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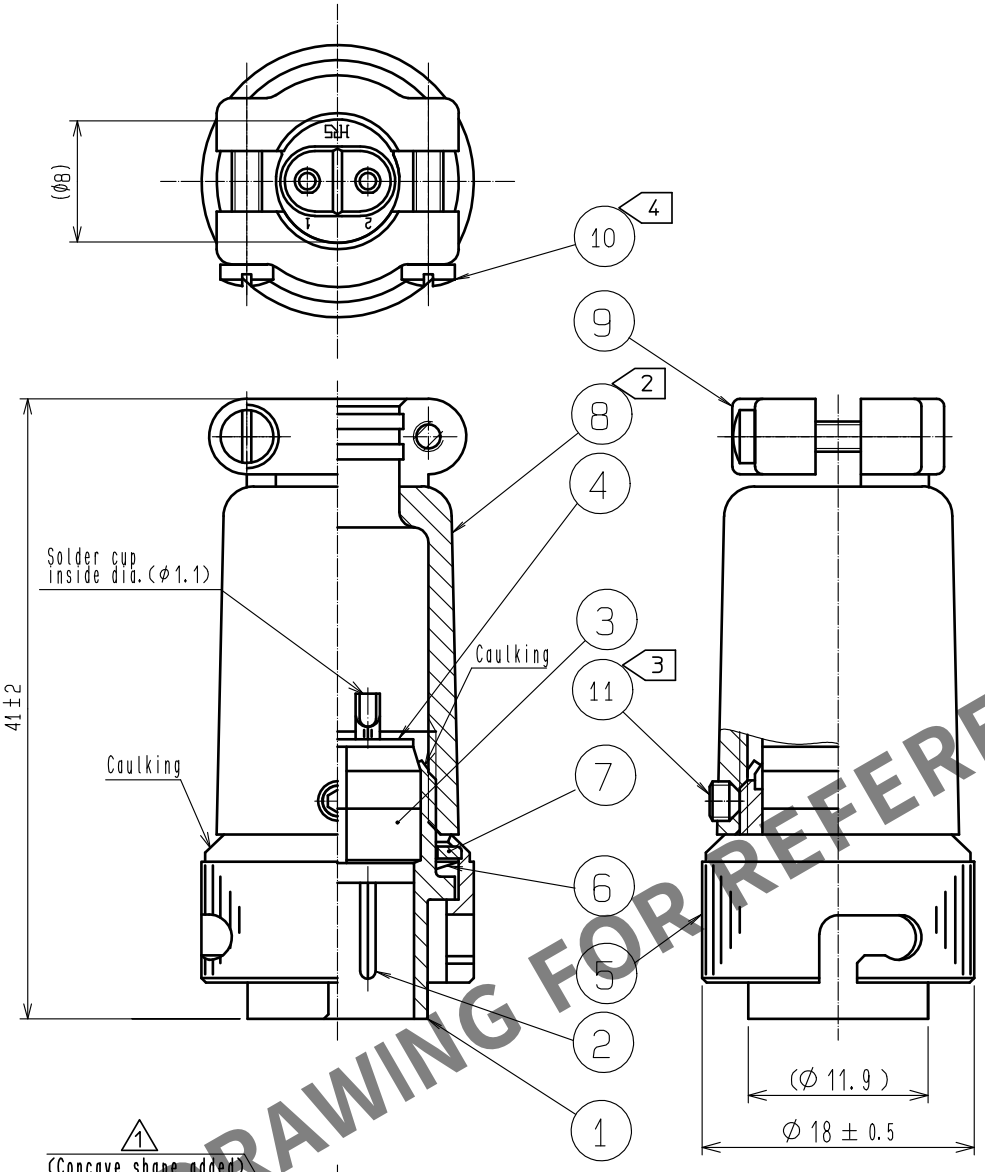
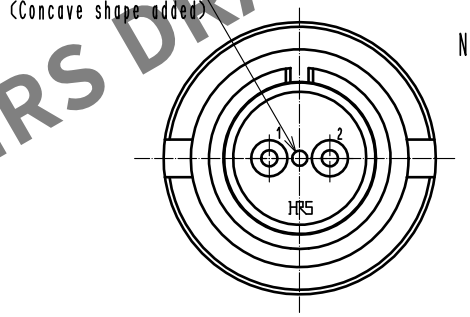
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

HRS DRAWING FOR REFERENCE





Notes
1. Rotation example of Ref. No. ① and ⑧ are shown.
2. The tighteninig torque of Ref. No. ⑧ : 2 to 3 N・m.
3. The tighteninig torque of Ref. No. ⑪ : 0.2 to 0.3 N・m.
   Across flats hexagon head of Ref. No. ⑪ : 1.27
   Apply Loctite 243 HENKEL JAPAN or equivalent to the threaded portion of Ref. No. ⑪ in order to prevent loosening.
4. The tighteninig torque of Ref. No. ⑩ : 0.12 to 0.15 N・m.
   Apply Loctite 243 HENKEL JAPAN or equivalent to the threaded portion of Ref. No. ⑩ in order to prevent loosening.
5. The cable pull and twisting strength and other characteristics may differ, depending on the cable structure, please confirm before the use.

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
6	Beryllium copper	Nickel plating			
5	Brass	Matte finish nickel plating	11	Steel	Nickel plating Hexagon socket set screws M2.6×0.45×2
4	Polyphenylene sulfide	(Black)	10	Brass	Nickel plating Slotted head screw M2×0.4×8
3	Polyphenylene sulfide	(Black)	9	Zinc alloy	Matte finish nickel plating
2	Copper alloy	Silver plating 2μm min.	8	Zinc alloy	Matte finish nickel plating
1	Zinc alloy	Matte finish nickel plating	7	Brass	Nickel plating

UNITS	SCALE		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	2 : 1	1	1	DIS-C-00016516	TY. SUZUKI	HY. KOBAYASHI	20231113

HIROSE ELECTRIC CO., LTD.

APPROVED	TP. KOMATSU	20230509
CHECKED	HY. KOBAYASHI	20230509
DESIGNED	HT. ZENBA	20230509
DRAWN	KR. SUZUKI	20230508

DRAWING NO.	EDC-112319-81-00
PART NO.	RM12BPE-2PH(81)
CODE NO.	CL0109-0417-7-81

1/1

FORM HC0011-5-51