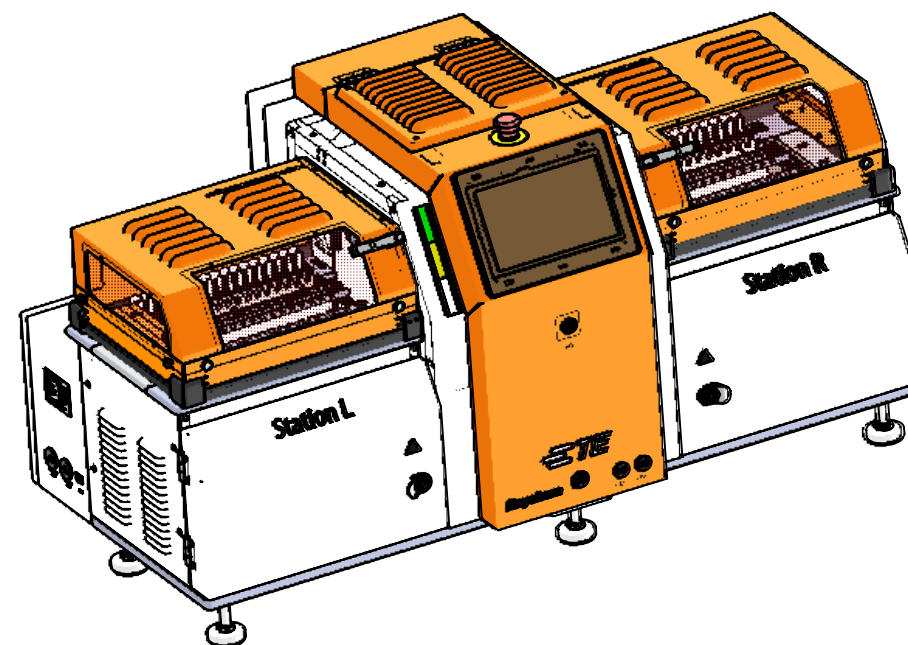
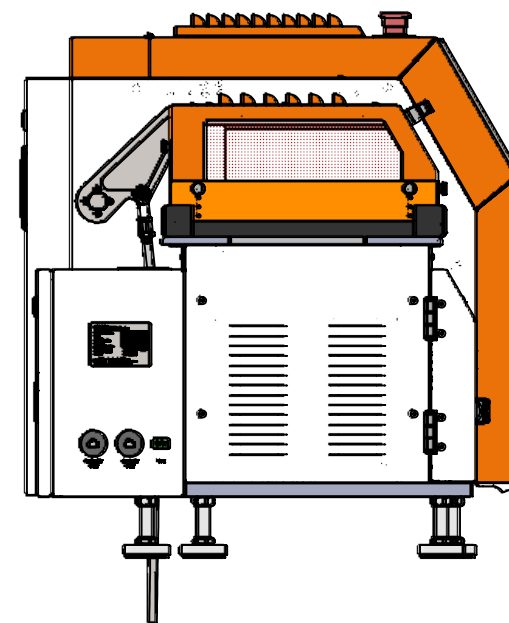


