

8

7

6

5

4

3

2

1

F

F

E

E

D

D

C

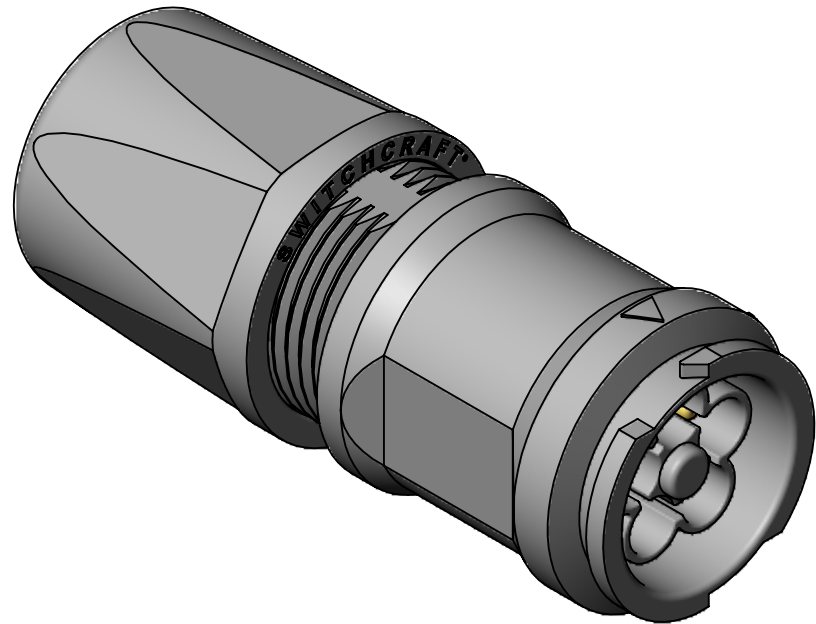
C

B

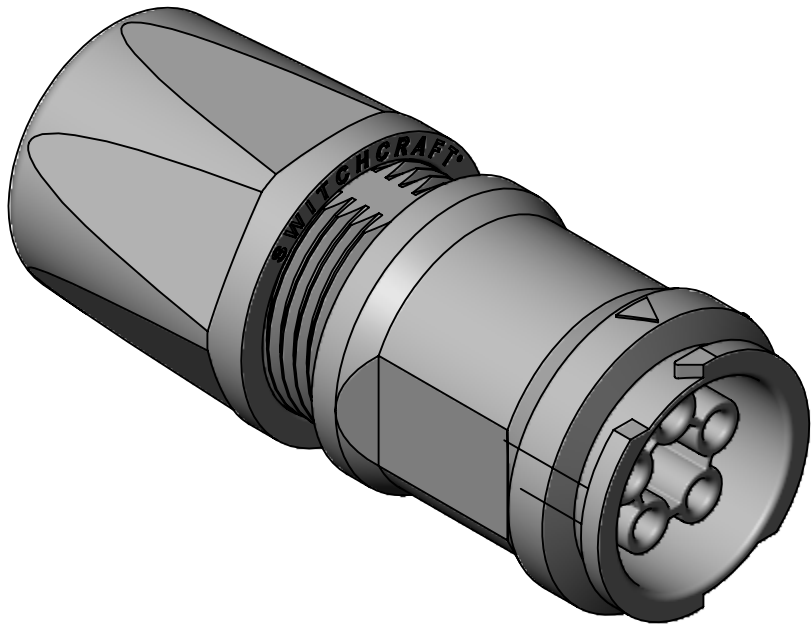
B

A

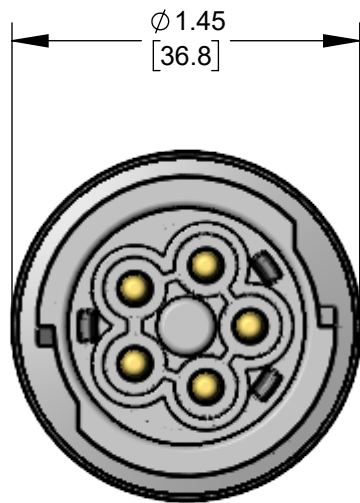
A



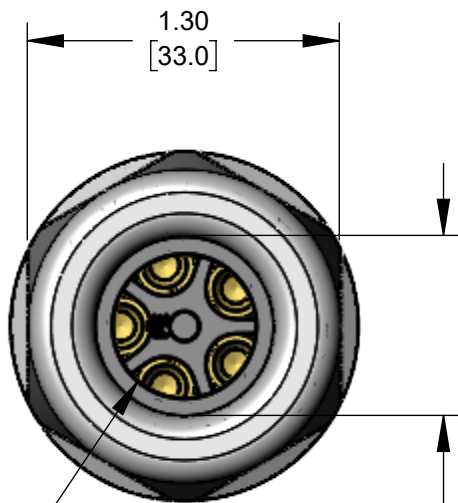
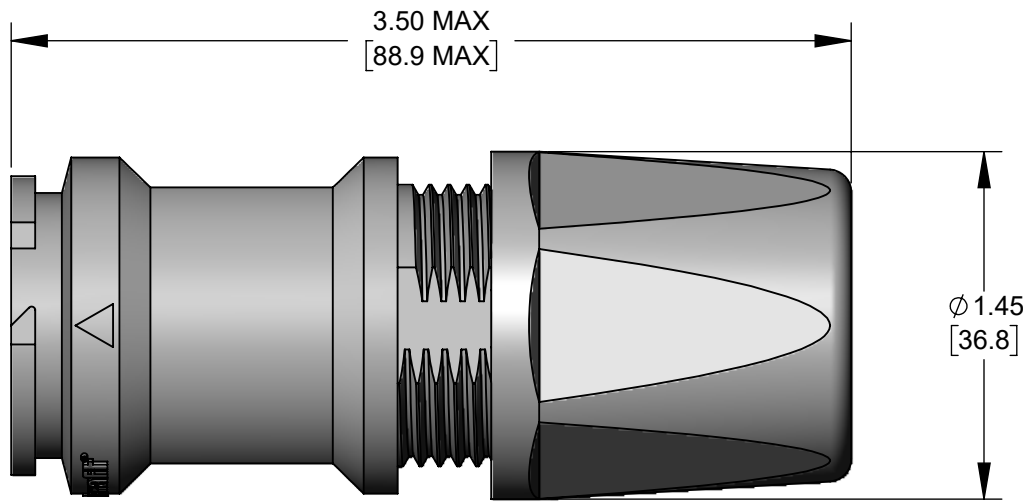
TYPICAL CABLE-END PINS (MALE)  
(EP7L5M10C SHOWN HERE)



TYPICAL CABLE-END SOCKETS (FEMALE)  
(EP7L5F10C SHOWN HERE)



