



Alpha Wire | 711 Lidgerwood Avenue, Elizabeth, NJ 07207  
Tel: 1-800-52 ALPHA (25742), Web: [www.alphawire.com](http://www.alphawire.com)

# Customer Specification

## PART NO. FIT-321-1/4

### Construction

1) Tubing Type	Dual Wall Heat Shrinkable Tubing
2) Tubing Material	Dual Wall Flexible PO w/Thick Wall Adhesive
3) Minimum Supplied ID(In)	0.252
4) Maximum Recovered ID (In)	0.079
5) Nominal Recovered Wall Thickness(In)	0.047
6) Nominal Recovered Melt Wall (In)	0.020
7) Color(s)	BLACK

### Applicable Specifications

1) UL	All Tubing Flame Test	
	Standard 224	125°C / 600 V <sub>RMS</sub>
2) CSA International	Standard 198	
3) Other	AMS-DTL-23053/4, Class 3	

### Environmental

1) EU Directive 2002/95/EC(RoHS):	
	All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
2) California Proposition 65:	The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

### Properties

Physical & Mechanical Properties		
1) Temperature Range	-55 to 125°C	
2) Shrink Ratio	Approximately 3:1	
3) Full Recovery Temperature	110°C	
4) Minimum Shrink Temperature	110°C	
5) Tensile Strength	1500psi, Min	ASTM D638
6) Elongation	250%, Min	ASTM D638
7) Cold Impact(-55°C)	no cracking	ASTM D746
8) Heat Shock(250°C,4hrs)	no cracking	AMS-DTL-23053
9) Secant Modulus	$2.5 \times 10^4$ psi, Min	ASTM D882
10) Longitudinal Change	+1%/-15%	AMS-DTL-23053
11) Shelf Life	3 Years @ 18 to 35°C	
Electrical Properties		
1) Dielectric Strength	300 V/mil, Min	ASTM D876
2) Volume Resistivity	$1 \times 10^{12}$ ohm-cm, Min	ASTM D876
Chemical Properties		
1) Water Absorption	1.00%, Max	ASTM D570
2) Corrosion(0°C,16hrs)	no corrosion	AMS-DTL-23053
3) Fluid Resistance(23°C,24 Hrs)	900 PSI, Min	AMS-DTL-23053
4) Fungus Resistance	Pass	AMS-DTL-23053
5) Halogen Free	No	
6) Lead Free	Yes	

## Other

Packaging
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## RoHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number: FIT-321-1/4

FIT-321-1/4 , RoHS-Compliant Commencing With 12/1/2004 Production

*This document certifies that the Alpha part numbers cited above are manufactured in accordance with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003, better known as the RoHS Directives, with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. The reader is referred to these Directives for the specific definitions and extents of these Directives. **No Exemptions are required for RoHS Compliance on this item.***

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.1% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE)	0.1% by weight (1000 ppm)
Including Deca-BDE	0.1% by weight (1000 ppm)

*The information provided in this document and disclosure is correct to the best of Alpha Wire's knowledge, information and belief at the date of its release. The information provided is designed only as a general guide for the safe handling, storage, and any other operation of the product itself or the one that it will become part of. The intent of this document is not to be considered a warranty or quality specification. Regulatory information is for guidance purposes only. Product users are responsible for determining the applicability of legislation and regulations based on their individual usage of the product.*

Authorized Signatory for the Alpha Wire Company:

A handwritten signature in black ink, appearing to read 'Dave Watson'.

Dave Watson, Director of Engineering & QA

1/23/2011