

Customer Specification

PART NO. FIT-321-1

Construction

1) Tubing Type	Dual Wall Heat Shrinkable Tubing
2) Tubing Material	Dual Wall Flexible PO w/Thick Wall Adhesive
3) Minimum Supplied ID(In)	0.945
4) Maximum Recovered ID (In)	0.315
5) Nominal Recovered Wall Thickness(In)	0.098
6) Nominal Recovered Melt Wall (In)	0.040
7) Color(s)	BLACK

Applicable Specifications

1) UL	All Tubing Flame Test	
	Standard 224	125°C / 600 V _{RMS}
2) CSA International	Standard 198	
3) Other	AMS-DTL-23053/4, Class 3	

Environmental

1) EU Directive 2002/95/EC(RoHS):	All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
2) California Proposition 65:	The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

Properties

Physical & Mechanical Properties		
1) Temperature Range	-55 to 125°C	
2) Shrink Ratio	Approximately 3:1	
3) Full Recovery Temperature	110°C	
4) Minimum Shrink Temperature	110°C	
5) Tensile Strength	1500psi, Min	ASTM D638
6) Elongation	250%, Min	ASTM D638
7) Cold Impact(-55°C)	no cracking	ASTM D746
8) Heat Shock(250°C,4hrs)	no cracking	AMS-DTL-23053
9) Secant Modulus	2.5x10 ⁴ psi, Min	ASTM D882
10) Longitudinal Change	+1%/-15%	AMS-DTL-23053
11) Shelf Life	3 Years @ 18 to 35°C	
Electrical Properties		
1) Dielectric Strength	300 V/mil, Min	ASTM D876
2) Volume Resistivity	1x10 ¹² ohm-cm, Min	ASTM D876
Chemical Properties		
1) Water Absorption	1.00%, Max	ASTM D570
2) Corrosion(0°C,16hrs)	no corrosion	AMS-DTL-23053
3) Fluid Resistance(23°C,24 Hrs)	900 PSI, Min	AMS-DTL-23053
4) Fungus Resistance	Pass	AMS-DTL-23053
5) Halogen Free	No	
6) Lead Free	Yes	

Other

Packaging

www.alphawire.com

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Tel: 1-800-52 ALPHA (25742)

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RoHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number: FIT-321-1

FIT-321-1 , RoHS-Compliant Commencing With 12/1/2004 Production

*This document certifies that the Alpha part numbers cited above are manufactured in accordance with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003, better known as the RoHS Directives, with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. The reader is referred to these Directives for the specific definitions and extents of these Directives. **No Exemptions are required for RoHS Compliance on this item.***

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.1% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE) Including Deca-BDE	0.1% by weight (1000 ppm)

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Authorized Signatory for the Alpha Wire Company:

Dave Watson, Director of Engineering & QA

1/23/2011