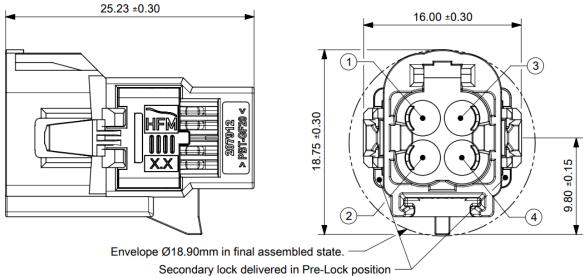
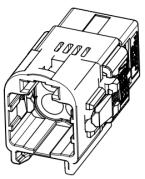


PRODUCT TECHNICAL DATASHEET





- Cavity Number

All Dimensions are in mm.

Interface

Clip slot acc. to USCAR 18.rev.3 app. C

Material

Connector partsMaterialHousingPBT-GF20Secondary lockPBT-GF20

Mechanical data

Mating cycles≤ 25Retention force latch≥ 110 NRetention force primary lock≥ 80 NRetention force secondary lock≥ 100 NCoding efficiency≥ 150 N

REVISION:	ECM INFORMATION:	TITLE:					SHEET No.	
A3	EC No: 823775		HFN	IFM-PLUG-HSG ASSEMBLY - QUAD				
AS	DATE: 2025/06/16				1 of 4			
DOCUMENT NUMBER:		DOC TYPE:	DOC PART:	CREATED / REVISED BY:	CHECKED BY:	APPRO	VED BY:	
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PRODUCT TECHNICAL DATASHEET

Environmental data

Temperature range
Thermal shock
Temperature and humidity
Vibration and mechanical shock
Dry heat
RoHS

-40°C to +105°C ISO 20860-2 clause 9.2 ISO 20860-2 clause 9.3 ISO 20860-2 clause 9.1 ISO 20860-2 clause 9.4 compliant

- Limitations are possible due to the used cable type -

Application

Applicable e.g. for following connectors: 20791214xx**

**-xx for all available cable variations

Packing

Standard Weight 1600 pcs in carton 2.75g/piece

REVISION:	ECM INFORMATION:	TITLE:					SHEET No.
Λ2	EC No: 823775		HFN	HFM-PLUG-HSG ASSEMBLY - QUAD			2 of 4
A3	DATE: 2025/06/16						2 01 4
DOCUMENT NUMBER:		DOC	DOC	CREATED / REVISED BY:	CHECKED BY:	APPRO	VED BY:

DOCUMENT NUMBER:

2079125430

DOC TYPE: PART:

PSD 000

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CHECKED BY: CHECKED BY: APPROVED BY:

ADITHS1

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PRODUCT TECHNICAL DATASHEET

Coding

Part Number must be accomplished by codification.

Coding		Color	RAL	Part Number		
A		black	sim. 9005	2079125420		
	В	white	sim. 9010	2079125421		
	С	blue	sim. 5012	2079125 <mark>422</mark>		
	D	claret violet	sim. 4004	2079125423		
	E	green	sim. 6017	2079125424		
	F	brown	sim. 8011	2079125425		
	G	Grey	Sim. 7036	2079125426		
	Z	water blue	sim. 5021	2079125430		
		traffic purple	sim. 4006	secondary lock		

While the information has been carefully compiled to the best of our knowledge, nothing is intended as representation or warranty on our part and no statement herein shall be construed as recommendation to infringe existing patents. In the effort to improve our products, we reserve the right to make changes judged to be necessary.

REVISION:	ECM INFORMATION:	TITLE:					SHEET No.	
A3	EC No: 823775		HFN	FM-PLUG-HSG ASSEMBLY - QUAD				
AS	DATE: 2025/06/16						3 of 4	
DOCUMENT NUMBER:		DOC TYPE:	DOC PART:	CREATED / REVISED BY:	CHECKED BY:	APPRO	VED BY:	
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	TEMPLATE FILENAME: ENGINEERING SPECISIZE AVV.31.DOC							



molex PRODUCT TECHNICAL DATASHEET

REV NO	DESCRIPTION	RESPONSIBLE ENGINEER	DATE
A	INITIAL RELEASE	PRAVEEN KUMAR	20JULY2022
A1	CHANGED THE TOLERANCE 25.23±0.15 TO 25.23±0.30	PRAVEEN KUMAR	21DEC2023
A2	REMOVED PRELIMINARY TAG	PRAVEEN KUMAR	14MAR2024
А3	REMOVED DASHES FROM PART NUMBERS	VIJAYKUMAR	28May2025



REVISION:		TITLE:	шп		EMBLY OLIA	n	SHEET No.	
A3	EC No: 823775		ПГІ	HFM-PLUG-HSG ASSEMBLY - QUAD				
	DATE: 2025/06/16							
DOCUMENT NUMBER:		DOC TYPE:	DOC PART:	CREATED / REVISED BY:	CHECKED BY:	APPRO	VED BY:	
2079125430		PSD	000	VIJAYR12	ADITHS1	ADITHS1		
TEMPLATE FILENAME: ENGINEERING_SPEC[SIZE_A](V.3).DOC								