



# Customer Specification

## PART NO. 85004

### Construction

		<b>Diameters (In)</b>			
1) Component 1		4 X 1 COND			
a) Conductor		20 (63(7x9)/38) AWG BC			
b) Insulation		0.022" Wall, Nom. PVC		0.084	
(1) Print		NUMBER ONLY UNDERLINED - ALTERNATE INVERTED REPEAT AT 1 INCH SPACING(CTR. TO CTR.)			
(2) Color(s)					
Cond	Color	Cond	Color	Cond	Color
1	RED #1	3	RED #3		
2	RED #2	4	YELLOW/GREEN/GR EEN		
2) Cable Assembly		4 Components Cabled			
a) Twists:		6.0 Twists/foot (min)			
b) Core Wrap		REMAI Tape, 25% Overlap, Min.			
3) Jacket		0.035" Wall, Nom.,PVC, Oil Resistant		0.297+/- 0.017	
a) Color(s)		BLACK			
b) Jacket Separator		Tissue Tape, 25% Overlap, Min.			
c) Print		ALPHA WIRE-* P/N 85004 4C 20 AWG XTRAGUARD CONTINUOUS FLEX CONTROL CABLE XTREME PERFORMANCE FOR XTREME ENVIRONMENTS - RU AWM 2587 --- LLXXXXXX CSA AWM IA/B IIA/B FT1 90C 600V CE ROHS * = Factory Code <i>[Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]</i>			

### Applicable Specifications

1) UL		
a) Component 1	AWM/STYLE 10012	90&deg;C / 600 V <sub>RMS</sub>
b) Overall	AWM/STYLE 2587	90&deg;C / 600 V <sub>RMS</sub>
2) CSA International	AWM I/II A/B	90&deg;C / 600 V <sub>RMS</sub>
	FT1	
3) Other	VDE 0472, Section 803 Oil Test	
4) CE:	LVD 73/23/EEC Amendment 93/68/EEC	

### Environmental

1) EU Directive 2002/95/EC(RoHS):	
	All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
2) California Proposition 65:	
	The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

## Properties

Physical & Mechanical Properties	
1) Temperature Range	-40 to 90&deg;C(static), -5 to 90&deg;C (dynamic)
2) Bend Radius	8X Cable Diameter(static), 8X Cable Diameter(dynamic)
3) Pull Tension	32 Lbs, Maximum
Electrical Properties	
(For Engineering purposes only)	
1) Voltage Rating	600 V <sub>RMS</sub>
2) Capacitance	28 pf/ft @ 1 kHz, Nominal Conductor to Conductor
3) Inductance	0.2 μH/ft, Nominal
4) Conductor DCR	10.9 /1000ft @20&deg;C, Nominal

## Other

1) Packaging	
a) 1000 FT	
b) 500 FT	
c) 100 FT	

[www.alphawire.com](http://www.alphawire.com)

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## RoHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number:85004

85004 , RoHS-Compliant Commencing With10/1/2005Production

*This document certifies that the Alpha part numbers cited above are manufactured in accordance with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003, better known as the RoHS Directives, with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. The reader is referred to these Directives for the specific definitions and extents of these Directives. **No Exemptions are required for RoHS Compliance on this item.***

<b>Substance</b>	<b>Maximum Control Value</b>
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.1% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE) Including Deca-BDE	0.1% by weight (1000 ppm)

*The information provided in this document and disclosure is correct to the best of Alpha Wire's knowledge, information and belief at the date of its release. The information provided is designed only as a general guide for the safe handling, storage, and any other operation of the product itself or the one that it will become part of. The intent of this document is not to be considered a warranty or quality specification. Regulatory information is for guidance purposes only. Product users are responsible for determining the applicability of legislation and regulations based on their individual usage of the product.*

Authorized Signatory for the Alpha Wire Company:

Dave Watson, Director of Engineering &QA

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