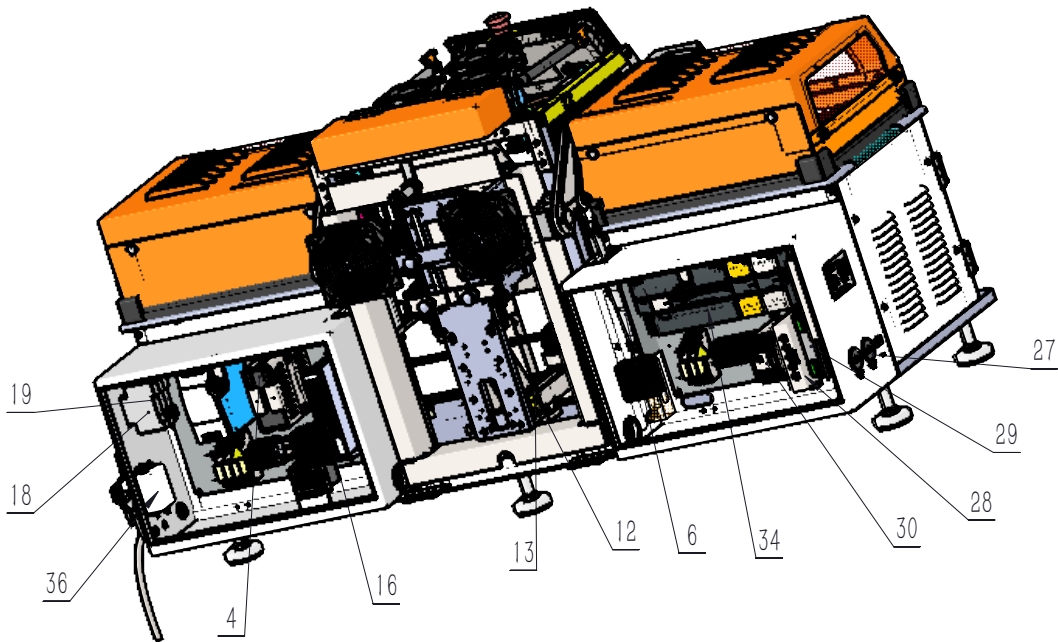
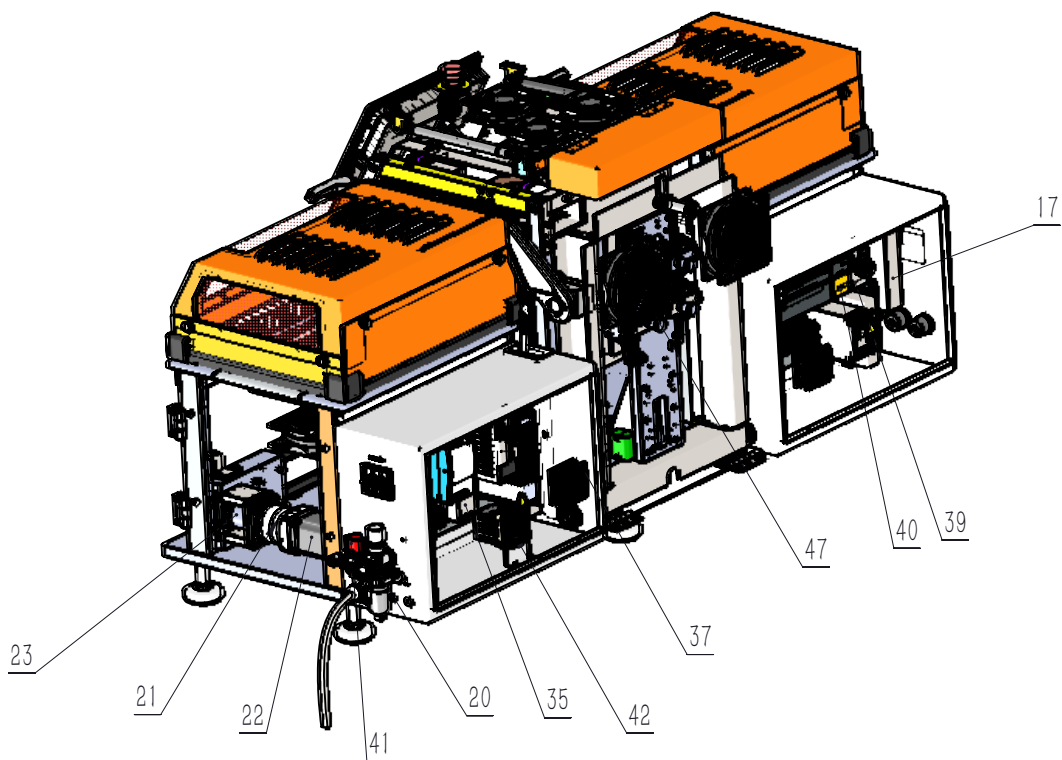
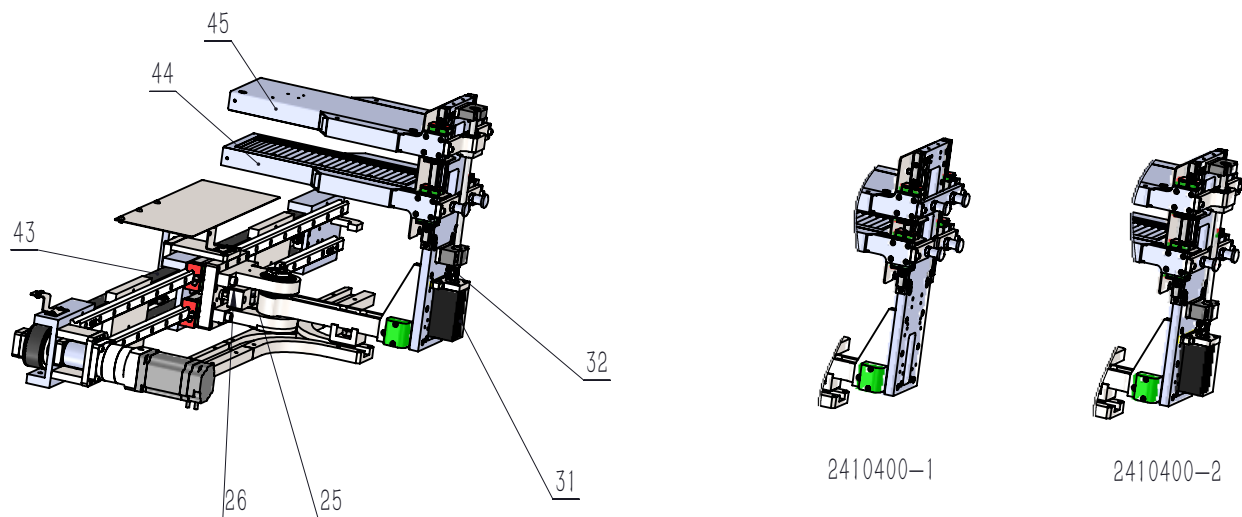
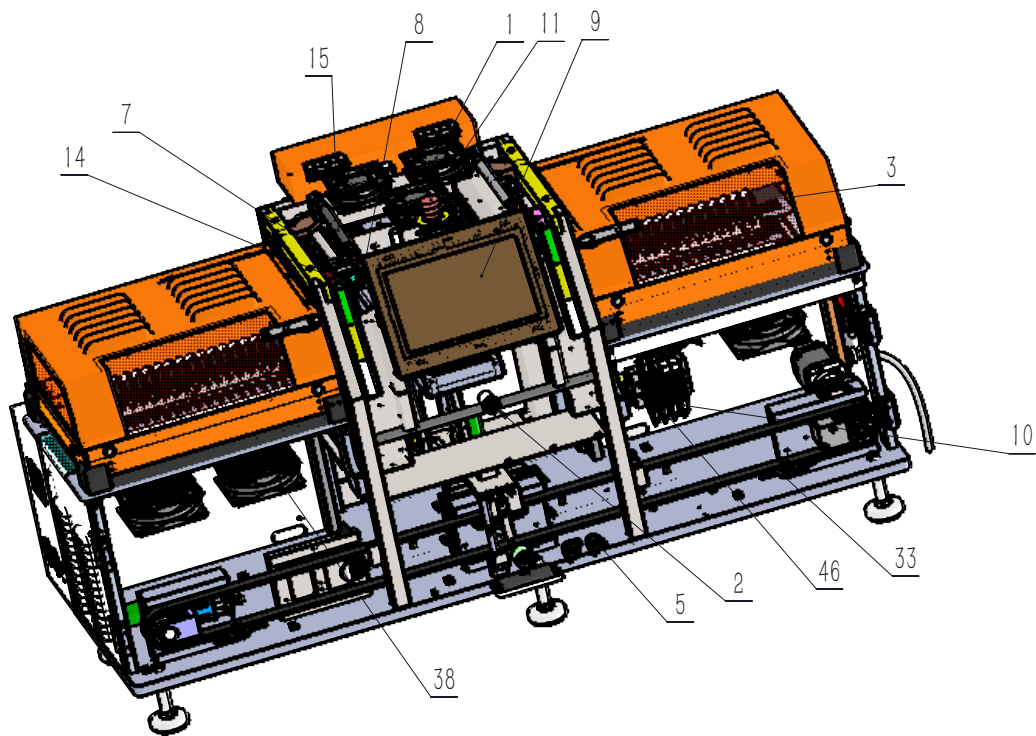
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	INITIAL RELEASE	24FEB23	CZ	
	A1	ECR - 23 - 172682	11APR23	RRD	CZ
	A2	ECR - 23 - 172681	18APR23	RRD	CZ

