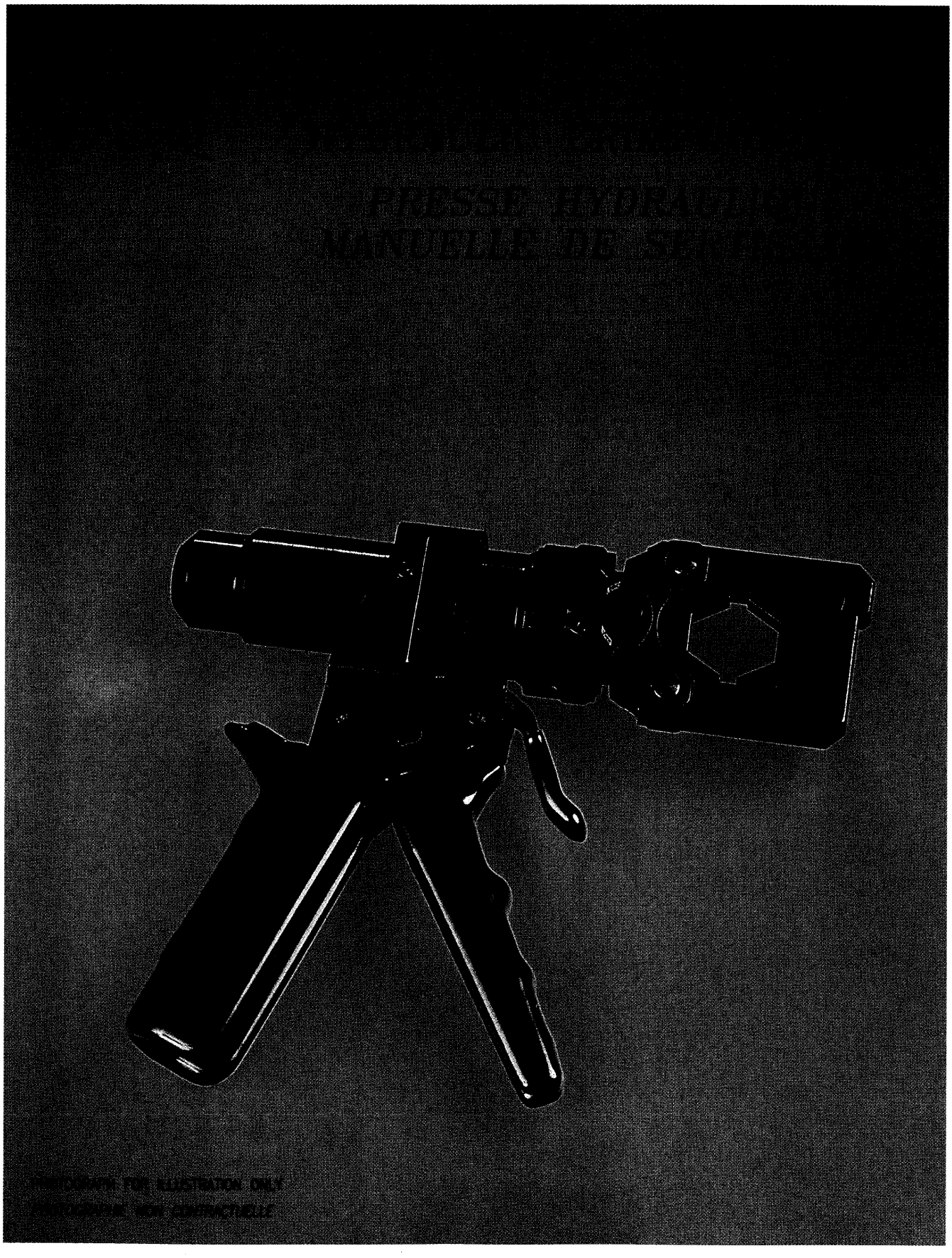
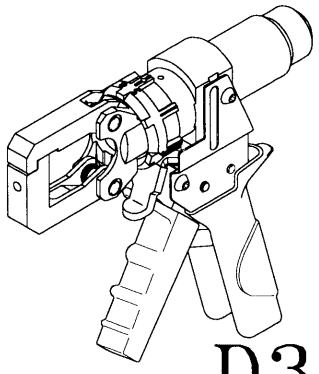
DUBUIS
OUTILLAGES



HYDRAULIC CRIMPING TOOL
PRESSE HYDRAULIQUE DE SERTISSAGE

DUBUIS OUTILLAGES



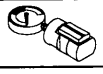
D36

FORCE	STROKE *COURSE*	WEIGHT *MASSE*	LENGTH *LONGUEUR*	ROTATING HEAD *TETE ROTATIVE*	SAFETY VALVE *CLAPET DE SECURITE*	PtNb *REFERENCE*
35 kN	5 à 8 mm	1,500 kg	225 mm	360°	Audible "clic" *"Clic" audible*	34902

