

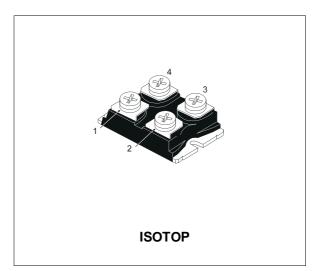
# ESM6045AV

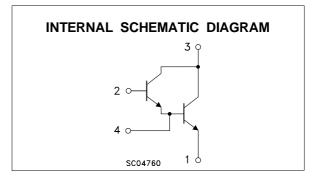
### NPN DARLINGTON POWER MODULE

- HIGH CURRENT POWER BIPOLAR MODULE
- VERY LOW Rth JUNCTION CASE
- SPECIFIED ACCIDENTAL OVERLOAD AREAS
- FULLY INSULATED PACKAGE (UL COMPLIANT)
- EASY TO MOUNT
- LOW INTERNAL PARASITIC INDUCTANCE

#### INDUSTRIAL APPLICATIONS:

- MOTOR CONTROL
- SMPS & UPS
- WELDING EQUIPMENT





#### ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Value	Unit
VCEV	Collector-Emitter Voltage ( $V_{BE} = -5 V$ )	1000	V
V <sub>CEO(sus)</sub>	Collector-Emitter Voltage $(I_B = 0)$	450	V
Vebo	Emitter-Base Voltage $(I_{C} = 0)$	7	V
lc	Collector Current	72	A
Ісм	Collector Peak Current (t <sub>p</sub> = 10 ms)	108	A
IB	Base Current	8	A
I <sub>BM</sub>	Base Peak Current (t <sub>p</sub> = 10 ms)	16	A
Ptot	Total Dissipation at $T_c = 25 \ ^{\circ}C$	250	W
V <sub>isol</sub>	Insulation Withstand Voltage (RMS) from All Four Terminals to Exernal Heatsink	2500	V
T <sub>stg</sub>	Storage Temperature	-55 to 150	°C
Tj	Max. Operating Junction Temperature	150	°C

### THERMAL DATA

R <sub>thj-case</sub>	Thermal Resistance	Junction-case	Мах	0.5	°C/W
R <sub>thc-h</sub>	Thermal Resistance	Case-heatsink With Conductive			
	Grease Applied		Max	0.05	°C/W

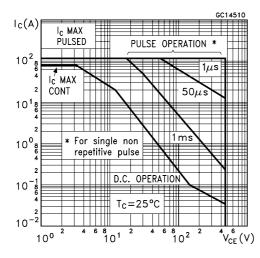
### **ELECTRICAL CHARACTERISTICS** ( $T_{case} = 25 \ ^{\circ}C$ unless otherwise specified)

Symbol	Parameter Test Conditions		Min.	Тур.	Max.	Unit
I <sub>CER</sub> #	Collector Cut-off Current ( $R_{BE} = 5 \Omega$ )	$V_{CE} = V_{CEV}$ $V_{CE} = V_{CEV}$ $T_j = 100 \ ^{\circ}C$			1.5 22	mA mA
I <sub>CEV</sub> #	Collector Cut-off Current (V <sub>BE</sub> = -5)	$V_{CE} = V_{CEV}$ $V_{CE} = V_{CEV}$ $T_j = 100 \ ^{\circ}C$			1 15	mA mA
I <sub>EBO</sub> #	Emitter Cut-off Current $(I_{C} = 0)$	V <sub>EB</sub> = 5 V			1	mA
V <sub>CEO(SUS)</sub> *	Collector-Emitter Sustaining Voltage (I <sub>B</sub> = 0)	$I_{C} = 0.2 \text{ A} \qquad L = 25 \text{ mH}$ $V_{clamp} = 450 \text{ V}$	450			V
h <sub>FE</sub> *	DC Current Gain	$I_{C} = 60 \text{ A}$ $V_{CE} = 5 \text{ V}$		150		
V <sub>CE(sat)</sub> *	Collector-Emitter Saturation Voltage			1.2 1.6 1.3 1.55	2 2	V V V V
V <sub>BE(sat)</sub> *	Base-Emitter Saturation Voltage	$      I_{C} = 60 \text{ A}  I_{B} = 2.4 \text{ A} \\ I_{C} = 60 \text{ A}  I_{B} = 2.4 \text{ A}  T_{j} = 100 ^{o}\text{C} $		2.1 2.15	3	V V
di <sub>C</sub> /dt	Rate of Rise of On-state Collector		450	500		A/µs
V <sub>CE</sub> (3 μs)⊷	Collector-Emitter Dynamic Voltage			4	7	V
V <sub>CE</sub> (5 µs)⊷	Collector-Emitter Dynamic Voltage			2.5	4	V
t <sub>s</sub> t <sub>f</sub> t <sub>c</sub>	Storage Time Fall Time Cross-over Time	$      I_{C} = 60 \text{ A } V_{CC} = 50 \text{ V } \\       V_{BB} = -5 \text{ V } R_{BB} = 0.3 \Omega \\       V_{clamp} = 450 \text{ V } I_{B1} = 2.4 \text{ A } \\       L = 0.04 \text{ mH } T_{j} = 100 ^{\circ}\text{C} $		4.6 0.4 1.2	6 0.6 2	μs μs μs
V <sub>CEW</sub>	Maximum Collector Emitter Voltage Without Snubber	$\begin{split} I_{CWoff} &= 72 \text{ A } I_{B1} = 2.4 \text{ A} \\ V_{BB} &= -5 \text{ V } V_{CC} = 50 \text{ V} \\ L &= 35 \mu\text{H}  \text{R}_{BB} = 0.3 \Omega \\ T_j &= 125 ^{\circ}\text{C} \end{split}$	450			V