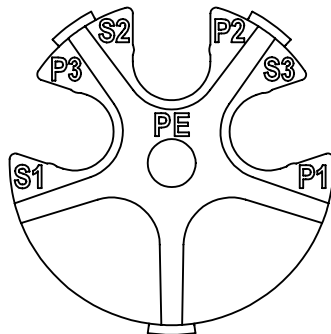
EP7L5M10C SHOWN HERE



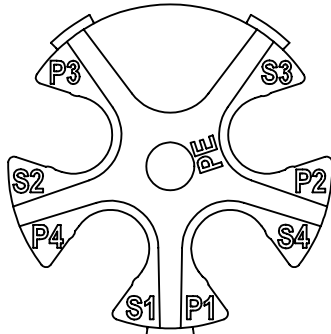
GROMMET I.D.:  
SIZE A: 0.500 [12.7] DIA.  
SIZE B: 0.600 [15.2] DIA.  
SIZE C: 0.700 [17.8] DIA.

BACK NUT I.D.:  
Ø 0.75 [19.0]  
Ø 0.65 [16.5]

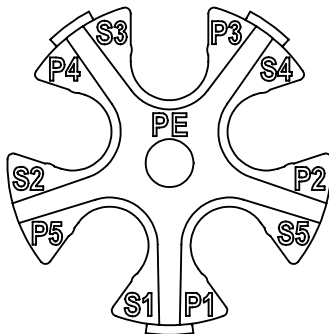
ALL DIMENSIONS FOR REFERENCE ONLY.  
CONNECTORS PROVIDED UNASSEMBLED, SHOWN ASSEMBLED HERE.