* This tool is operated with one hand only. * *Cet outil est actionné d'une seule main.*

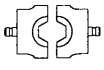
* Ram retract mechanism actuated by release trigger. * *Retour du piston par levier de décharge.*

* Tool supplied in a plastic carrying case.
* *Coffret de rangement (livré avec l'outil)*



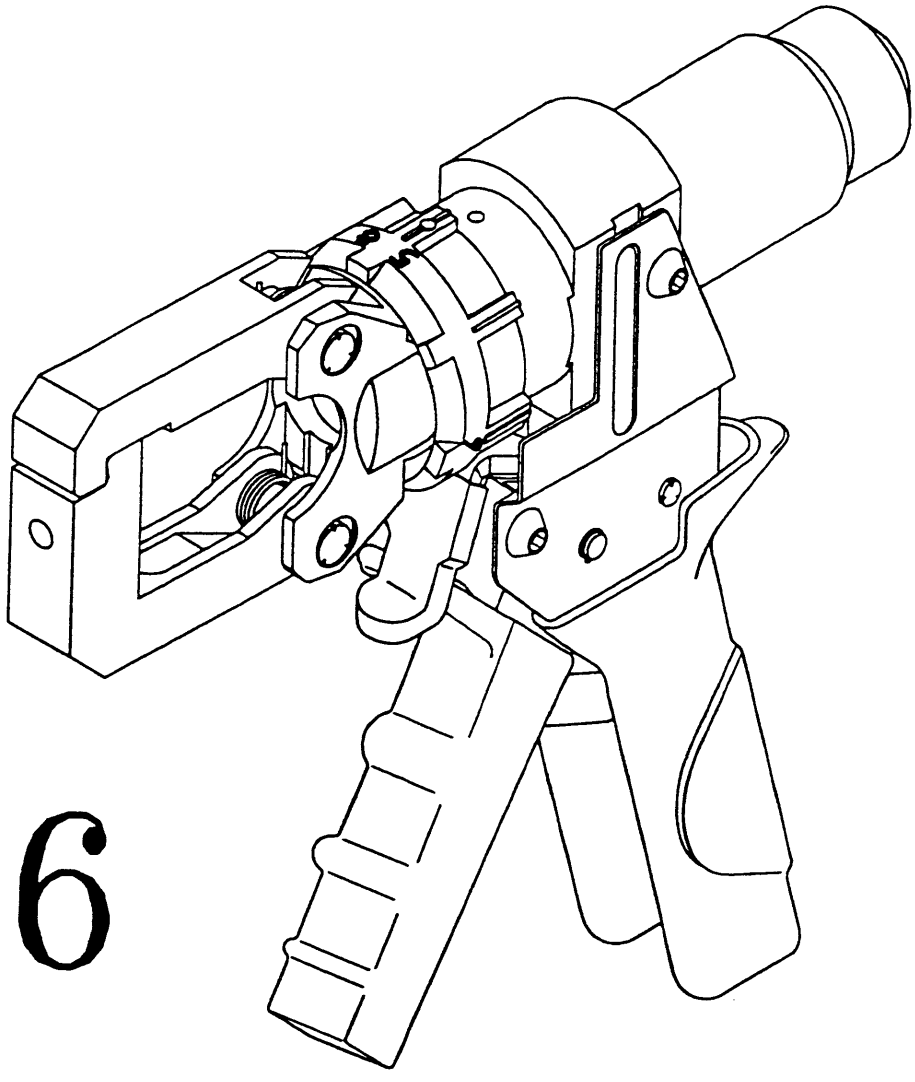
* Optional control gauge
* *Dynamomètre de contrôle (en option)*

34904

SQMM / *mm2*	Material / *Matière*	EDF (french standard)	NFC 20130	DIN 48083
	CU		6 - 150	
	AL			
	CU - AL			KZ 4 - KZ 22
	CU		10 - 95	

DISTRIBUE PAR :
DISTRIBUTED BY :

DUBUIS
OUTILLAGES



D36

HAND–OPERATED HYDRAULIC CRIMPING TOOL

PRESSE MANUELLE HYDRAULIQUE

FARNELL ELECTRONIC COMPONENTS LIMITED

Farnell
COMPONENTS

HAND HYDRAULIC CRIMP TOOL: D36 (745-686)

The D36 Hydraulic Crimp Tool may be operated by one hand. Its compact size and light weight make it ideal for crimping in confined spaces and above ground. The RAM retract mechanism may be operated by both Left and Right Hand. Tool is supplied in a plastic carrying case with space for 10 sets of dies.

