



- Notes
- 1 Rotation example of Ref. No. ① and ⑤ are shown.
 - 2 The tightening torque of Ref. No. ⑤: 2 to 3 N·m.
 - 3 The tightening torque of Ref. No. ⑧: 0.2 to 0.3 N·m.
Across flats hexagon head of Ref. No. ⑧: 1.27
Apply Loctite 243 HENKEL JAPAN or equivalent to the threaded portion of Ref. No. ⑧ in order to prevent loosening.
 - 4 The tightening torque of Ref. No. ⑦: 0.12 to 0.15 N·m.
Apply Loctite 243 HENKEL JAPAN or equivalent to the threaded portion of Ref. No. ⑦ in order to prevent loosening.
 - 5 The cable pull and twisting strength and other characteristics may differ, depending on the cable structure, please confirm before the use.

4	Polyphenylene sulfide	(BLACK)	8	Steel	Nickel plating	Hexagon socket set screws M2.6×0.45×2
3	Polyphenylene sulfide	(BLACK)	7	Brass	Nickel plating	Slotted head screw M2×0.4×8
2	Copper alloy	Silver plating 5μm min.	6	Zinc alloy	Matte finish nickel plated	
1	Zinc alloy	Matte finish nickel plated	5	Zinc alloy	Matte finish nickel plated	
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS	
UNITS mm		SCALE 2 : 1	COUNT 1	DESCRIPTION OF REVISIONS DIS-C-00016516		DESIGNED TY. SUZUKI
				CHECKED HY. KOBAYASHI		DATE 20231113
HRS HIROSE ELECTRIC CO., LTD.		APPROVED	TP. KOMATSU	20230509	DRAWING NO. EDC-006963-81-00	
		CHECKED	HY. KOBAYASHI	20230509	PART NO. RM12BJB-2S(81)	
		DESIGNED	HT. ZENBA	20230509	CODE NO. CL0109-0638-6-81	
		DRAWN	KR. SUZUKI	20230508		