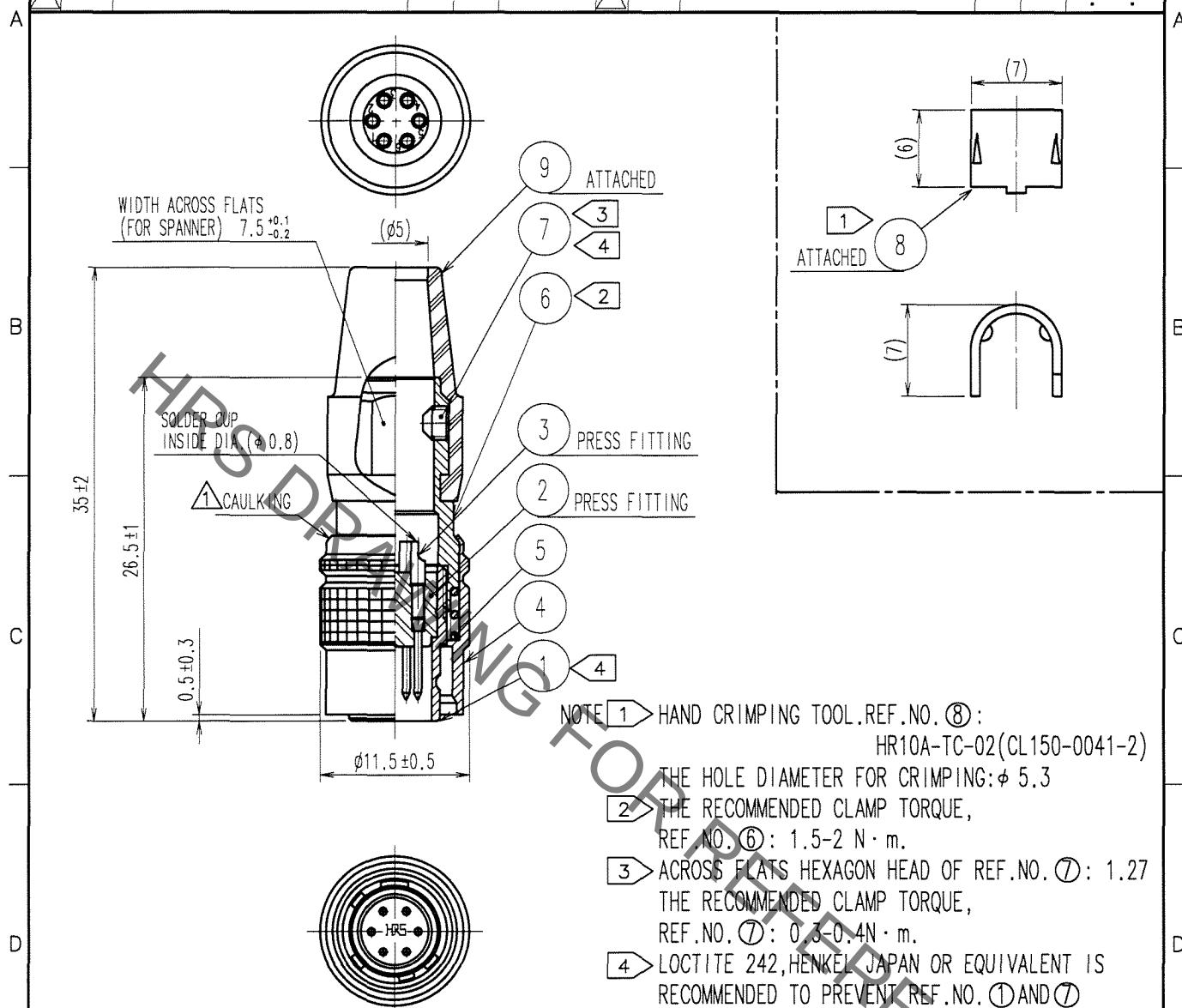


1						2						3						4					
	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE						
▲	1	DIS-C-000409				D.M.	M.S.	06.12.19	▲								. .						
▲									▲								. .						
▲									▲								. .						



- 1 HAND CRIMPING TOOL. REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: ϕ 5.3
- 2 THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑥: 1.5-2 N · m.
- 3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦: 0.3-0.4 N · m.
- 4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑦
FROM LOOSENING.
- 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO
REF. NO. ① IS SHOWN.
- 6 GOLD PLATING 0.2 μ m min.
NICKEL UNDER PLATING 2 μ m min.

5	STEEL	NICKEL PLATING							
4	BRASS	MATTE FINISH NICKEL PLATED	9	CR		(BLACK)			
3	BRASS	6	8	BRASS					
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING	HEXAGON SOCKET SET SCREW M2.6×0.45×2			
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING				
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS				
CODE NO. (OLD) CL			DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED		
			T.KOMATSU	D.MATSUNE	E.KUNII	M.SATO			
			0 5.1 2.2 1	0 5.1 2.2 1	0 5.1 2.2 2	0 5.1 2.2 2			
DRAWING NO.			PART NO.						
EDC4-020536-74			HR10A-7P-6P(74)						
SACLE 2 : 1			CODE NO.						
UNITS mm			CL110-0303-8-74						
HRS			1/1						
HIROSE ELECTRIC CO., LTD.									