3-POLE



4-POLE



5-POLE

INSERTS (CONTACT CARRIERS) REAR VIEW SHOWN HERE FOR CLARITY  
S1-S5: SOCKET CONTACT POSITIONS, COUNTED CLOCKWISE  
P1-P5: PIN CONTACT POSITIONS, COUNTED COUNTERCLOCKWISE  
PE: PROTECTIVE EARTH

EP7 L 10 -

EP7 SERIES

L - CABLE-TO-CABLE CONNECTOR

# OF CONTACTS:  
3-5 #10

GENDER:

M - PIN (MALE)  
F - SOCKET (FEMALE)

KIT PACKAGING OPTION:  
K - ONE UNIT / BAG

CLAMP SET PER CABLE O.D. RANGE:  
A - 0.375 - 0.500 [9.5 - 12.7]  
B - 0.500 - 0.600 [12.7 - 15.2]  
C - 0.600 - 0.700 [15.2 - 17.8]

CONTACT SIZE - (WIRE SIZES):  
10 - (10, 12, 14 AWG)

REFER TO "EP7C SERIES" DRAWING FOR MATING PANEL-MOUNT CONNECTORS.

SPECIFICATIONS:	
<b>MECHANICAL</b>	
Mating / Locking Type:	Spring Loaded Automatic Latching Mechanism
Life	400 cycles minimum
Operating Forces	10 lb. [44.5 N] maximum Insertion or Withdrawal
Vibration	Mil-Std 202G Method 201A
Panel-Mount Hex Nut Torque	12 in-lb [1.36 Nm] maximum
Cable Securing System:	Treaded-on Clamp
<b>ELECTRICAL</b>	
Voltage Rating	600 V AC/DC
Current Rating	Refer to Current Carry Capacity Table
Insulation Resistance	1000 MΩ minimum
Contact Resistance	10 mΩ typical
<b>ENVIRONMENTAL</b>	
Temperature Limits	-40°C to +135°C (-40°F to +275°F)
Operating Temperature Range	Refer to Current Carry Capacity Table
Moisture Resistance	Mil-Std 202G Method 106G
Insulation Resistance	Mil-Std 202G Method 302 Condition B
Thermal Shock	Mil-Std 202G Method 107G
Salt Atmosphere (Corrosion)	Mil-Std 202G Method 101E Condition A
Ingress Protection Ratings	IP66, IP67, IP68 (6 ft. for 24 hours) per IEC60529, IP69K per DIN 40050-9, NEMA 250 6P
<b>MATERIAL</b>	
Outer Shell (Insulator), Hardware	Thermoplastic (PA)
Seal Grommets	Thermoplastic Elastomer (TPV)
Seal O-rings	Thermoplastic Elastomer (VMQ)
Electrical Contacts	Copper Alloy, Gold Plated
Spring, Terminal Screw	Stainless Steel

Contacts	Wire (awg)	Current Rating (A) at Operating Temperature (°C)					Minimum Test Voltage (V rms)	Voltage (V rms) tested per UL2238
		45°C max.	65°C max.	85°C max.	100°C max.	110°C max.		
3 #10	10	30	30	30	25*	20	2200	600
	12	25	25	25	20*	15		
	14	20	20	20	15*	10		
4 #10	10	30	30	30	25*	20		
	12	25	25	25	20*	15		
	14	20	20	20	15*	10		
5 #10	10	30	30	30	25*	20		
	12	25	25	25	20*	15		
	14	20	20	20	15*	10		

\*Temperature Rise does not exceed 30°C when tested according to UL2238. All other recommended current ratings are based on the Relative Thermal Index of the insulating material.

