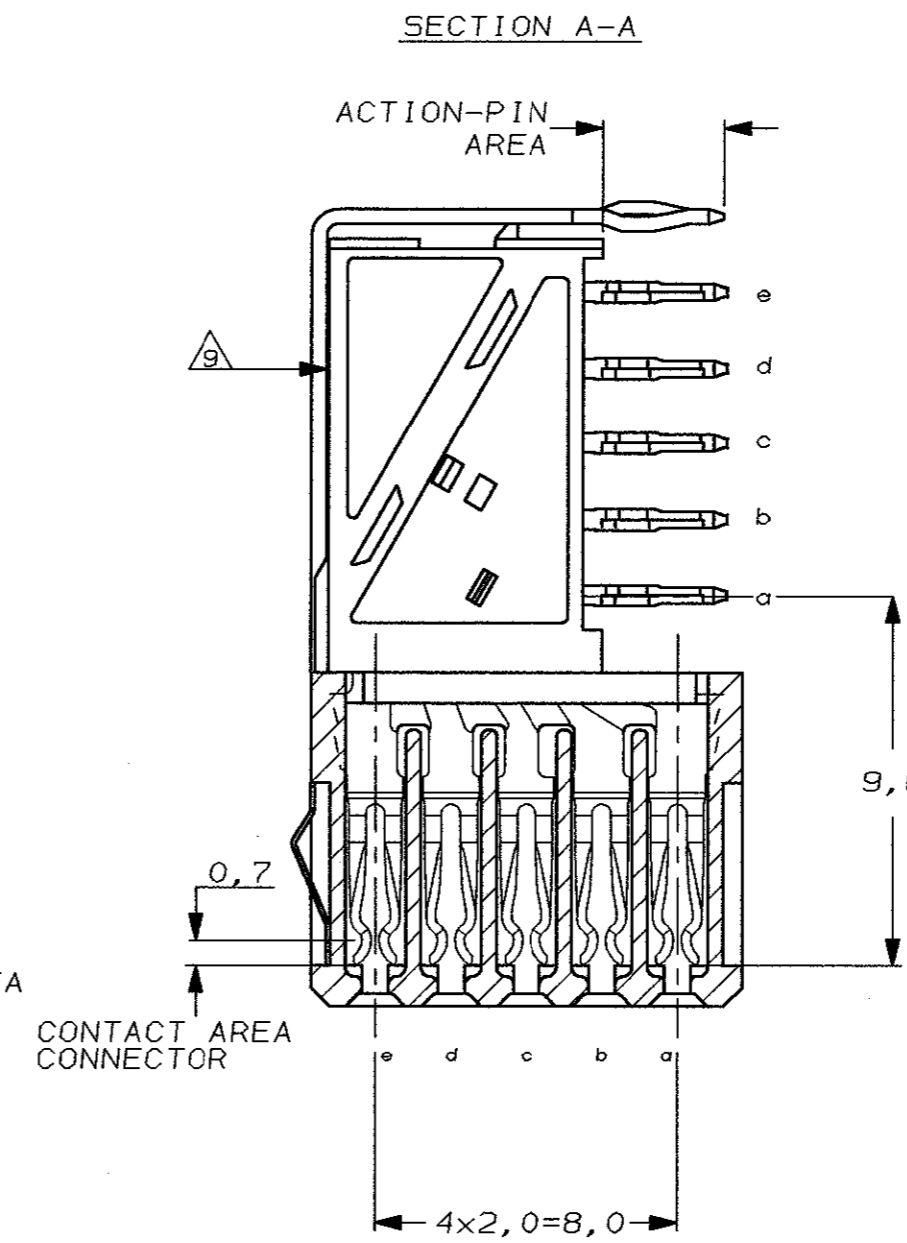
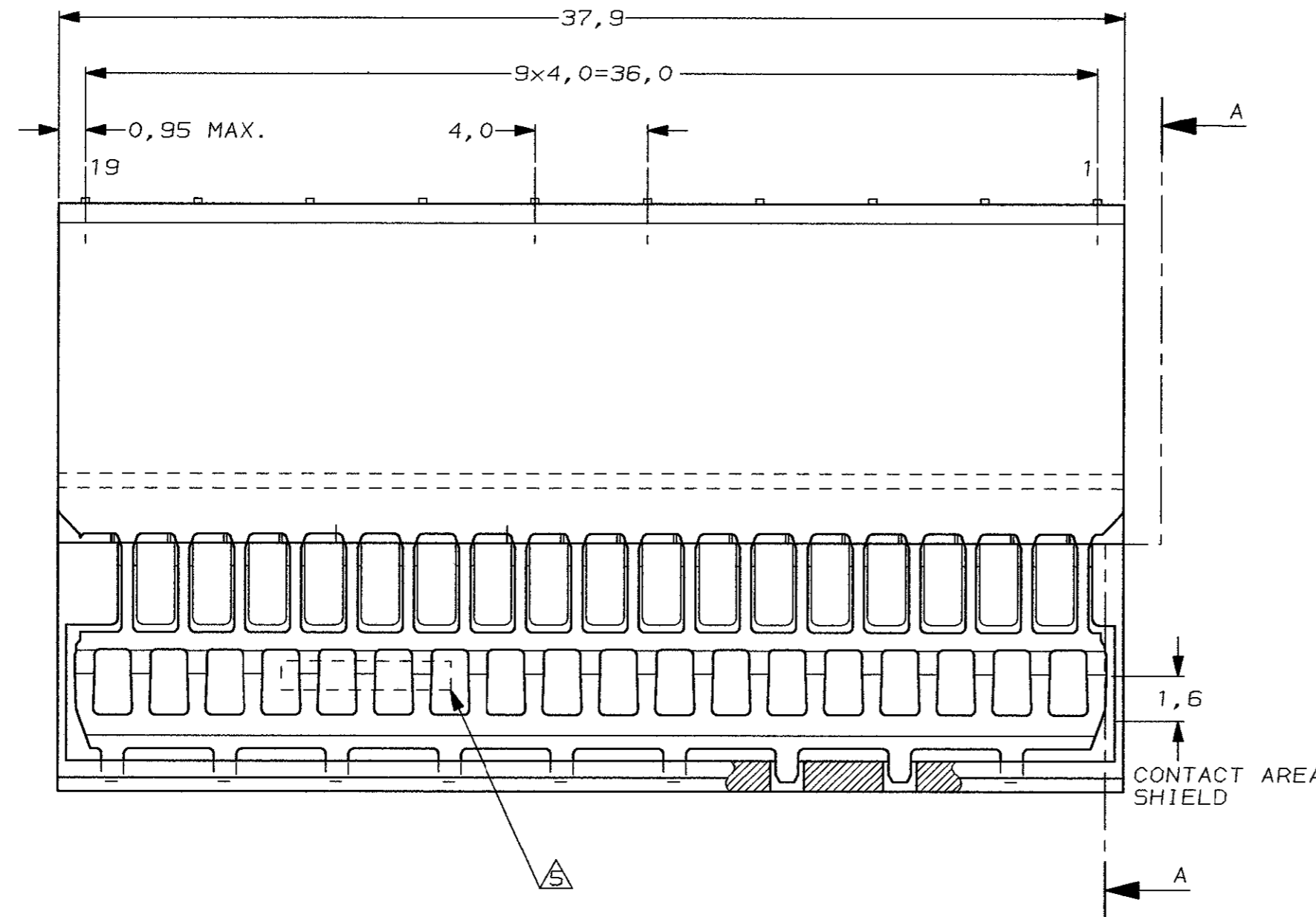