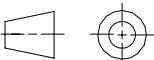


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU 24FEB23		TE Connectivity				
		CHK						
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD				
		0 PLC ±		NAME XS-D1 , SHUTTLE HEATER				
		1 PLC ±						
		2 PLC ±						
		3 PLC ±						
4 PLC ±		PRODUCT SPEC SEE FIRST USED		SIZECAGE CODEDRAWING NORESTRICTED TO				
ANGLES ±		APPLICATION SPEC -						
MATERIAL - -		FINISH - -		WEIGHT - A3		C-2410400		
CUSTOMER DRAWING				SCALE 1:20		SHEET 1 OF 3		REV A2

PART NUMBER	REV	FIRST USED	TYPE
2410400-1	A	-	STD
2410400-2	A	-	PLUS

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			



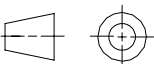
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU 24FEB23		 TE Connectivity			
		CHK					
DIMENSIONS: MM		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
		0 PLC ±		PRODUCT SPEC		XS-D1 , SHUTTLE HEATER	
		1 PLC ±		SEE FIRST USED			
		2 PLC ±		APPLICATION SPEC			
		3 PLC ±		—			
4 PLC ±				SIZE		CAGE CODE	
ANGLES ±				DRAWING NO		RESTRICTED TO	
MATERIAL — —		FINISH — —		WEIGHT —		A3	
				C=2410400			
CUSTOMER DRAWING				SCALE 1:20		SHEET 2 OF 3	
						REV A2	

C			
PART NUMBER	REV	FIRST USED	TYPE
2410400-1	A	-	STD
2410400-2	A	-	PLUS

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1			

SPARE PARTS LIST

ITEM NO	-1	-2	TE/PN	DESCRIPTION	40	1	1	9-2410404-4	PLC COMMUNICATION MODULE
1	3	3	1-2375314-2	FAN TOP	41	1	1	1-2410404-9	PRESSURE RELIEF VALVE
2	1	1	1-2375314-5	METAL BUTTON SWITCH	42	1	1	9-2410404-9	TEMPERATURE CONTROLLER
3	2	2	1-2410402-1	FRONT PC	43	1	1	1-2410404-0	TIMING BELT
4	2	2	2234971-1	STORAGE BATTERY	44	1	1	8-2410402-6	LOWER HEATING MODULE
5	2	2	2-2375314-5	USB PORT	45	1	1	8-2410402-7	UPPER HEATING MODULE
6	2	2	2-2410404-1	CYLINDER-A	46	2	2	6-2410404-0	SOLENOID VALVE D
7	1	1	2-2410404-3	CYLINDER-B	47	2	2	2234963-1	FAN BACK
8	2	2	2-2410404-9	BUFFER-A					
9	1	1	2410404-1	HUMAN MACHINE INTEFACE					
10	2	2	2410404-3	SOLENOID VALVE S					
11	1	1	3-2375314-3	EMERGENCY STOP BUTTON					
12	2	2	3-2375314-7	THERMOCOUPLE SOCKET					
13	2	2	3-2375314-8	THERMOCOUPLE PLUG					
14	2	2	3-2410404-1	SENSOR					
15	1	1	3-2410404-6	GAS SPRING					
16	1	1	4-2375314-1	POWER SUPPLY					
17	1	1	4-2410404-1	CLOSED LOOP STEPPING MOTOR DRIVER					
18	1	1	4-2410404-2	CIRCUIT BREAKER					
19	1	1	4-2410404-3	SHUNT RELEASE					
20	1	1	4-2410404-4	PRESSURE REGULATING VALVE					
21	1	1	5-2410404-6	REDUCER					
22	1	1	5-2410404-7	STEPPER MOTOR-A					
23	1	1	5-2410404-9	COUPLING-A					
24	1	1	6-2410404-1	CAM FOLLOWER-A					
25	2	2	6-2410404-6	CAM FOLLOWER-B					
26	2	2	6-2410404-7	SPRING					
27	2	2	7-2375314-2	RELAY SOCKET					
28	1	1	7-2375314-3	SWITCH					
29	-	1	9-2410404-0	STEP MOTOR DRIVER					
30	1	1	2234967-1	SAFETY RELAY					
31	-	1	7-2410404-2	STEPPING MOTOR-B					
32	-	1	7-2410404-3	COUPLING-B					
33	5	5	7-2410404-8	PHOTOELECTRIC SWITCH					
34	1	1	8-2375314-3	PLC					
35	1	1	8-2375314-4	SOLID STATE RELAY					
36	1	1	8-2375314-5	WAVE FILTER					
37	2	2	8-2375314-7	FAN FOR BOX					
38	2	2	8-2410404-8	FAN HIGH SPEED LOWER					
39	1	1	6-2375314-9	PLC TEMPERATURE CONTROL MODULE					

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU	24FEB23	TE Connectivity											
DIMENSIONS: mm 		CHK		NAME XS-D1 , SHUTTLE HEATER											
		APVD													
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC						SIZE A3		CAGE CODE		DRAWING NO C= 2410400		RESTRICTED TO	
		SEE FIRST USED													
		APPLICATION SPEC													
MATERIAL - -		FINISH - -		WEIGHT -											
CUSTOMER DRAWING				SCALE 1:20		SHEET 3		OF 3		REV A2					