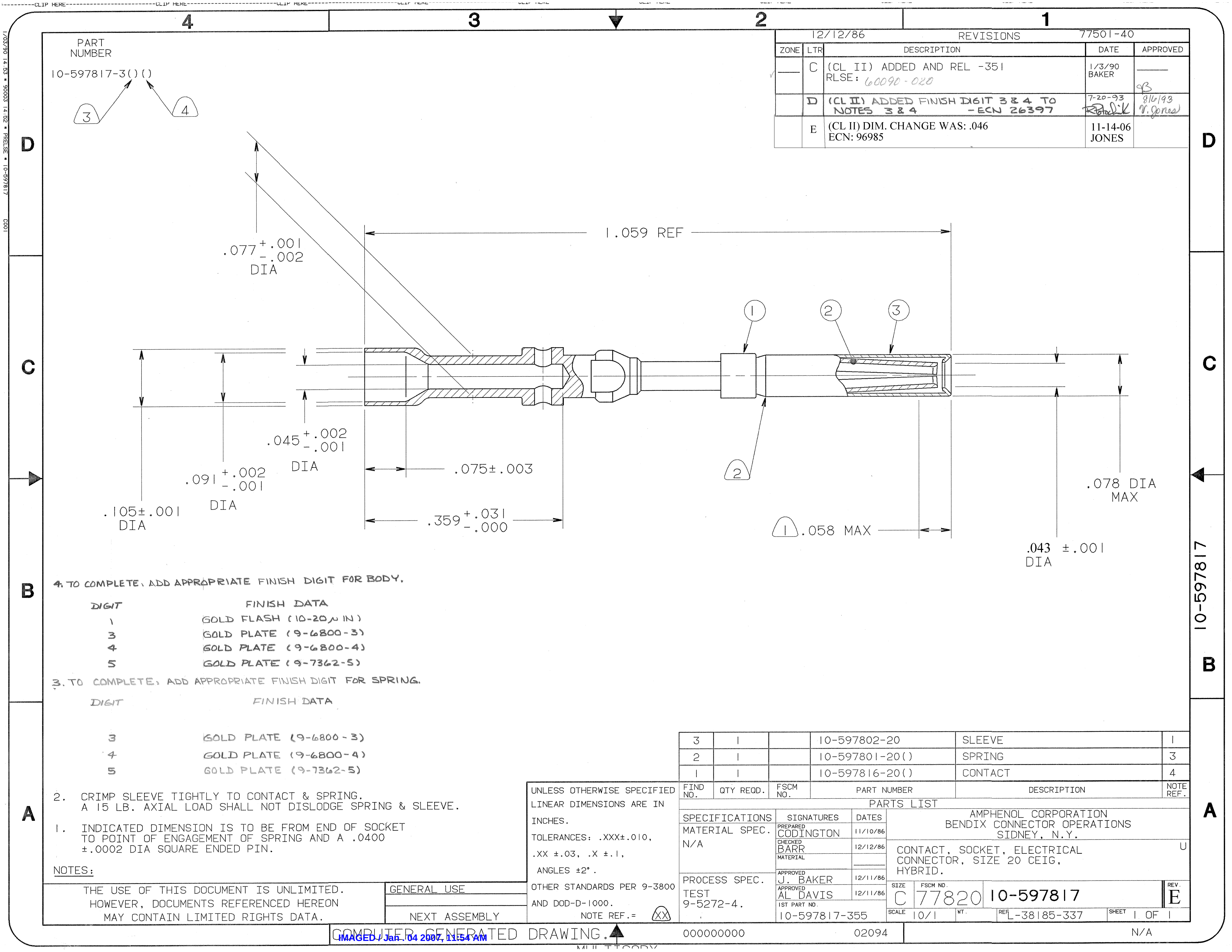




12/12/86		REVISIONS		77501-40	
ZONE	LTR	DESCRIPTION		DATE	APPROVED
	C	(CL II) ADDED AND REL -351 RLSE: 60090-020		1/3/90 BAKER	
	D	(CL II) ADDED FINISH DIGIT 3 & 4 TO NOTES 3 & 4 - ECN 26397		7-20-93 R. Davis	8/6/93 V. Jones
	E	(CL II) DIM. CHANGE WAS: .046 ECN: 96985		11-14-06 JONES	

4. TO COMPLETE, ADD APPROPRIATE FINISH DIGIT FOR BODY.

DIGIT	FINISH DATA
1	GOLD FLASH (10-20 μ IN)
3	GOLD PLATE (9-6800-3)
4	GOLD PLATE (9-6800-4)
5	GOLD PLATE (9-7362-5)

3. TO COMPLETE, ADD APPROPRIATE FINISH DIGIT FOR SPRING.

DIGIT	FINISH DATA
3	GOLD PLATE (9-6800-3)
4	GOLD PLATE (9-6800-4)
5	GOLD PLATE (9-7362-5)

2. CRIMP SLEEVE TIGHTLY TO CONTACT & SPRING.
A 15 LB. AXIAL LOAD SHALL NOT DISLODGE SPRING & SLEEVE.

1. INDICATED DIMENSION IS TO BE FROM END OF SOCKET
TO POINT OF ENGAGEMENT OF SPRING AND A .0400
±.0002 DIA SQUARE ENDED PIN.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
HOWEVER, DOCUMENTS REFERENCED HEREON
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GENERAL USE
NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN
INCHES.
TOLERANCES: .XXX±.010,
.XX ±.03, .X ±.1,
ANGLES ±2°.
OTHER STANDARDS PER 9-3800
AND DOD-D-1000.
NOTE REF. = XX

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
3	1		10-597802-20	SLEEVE	1
2	1		10-597801-20()	SPRING	3
1	1		10-597816-20()	CONTACT	4
PARTS LIST					
SPECIFICATIONS		SIGNATURES	DATES	AMPHENOL CORPORATION BENDIX CONNECTOR OPERATIONS SIDNEY, N.Y.	
MATERIAL SPEC.		PREPARED CODINGTON	11/10/86		
N/A		CHECKED BARR	12/12/86		
		MATERIAL			
PROCESS SPEC.		APPROVED J. BAKER	12/11/86	CONTACT, SOCKET, ELECTRICAL CONNECTOR, SIZE 20 CEIG, HYBRID.	
TEST		APPROVED AL DAVIS	12/11/86		
9-5272-4.		1ST PART NO.			
		10-597817-355			
				SIZE C 77820	REV. E
				FSCM NO.	
				SCALE 10/1	WT.
				REF L-38185-337	SHEET 1 OF 1