WARNING NOTE: DO NOT DISCONNECT THESE CONNECTORS UNDER LOAD

PRELIMINARY

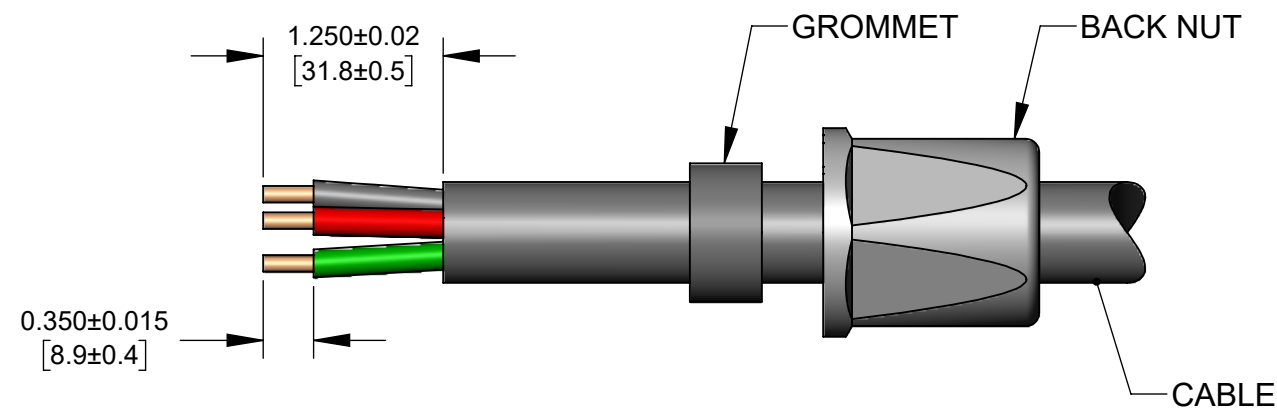
CUSTOMER DRAWING

						THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.							
						SIZE		WIDTH	MULT	LBS/M	TEMPER		
						FINISH SPEC No.					MATERIAL SPEC No.		
						FIRST USED ON				SCALE 1.25:1		Switchcraft®	
0C	P & S changed to M & F	5/7/24	PNK	SRC		DATE DRAWN	BY	CHKD	APVD				
0B	"DO NOT DISCONNECT UNDER LOAD" ADDED	5/2/24	PNK	SRC		4/4/23	PNK	PNK	SRC				
0A	PRELIMINARY	4/4/23	PNK	SRC				4/4/23	4/4/23				
REV	ECO NUMBER	DATE	BY	APVD		NAME					PART No.		REV
REVISIONS						CABLE-TO-CABLE EP7L SERIES CONNECTORS					EP7L SERIES		0C
UNLESS OTHERWISE SPECIFIED													
1. ALL DIMENSIONS IN INCHES [mm]													
- TWO PLACE DECIMALS ±0.02 [0.5]													
- THREE PLACE DECIMALS ±0.005 [0.13]													
DO NOT SCALE DRAWING													

SolidWorks CAD File



# STEP 1

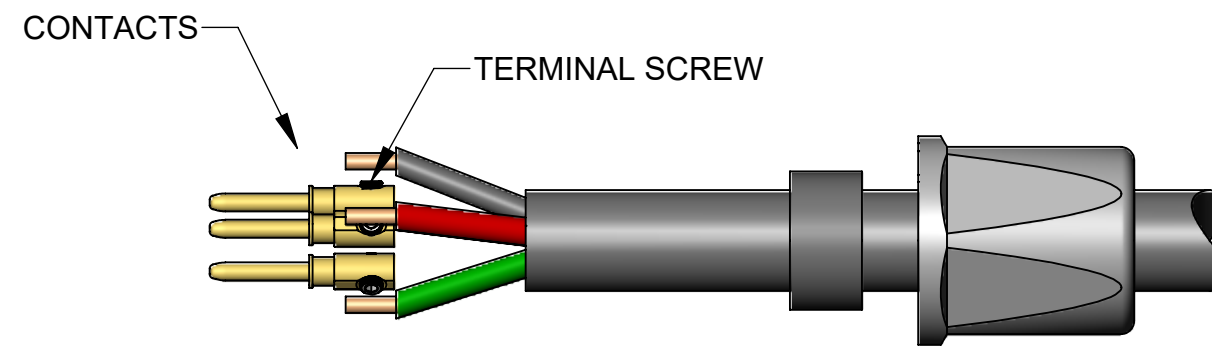


FEED THE FREE END OF CABLE THROUGH THE BACK NUT AND GROMMET IN THE ORDER SHOWN.

STRIP THE CABLE JACKET AND THE CONDUCTORS AS SHOWN.