SPECIFICATION

Force	:	36Kn
Capacity	:	Up to 150mm
Weight	:	1.5Kg
Length	:	225mm
Head	:	360° Rotating
Overload	:	Automatic with RAM Retract Lever
Approvals	:	Defence-Standard 59-71. NSN 5120-99-891-9831

DIE SETS

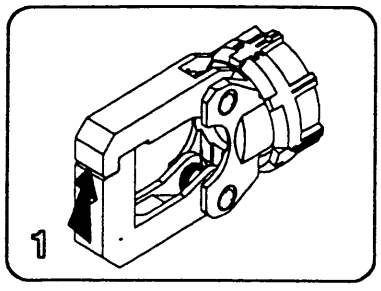
Farnell P/N	Description	Catalogue No
745-704	Copper Tube 6mm	02454
745-716	Copper Tube 10mm	MRP514
745-728	Copper Tube 16mm	MRP515
745-730	Copper Tube 25mm	MRP516
745-741	Copper Tube 35mm	MRP517
745-753	Copper Tube 50mm	MRP518
745-765	Copper Tube 70mm	MRP519
745-777	Copper Tube 95mm	MRP520

DUBUIS OUTILLAGES

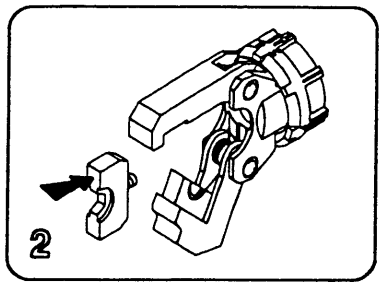
HYDRAULIC CRIMPING TOOL
PRESSE HYDRAULIQUE DE SERTISSAGE

INSTRUCTIONS FOR USE

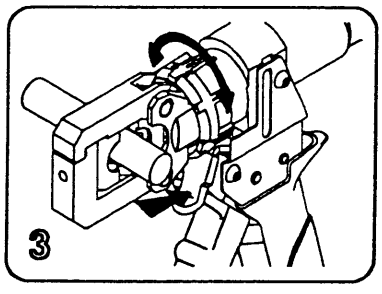
* Open the head. (Nb. 1)



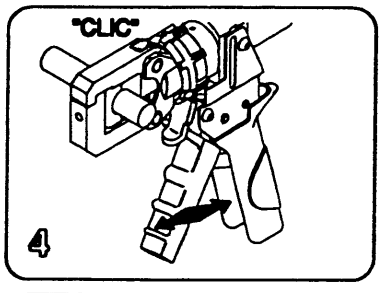
* Insert the dies. (Nb. 2)



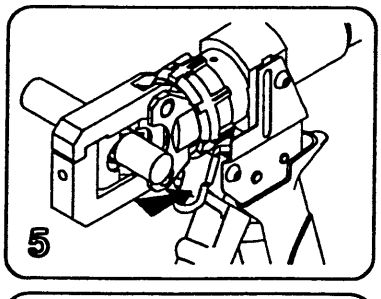
* Adjust the piston stroke to the outside diameter of the connector by rotating the knurled ring between 5 and 8 mm. Lock the head over the connector, if necessary retract the piston with release trigger or turn the knurled ring. (Nb. 3)



* Press the handle until an audible "click" is heart. Dies must be closed. (Nb. 4)

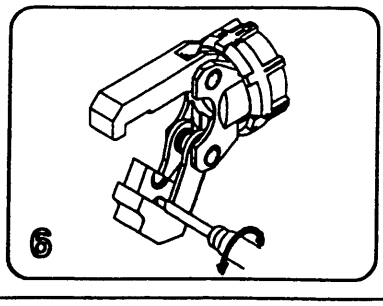


* Activate the pressure release trigger to retract the piston. Open the head to remove the crimping connector. (Nb. 5)



* Perform other crimpings in the same way.

* To remove the dies from their recess, use a screwdriver as leverage. (Nb. 6)



After use, wipe the tool carefully and replace it in its case.

INSTRUCTIONS D'UTILISATION

* *Ouvrir la tête. (fig. 1)*

* *Mettre en place les matrices. (fig. 2)*

* *Régler la course du piston entre 5 et 8 mm par rotation de la bague crantée selon le diamètre du connecteur à sertir. Fermer la tête sur le connecteur à à sertir, si besoin est, compléter le recul du piston par action sur la gachette de décharge.(fig. 3)*

* *Effectuer le sertissage par action sur la poignée mobile jusqu'au "clic" audible. Les matrices doivent être en contact. (Fig. 4)*

* *Actionner la gachette de décharge pour obtenir le recul du piston. Ouvrir la tête pour dégager le connecteur serti. (fig. 5)*

* *Effectuer les autres sertissages de la même façon.*

* *Pour sortir les matrices de leur logement, utiliser l'extracteur (tournevis) fourni avec l'outil et faire levier dans le dégagement à la base de la matrice. (fig. 6)*

* *Après utilisation, essuyer soigneusement l'outil et le remettre dans son coffret.*