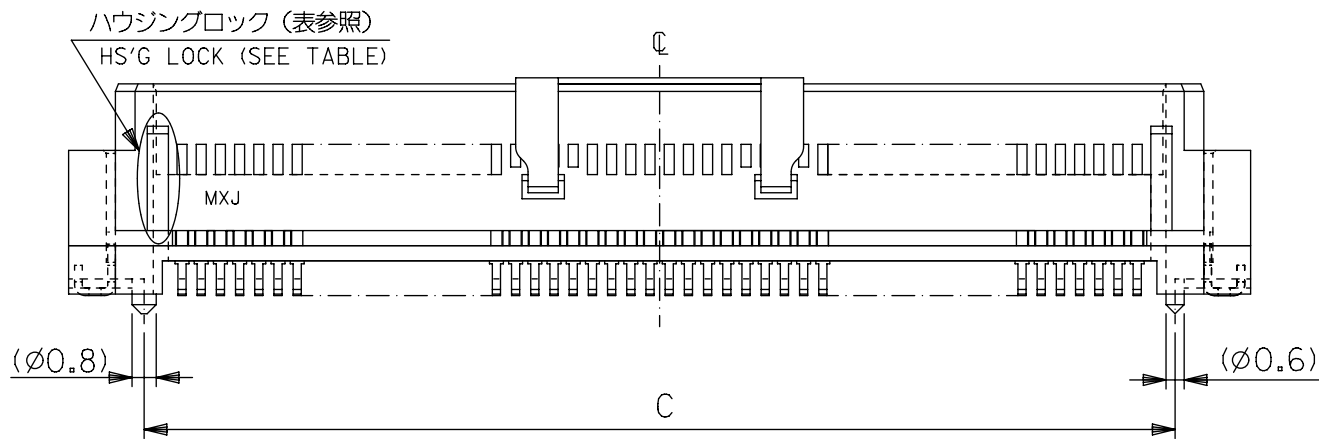
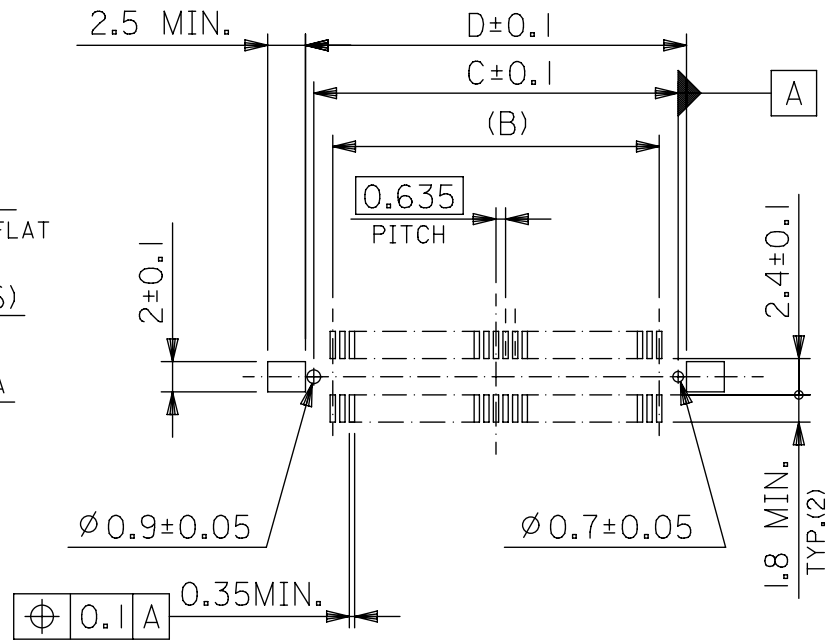
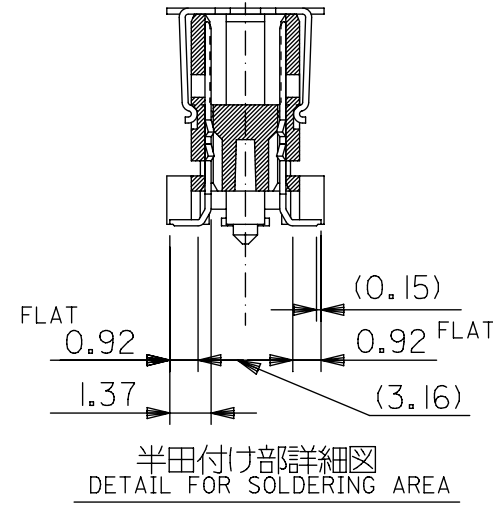
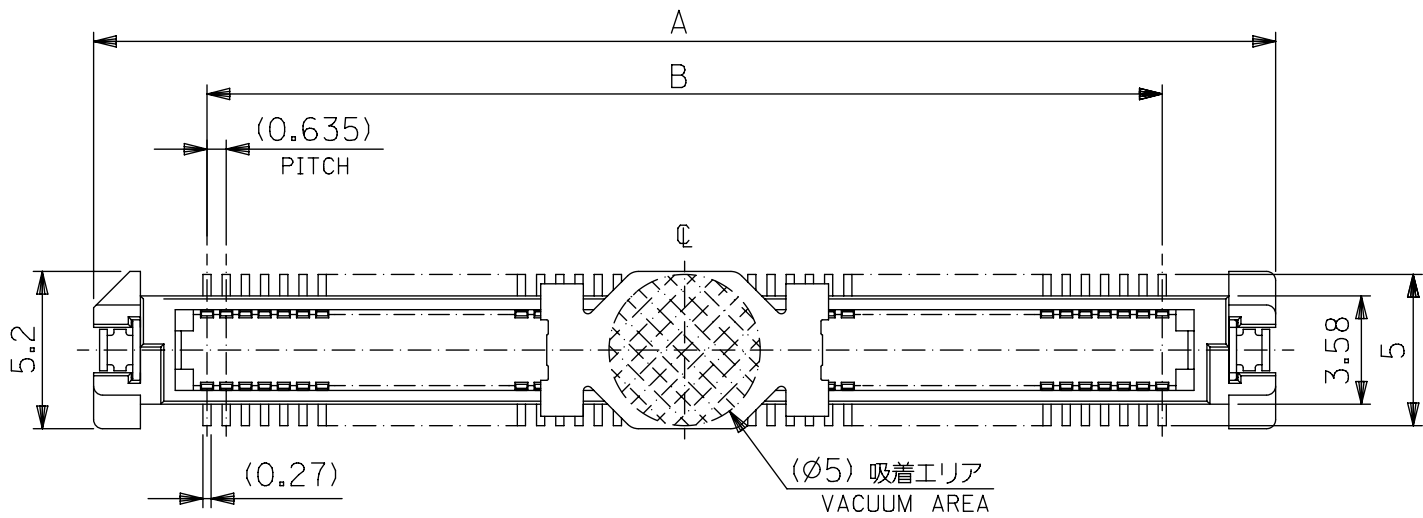