# STEP 2

5-POSITION PINS SHOWN HERE



INSERT EACH STRIPPED CONDUCTOR INTO BARREL OF EACH CONTACT AND TIGHTEN TERMINAL SCREW USING A HEX DRIVE SIZE 2.

NOTE: THE PRE-ASSEMBLED TERMINAL SCREW ONTO CONTACT MAY HAVE TO BE BACKED OFF A LITTLE IN ORDER TO FIT THE 10 AWG WIRE IN THE BARREL WELL WITH EASE.

# STEP 3

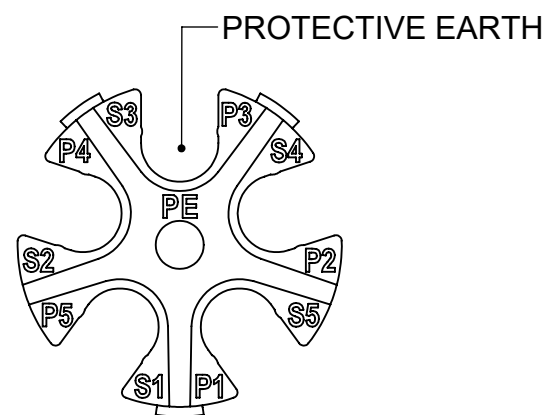
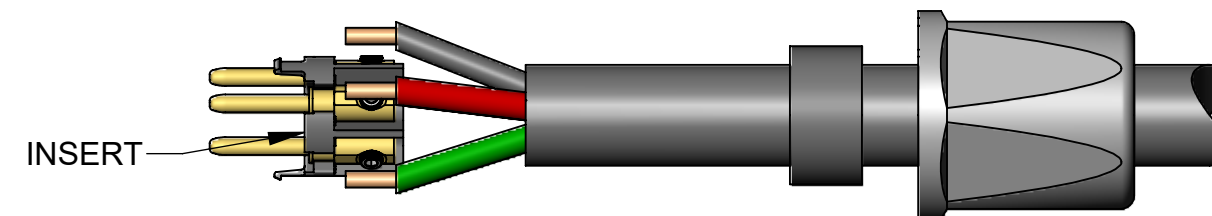


FIG A: INSERT REAR VIEW  
S1-S5: SOCKET CONTACT POSITIONS, COUNTED CLOCKWISE  
P1-P5: PIN CONTACT POSITIONS, COUNTED COUNTERCLOCKWISE



SPREAD THE WIRED CONTACTS APART RADIALLY AND POSITION INSERT BETWEEN CONTACTS PER WIRING DIAGRAM SHOWN IN FIG A.

ALIGN AND SNAP EACH CONTACT IN THE APPROPRIATE INSERT POCKET BY PUSHING FROM THE SIDE.

