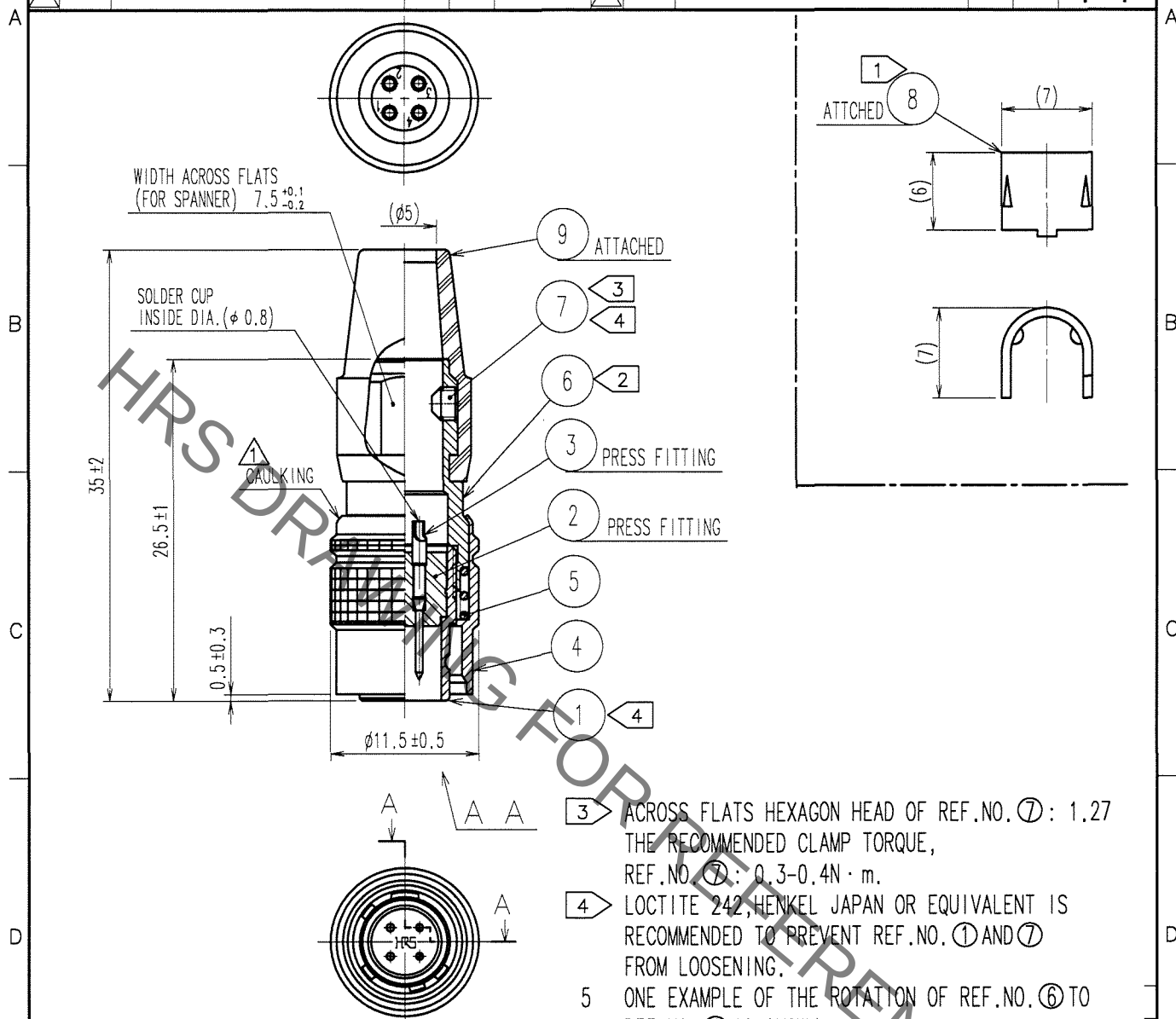


| 1     |                          |      |      |          | 2     |                          |    |      |      | 3     |                          |    |      |      | 4     |                          |    |      |      |
|-------|--------------------------|------|------|----------|-------|--------------------------|----|------|------|-------|--------------------------|----|------|------|-------|--------------------------|----|------|------|
| COUNT | DESCRIPTION OF REVISIONS | BY   | CHKD | DATE     | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE |
| 1     | DIS-C-000409             | D.M. | H.S. | 06.12.19 |       |                          |    |      |      |       |                          |    |      |      |       |                          |    |      |      |
|       |                          |      |      |          |       |                          |    |      |      |       |                          |    |      |      |       |                          |    |      |      |
|       |                          |      |      |          |       |                          |    |      |      |       |                          |    |      |      |       |                          |    |      |      |



- NOTE 1 HAND CRIMPING TOOL. REF. NO. ⑧:  
HR10A-TC-02 (CL150-0041-2)  
THE HOLE DIAMETER FOR CRIMPING:  $\phi 5.3$
- 2 THE RECOMMENDED CLAMP TORQUE,  
REF. NO. ⑥: 1.5-2 N · m.

- 3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27  
THE RECOMMENDED CLAMP TORQUE,  
REF. NO. ⑦: 0.3-0.4 N · m.
- 4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS  
RECOMMENDED TO PREVENT REF. NO. ① AND ⑦  
FROM LOOSENING.
- 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO  
REF. NO. ① IS SHOWN.
- 6 THE CABLE STRENGTH, ROTATORY STRENGTH AND  
OTHER CHARACTERISTICS MAY DIFFER,  
DEPENDING ON THE CABLE STRUCTURE.  
PLEASE CONFIRM BEFORE THE USE.

|   |            |                                                                        |   |                            |                                                           |
|---|------------|------------------------------------------------------------------------|---|----------------------------|-----------------------------------------------------------|
| 5 | STEEL      | NICKEL PLATING                                                         |   |                            |                                                           |
| 4 | BRASS      | MATTE FINISH NICKEL PLATED                                             | 9 | CHLOROPRENE RUBBER (BLACK) |                                                           |
| 3 | BRASS      | GOLD PLATING: 0.2 $\mu$ m min.<br>NICKEL UNDER PLATING: 2 $\mu$ m min. | 8 | BRASS                      |                                                           |
| 2 | POLYAMIDE  | (BLACK) UL94V-0                                                        | 7 | STEEL                      | NICKEL PLATING<br>HEXAGON SOCKET<br>SET SCREW M2.6×0.45×2 |
| 1 | ZINC ALLOY | MATTE FINISH NICKEL PLATED                                             | 6 | BRASS                      | NICKEL PLATING                                            |

| CODE NO. (OLD) | DRAWN   | DESIGNED   | CHECKED  | APPROVED | RELEASED |
|----------------|---------|------------|----------|----------|----------|
| CL             | M. SATO | D. MATSUNE | E. KUNII | M. SATO  |          |
|                | 060801  | 060801     | 060801   | 060801   |          |

|                 |                  |
|-----------------|------------------|
| DRAWING NO.     | PART NO.         |
| EDC4-020534-74  | HR10A-7P-4P (74) |
| CODE NO.        |                  |
| CL110-0301-2-74 |                  |

SACLE  
2 : 1  
UNITS  
mm

HRS

HIROSE ELECTRIC CO., LTD.