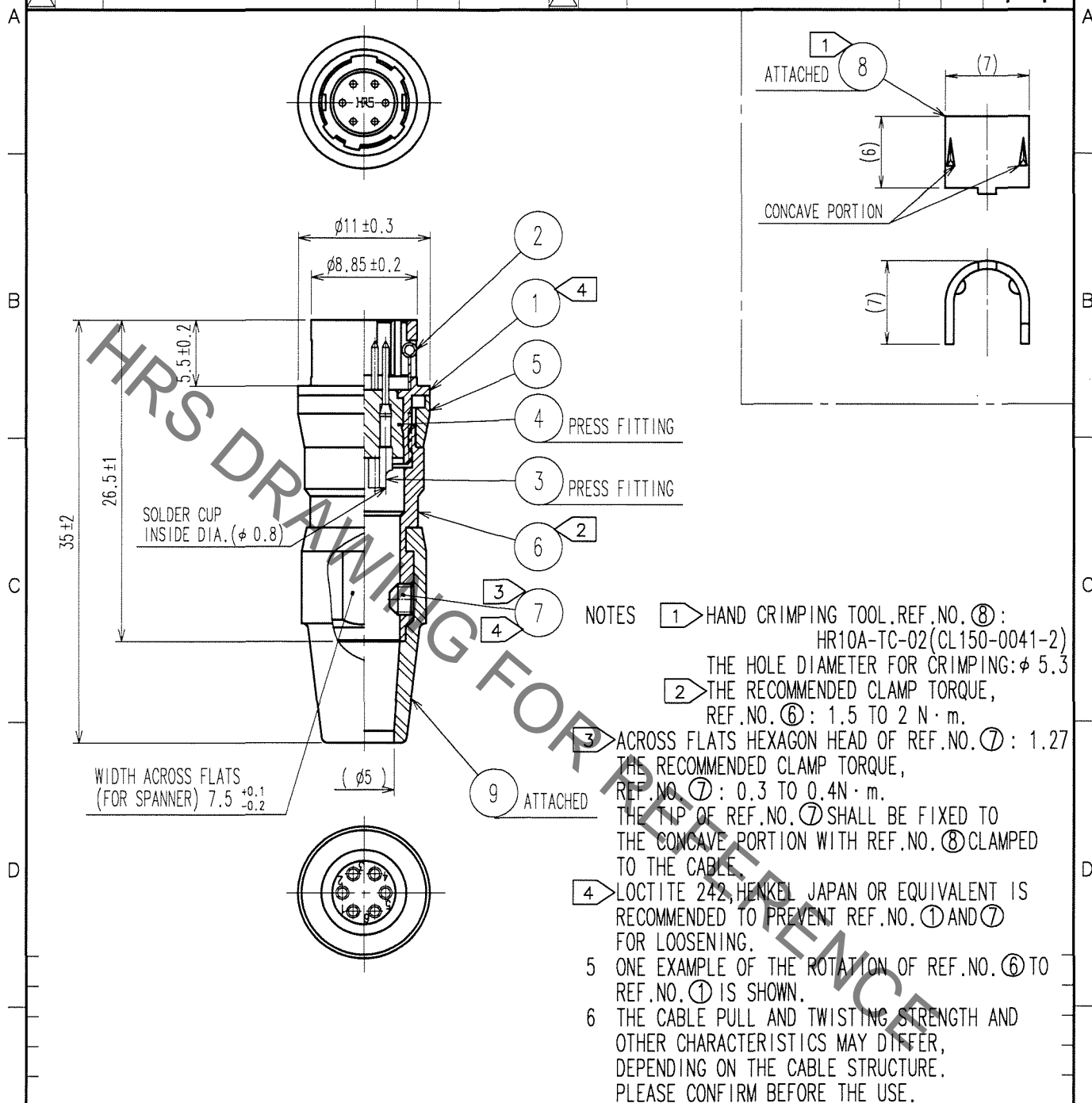


| 1 | | | | | 2 | | | | | 3 | | | | | 4 | | | | |
|-------|--------------------------|--|--|--|----|------|------|--|--|-------|--------------------------|--|--|--|----|------|------|--|--|
| COUNT | DESCRIPTION OF REVISIONS | | | | BY | CHKD | DATE | | | COUNT | DESCRIPTION OF REVISIONS | | | | BY | CHKD | DATE | | |
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- NOTES
- 1 HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: ϕ 5.3
 - 2 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N · m.
 - 3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
 - 4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
 - 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - 6 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

| 4 | POLYAMIDE | (BLACK) UL94V-0 | 9 | CHLOROPRENE RUBBER | (BLACK) |
|-----|-----------------|-------------------------------|-----|--------------------|----------------------------|
| 3 | BRASS | SILVER PLATING 2 μ m min. | 8 | BRASS | |
| 2 | STAINLESS STEEL | | 7 | STEEL | NICKEL PLATING M2.6×0.45×2 |
| 1 | ZINC ALLOY | MATTE FINISH NICKEL PLATED | 6 | BRASS | MATTE FINISH NICKEL PLATED |
| | | | 5 | BRASS | MATTE FINISH NICKEL PLATED |
| NO. | MATERIAL | FINISH, REMARKS | NO. | MATERIAL | FINISH, REMARKS |

| | | | | | | |
|-------------------------------|--|-------------------------------------|---|---------------------------------------|--|----------|
| CODE NO. (OLD) CL | | DRAWN <i>M. Sato</i> 17.03.06 | DESIGNED <i>T. Horii</i> 07.03.06 | CHECKED <i>M. Sato</i> 07.03.07 | APPROVED <i>M. Sato</i> 07.03.07 | RELEASED |
| DRAWING NO. EDC4-020545-73 | | PART NO. HR10A-7J-6P(73) | | | | |
| SCALE 2 : 1 | | CODE NO. CL110-0312-9-73 | | | | |
| UNITS mm | | 1 1 | | | | |

HRS

HIROSE ELECTRIC CO., LTD.

CL110-0312-9-73