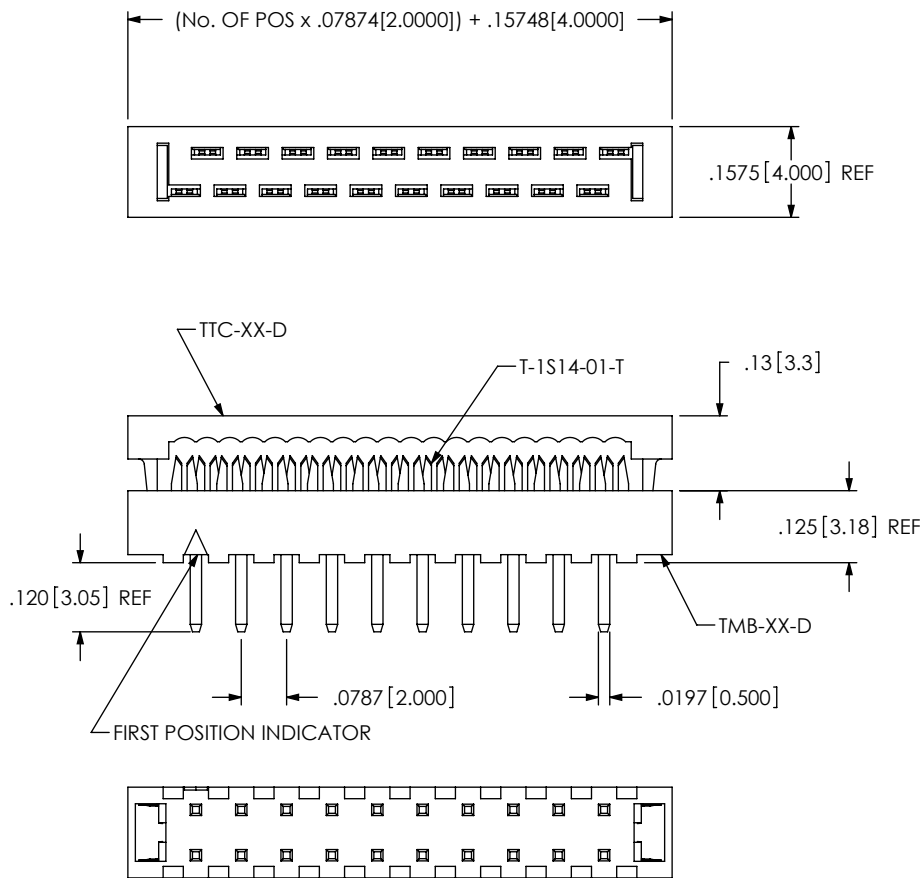


REVISION

F	BR	D MCCARTIN
12/6/2007	ECN-83836	
REDRAWN IN SOLIDWORKS; PART CALLOUT: CHG TCMD-XX-XX TO TCMD-XX-XX-XX; ADD "-SR OPTION; ADD NOTE "NOT RELEASED FOR PRODUCTION"; ADD -SR VIEW		
G	BR	J REID
2/22/2008	ECN-86741	
-SR VIEW: CHG "TMB-01-S-SR" TO "TMB-XX-D-SR"		
H	CP	J REID
6/23/2008	ECN-93150	
STRAIN RELIEF VIEW: CHG NOTE FROM "NOT RELEASED FOR PRODUCTION" TO "RELEASED FOR PRODUCTION ONLY POSITIONS -02 THRU -20"		
J	CP	J REID
12/2/2008	ECN-101648	
STRAIN RELIEF VIEW: RELEASE POSITIONS -21 THRU -25		
K	GP	C HUMPHRES
5/12/2009	ECN-110211	
SHT 1, PACKAGING VIEW NOTE: CHG "PARTS TO BE LOADED WITH FIRST POSITIONS INDICATOR TOWARD ARROW" TO "PARTS TO BE LOADED WITH THE FIRST POSITION INDICATOR IN THE SAME DIRECTION AS THE ARROW."		
L	GP	J Hahn
6/26/2009	ECN-112636	
PART CALLOUT, LEAD STYLE: ADD "-02: USE T-1S14-01-F"		

NOTE:
1. RETENTION FORCE IN BODY TO BE 1/2 LB MIN.

FIG. 1
(TCMD-TO-0T SHOWN)

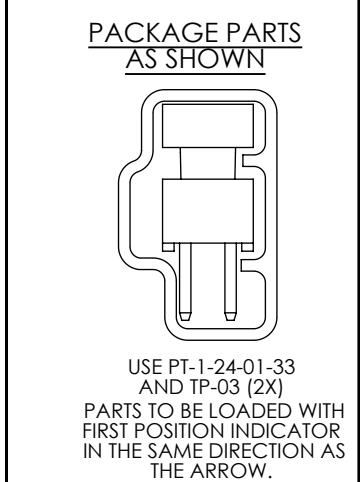
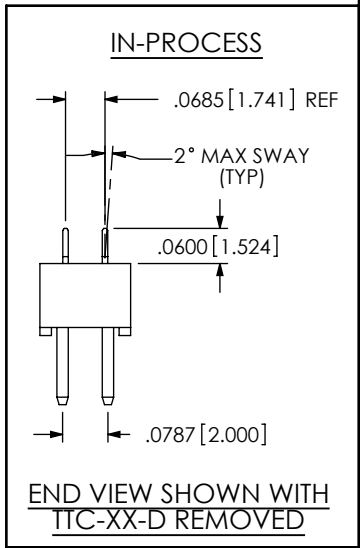


TCMD-XX-XX-XX

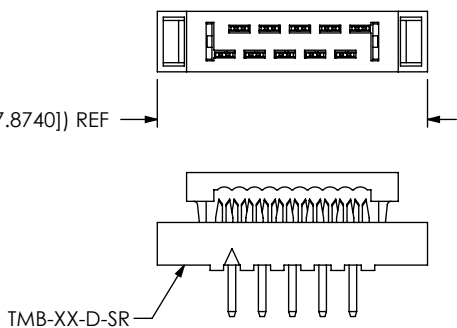
No OF POSITIONS PER ROW
-02 THRU -25

OPTION
-SR: STRAIN RELIEF

LEAD STYLE
-01: USE T-1S14-01-T
-02: USE T-1S14-01-F



-SR: STRAIN RELIEF
(SAME AS FIG. 1, DIFFERENT AS SHOWN)



PARTS TO BE LOADED WITH
FIRST POSITION INDICATOR
TOWARD ARROW.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
INSULATOR: VALOX 420 SEO. COLOR: BLACK
CONTACT OR TERMINAL: PHOS BRONZE, ALLOY 510
GRADE A SPRING TEMPER

DESCRIPTION:
2MM MALE IDC ASSEMBLY
DWG. NO. TCMD-XX-XX-XX