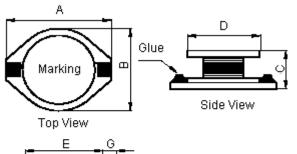


PART NO.

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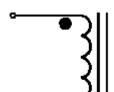
		REVISIONS		·	·			·
ECN#	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	А	RELEASED	Sidhu	14/2/11	Jagan	14/2/11	Farnell	28/2/11

Configurations and Dimensions



18.54 mm	Maximum
15.24 mm	Maximum
7.11 mm	Maximum
12.7 ±0.3 mm	-
12.92 mm	Reference
2.54 mm	Reference
2.54 mm	Reference
	15.24 mm 7.11 mm 12.7 ±0.3 mm 12.92 mm 2.54 mm

Schematic Diagram





REV

Note:

- (1) Wire Ø0.28mm x 1P 2UEWF 155°C
- (2) 82.5TS (Reference)

Suggest PCB Layout **Bottom View**

Dimensions: Millimetres

Marking:

471 **YYWW** YY: Year WW:Week

Electrical Characteristics

(at 25°C)

Test Condition		
100KHz 0.25V	L	470μH ±20%
at 25°C	DCR	0.85Ω (Maximum)
100KHz 0.25V I _{rms} = 0.82A	ΔΤ	Temperature Rise 40°C (Maximum)

Operating temperature: -40°C to +125°C

Test Data for Mechanical

Test Item	A mm	B mm	C mm	D mm	E mm	F mm	G mm
Specification	18.54 (Maximum)	15.24 (Maximum)	7.11 (Maximum)	12.7 ±0.3	12.92 (Reference)	2.54 (Reference)	2.54 (Reference)
1	18.11	13.91	6.59	12.72	12.91	2.52	2.56
2	18.06	13.93	6.54	12.71	13.02	2.48	2.52
3	18.13	13.96	6.51	12.75	12.93	2.58	2.45
4	18.09	13.99	6.56	12.78	12.94	2.69	2.51
5	18.12	14.01	6.55	12.81	12.98	2.43	2.63
Average	18.1	13.96	6.55	12.75	12.96	2.54	2.53

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Farnell	28/02/11

	DRAWING TITLE:							
			Inducto	or				
	size A	DWG NO.	M10003220		TRONIC FII 7330-471			RE'
	SCAL	E: NTS	U.O.M.: mm		SHEET:	1	OF	3

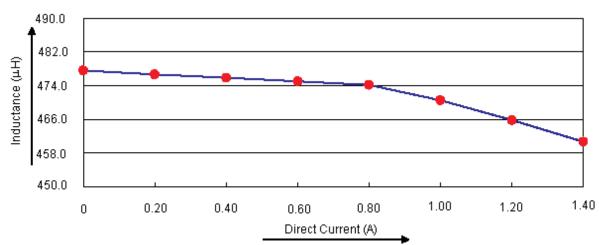


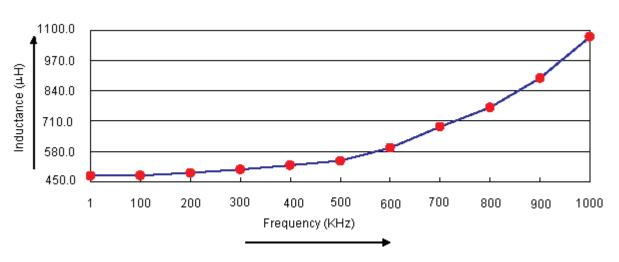
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Electric Characteristics





Test Data for Electrical

Test Item	L μH	DCR Ω	ΔΤ
Condition	100KHz 0.25V	at 25°C	100KHz 0.25V I _{rms} = 0.82A
Specification	470 ±20%	0.85 (Maximum)	Temperature Rise 40°C (Maximum)
1	462	0.64	OK
2	454.9		OK
3	462.1	0.63	OK
4	468.8	0.64	OK
5	476.3	0.63	OK
Average	464.82	0.634	ок

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APPROVED BY:	DATE:
Farnell	28/02/11

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Reliability Test

Test Items	Specifications	Test Method and Remarks			
Operating temperature range	-40°C to +125°C	Including temperature rise due to self-generated heat			
Storage condition	Ambient temperature : 0°C to 40°C Humidity : Below 70%RH	To maintain the solderability of terminal electrodes, care must be taken to control temperature and humidity in the storage area.			
Marian	Appearance : No abnormality No damage	According to J-STD-020B level 3 Test condition: 60°C 60% RH			
Moisture sensitivity	DCR change : Within ±20% Inductance change : Within ±20%	Test duration: 40 hours Recovery: 1 to 2 hours of recovery under the standard condition after the removal from the test chamber.			
Solderability	All termination shall exhibit a continuous solder coating free from defects for a minimum of 90% of the surface area of any individual lead.	According to J-STD-002B Steam aging category : 97°C 98% RH Steam aging duration : 8 hours Solder : Lead-free solder Solder temperature : 260 ±5°C Dip time : 5 +0/-0.5 seconds.			

Material List

No.	Item	Material Description		
1	Core	T2 DR12.7 x 5.6C B5.8 F3.3		
2	Wire Ø0.28mm x 1P 2UEWF 155°C			
3	Solder (Lead Free)	Sn99.3% / Cu0.7%		
4	Glue	TH320		
5	Base	DAP HD 127-3		

Part Number Table

Description	Part Number		
Inductor, 470µH, 20%, SMD	MCBF7330-471MU		

http://www.farnell.com

http://www.newark.com

http://www.cpc.co.uk

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Farnell	28/02/11		

DRAW	NG TITLE:						
Inductor							
size A	DWG NO.	M10003220		TRONIC FII 7330-471			REV A
SCALE: NTS		U.O.M.: mm		SHEET:	3	OF	- 3