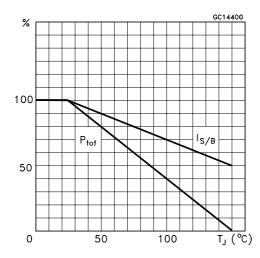
57

\* Pulsed: Pulse duration = 300 μs, duty cycle 1.5 % # See test circuits in databook introduction

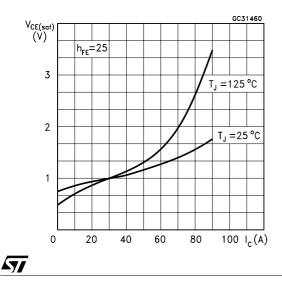
#### Safe Operating Areas



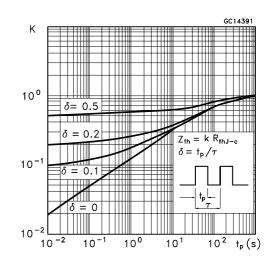
#### **Derating Curve**



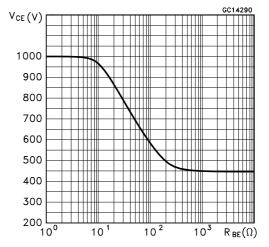
#### Collector Emitter Saturation Voltage



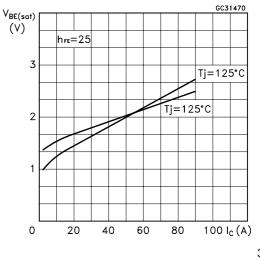
#### Thermal Impedance



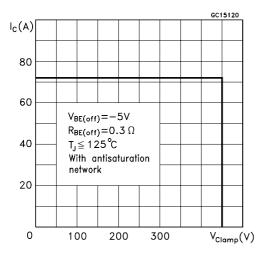
## Collector-emitter Voltage Versus base-emitter Resistance