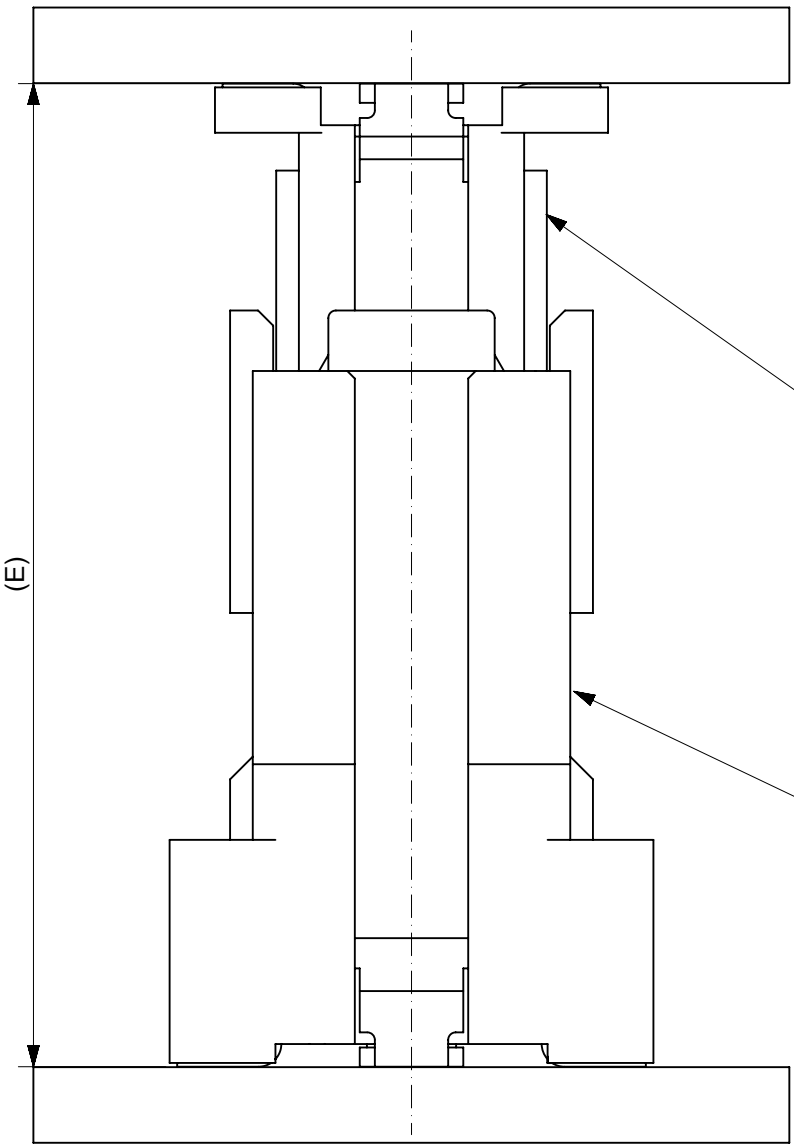
注)
NOTES

- 材質
MATERIAL
ハウジング: ガラス入りPPS、茶色、UL94V-0
HOUSING: G.F.PPS, BROWN, UL94V-0
ターミナル: 銅合金 (t= 0.2)
TERMINAL: COPPER ALLOY
吸着力バー: ステンレス (t= 0.2)
VACUUM COVER: STAINLESS STEEL
- メッキ仕様
PLATING
接点部 : 金メッキ 0.25µmMIN.
CONTACT AREA : GOLD 0.25 MICROMETER MIN.
半田付け部: 錫メッキ 1.0µmMIN.
SOLDER TAIL AREA : TIN 1.0 MICROMETER MIN.
下地メッキ: ニッケルメッキ 1.5µmMIN.
UNDER-PLATING : NICKEL 1.5 MICROMETER MIN.
- テールのバラツキ寸法
TAIL COPLANARITY
テール平坦度は、0.1 MAX.とする。
TAILS COPLANARITY TO BE 0.1MAX.
- 本製品は 53647-***2 の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 53647-***2.

無し WITHOUT	53.77	52.67	50.165	57.67	53647-1674	160
	47.42	46.32	43.815	51.32	53647-1474	140
	41.07	39.97	37.465	44.97	53647-1274	120
	34.72	33.62	31.115	38.62	53647-1074	100
	28.37	27.27	24.765	32.27	53647-0874	80
有り WITH	22.02	20.92	18.415	25.92	53647-0674	60
	15.67	14.57	12.065	19.57	53647-0474	40
	12.5	11.4	8.89	16.4	53647-0374	30
	9.32	8.22	5.715	13.22	53647-0274	20
ハウジングロック HSG LOCK	D	C	B	A	エンボス梱包 EMBOSSED PACKAGE	極数 CKT