# STEP 4

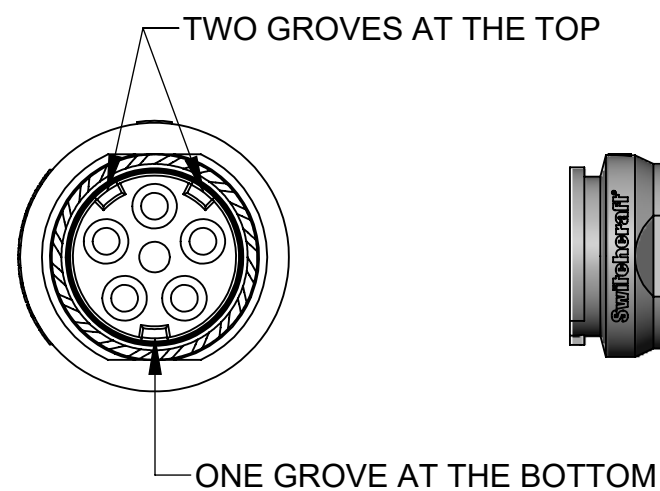
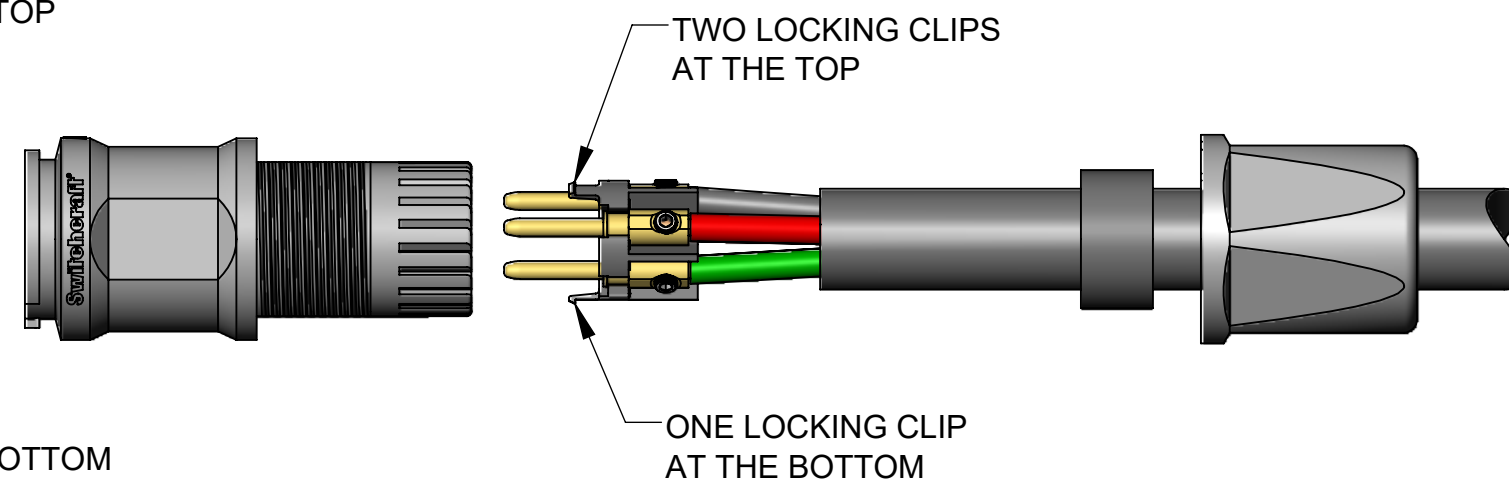
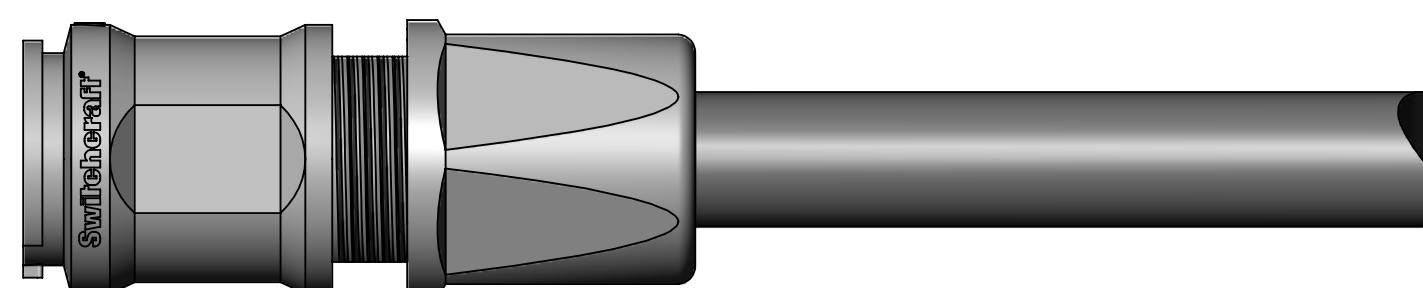


FIG B: SHELL ASSEMBLY REAR VIEW



ALIGN LOCKING CLIPS OF INSERT ASSEMBLY INTO GROOVES ON THE REAR OF THE SHELL ASSEMBLY (SEE FIG B) AND PUSH FORWARD UNTIL IT LOCKS IN PLACE.

# STEP 5



SLIDE GROMMET INTO THE REAR OF SHELL. TIGHTEN BACK NUT TO SECURE CABLE. A 33 mm WRENCH CAN BE USED, IF NECESSARY.

SCALE 1:1	Switchcraft®	
DATE DRAWN 4/4/23		
DRAWN BY PNK	PART No. EP7L SERIES	REV 0C