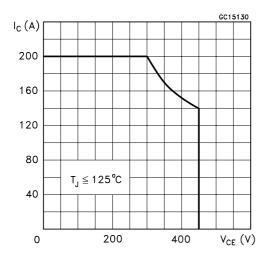




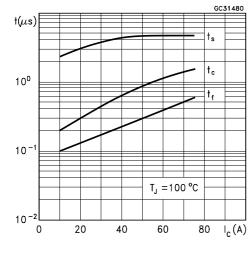
#### **Reverse Biased SOA**



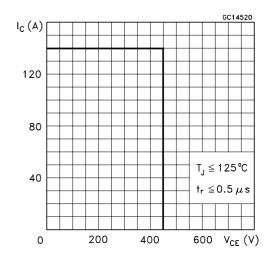
#### **Reverse Biased AOA**



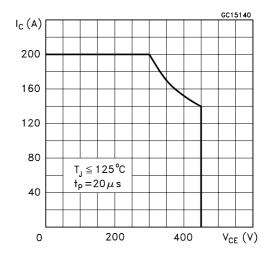
#### Switching Times Inductive Load

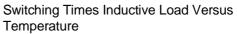


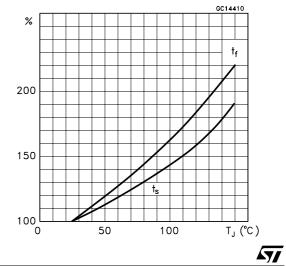
Foward Biased SOA



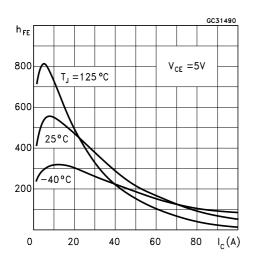
#### Forward Biased AOA



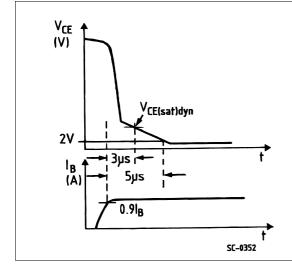




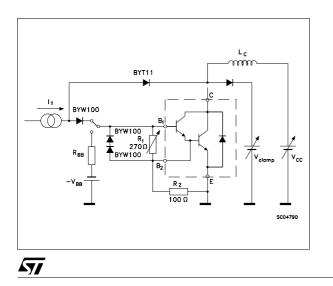
#### Dc Current Gain



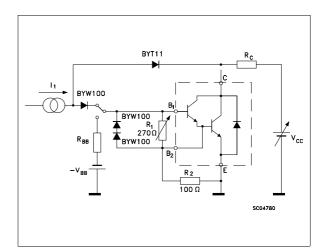
Turn-on Switching Waveforms

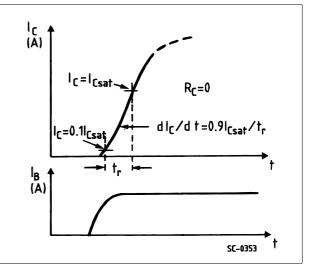




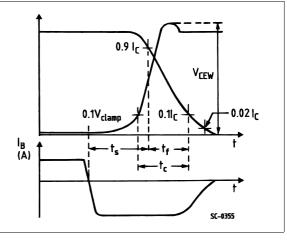








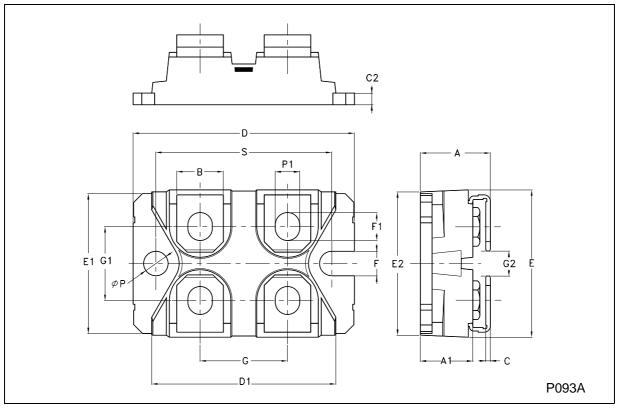
Turn-off Switching Waveforms



5/7

ISOTOP MECHANICAL DATA

DIM.	mm			inch		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
А	11.8		12.2	0.465		0.480
A1	8.9		9.1	0.350		0.358
В	7.8		8.2	0.307		0.322
С	0.75		0.85	0.029		0.033
C2	1.95		2.05	0.076		0.080
D	37.8		38.2	1.488		1.503
D1	31.5		31.7	1.240		1.248
E	25.15		25.5	0.990		1.003
E1	23.85		24.15	0.938		0.950
E2		24.8			0.976	
G	14.9		15.1	0.586		0.594
G1	12.6		12.8	0.496		0.503
G2	3.5		4.3	0.137		1.169
F	4.1		4.3	0.161		0.169
F1	4.6		5	0.181		0.196
Р	4		4.3	0.157		0.169
P1	4		4.4	0.157		0.173
S	30.1		30.3	1.185		1.193



57

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57