					オーダー番号 ORDER NO.	

GENERAL TOLERANCES (UNLESS SPECIFIED)		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC:		DOCUMENT NUMBER		DOC TYPE		DOC PART		REVISION	
10 UNDER	± 0.2	DIMENSION UNITS	SCALE	EC NO: 612735 DRWN: GSHARMA 2019/02/26 CHK'D: MSASAO 2019/02/26 APPR: MSASAO 2019/02/26 INITIAL REVISION: DRWN: YWADA 2004/03/23 APPR: MSASAO 2004/03/24 THIRD ANGLE PROJECTION DRAWING A3-SIZE SERIES 53647 MATERIAL NUMBER SEE CHART CUSTOMER GENERAL MARKET SHEET NUMBER 1 OF 2		SD-53647-002		PSD		001		H1	
10 OVER 30 UNDER	± 0.25	mm	-										
30 OVER	± 0.3	GENERAL TOLERANCES (UNLESS SPECIFIED)											
ANGULAR ± 3 °		ANGULAR TOL ± 30 °											
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		4 PLACES ± 0.2											
		3 PLACES ± 0.25											
		2 PLACES ± 0.3											
		1 PLACE ±											
		0 PLACES ±											
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS											

DOCUMENT STATUS	P1	RELEASE DATE	2019/02/26	07:19:48
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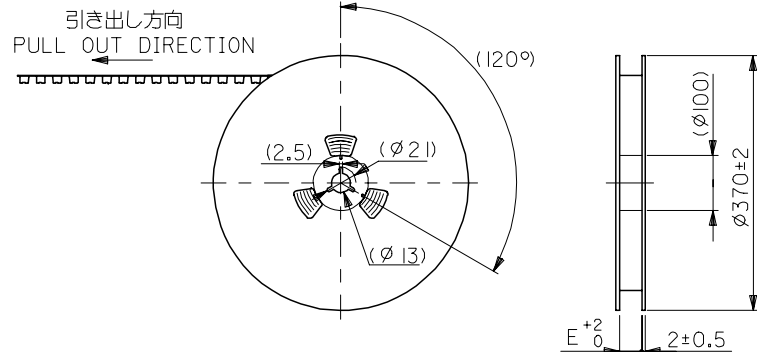


