



- NOTE:
1. MATERIAL C1010 BRIGHT BASIC WIRE
 2. FINISH BRIGHT-NICKEL CHROME
 3. (1) RINGS ARE $\phi 1.8\text{mm}$
(2) RIBS ARE $\phi 1.8\text{mm}$
 4. 0.25mm MAX. DEPTH OF SERRATIONS ON WIRE
 5. WELD JOINTS TO WITHSTAND 220 LBS PULL FORCE
 6. SPACING BETWEEN RINGS TO BE EQUIDISTANT
 7. SURFEAC TO BE FLAT WITHIN 1.52mm
 8. PART MEETS $\phi 6.35\text{mm}$ PLUG GAUGE TEST
 9. GENERAL TOLERANCE UNLESS NOTED: $\pm 0.5\text{mm}$
 10. UNIT: mm

WHEN UNSPECIFIED,

$f_{\text{rac}} = 1/2$

$.X = 1/-.015$

$.XX = 1/-.010$

$.XXX = 1/-.005$

angle = $1/2^\circ$

REV.

A

DATE SPECIFIED

MATERIAL

DRUM BY PP

DATE

9-12-88

SUNON, INC.

FG-12