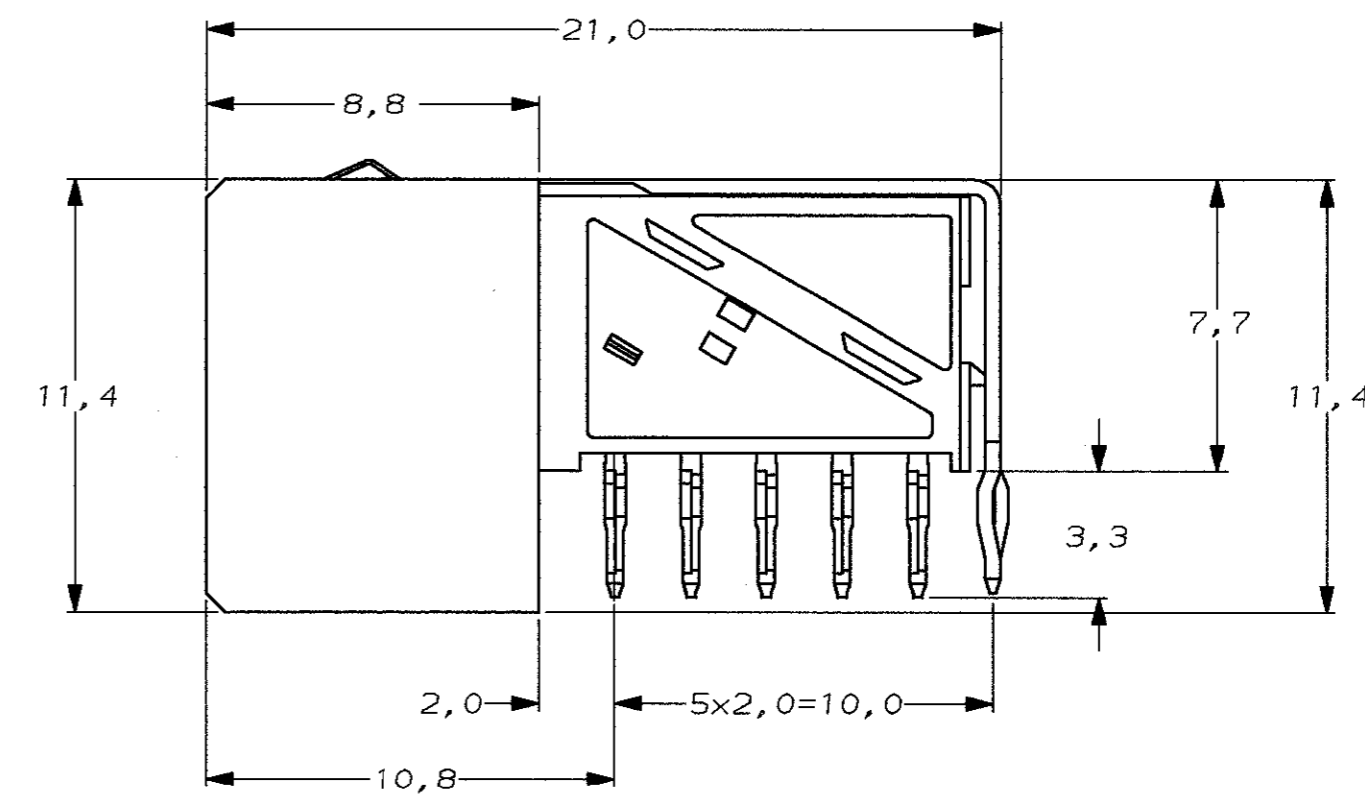
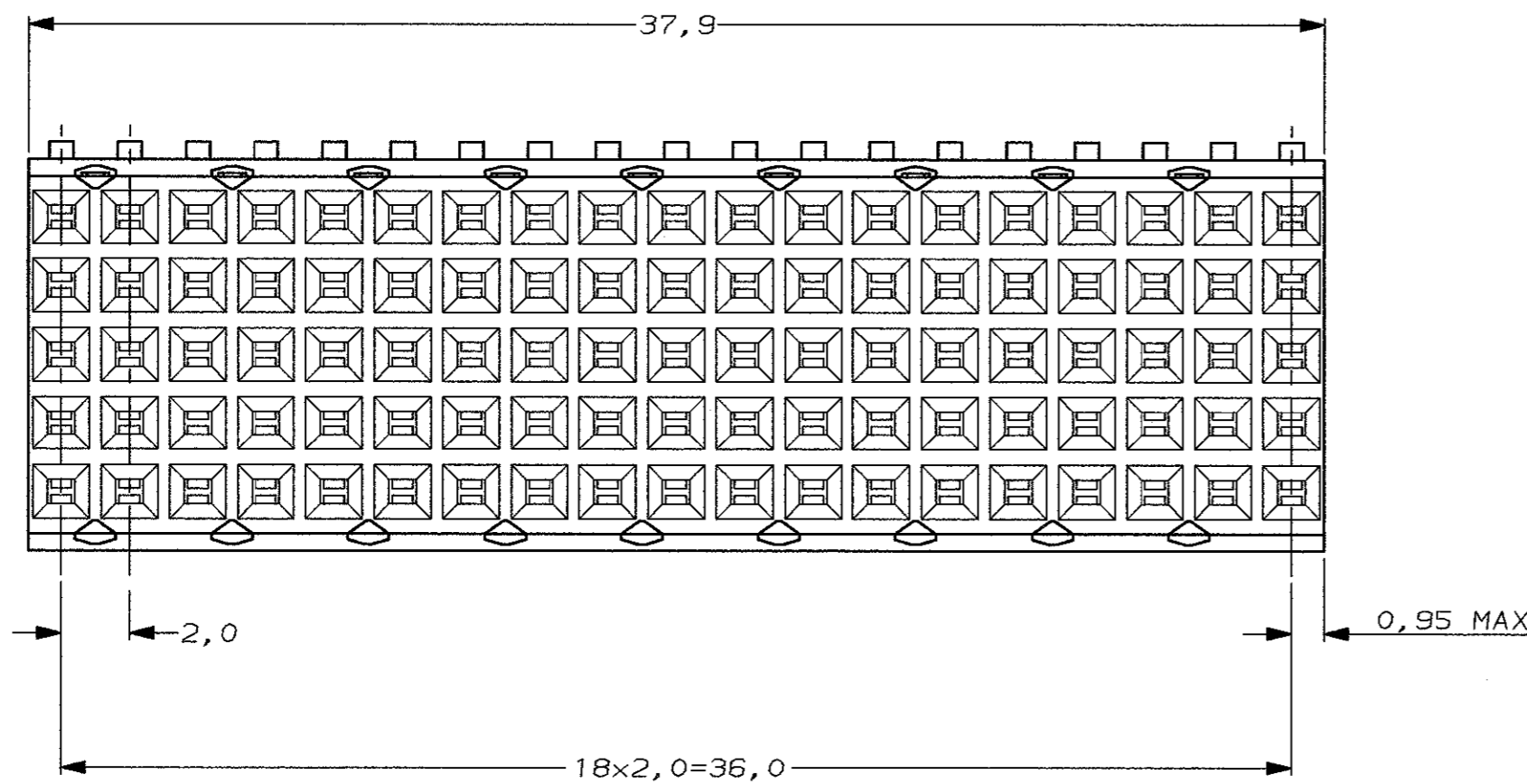
DO NOT SCALE