55091 series
53625 series
53647 series
53649 series
53627 series
Plug

52885 series
52901 series
Receptacle

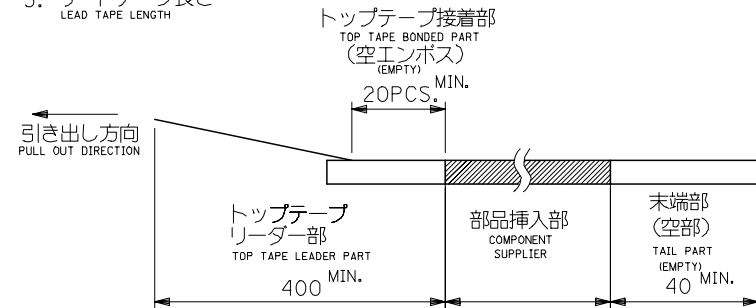
嵌合高さ一覧 Stacking Height variation			
	6	52885 series	55091 series
	7		53625 series
○	8		53647 series
	9		53649 series
	10		53627 series
	12	52901 series	55091 series
	13		53625 series
○	14		53647 series
	15		53649 series
	16		53627 series
本図製品該当高さ Height Application	嵌合高さ E Stacking Height	リセプタクル Receptacle	プラグ Plug

GENERAL TOLERANCES (UNLESS SPECIFIED)		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC:				molex			
10 UNDER	± 0.2	DIMENSION UNITS	SCALE	EC NO: 612735 DRWN: GSHARMA 2019/02/26 CHK'D: MSASAO 2019/02/26 APPR: MSASAO 2019/02/26 INITIAL REVISION: DRWN: YWADA 2004/03/23 APPR: MSASAO 2004/03/24				0.635 PITCH B-TO-B PLUG HS'G COVER ASS'Y -LEAD FREE-			
10 OVER 30 UNDER	± 0.25	mm	-					PRODUCT CUSTOMER DRAWING			
30 OVER	± 0.3	GENERAL TOLERANCES (UNLESS SPECIFIED)						DOCUMENT NUMBER			
ANGULAR ± 3 °		ANGULAR TOL ± 30 °						SD-53647-002			
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		4 PLACES ± 0.2		THIRD ANGLE PROJECTION				PSD			
		3 PLACES ± 0.25		DRAWING				001			
		2 PLACES ± 0.3		SERIES				H1			
		1 PLACE ±		MATERIAL NUMBER				SEE CHART			
		0 PLACES ±		CUSTOMER				GENERAL MARKET			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		A3-SIZE				2 OF 2			

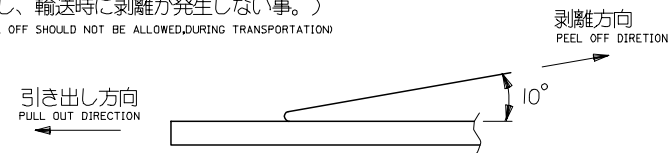


注)
NOTES

- 製品番号 53647-***9 の詳細寸法については、SD-53647-002 を参照下さい。
IN THE PACKAGE, PART NO. 53647-***9 DETAILED DIMENSIONS, SEE SD-53647-002
- 梱包数量 : 840個/リール
NUMBER OF CONNECTORS : 840 PCS/REEL
- リードテープ長さ
LEAD TAPE LENGTH



- トップテープの剥離強度 (剥離方向は下図参照)
PEELING OFF FORCE OF TOP TAPE (PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)
0.1~1.3N {10~130gf}
尚、本規格値は、出荷時に適用。
THIS REQUIREMENT SHOULD BE APPLIED AT SHIPMENT
(但し、輸送時に剥離が発生しない事。)
(PEEL OFF SHOULD NOT BE ALLOWED,DURING TRANSPORTATION)



- 材料
MATERIAL
キャリアテープ : ポリプロピレン (PP)
CARRIER TAPE : POLYPROPYLENE (PP)
トップテープ : PET, PE, PEF
TOP TAPE : PET, PE, PEF
リール : 紙
REEL : CARD BOARD
- 本製品は53647-***4の鉛フリー品である。
THIS PRODUCT IS LEAD FREE OF 53647-***4.

REVISED	EC NO: J2006-1852	2005/12/02	DRWN:MABE1	2005/12/05	CHKD:KTOYODA	2005/12/14	APPR:NUKITA	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	DESIGN UNITS METRIC	MODEL NO. 53647-***9		THIRD ANGLE PROJECTION		
									10 UNDER	± ---	DRAWN BY Y.WADA		DATE '04/03/01		TITLE 53647-***9 TAPING PACKAGE -LEAD FREE-				
									10 OVER 30 UNDER	± ---	CHECKED BY M.SASAO		DATE '04/03/01						
									30 OVER	± ---	APPROVED BY M.SASAO		DATE '04/03/01		MOLEX MOLEX INCORPORATED				
									ANGULAR ± --- °		MATERIAL NO.		DOCUMENT NO.						
REV	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		SD-53647-003		1 OF 3												
	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																		