DIMENSIONS IN mm

METRIC

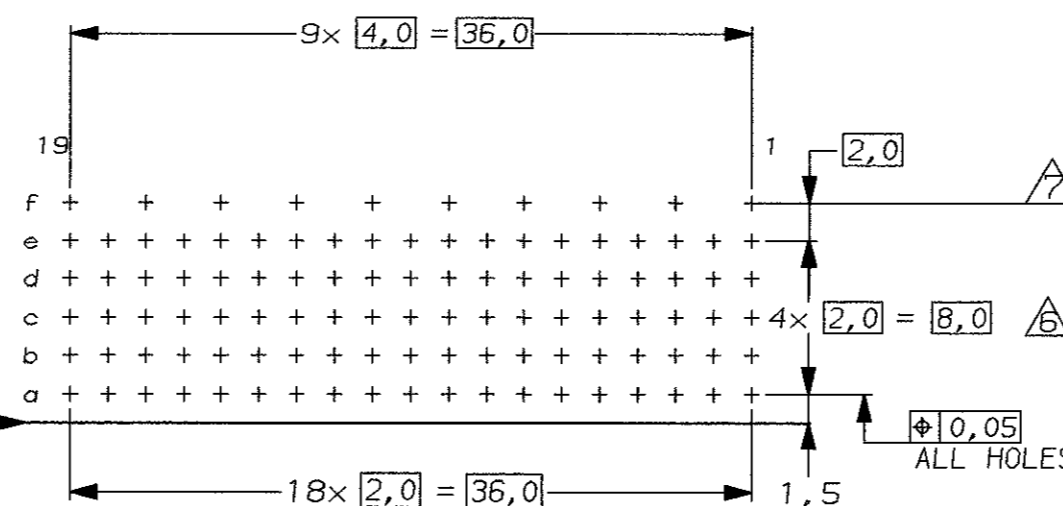
THIRD ANGLE
PROJECTION



- NOTES:
- 1 PLATING CONNECTOR:
CONTACT AREA: 0,8µm Au MIN. OVER 1,3µm Ni MIN.
ACTION PIN : 0,5µm SnPb MIN. OVER 1,3µm Ni MIN.
 - 2 PLATING CONNECTOR:
CONTACT AREA: 1,3µm Au MIN. OVER 1,3µm Ni MIN.
ACTION PIN : 0,5µm SnPb MIN. OVER 1,3µm Ni MIN.
 - 3 PLATING SHIELD:
CONTACT AREA: 0,8µm Au MIN.
ACTION PIN : 0,5µm SnPb MIN.
REMAINDER : Ni
 - 4 MATERIAL CONTACTS; PHOSPHORBRONZE
MATERIAL HOUSING; GLASSFILLED POLYESTER (GRAY)
 - 5 ASSEMBLY PRINTED WITH P/N AND DATECODE OF COMPONENT AT TOP OF BOTTOM SIDE OF RECEPTACLE HOUSING
 - 6 HOLE PATTERN FOR FEMALE CONNECTOR TYPE B-19 COLUMNS
95 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
 - 7 ROW "f" 10 PLATED THROUGH HOLES FOR UPERSHIELD
 - 8 CONNECTOR & SHIELD LUBRICATED WITH BELLCORE APPROVED LUBRICANT, TECHNICAL REFERENCE TR-NWT-001217 ISSUE 1, SEPT. 1992.
CONNECTOR TESTED AND QUALIFIED AGAINST BELLCORE QUALITY LEVEL III, CENTRAL OFFICE APPLICATIONS
 - 9 SHIELD MOUNTED ON CONNECTOR WITH DOUBLE SIDED ADHESIVE TAPE
 - 10 BASIC P.N. LOWERSHIELD: 352029



COMPONENT SIDE AS SHOWN
RECOMMENDED PCB-HOLE LAY-OUT
SCALE 2,5:1



P.C.B. HOLE DIM. ACTION PIN
DRILLED HOLE: 0,7±0,025mm
FIN. HOLE : 0,55 TO 0,65mm
Cu-thks : 0,025 TO 0,050mm
SnPb-thks : 0,004 TO 0,010mm

1	352171-9	
2	352171-4	
3	352171-1	
FINISH	MATERIAL	PARTNUMBER

CUSTOMER DRAWING				FOR REFERENCE ONLY WILL NOT BE UPDATED	
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C	EH-1243-00	RB	MB	09-NOV-00	
B	EH-0804-00	RB	MB	19-JUL-00	
A	EH-1725-99	WvdH	WvdH	23-11-99	
O	EH-0196-96	EM	WvdH	28-JAN-97	
LTR.	REVISION RECORD	DR.	CHK.	DATE	
DR. : W. V. D. HEIJDEN				CHK. : W. V. D. HEIJDEN	APP. : F. V. KONINGSBRUGGE
DATE: 28-JAN-97				DATE: 29-JAN-97	DATE: 23-11-99
DWG. No. C-352171				REV. LTR. C	SHEET 1 OF 1